

| Accessories | | |
|-------------|---------------------------------------|-----------------------------------|
| Item | Description | Order no. |
| 83A | Cover for corner-drive rebate-hinge | 9-47782-00-L/R |
| 84A | Cover cap for pivot-rest | 9-42683-00 |
| | Cover cap for stay-bearing | 9-47334-01 (not required here) |
| 80B | Cover cap for stay-hinge | 9-47796-01 |
| 82B | Cover cap for drill-in hinge | 9-47783-01 |
| 81F | Cover cap for round-arch stay-bearing | 9-50710-00 |
| 92 | Plug | 9-47426-00 |

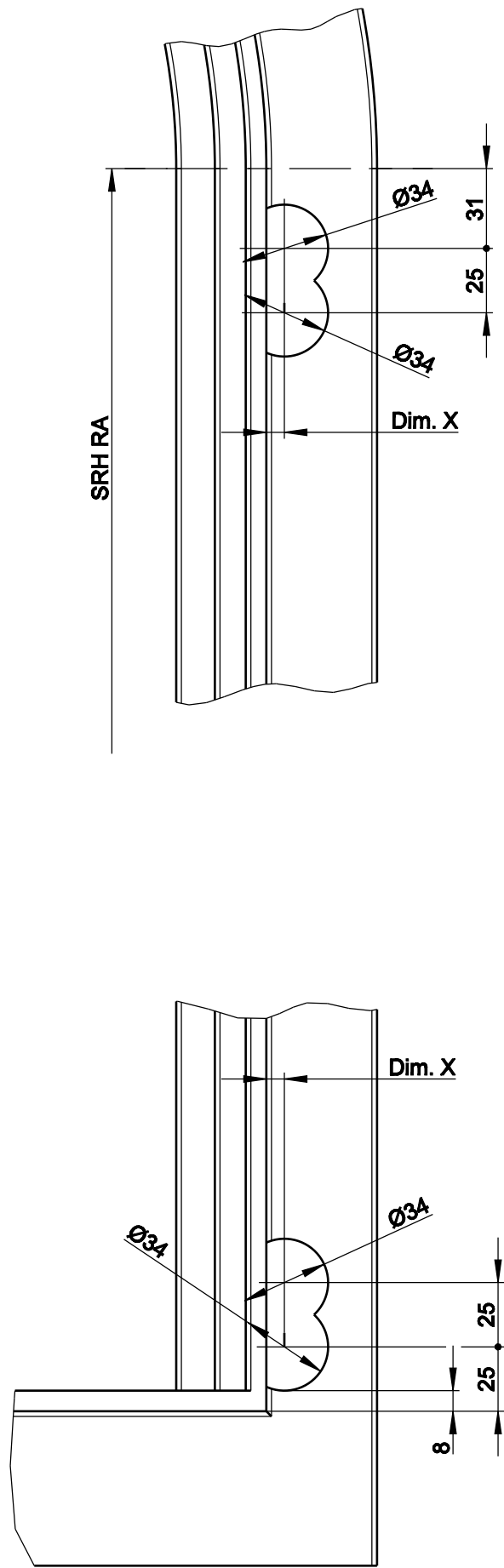
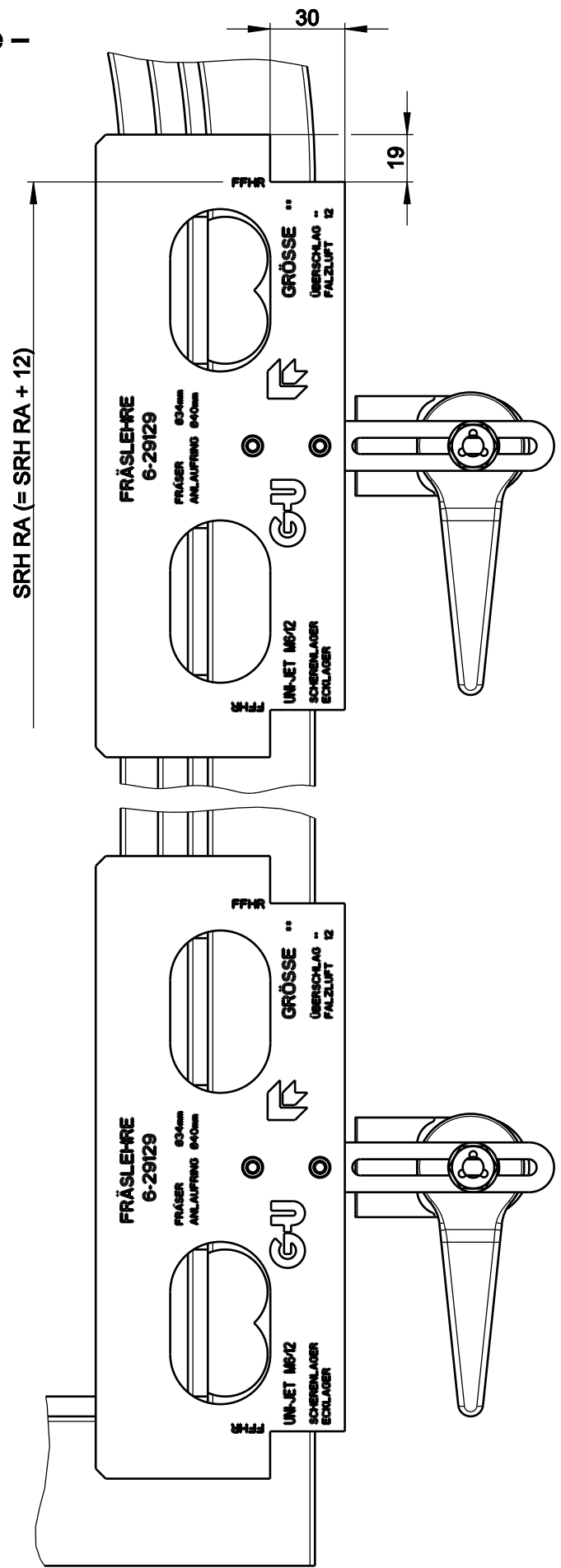
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Specify when ordering:
Accessories
Frame rebate dimensions
Installation DIN left or DIN right

All fastening screws:
Countersunk wood screws
 Sash 4 x 30
 Frame 4 x 40
 Hardware fixing: 9-36966 4 x 40

SM

Milling the frame –
round arch



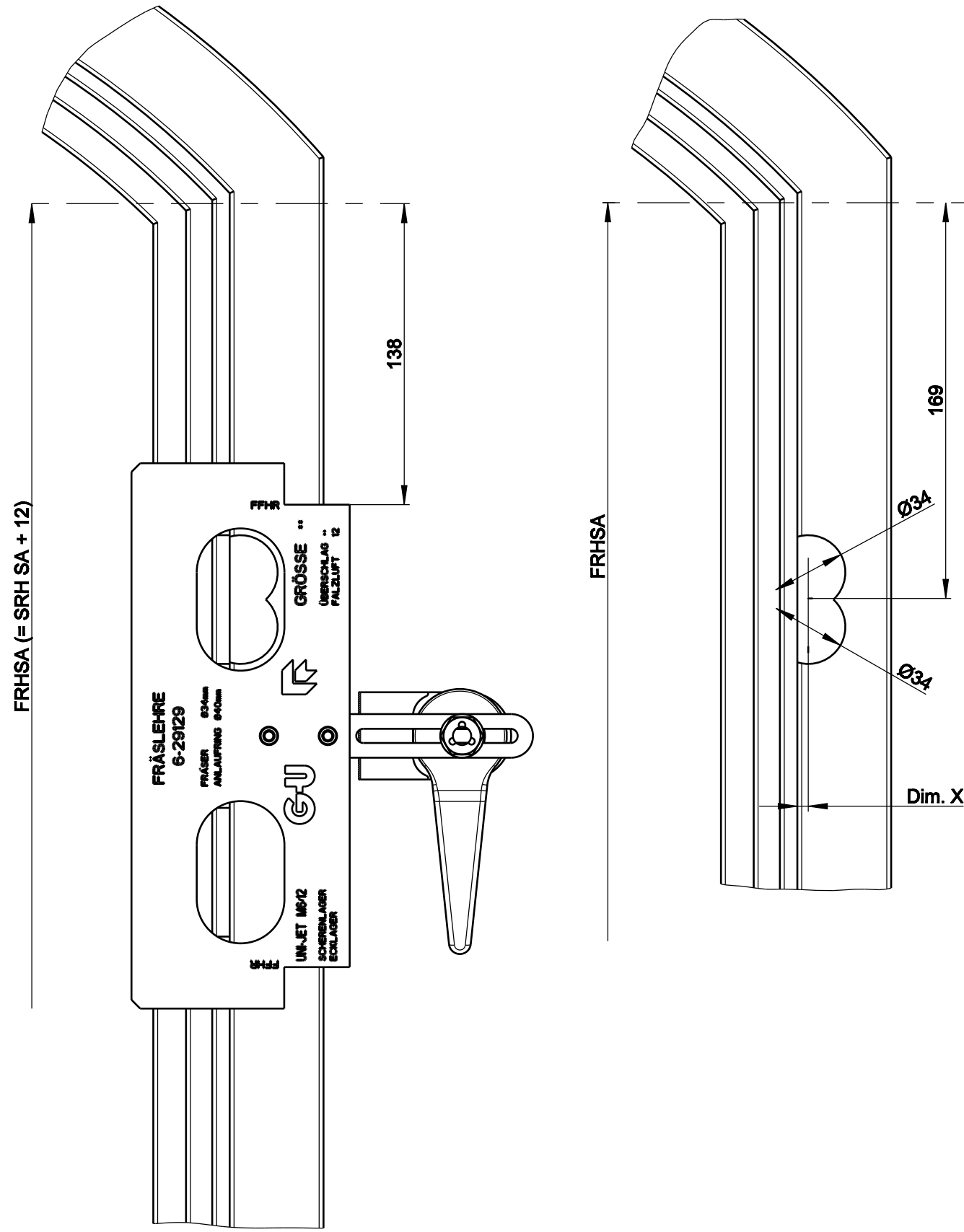
| Clearance | Size | Overlap | Dim. X |
|-----------|------|---------|--------|
| 12 | 18 | 18 | 5 |
| | 20 | 20 | 7 |

Milling jig for 2 x Ø34mm drill-hole part:
6-29129-**

Milling cutter Ø 34
Guide-ring Ø 40

Milling depth for 2 x Ø34mm drill hole part: 6 mm

Milling the frame – segmental and basket-handle arch

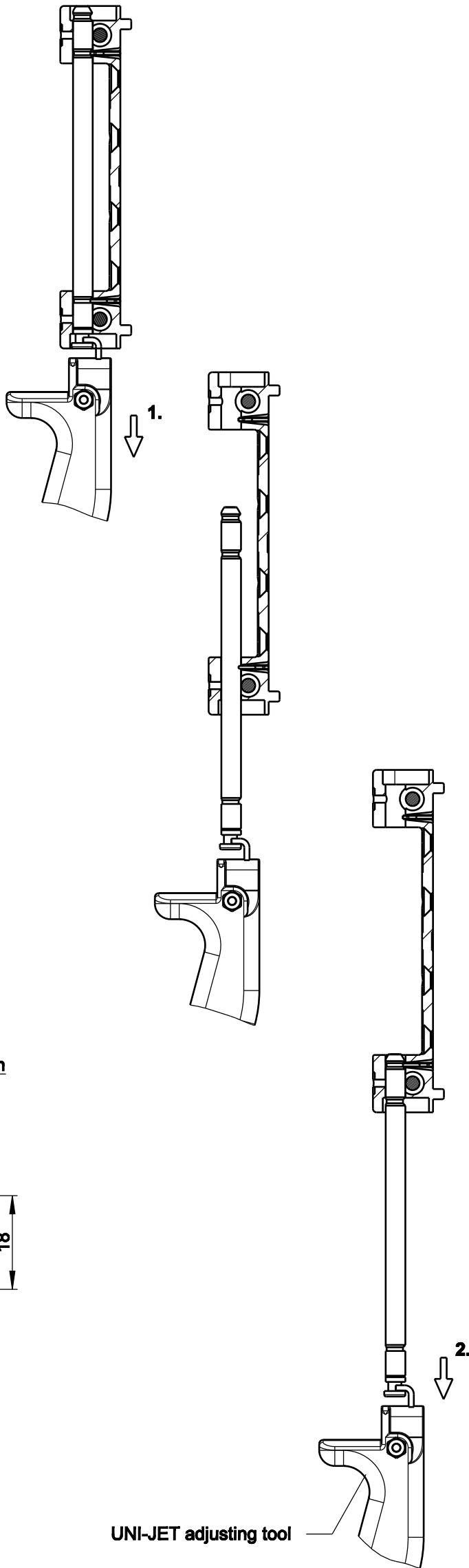
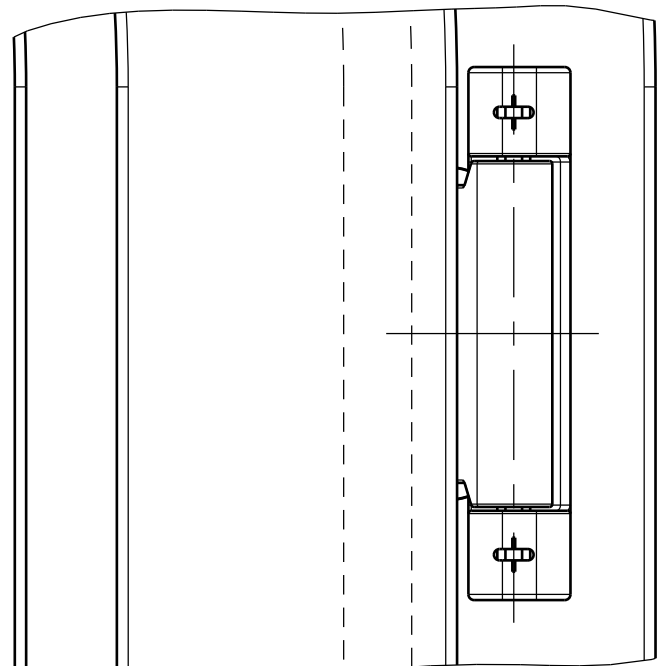


Inserting the stay-bearing pin
/ Hinging the sash

- Close the sash.
- Turn handle in tilt position
- Insert the stay-bearing pin until it is flush with the stay-bearing.

Removing the stay-bearing pin /
Unhinging the sash

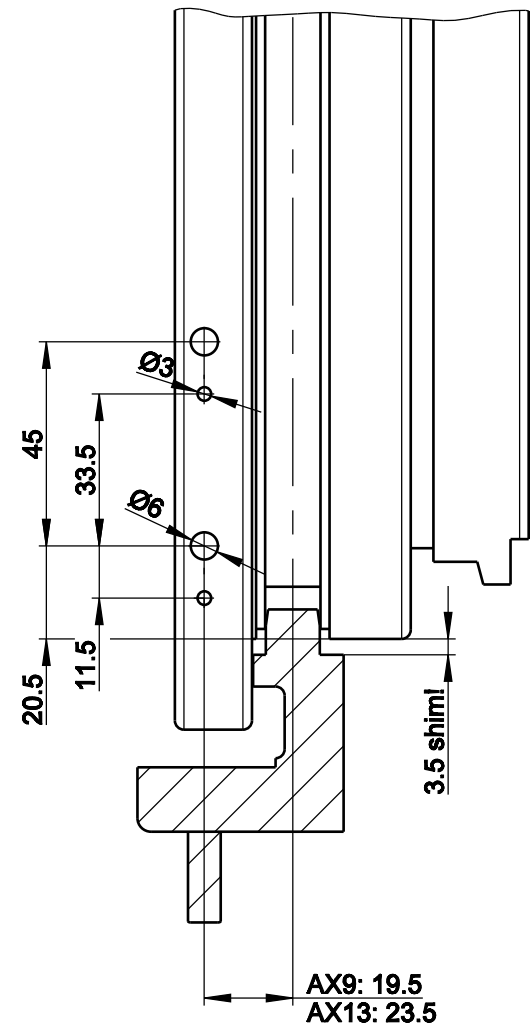
1. Apply UNI-JET adjusting tool (6-37291 / 6-38513) to stay-bearing pin. (6-37291 / 6-38513)
2. Use the tool to pull the stay-bearing pin until it snaps in.



Drilling the sash
Applying the drilling jig for the
drill-in hinge

Drilling-jig for drill-in hinge:

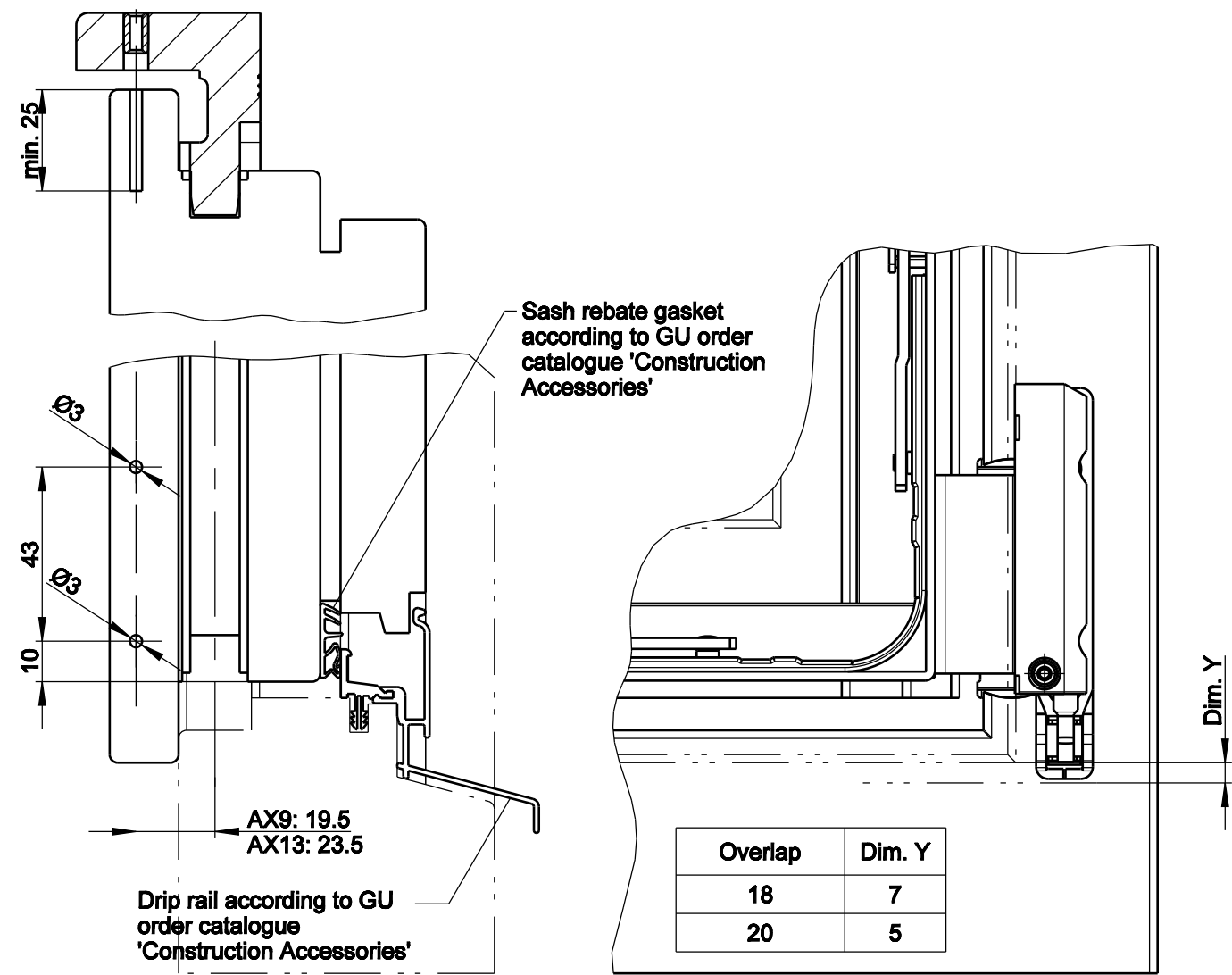
6-38619-09 for AX9
6-38619-13 for AX13



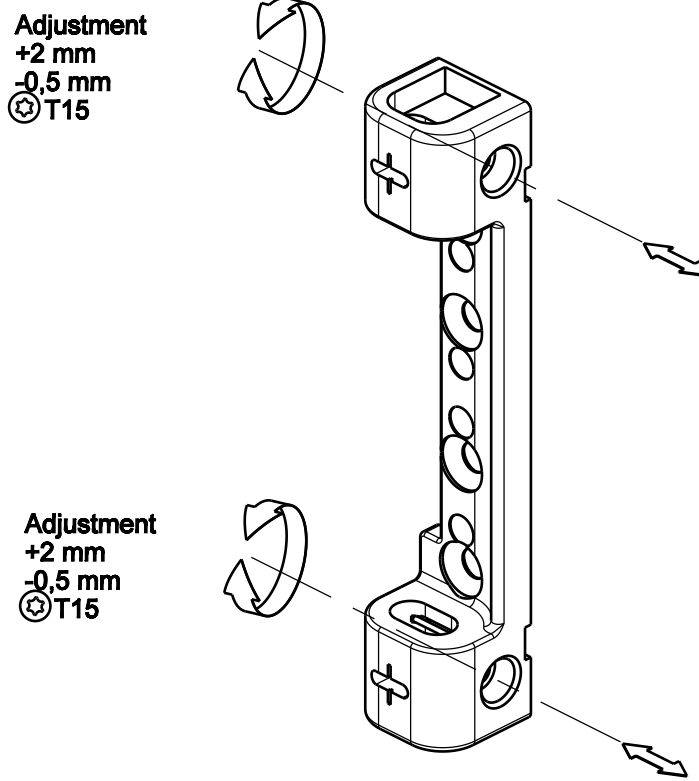
Drilling the sash
Application of drilling jig for
corner-drive rebate-hinge

Drilling jig for corner-rebate-hinge:

6-37325-09 for AX9
6-37325-13 for AX13

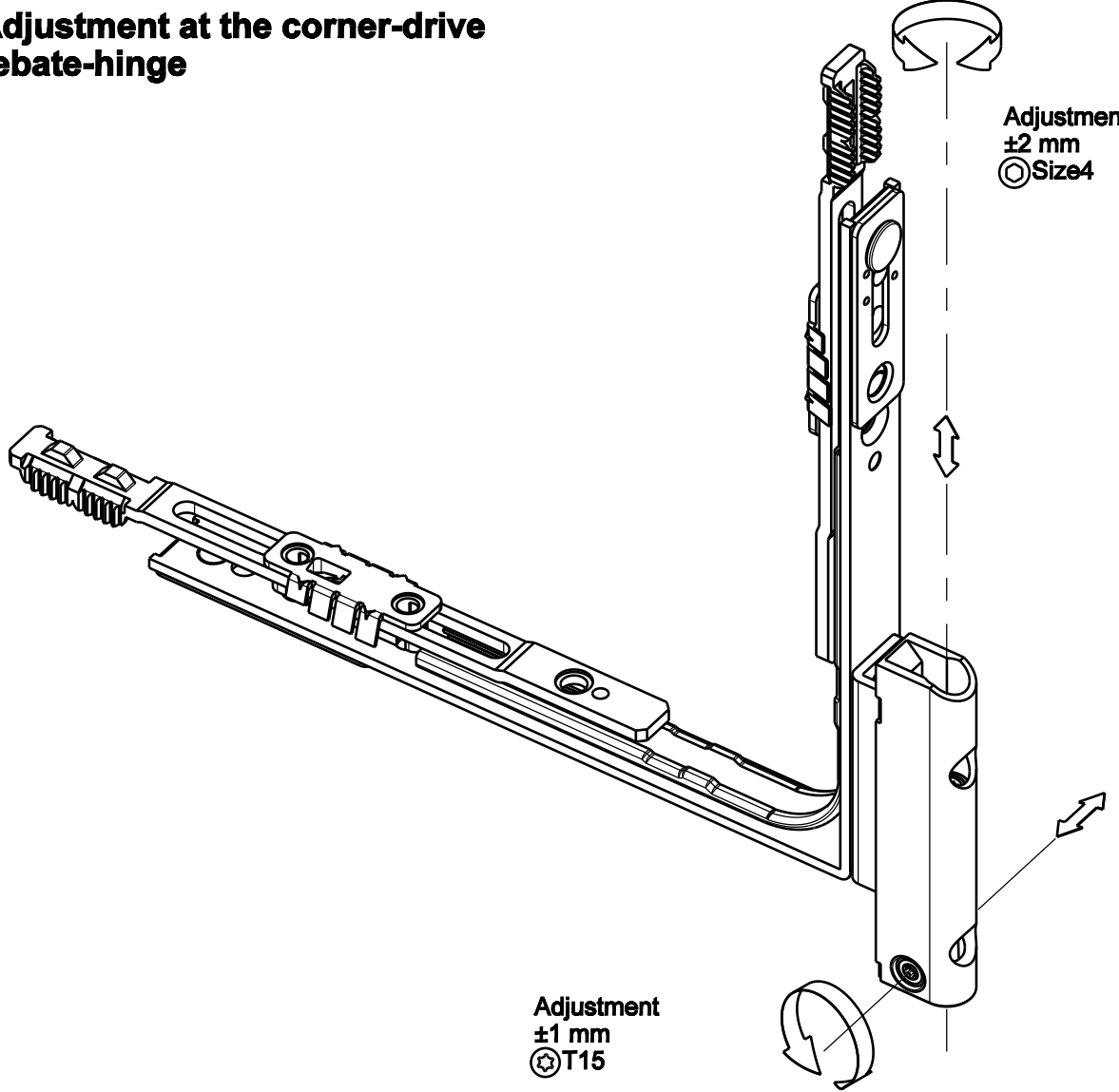


Adjustment at the round-arch stay-bearing
1:1

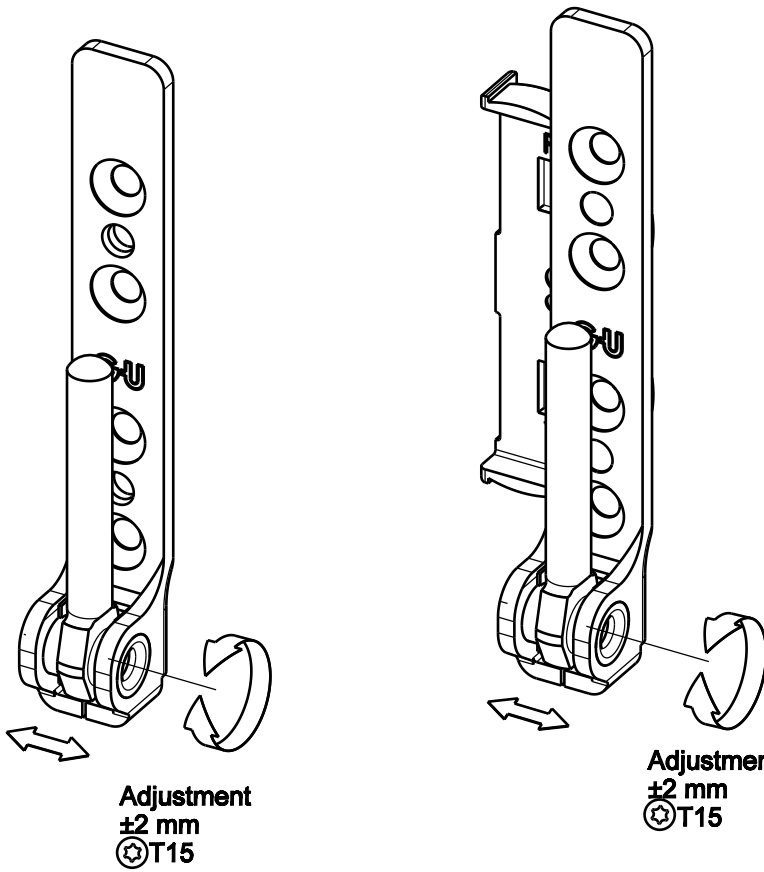


A minimum rebate clearance of 11.5 mm is required in the area of the arched stay for technical reasons!

Adjustment at the corner-drive
rebate-hinge



Adjustment at the pivot-rest
1:1



The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association for Locks and Hardware (D-42551 Velbert, Germany) shall be observed.

| | | | | | |
|-------------------|------------|--|-------|--------------|-------|
| Description | | UNI-JET M6/12 hinge-side for timber profiles Tilt&Turn hardware for round arch, basket-handle arch and segmental arch windows Axis 9 mm or 13 mm | | M | |
| Release No. | Level | Released | Scale | Modification | Size |
| Mod. No. | Ver. | Ab | % | 1 | 1 |
| Draft | 22.05.2017 | Me | | Drawing No. | Sheet |
| Replacement for – | | 0-47638-DC-0-EN | | 2/2 | |