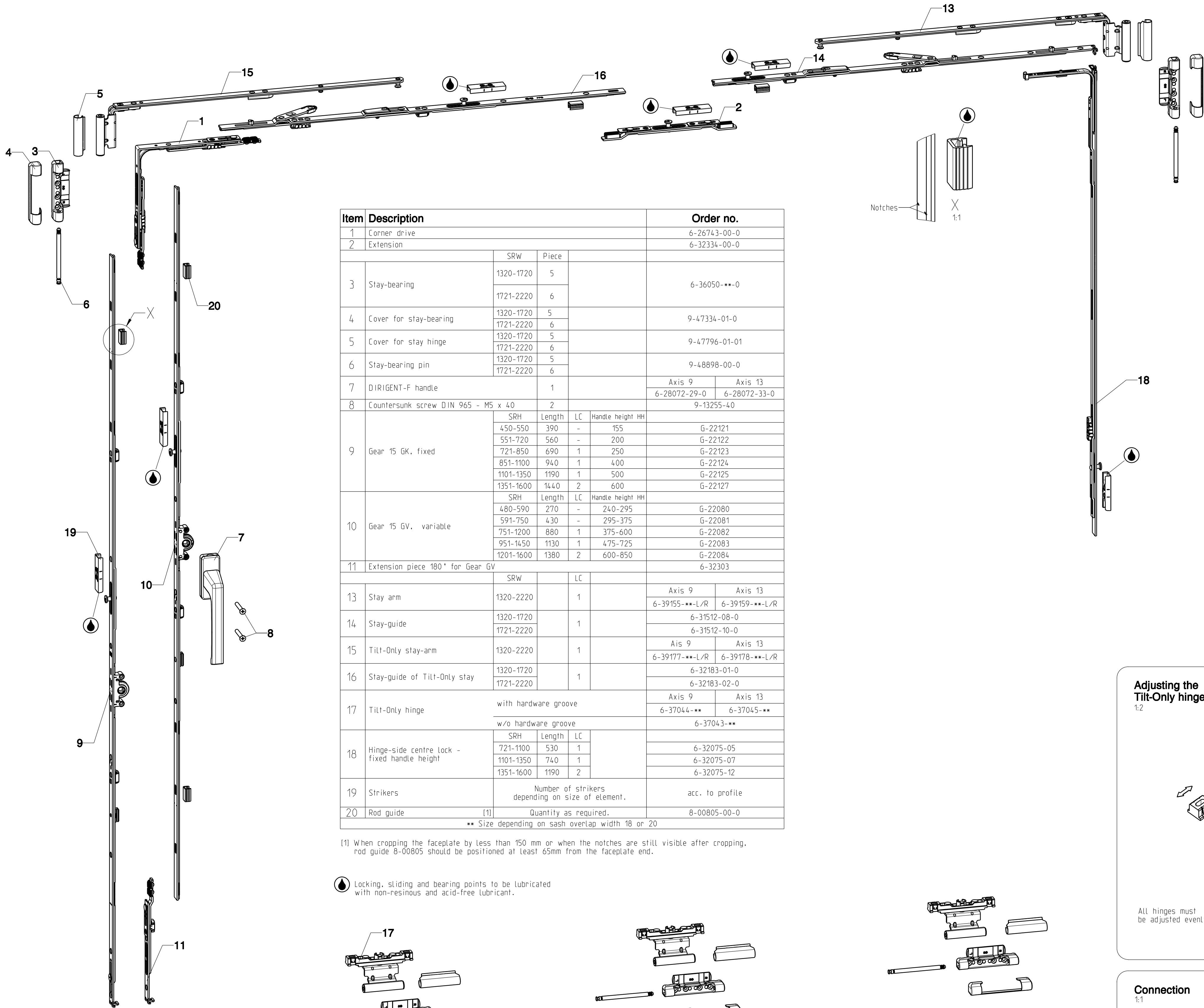
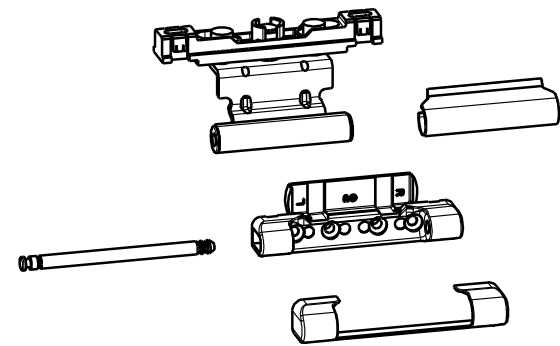




Item	Description	Order no.				
1	Corner drive	6-26743-00-0				
2	Extension	6-32334-00-0				
3	Stay-bearing	SRW	Piece			
		1320-1720	5			
4	Cover for stay-bearing	1721-2220	6	6-36050-***-0		
		1320-1720	5	9-47334-01-0		
5	Cover for stay hinge	1721-2220	6			
		1320-1720	5	9-47796-01-01		
6	Stay-bearing pin	1721-2220	6			
		1320-1720	5	9-48898-00-0		
7	DIRIGENT-F handle	1	Axis 9		Axis 13	
8	Countersunk screw DIN 965 - M5 x 4.0	2	6-28072-29-0		6-28072-33-0	
9	Gear 15 GK, fixed	SRH	Length	LC	Handle height HH	
		450-550	390	-	155	G-22121
		551-720	560	-	200	G-22122
		721-850	690	1	250	G-22123
		851-1100	940	1	400	G-22124
		1101-1350	1190	1	500	G-22125
10	Gear 15 GV, variable	1351-1600	1440	2	600	G-22127
		SRH	Length	LC	Handle height HH	
		480-590	270	-	240-295	G-22080
		591-750	430	-	295-375	G-22081
		751-1200	880	1	375-600	G-22082
		951-1450	1130	1	475-725	G-22083
11	Extension piece 180° for Gear GV	1201-1600	1380	2	600-850	G-22084
					6-32303	
13	Stay arm	SRW		LC	Axis 9	
		1320-2220	1	6-39155-***-L/R		6-39159-***-L/R
14	Stay-guide	1320-1720	1	6-31512-08-0		
		1721-2220		6-31512-10-0		
15	Tilt-Only stay-arm	1320-2220	1	Ais 9	Axis 13	
				6-39177-***-L/R	6-39178-***-L/R	
16	Stay-guide of Tilt-Only stay	1320-1720	1	6-32183-01-0		
		1721-2220		6-32183-02-0		
17	Tilt-Only hinge	with hardware groove			Axis 9	Axis 13
		w/o hardware groove			6-37044-**-	6-37045-**-
18	Hinge-side centre lock - fixed handle height	SRH	Length	LC		
		721-1100	530	1	6-32075-05	
		1101-1350	740	1	6-32075-07	
		1351-1600	1190	2	6-32075-12	
19	Strikers	Number of strikers depending on size of element.			acc. to profile	
20	Rod guide	[1]	Quantity as required.			8-00805-00-0
** Size depending on sash overlap width 18 or 20						

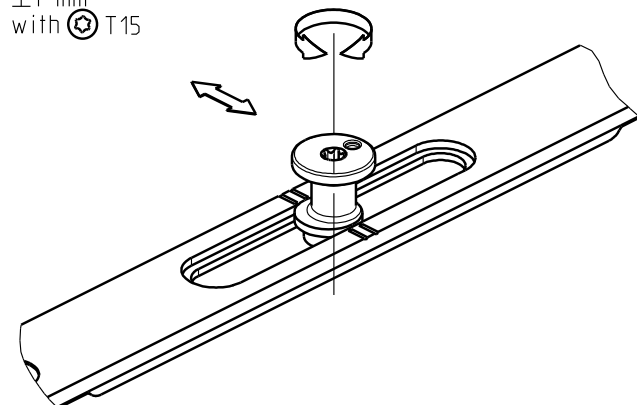
[1] When cropping the faceplate by less than 150 mm or when the notches are still visible after cropping, rod guide 8-00805 should be positioned at least 65mm from the faceplate end.

⚡ Locking, sliding and bearing points to be lubricated with non-resinous and acid-free lubricant.



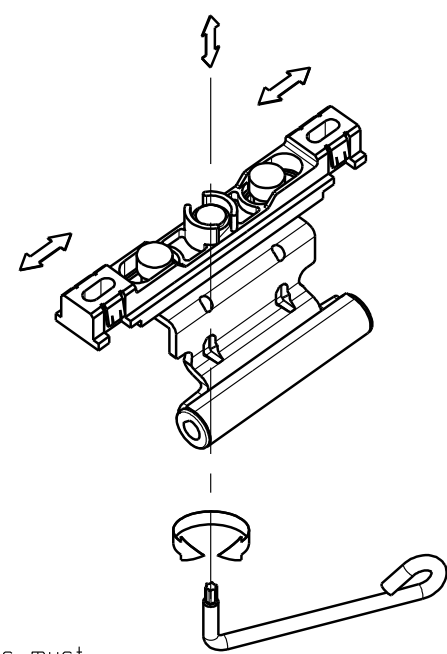
Adjusting the locking cam

1:1
Adjustment
±1 mm
with Ⓢ T15



Adjusting the Tilt-Only hinges

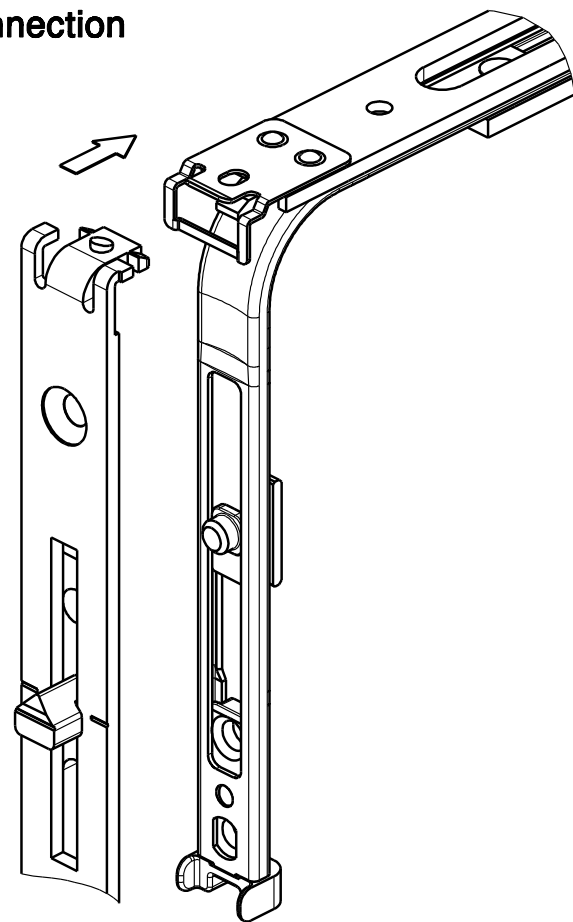
1:2



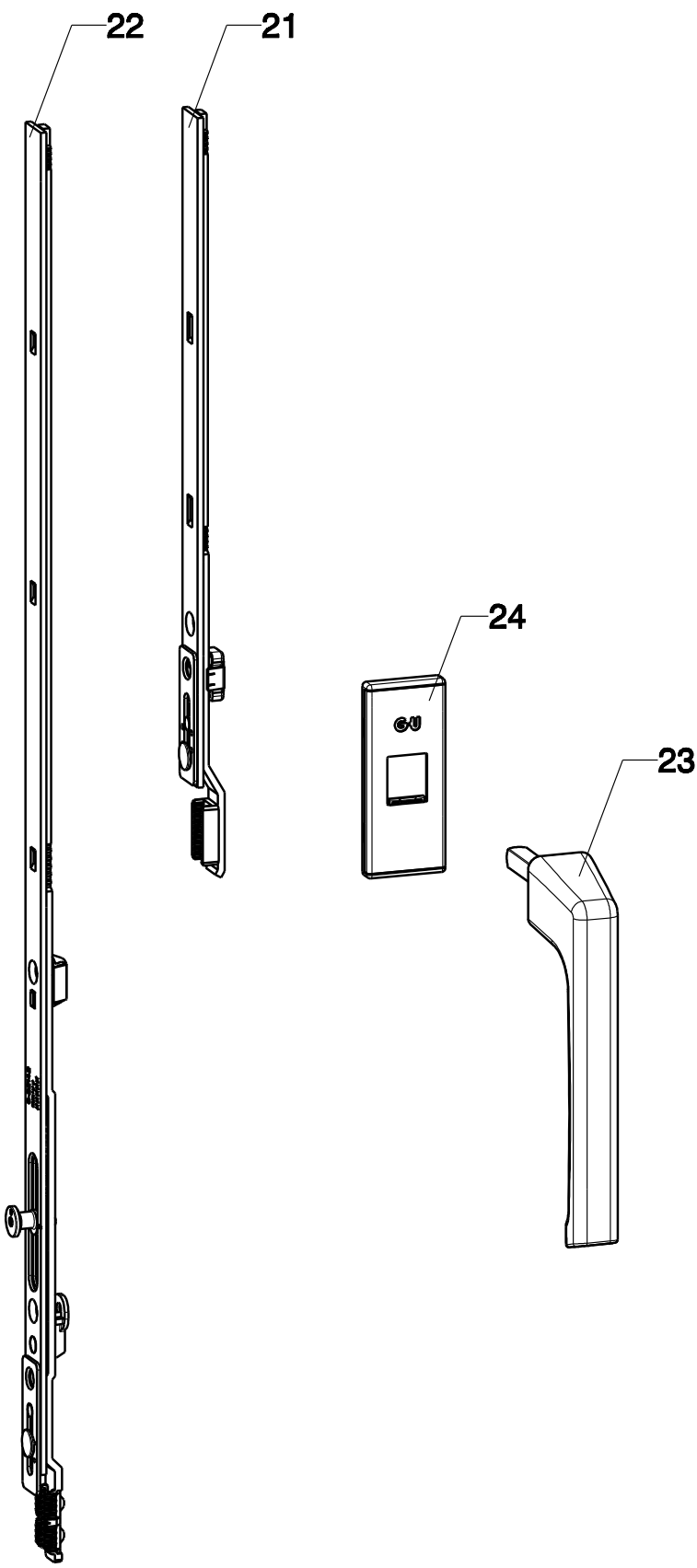
All hinges must be adjusted evenly.

Connection

1:1



Accessories		
Item	Description	Article no.
21	Extension 250 (can be cropped by 130 mm)	8-00625-00-0
22	Extension 500 (can be cropped by 250 mm)	6-32142-00-0
23	DIRIGENT-F service handle	8-00694-33-0
24	Rosette for service handle	6-24913-00-0



Application range:
sash rebate width SRW 1320-2220 mm
sash rebate height SRH 450 (480)-1600 mm
max. sash weight 100 kg
Opening width approx. 140 mm

The appropriate product information must be observed (see GU order catalogue)

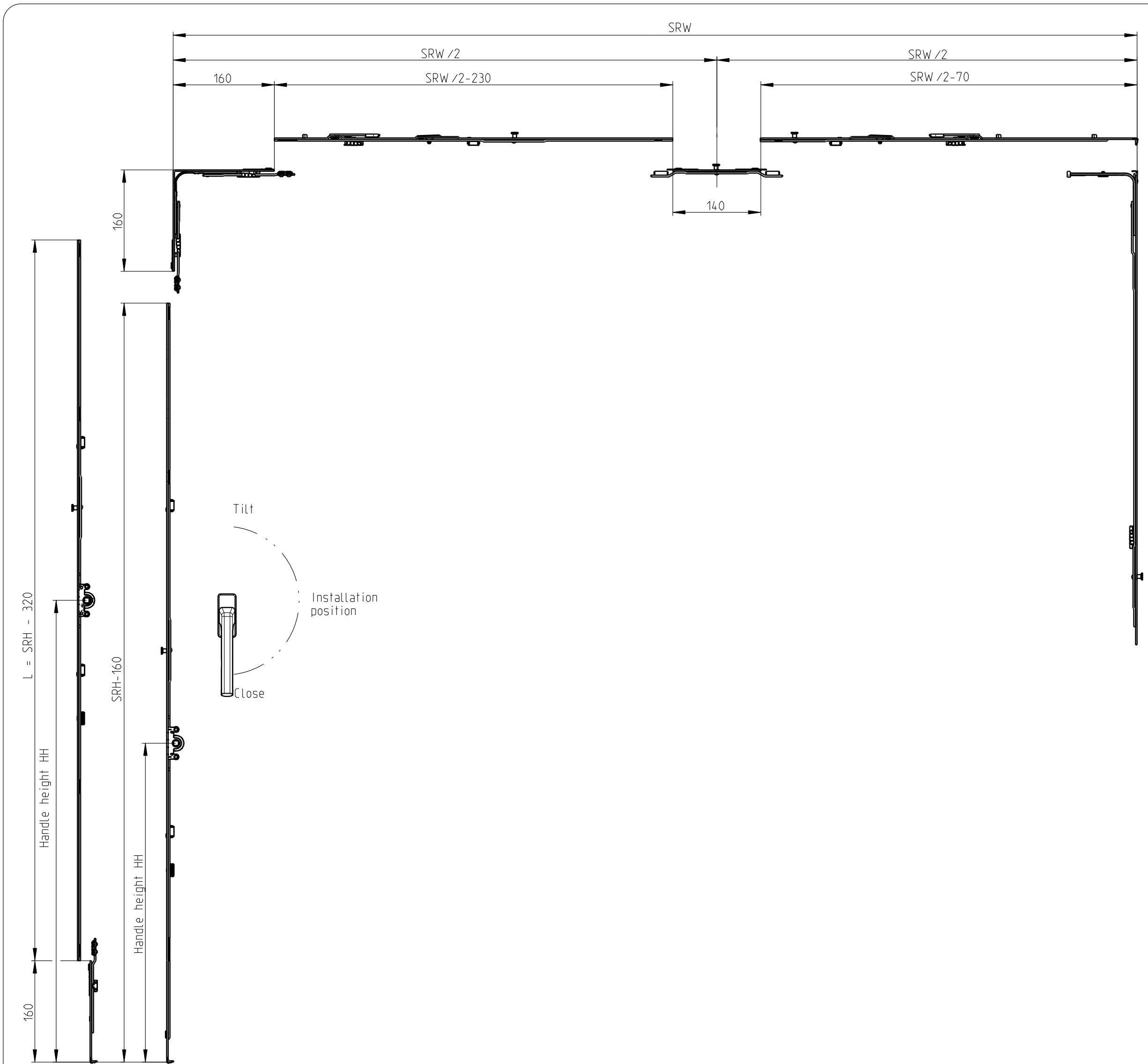
Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

Please follow the profile system manufacturer's instructions.

Hinge-side installation according to drawing no. 0-46605-DC UNI-JET M6

central locking system installation according to drawing no. 0-44324-DD UNI-JET

Description						M	
UNIJET M6 Tilt-Only hardware for wide and high Tilt-Only sashes 9 mm or 13 mm hardware axis							
GU	Release No.	Level	Released	Scale	Modification	Size	
	Ver.	--	Ab	%	2	1	
	Draft	12.02.2016	Go			Sheet	
Replacement for --						0-47052-DD-0-EN	
						1/2	

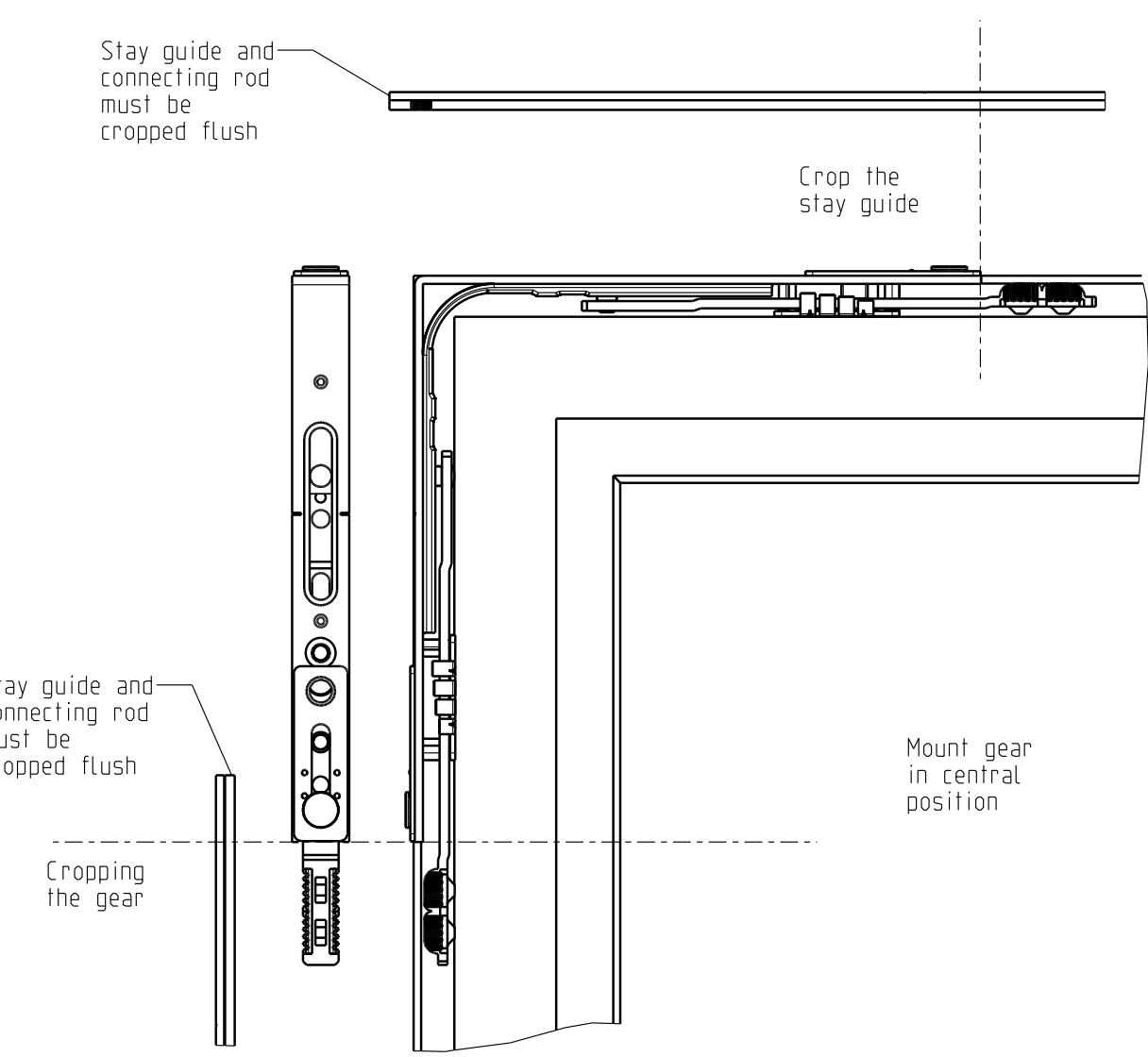


Fixed gear position				
Positioning jig for strikers				
Gear side (RED)		Positioning jig set fixed 6-32644		
SRH	-720			Positioning jig set Order no. 6-32490-02
	721-1600			6-32490-03 6-32490-07
Hinge side & horizontal bottom (YELLOW)				Positioning jig set Order no.
SRW	-750			6-32490-02
SRW SRH	751-1600 701-1850			6-32490-05
Stay (BLUE)		Positioning jig set Order no.	Positioning the strikers Gear side	
SRH	751-1600	6-32490-04		
</				

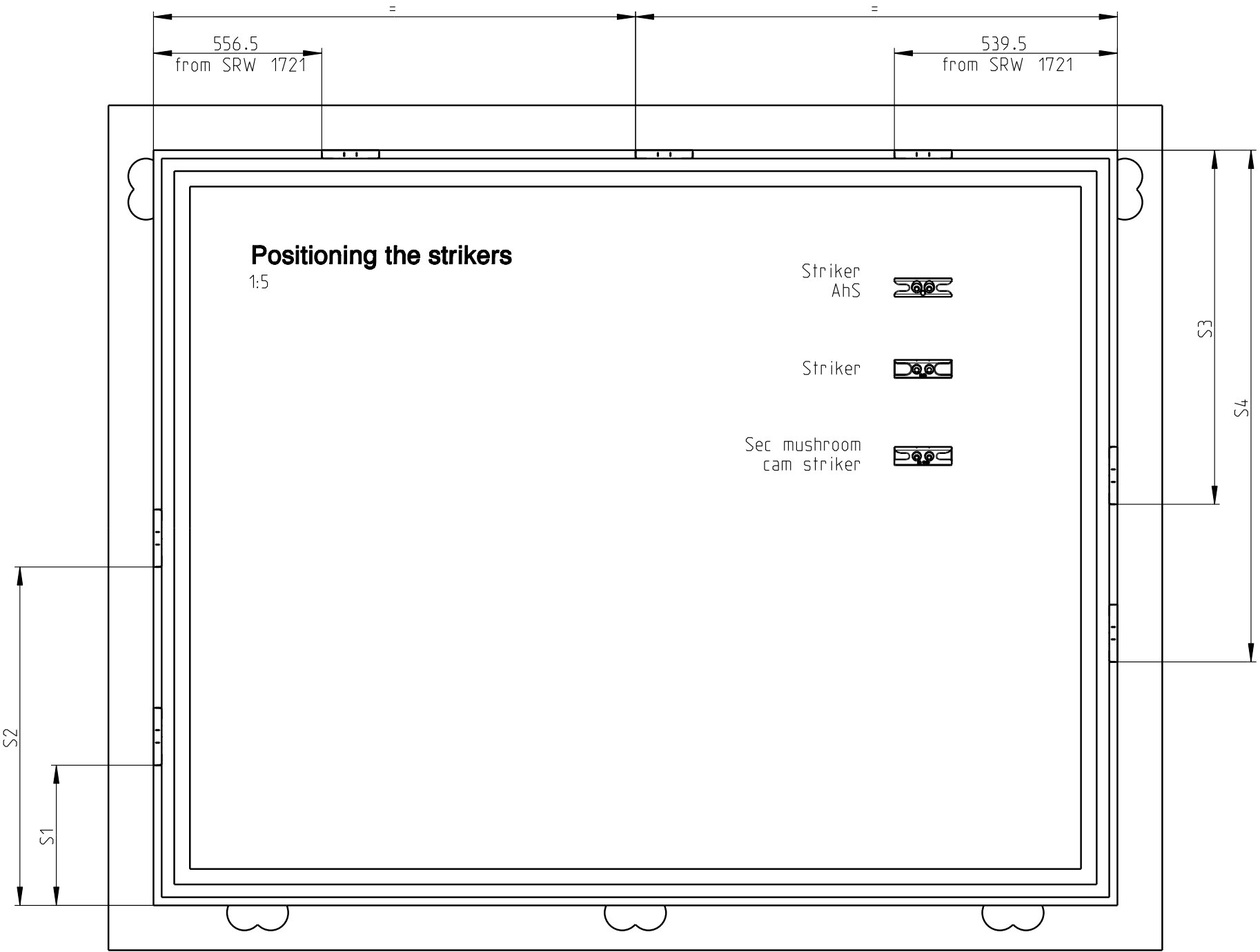
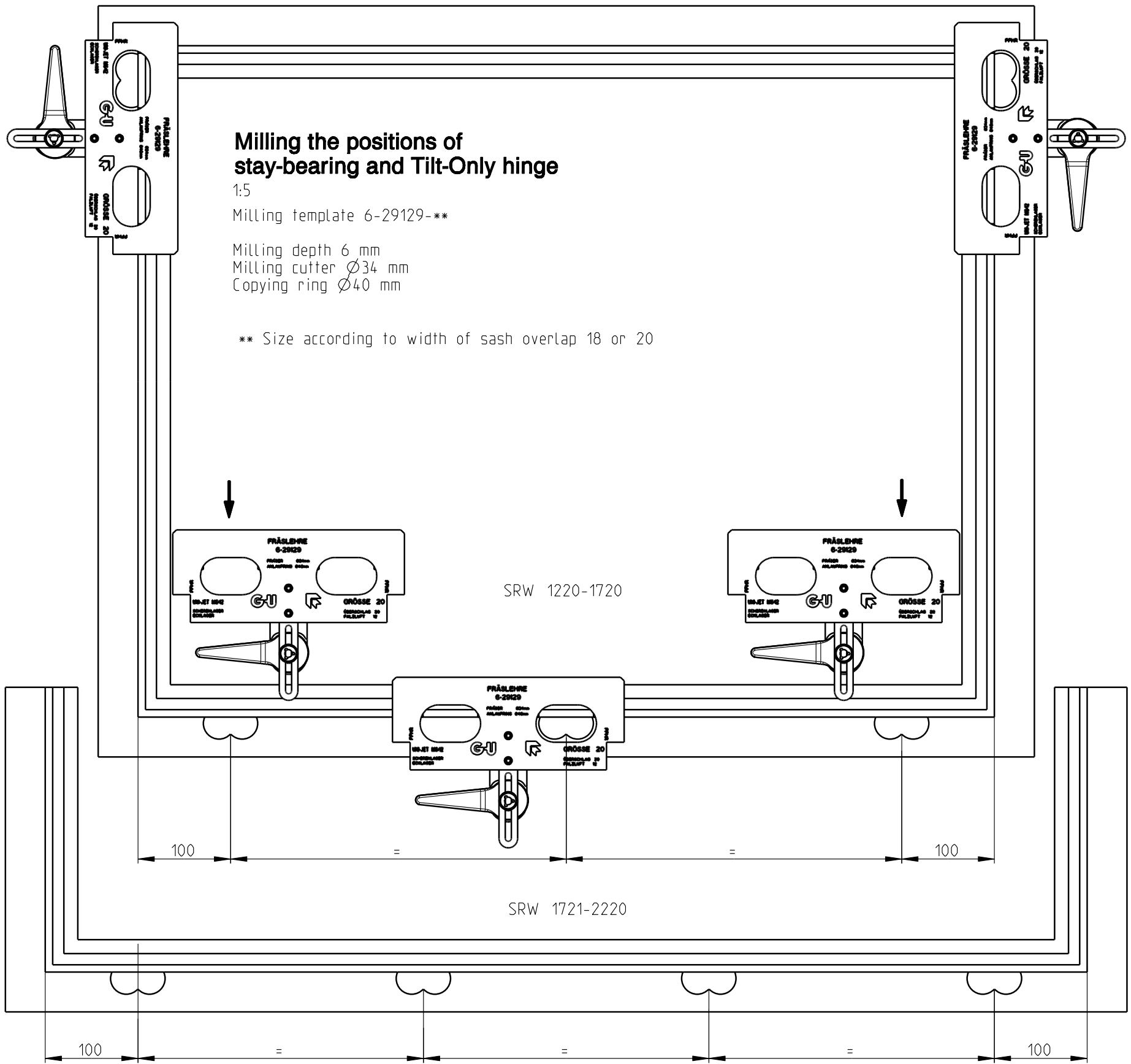
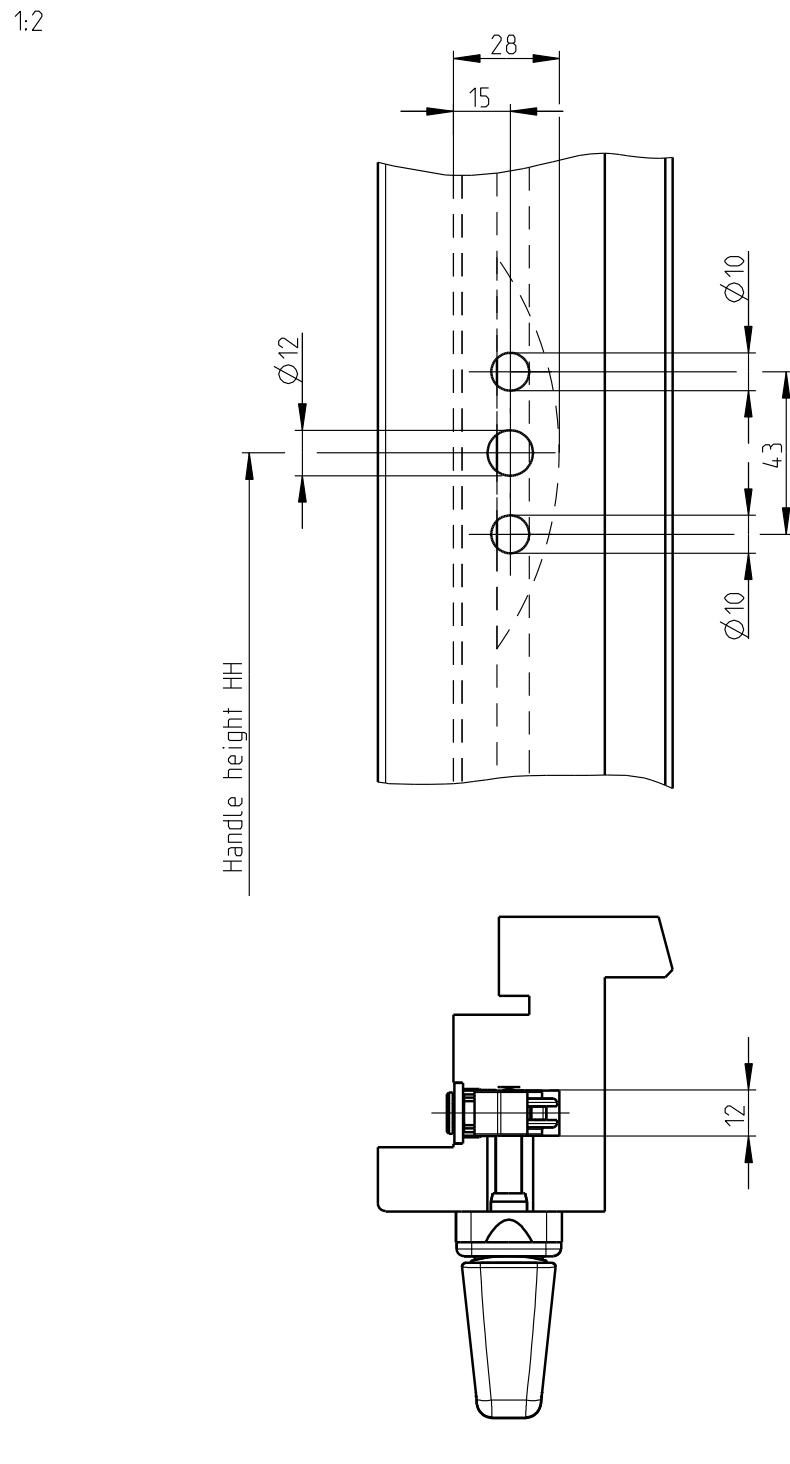
Variable gear position			
Positioning jig for strikers			
Gear side (RED)		Positioning jig set Order no.	Positioning jig set variable 6-32645
SRH	751-1200 951-1450 1201-1600	6-32493-01	
Hinge side & horizontal bottom (YELLOW)		Positioning jig set Order no.	
SRW	-750	6-32490-02	
SRW SRH	751-1600 701-1850	6-32490-05	
Stay (BLUE)		Positioning jig set Order no.	
SRH	751-1600	6-32490-04	
Positioning the strikers		Gear side	
SRH	S1	S2	
751-1450	HH + 165.5	-	
1201-1600	HH + 219.5	HH + 165.5	

Fixed and variable gear side			
Positioning the strikers Gear side			
SRH	S3	S4	
721-1100	449.5	-	
1101-1350	659.5	-	
1351-1700	449.5	1109.5	

Cropping the gear and the stay guide



Installation dimensions for gear



Hardware fixing

For timber windows:
Countersunk screws
4 x 30 for sash
4 x 40 for frame

Profile-dependent information

For worksheet numbers,
strikers, T&T strikers,
packers and door
catches see 'TB' database.

The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window/ balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association of Locks and Hardware (D-42551 Velbert, Germany) must be observed.

Description										M
UNIJET M6 Tilt-Only hardware for wide and high Tilt-Only sashes 9 mm or 13 mm hardware axis										
	Release No.	Level	Released		Scale	Modification			Size	
	Mod. No. G31702	Ver.	--	Ab	%	2				
		Draft	12.02.2016	Go						
	Replacement for --					Drawing No.			Sheet	
					0-47052-DD-0-EN			2/2		