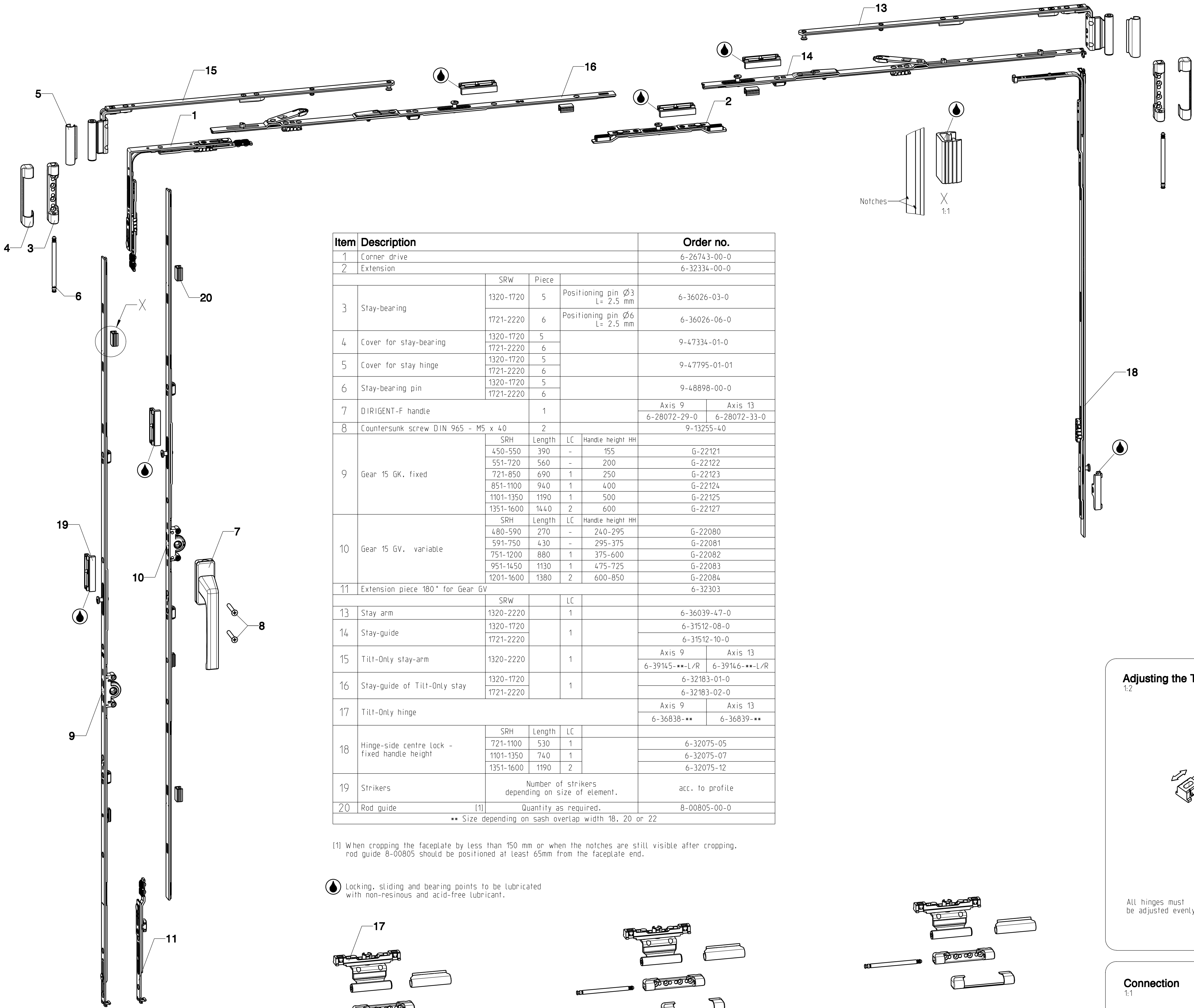
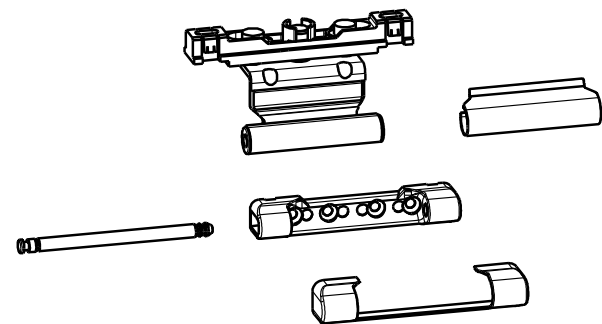
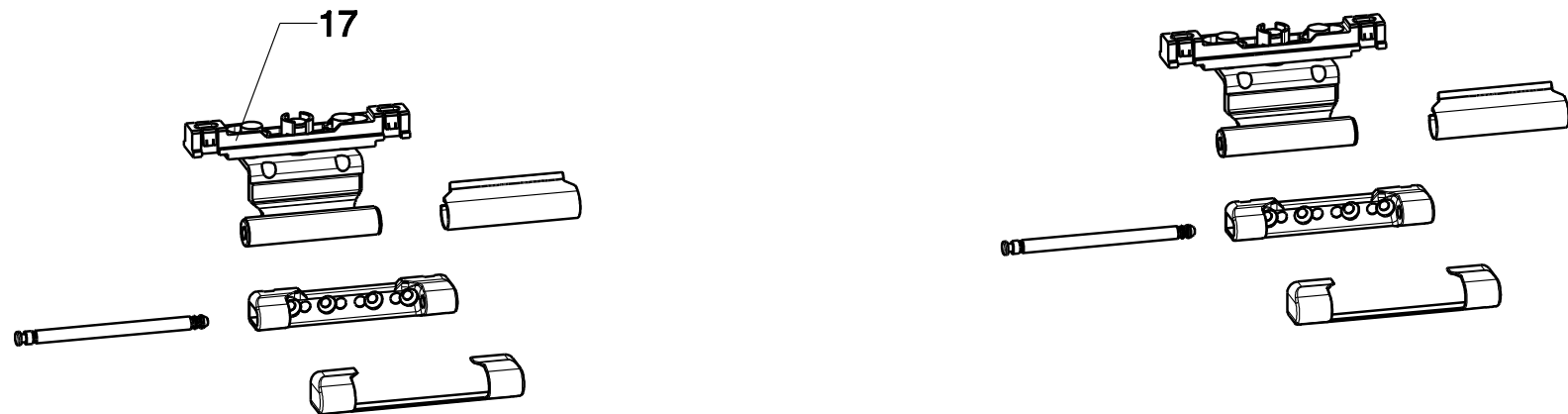




Item	Description					Order no.
1	Corner drive					6-26743-00-0
2	Extension					6-32334-00-0
		SRW	Piece			
3	Stay-bearing	1320-1720	5	Positioning pin Ø3 L= 2.5 mm	6-36026-03-0	
		1721-2220	6	Positioning pin Ø6 L= 2.5 mm	6-36026-06-0	
4	Cover for stay-bearing	1320-1720	5		9-47334-01-0	
		1721-2220	6			
5	Cover for stay hinge	1320-1720	5		9-47795-01-01	
		1721-2220	6			
6	Stay-bearing pin	1320-1720	5		9-48898-00-0	
		1721-2220	6			
7	DIRIGENT-F handle	1		Axis 9 6-28072-29-0	Axis 13 6-28072-33-0	
8	Countersunk screw DIN 965 - M5 x 40	2		9-13255-40		
9	Gear 15 GK, fixed	SRH	Length	LC	Handle height HH	
		450-550	390	-	155	
		551-720	560	-	200	
		721-850	690	1	250	
		851-1100	940	1	400	
		1101-1350	1190	1	500	
		1351-1600	1440	2	600	
10	Gear 15 GV, variable	SRH	Length	LC	Handle height HH	
		480-590	270	-	240-295	
		591-750	430	-	295-375	
		751-1200	880	1	375-600	
		951-1450	1130	1	475-725	
		1201-1600	1380	2	600-850	
		11		Extension piece 180° for Gear GV		6-32303
		SRW		LC		
13	Stay arm	1320-2220	1	6-36039-47-0		
14	Stay-guide	1320-1720	1	6-31512-08-0		
		1721-2220		6-31512-10-0		
15	Tilt-Only stay-arm	1320-2220	1	Axis 9 6-39145-...L/R	Axis 13 6-39146-...L/R	
16	Stay-guide of Tilt-Only stay	1320-1720	1	6-32183-01-0		
		1721-2220		6-32183-02-0		
17	Tilt-Only hinge			Axis 9 6-36838-..	Axis 13 6-36839-..	
18	Hinge-side centre lock - fixed handle height	SRH	Length	LC		
		721-1100	530	1	6-32075-05	
		1101-1350	740	1	6-32075-07	
19	Strikers	1351-1600	1190	2	6-32075-12	
		Number of strikers depending on size of element.				
20	Rod guide	[1]	Quantity as required.		8-00805-00-0	
** Size depending on sash overlap width 18, 20 or 22						

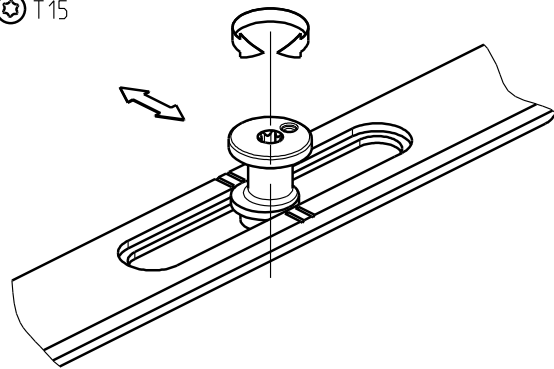
[1] When cropping the faceplate by less than 150 mm or when the notches are still visible after cropping, rod guide 8-00805 should be positioned at least 65mm from the faceplate end.

Locking, sliding and bearing points to be lubricated with non-resinous and acid-free lubricant.



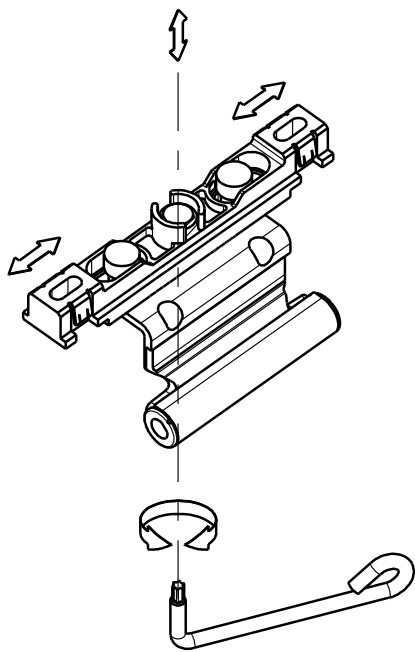
Adjusting the locking cam

1:1
Adjustment
±1 mm
with T15



Adjusting the Tilt-Only hinges

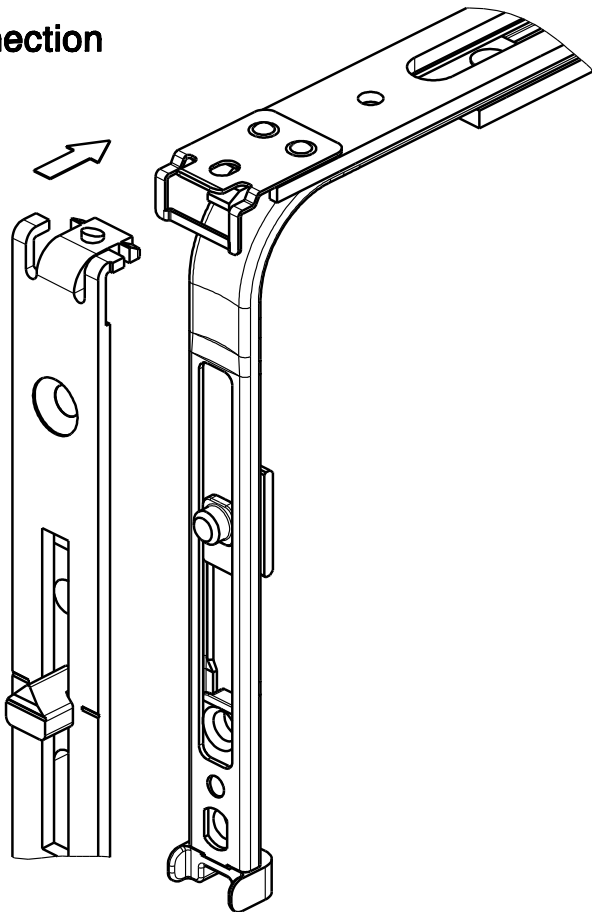
1:2



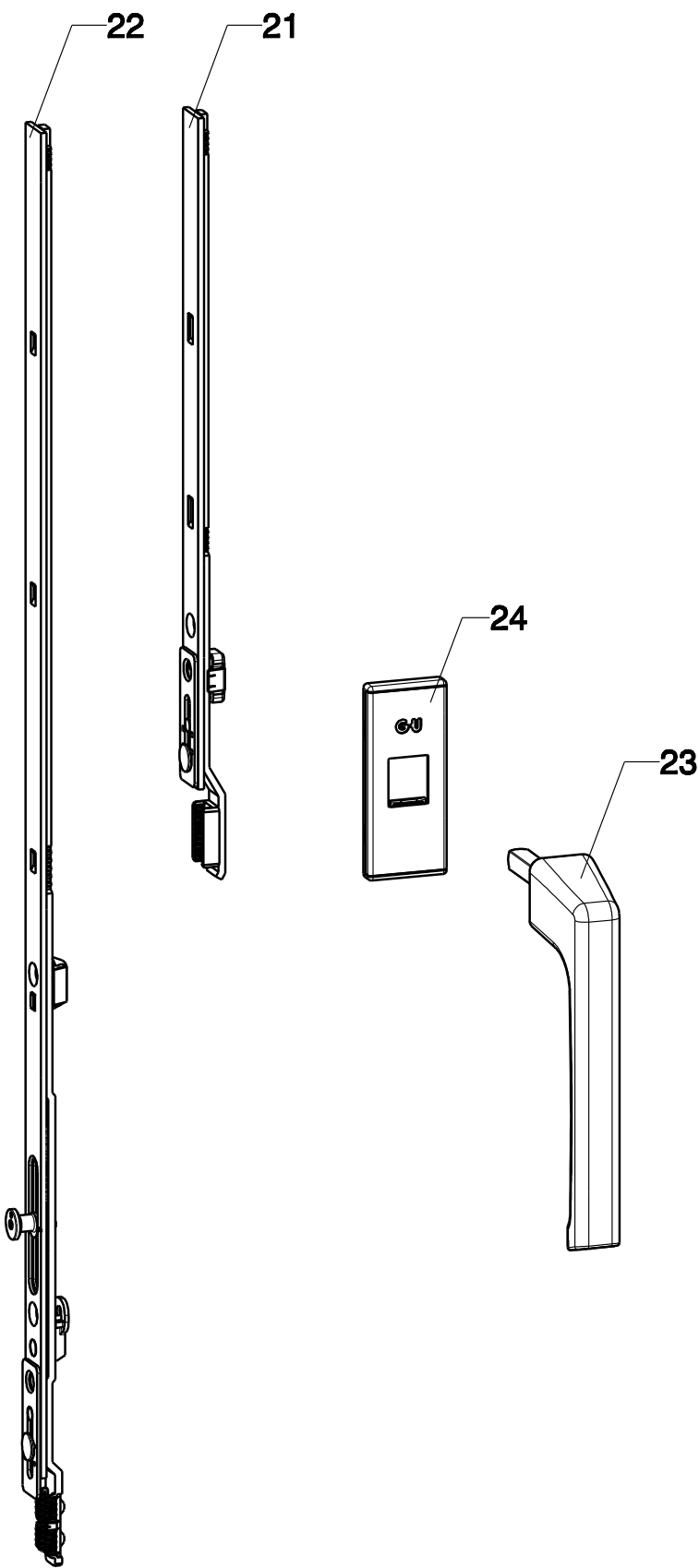
All hinges must be adjusted evenly.

Connection

1:1



Accessories		
Item	Description	Article no.
21	Extension 250 (can be cropped by 130 mm)	8-00625-00-0
22	Extension 500 (can be cropped by 250 mm)	6-32142-00-0
23	DIRIGENT-F service handle	8-00694-33-0
24	Rosette for service handle	6-24913-00-0



Application range:
sash rebate width SRW 1320-2220 mm
sash rebate height SRH 450 (480)-1600 mm
max. sash weight 100 kg
Opening width approx. 140 mm

The appropriate product information must be observed (see GU order catalogue)

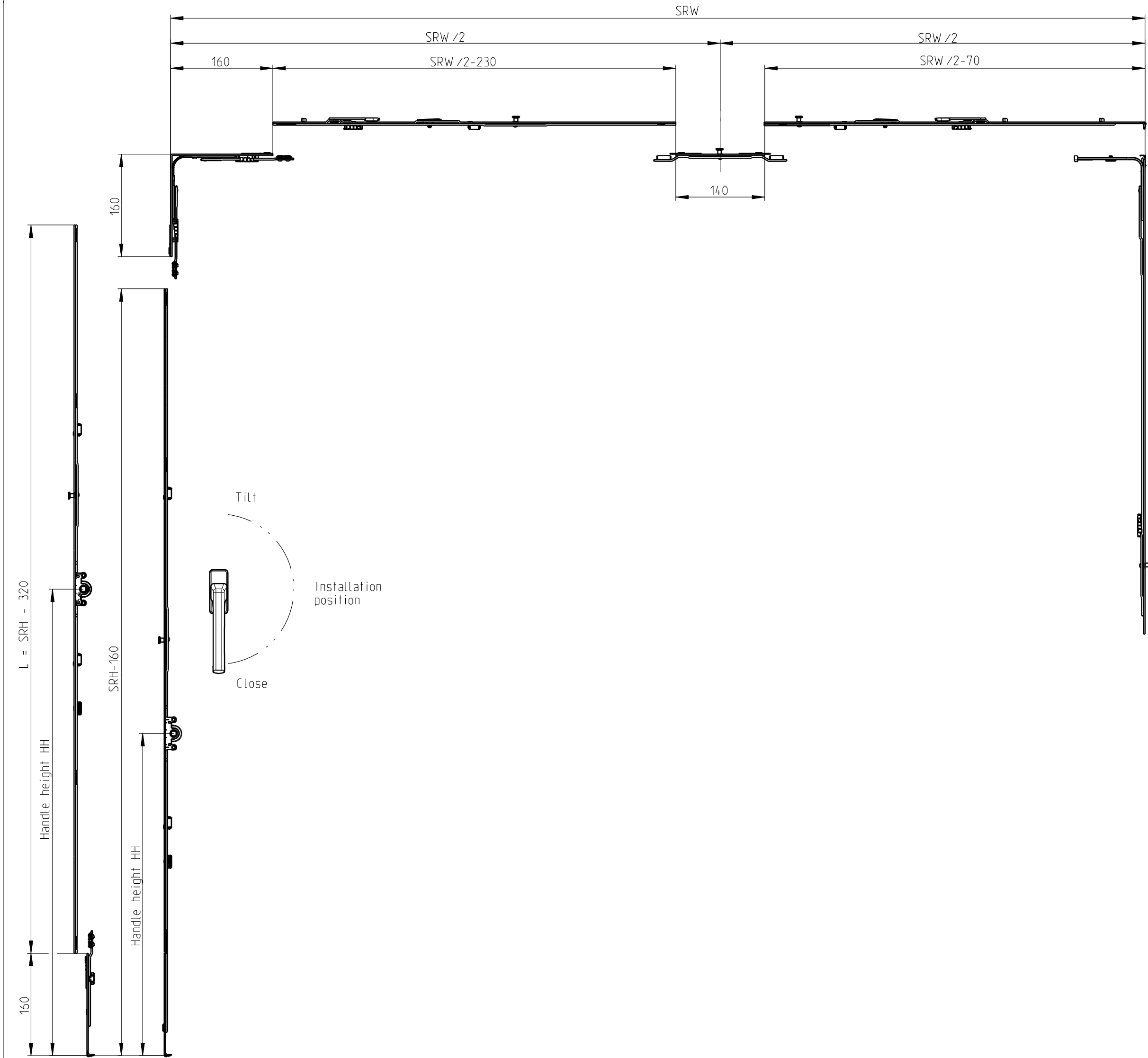
Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

Please follow the profile system manufacturer's instructions.

Hinge-side installation according to drawing no. 0-46603-DD UNI-JET D

central locking system installation according to drawing no. 0-44324-DD UNI-JET

Description										D	
UNIJET D Tilt-Only hardware for wide and high Tilt-Only sashes 9 mm or 13 mm hardware axis											
	Release No.	Level	Released		Scale	Modification				Size	
	--	Ver.	--	Ab	%	2				1	
	Mod. No. G31702	Draft	12.02.2016		Go	Drawing No.				Sheet	
	Replacement for --					0-47052-DD-0-EN				1/2	

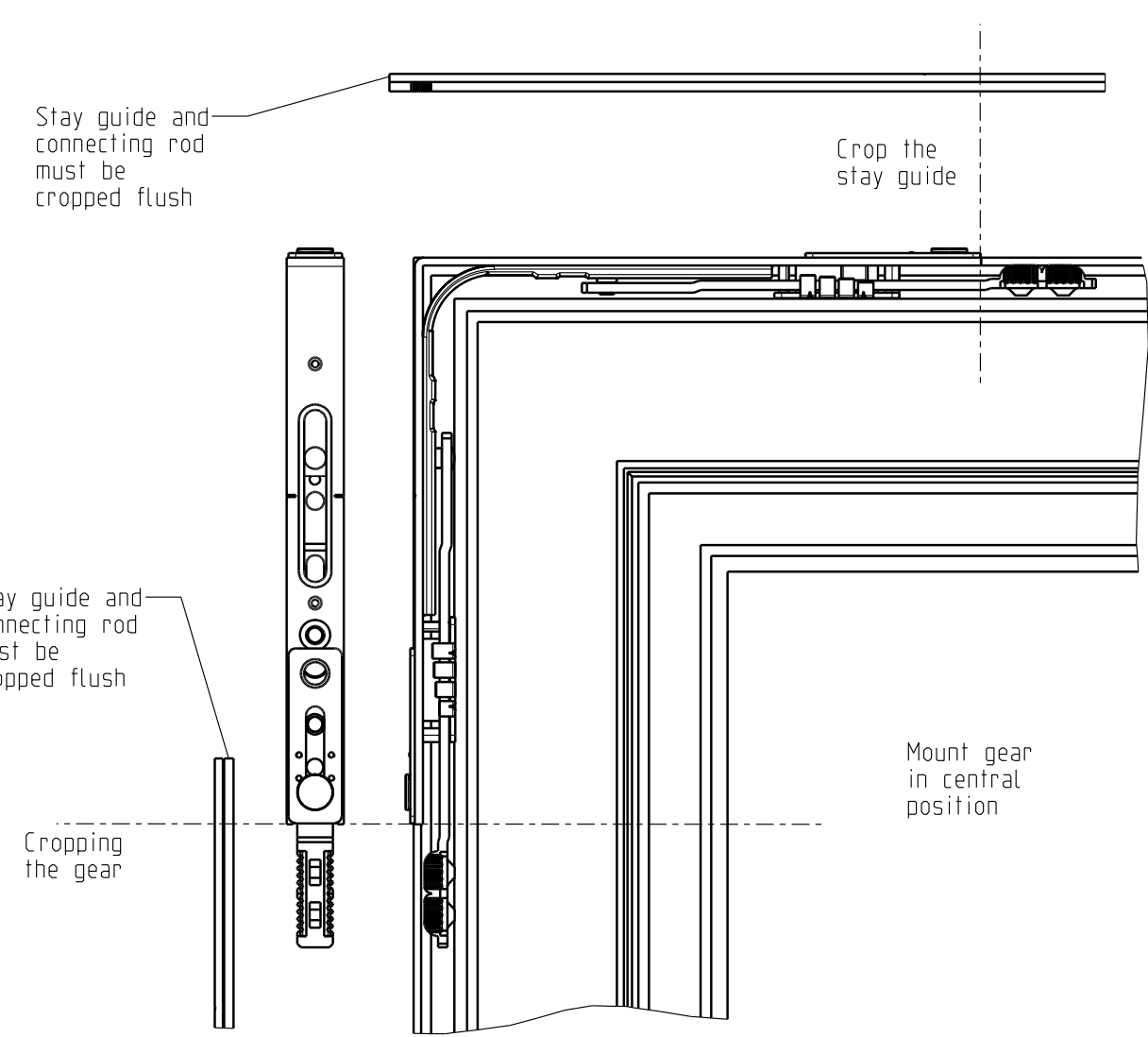


Fixed gear position					
Positioning jig for strikers					
Gear side (RED)		Positioning jig set fixed 6-32644			
SRH	-720			Positioning jig set Order no. 6-32490-02	
	721-1600			6-32490-03 6-32490-07	
Hinge side & horizontal bottom (YELLOW)				Positioning jig set Order no.	
SRW	-750			6-32490-02	
SRW SRH	751-1600 701-1850			6-32490-05	
Stay (BLUE)				Positioning jig set Order no.	
SRH	751-1600			6-32490-04	
Positioning the strikers				Gear side	
SRH	S1			S2	
721-850	493.5			-	
851-1100	565.5			-	
1101-1350	665.5			-	
1351-1600	319.5			815.5	

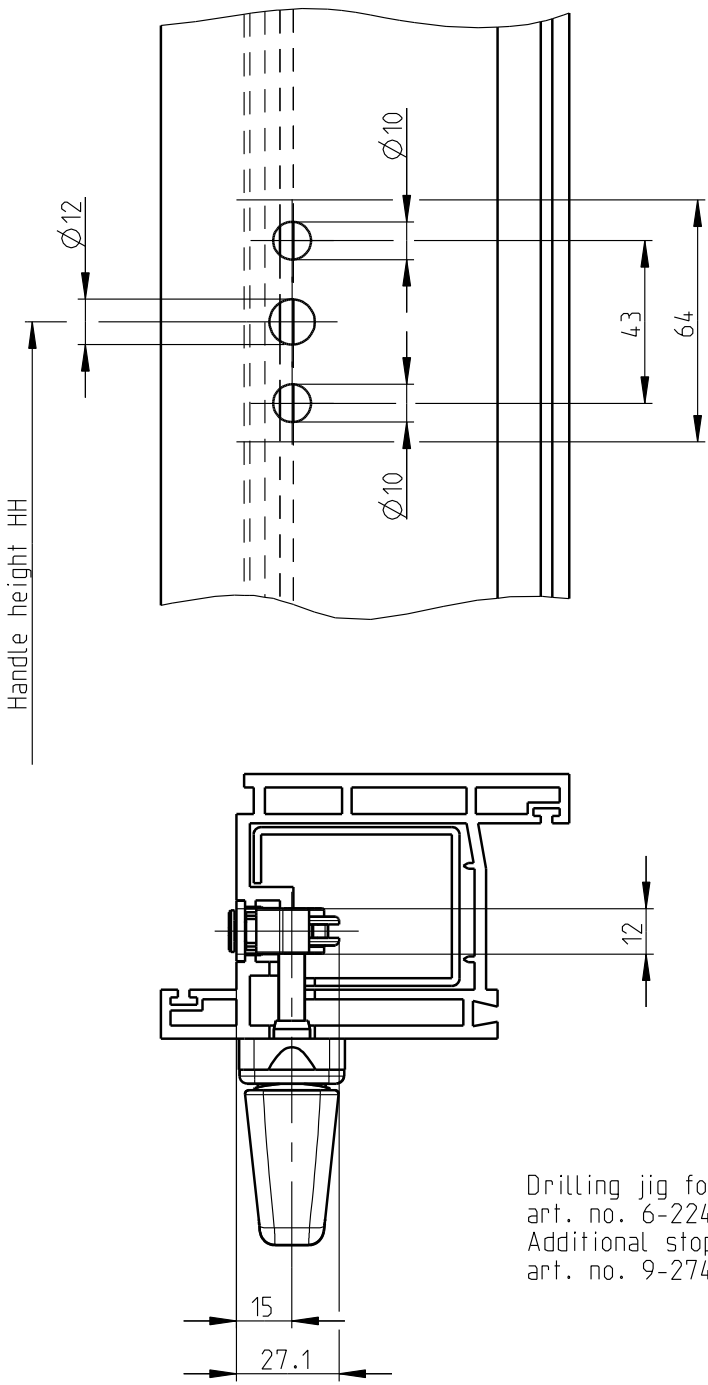
Variable gear position				
Positioning jig for strikers				
Gear side (RED)			Positioning jig set Order no.	
SRH	751-1200 951-1450 1201-1600	6-32493-01		
Hinge side & horizontal bottom (YELLOW)			Positioning jig set variable 6-32645	
SRW	-750	6-32490-02		
SRW SRH	751-1600 701-1850	6-32490-05		
Stay (BLUE)			Positioning jig set Order no.	
SRH	751-1600	6-32490-04		
Positioning the strikers Gear side				
SRH		S1	S2	
751-1450		HH + 165.5	-	
1201-1600		HH + 219.5	HH + 165.5	

Fixed and variable gear side			
Positioning the strikers Gear side			
SRH	S3	S4	
721-1100	449.5	-	
1101-1350	659.5	-	
1351-1700	449.5	1109.5	

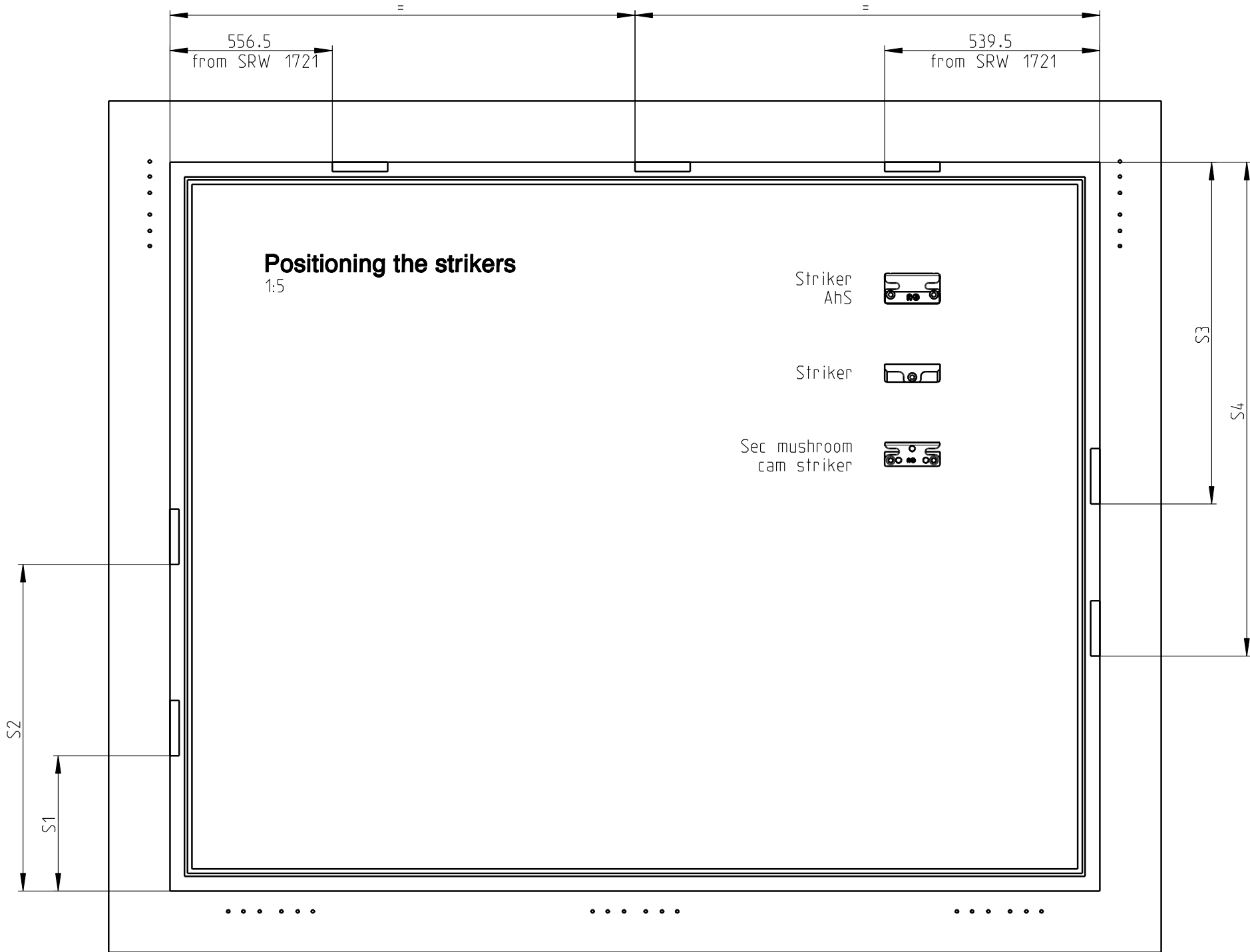
Cropping the gear and the stay guide



Installation dimensions for gear



Positioning the strikers



Drilling the positions of stay-bearing and Tilt-Only hinge

Drilling jig for stay-bearing or Tilt-Only hinges
6-27412-**

SRW 1220-1720

SRW 1721-2220

Hardware fixing

For PVC windows:
Countersunk screws
4 x 30 for sash
4 x 40 for frame

Profile-dependent information

For worksheet numbers,
strikers, T&T strikers,
packers and door
catches see 'TB' database.

The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window/ balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association of Locks and Hardware (D-42551 Velbert, Germany) must be observed.

Description
UNIJET D Tilt-Only hardware for wide and high Tilt-Only sashes 9 mm or 13 mm hardware axis

GU	Release No.	Level	Released	Scale	Modification	Size
	Ver.	--	Ab	%		1
	Mod. No.	Draft	12.02.2016	Go	Drawing No.	Sheet
	Replacement for --					2/2

D

O-47052-DD-0-EN