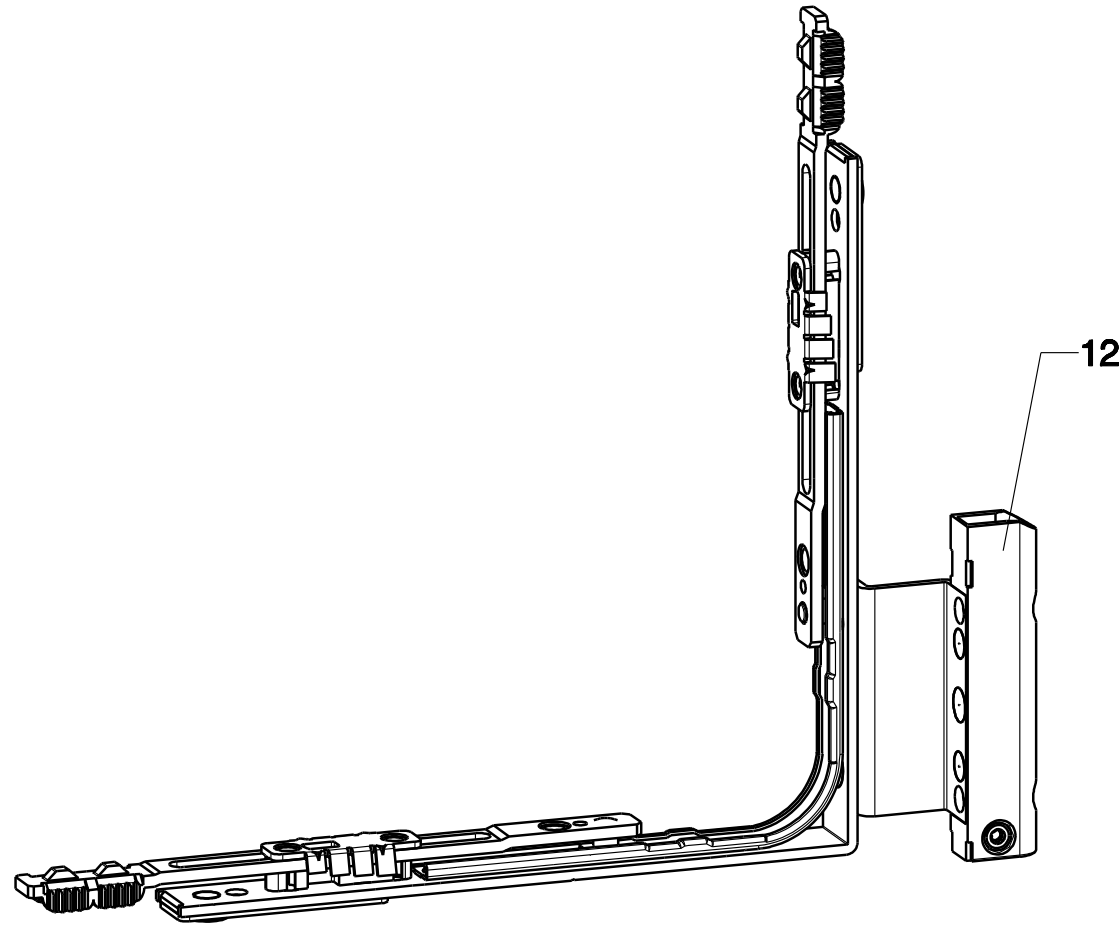
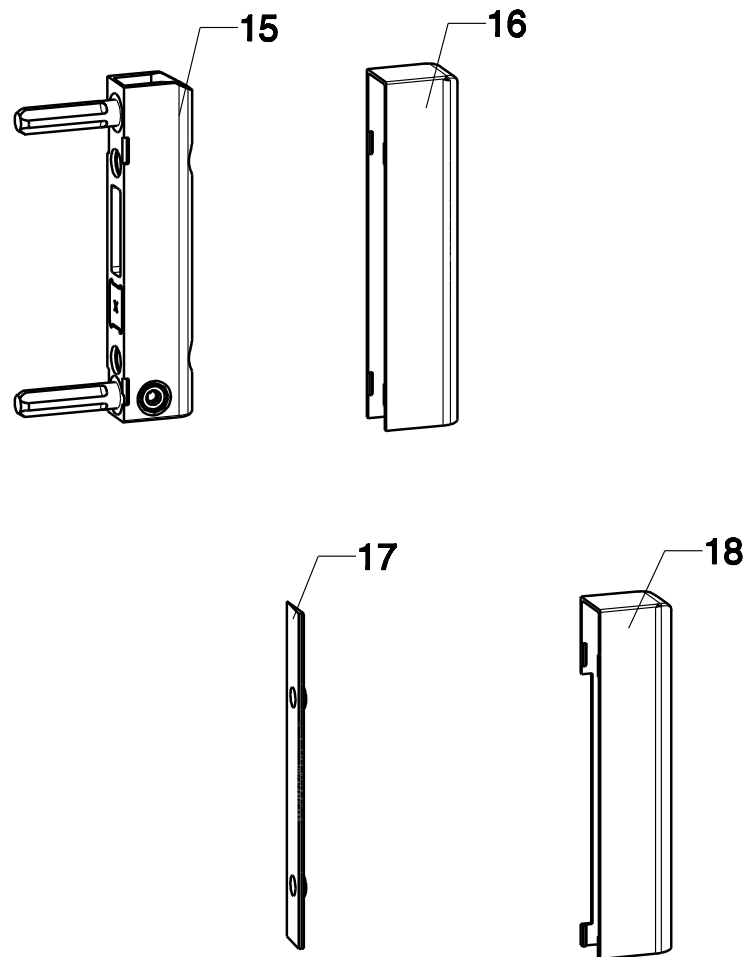
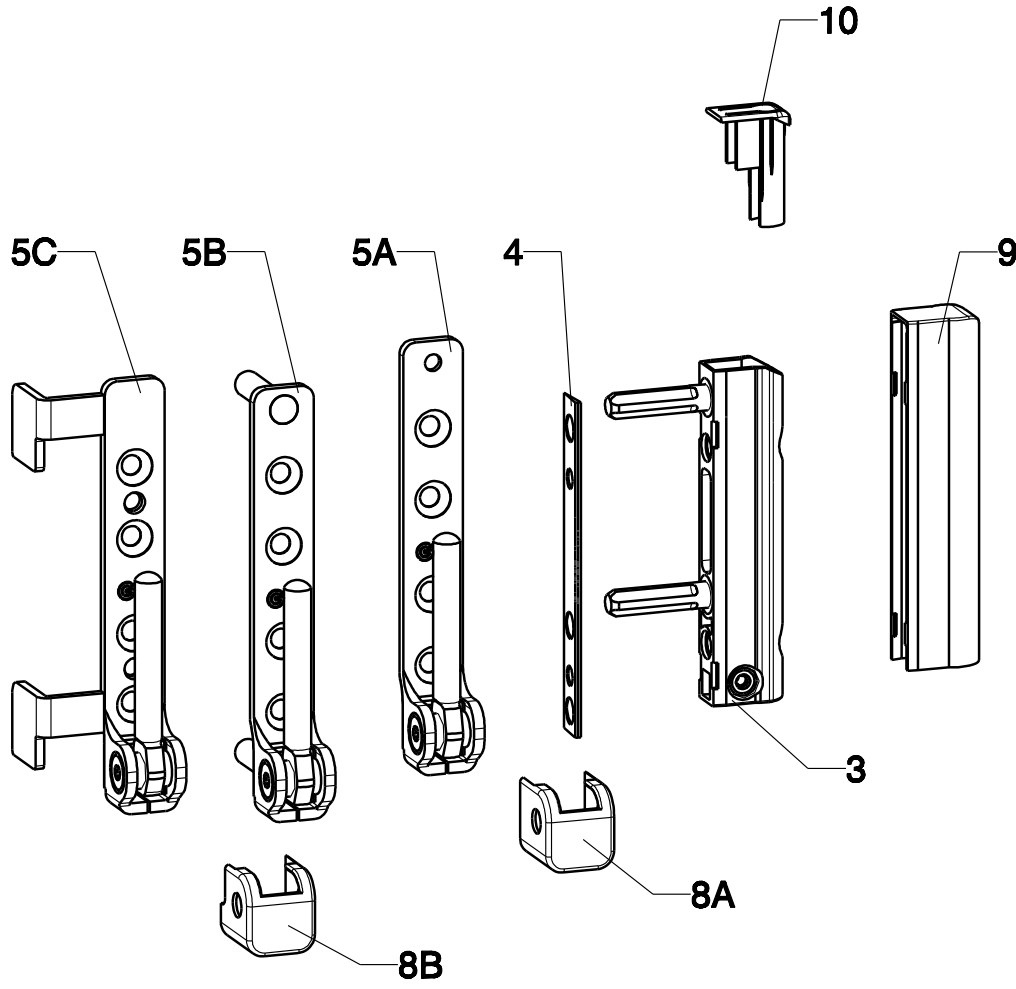
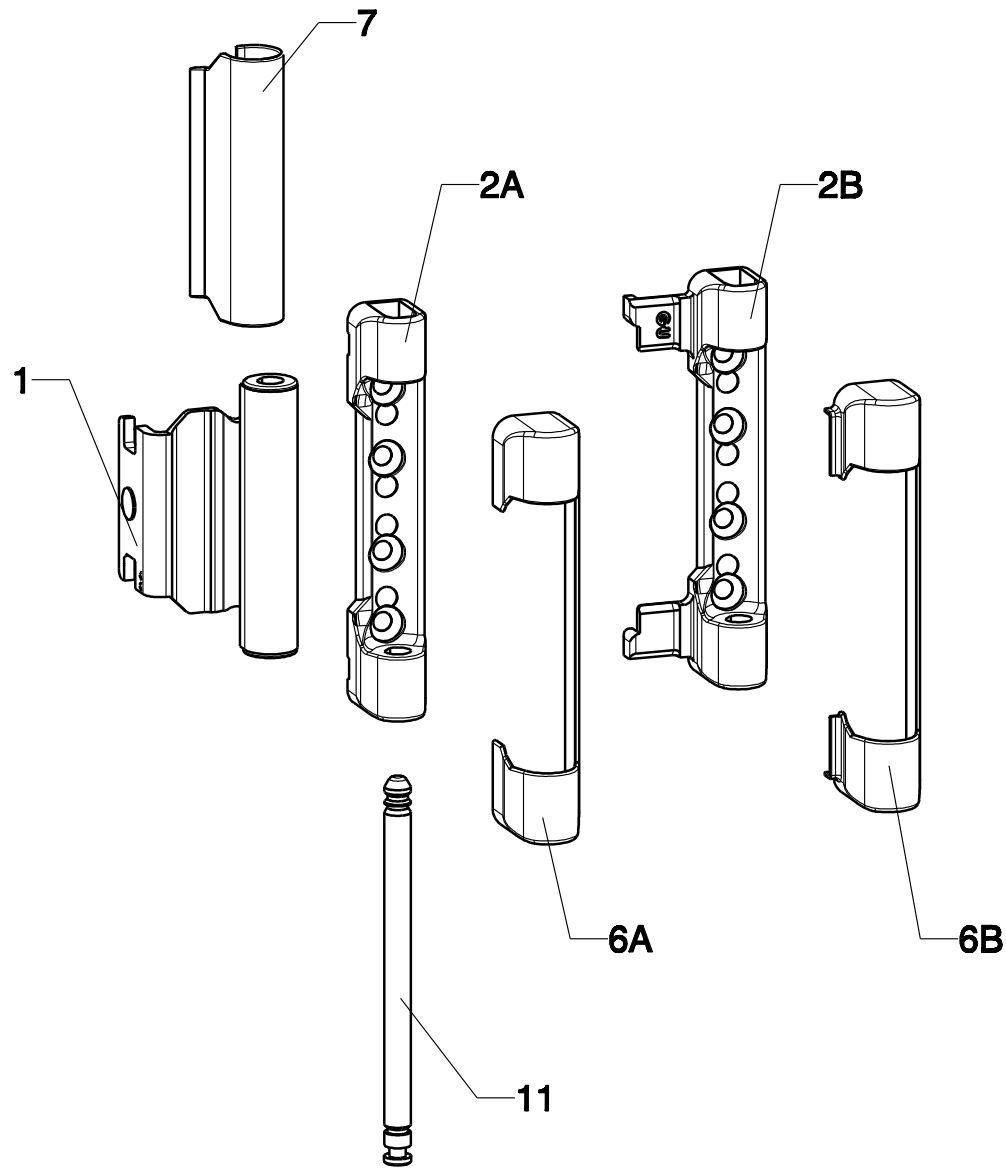


| Accessories |                                      |       |                 |
|-------------|--------------------------------------|-------|-----------------|
| Item        | Description                          |       | Order no.       |
| 12          | Rebate corner-drive hinge with brake | AX 9  | 6-36890-***-L/R |
|             |                                      | AX 13 | 6-36891-***-L/R |
| 15          | Drill-in hinge with brake            |       | 6-36181-01-L/R  |
| 16          | Cover for drill-in hinge with brake  |       | 9-47782-01-0    |
| 17          | Packer for rebate corner-hinge       | Slant |                 |
|             |                                      | 6°    | 9-48658-06-L/R  |
| 18          | Cover for rebate corner-hinge        |       | 9-47782-00-L/R  |



For UNI-JET S timber, it is not possible to use drill-in hinge item 3.  
Use rebate corner-drive hinge (item 12) instead.

| UNI-JET D and S hinge side<br>Tilt&Turn hardware for arched windows<br>(round, segmental and basket-handle arch) |                                                                             |                               |                |
|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|-------------------------------|----------------|
| Item                                                                                                             | Description                                                                 | Order no.                     |                |
|                                                                                                                  |                                                                             | AX9                           | AX13           |
| 1                                                                                                                | Stay arm hinge                                                              | 6-36849-**-                   | 6-36850-**-    |
| 2A                                                                                                               | Stay bearing D<br>Drill-in pin Ø3 L = 2.5 mm<br>Drill-in pin Ø6 L = 22 mm   | 6-36026-03                    |                |
|                                                                                                                  |                                                                             | 6-36026-06                    |                |
| 2B                                                                                                               | Stay bearing S                                                              | 6-36026-**-                   |                |
| 3                                                                                                                | Drill-in hinge D                                                            | 6-36180-01                    |                |
| 4                                                                                                                | Packer for drill-in hinge                                                   | Slant                         |                |
|                                                                                                                  |                                                                             | 6°                            | 9-48684-06     |
| 5A                                                                                                               | Corner bearing D<br>Drill-in pin Ø3 L = 2.5 mm<br>Drill-in pin Ø6 L = 22 mm | 6-36881-**-                   |                |
| 5B                                                                                                               |                                                                             | 6-36882-**-                   |                |
| 5C                                                                                                               | Corner bearing S                                                            | 6-37531-**-L/R                |                |
| 6A                                                                                                               | Cover for stay bearing D                                                    | D covers<br>set<br>K-18675-00 | 9-47334-01     |
| 7                                                                                                                | Cover for stay hinge                                                        |                               | 9-47795-01     |
| 8A                                                                                                               | Cover for corner bearing D                                                  |                               | 9-42683-00     |
| 9                                                                                                                | Cover for drill-in hinge                                                    |                               | 9-47783-01     |
| 6B                                                                                                               | Cover for stay bearing S                                                    | S covers<br>set<br>K-18676-00 | 9-47334-02     |
| 7                                                                                                                | Cover for stay hinge                                                        |                               | 9-47795-01     |
| 8B                                                                                                               | Cover for corner bearing S                                                  |                               | 9-42683-00-L/R |
| 19                                                                                                               | Cover for rebate corner-hinge                                               |                               | 9-47782-00-L/R |
| 10                                                                                                               | Cap                                                                         | 9-47426-00                    |                |
| 11                                                                                                               | Stay bearing pin                                                            | 9-48898-00                    |                |
| ** Size depending on sash overlap width 18, 20 or 22. (UNI-JET S only 18 and 20).                                |                                                                             |                               |                |



Max. sash weight 80 kg  
(refer to application diagrams 0-45872)  
  
The appropriate product information must be observed  
(see GU order catalogue)

Ordering specifications:  
Sash rebate width SRW  
Sash rebate height SRH / SRHA  
Accessories  
Profile system  
Side of hinges DIN LH or DIN RH

The specified fastening screws are a recommendation based on our experience.  
The responsibility for the appropriate fastening of hardware components lies with the window/ balcony-door fabricator.  
The T80K, VHB8 and VHBH directive of the German Quality Assurance Association of Locks and Hardware (D-42551 Veltbert, Germany) must be observed.

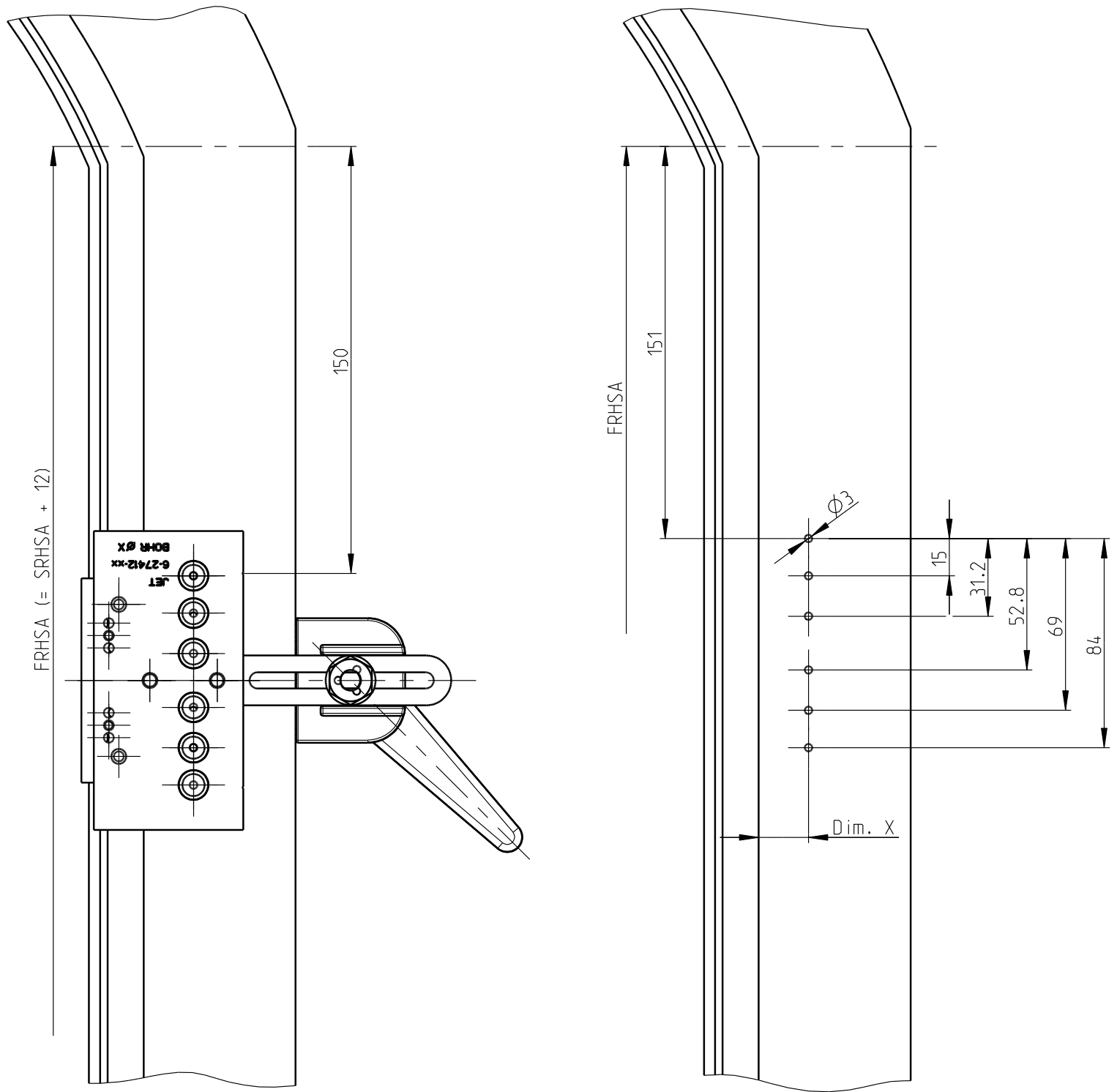
Description

UNI-JET D and S hinge side  
Tilt&Turn hardware for arched windows  
(round, segmental and basket-handle arch) Axis 9 mm or 13 mm

D/S

|                                                                                       |                    |       |                    |    |                 |              |       |
|---------------------------------------------------------------------------------------|--------------------|-------|--------------------|----|-----------------|--------------|-------|
|  | Release No.        | Level | Released           |    | Scale           | Modification | Size  |
|                                                                                       | Mod. No.<br>G32060 | Ver.  | --                 | Ab | %               | 2            | 1     |
|                                                                                       | Draft              |       | 14.04.2016         | Go | Drawing No.     |              | Sheet |
|                                                                                       |                    |       | Replacement for -- |    | 0-46745-DD-0-EN |              | 1/2   |
|                                                                                       |                    |       |                    |    |                 |              |       |

Drilling the frame  
– segmental arch and basket-handle arch



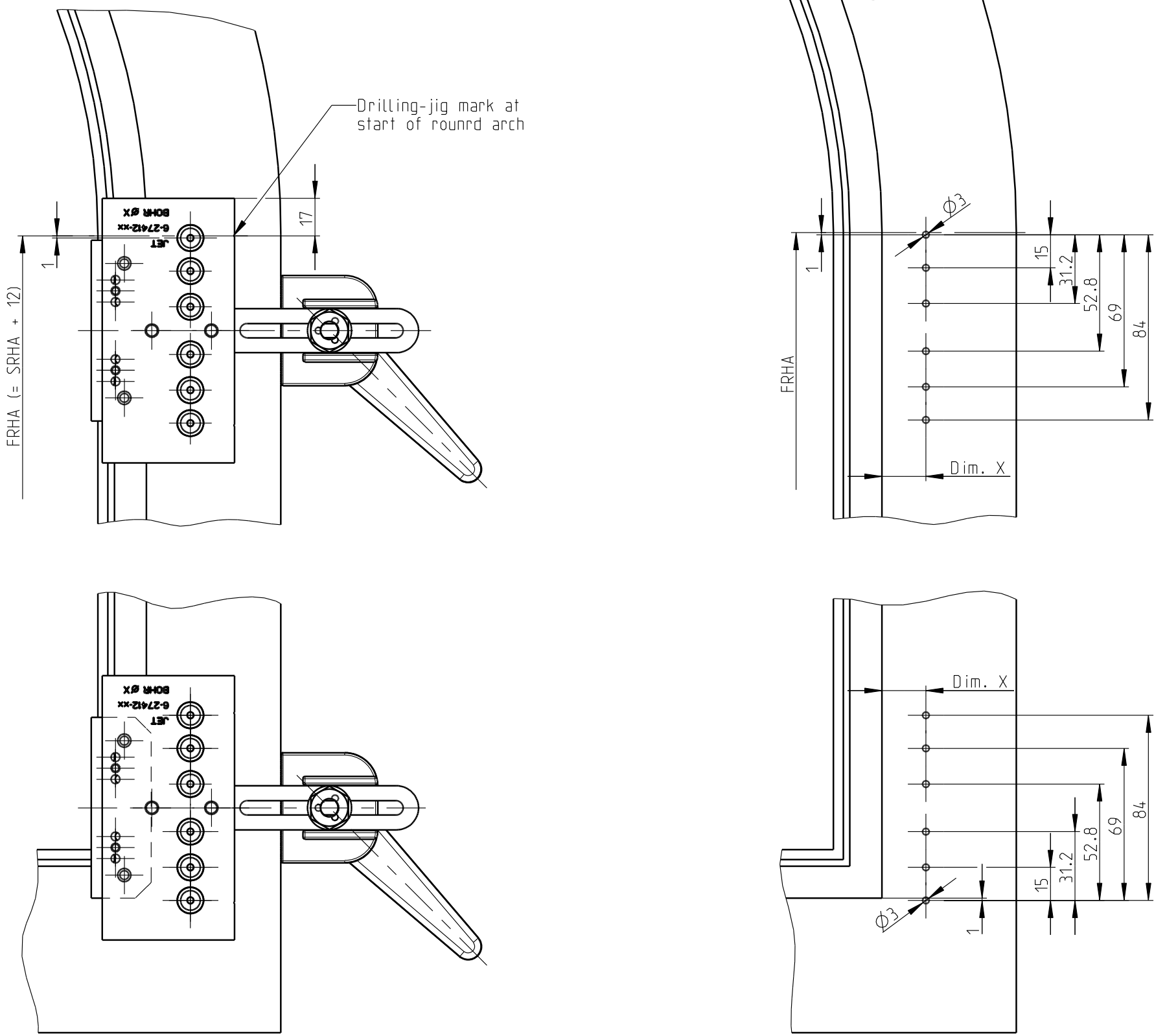
Drilling jig for  
pivot rest and stay bearing

Drill  $\varnothing$  3 6-27412-01  
6-27412-02  
6-27412-03  
6-27412-04

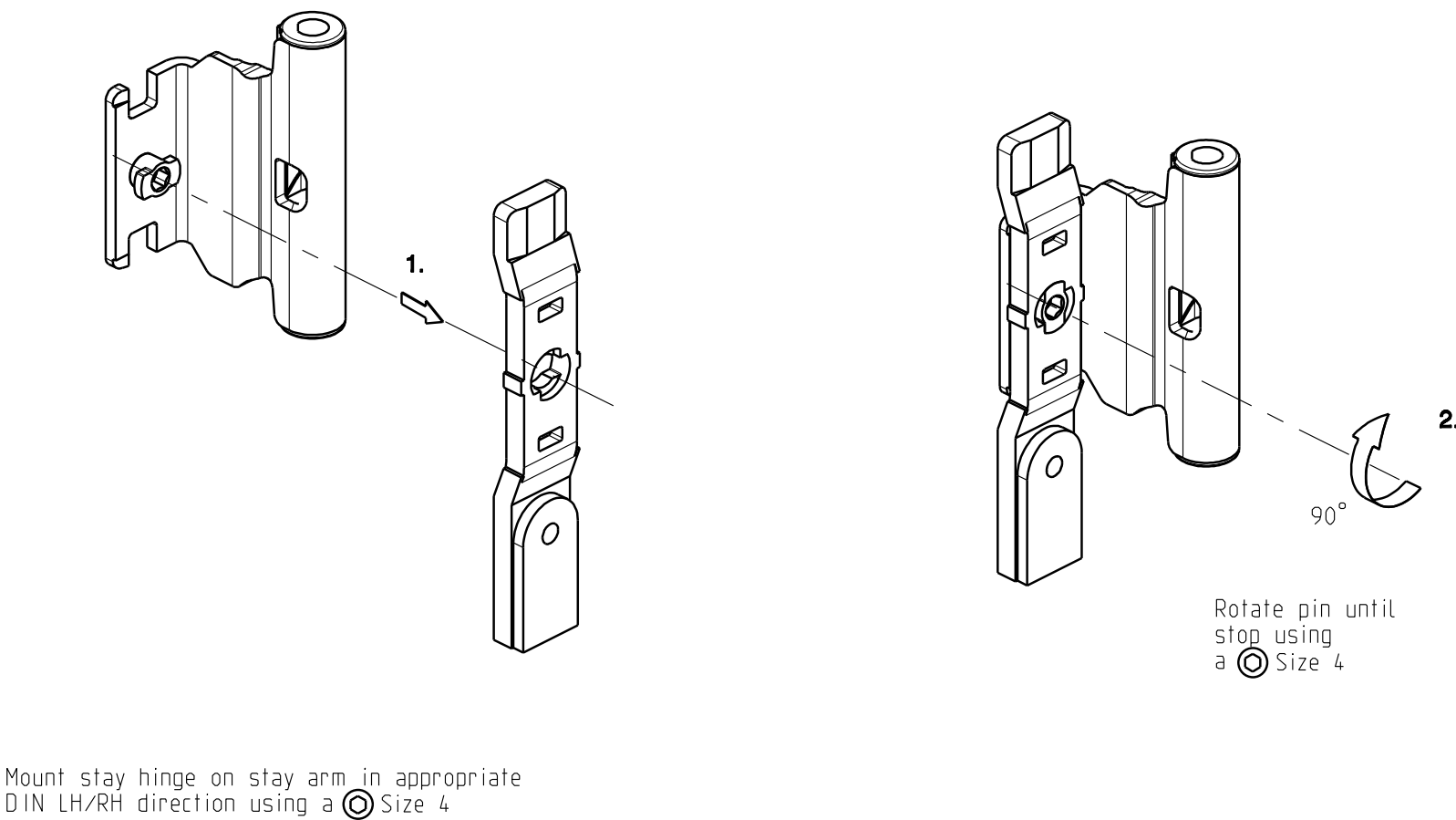
Drill  $\varnothing$  3  
and  $\varnothing$  6 6-27412-51  
6-27412-52  
6-27412-53  
6-27412-54

Dim. X = overlap width  
adjusted on  
drilling jig scale

Drilling the frame – round arch

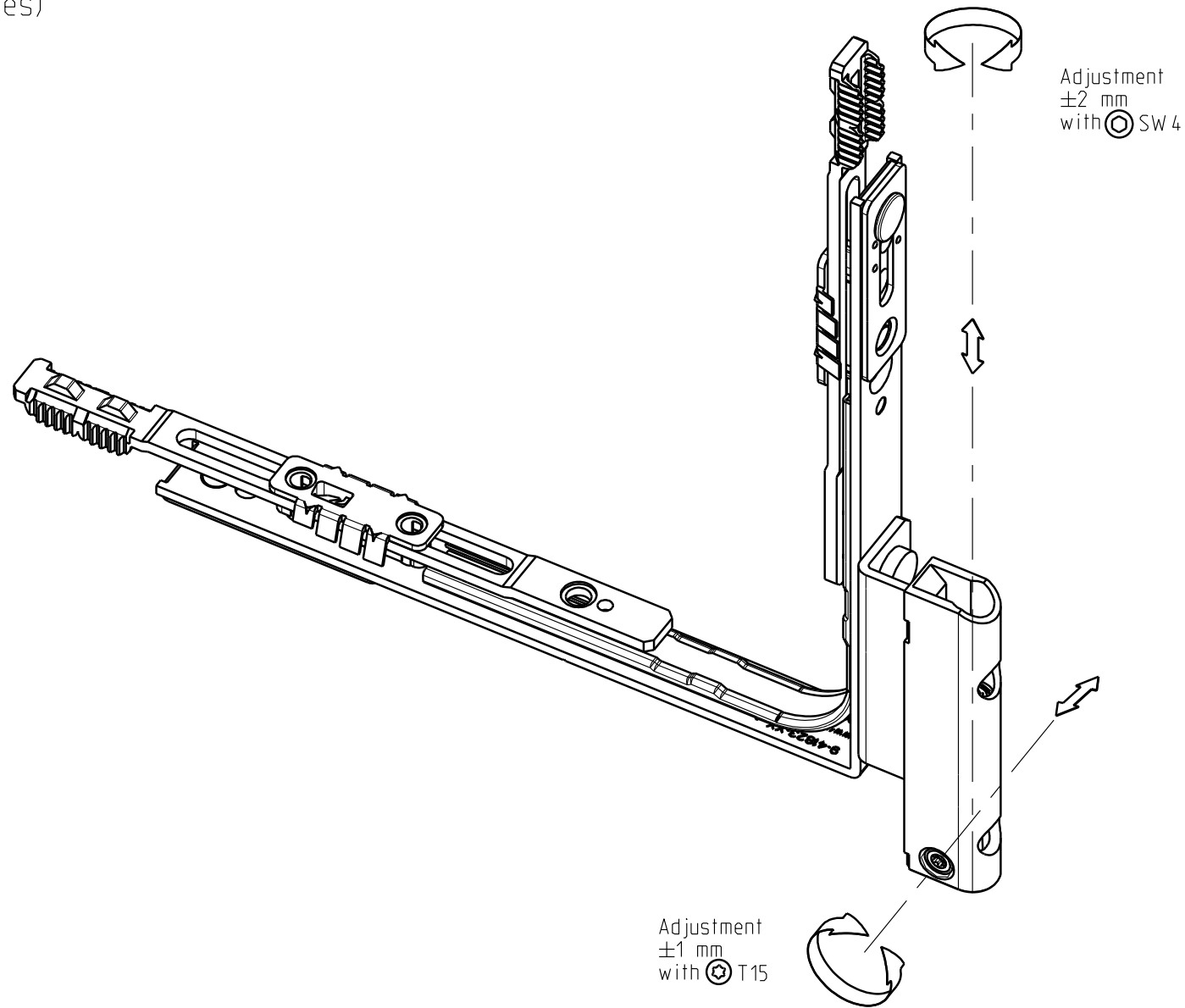


Mounting the stay arm



Mount stay hinge on stay arm in appropriate  
DIN LH/RH direction using a  $\odot$  Size 4

Adjusting the rebate corner-drive hinge  
(Accessories)



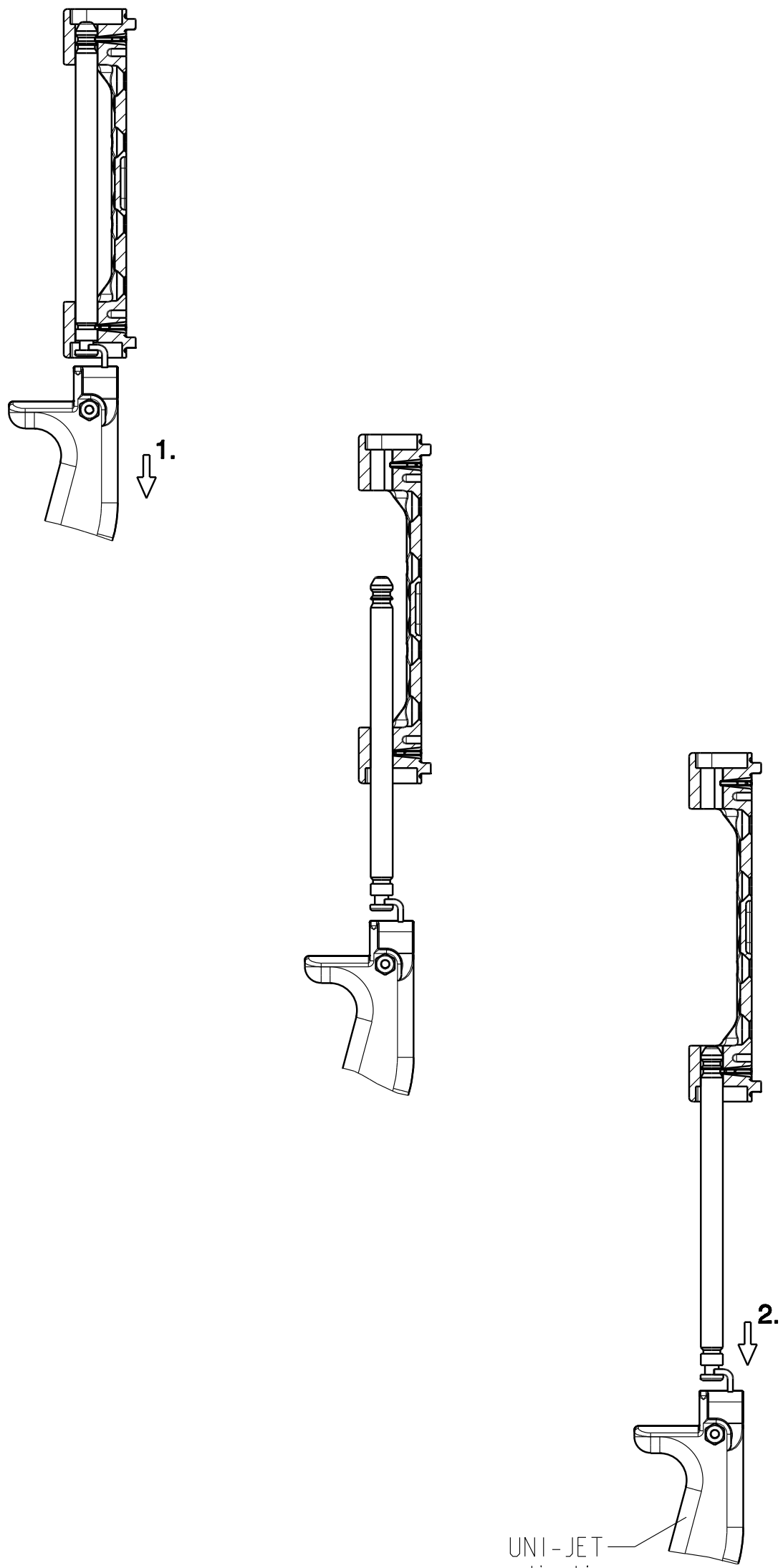
Adjustment  
 $\pm 2$  mm  
with  $\odot$  SW 4

Assembling the stay-bearing pin /  
Hinging the sash

- Close sash
- Put handle in tilt position
- Insert stay-bearing pin  
flush with stay-bearing

Disassembling the stay-bearing pin /  
Unhinging the sash

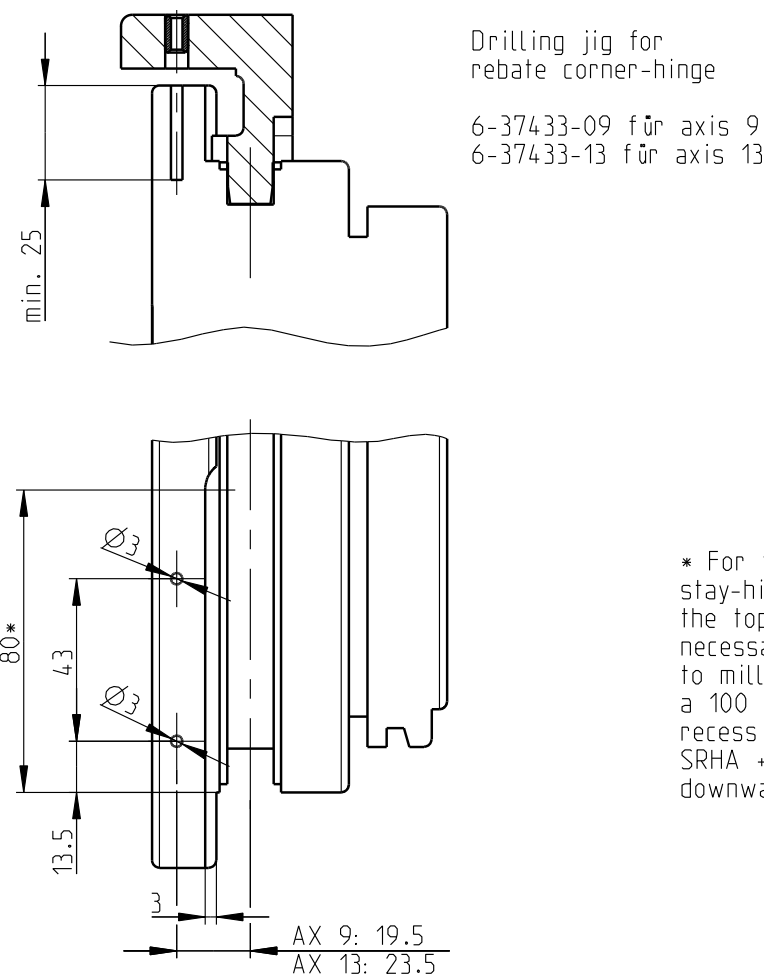
1. Apply UNI-JET adjusting tool (6-37291 / 6-38513)  
to stay-bearing pin.
2. Use the tool to pull the  
stay-bearing pin until it snaps in.



UNI-JET  
adjusting  
tool

Drilling/milling the UNI-JET S sash  
Applying the rebate corner-hinge

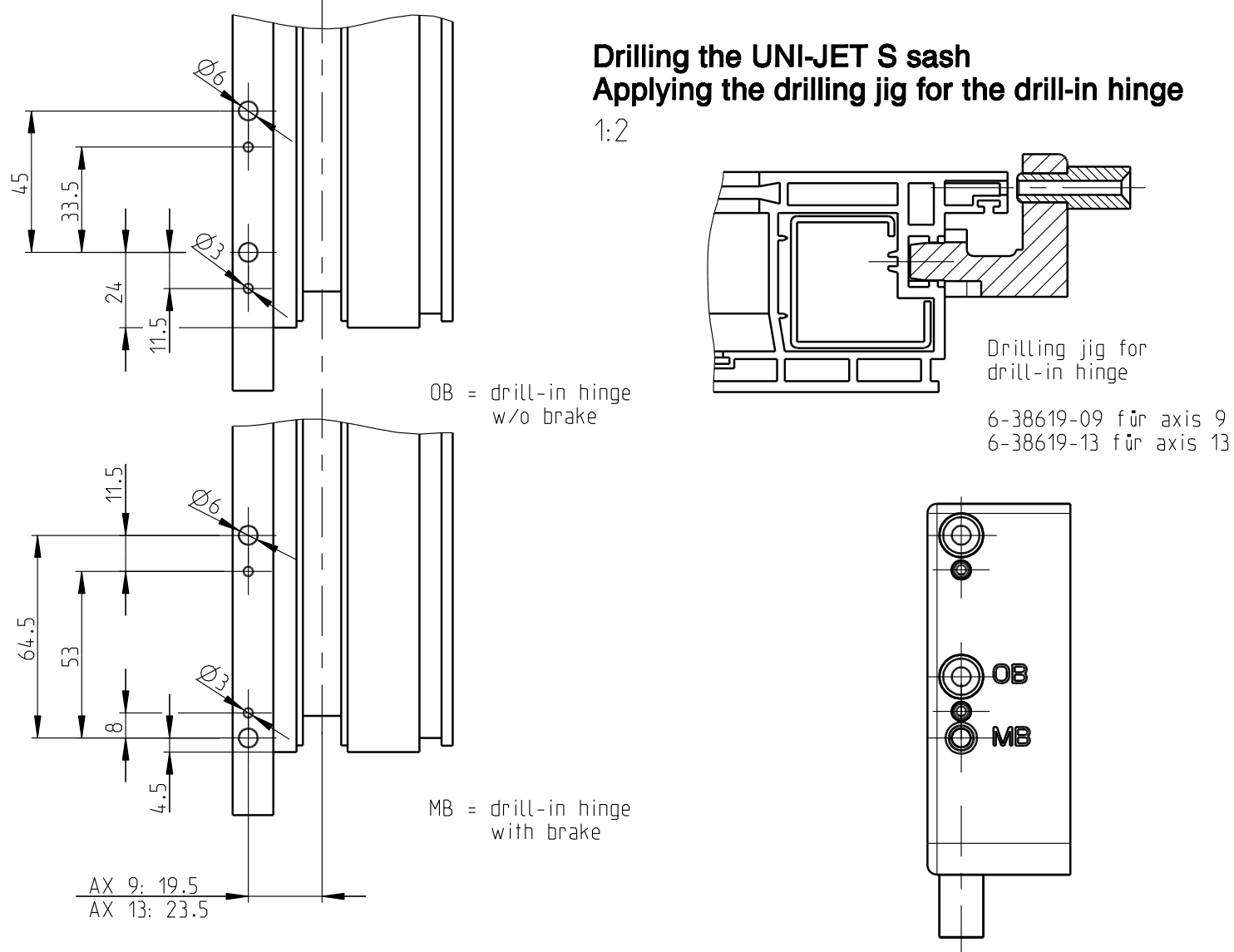
1:2



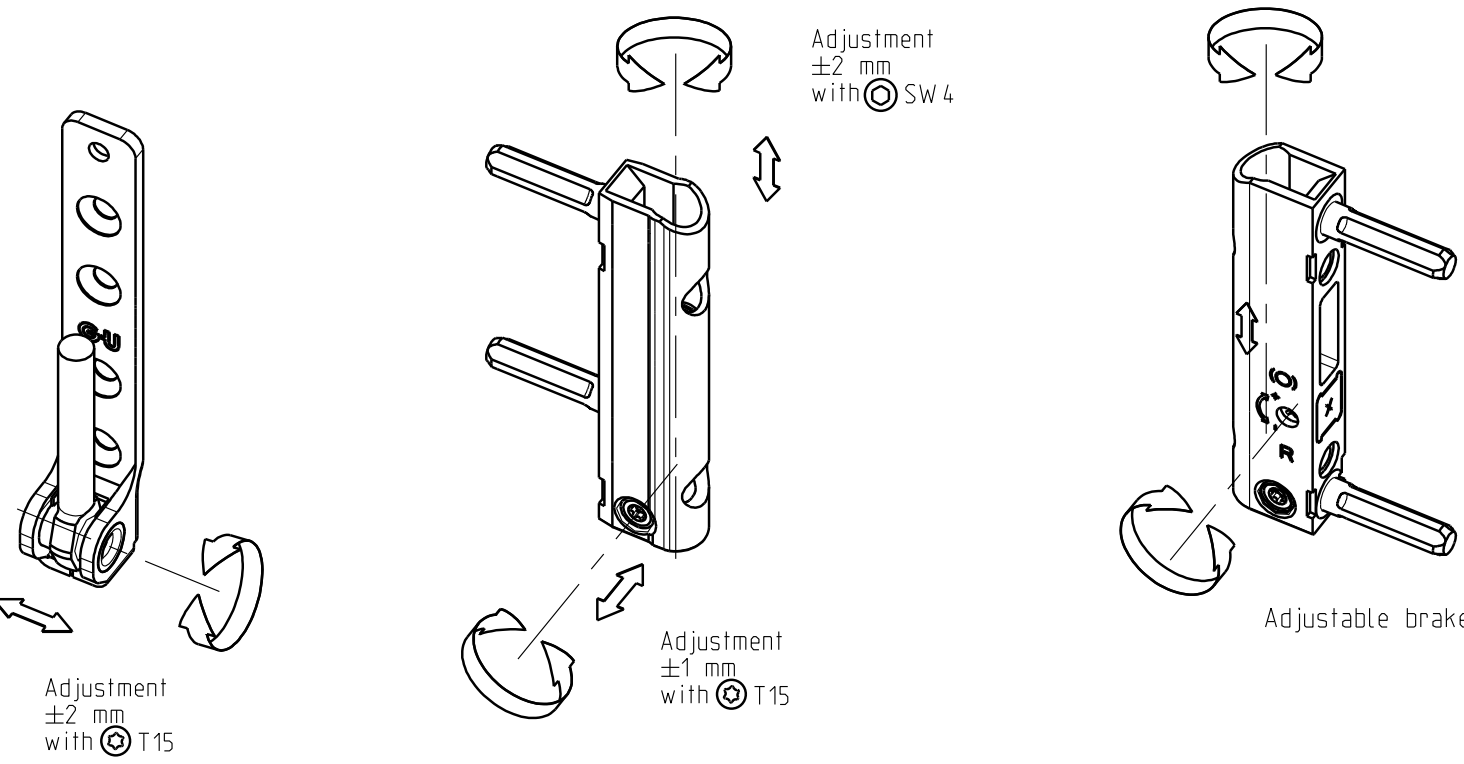
- For the  
stay-hinge at  
the top it is  
necessary  
to mill  
a 100 mm  
recess from  
SRHA + 14  
downward.

Drilling the UNI-JET S sash  
Applying the drilling jig for the drill-in hinge

1:2



Adjusting the corner bearing



Adjustment  
 $\pm 2$  mm  
with  $\odot$  SW 4

Adjustment  
 $\pm 1$  mm  
with  $\odot$  T15

Adjustable brake

Description  
UNI-JET D and S hinge side  
Tilt&Turn hardware for arched windows  
(round, segmental and basket-handle arch) Axis 9 mm or 13 mm



| Description        | Level | Released | Scale | Modification    | Size  |
|--------------------|-------|----------|-------|-----------------|-------|
| Release No.        | Ver.  | Ab       | %     | 2               | 1     |
| Mod. No.           | Draft | Go       |       |                 | Sheet |
| Replacement for -- |       |          |       | 0-46745-DD-0-EN | 2/2   |

D/S