



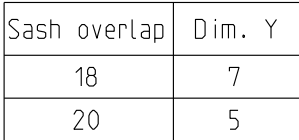
Milling jig for twin cup 6-29129-**
Milling tool $\varnothing 34$
Copying ring $\varnothing 40$

Milling depth for twin cup 6 mm

FRHRA = Frame rebate height round arch
FRHSA = Frame rebate height segmental arch
SRHRA = Sash rebate height round arch
SRHSA = Sash rebate height segmental arch



Drilling jig for
rebate corner hinge
6-37325-09 for AX 9
6-37325-13 for AX 13



All fixing screws:

Countersunk wood screws
Sash 4 x 30
Frame 4 x 40

Max. sash weight 80 kg

It is absolutely necessary that the product information in the GU order catalogue should be observed.

Specify when ordering:

Accessories
Rebate dimensions on the frame
DIN lh or rh assembly

The specified fastening screws are a recommendation based on our experience.
The responsibility for the appropriate fastening of hardware components lies with the window/ balcony-door fabricator.
The TSDK, VHB and VHBH directive of the German Quality Assurance Association of Locks and Hardware (D-42551 Velbert, Germany) must be observed.

Mounting the stay arm

1. Insert the stay arm into the hinge.

2. Rotate the pin until it stops, using a 90° rotation.

Rotate pin until stop using a Ⓢ Size 4

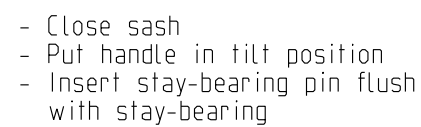
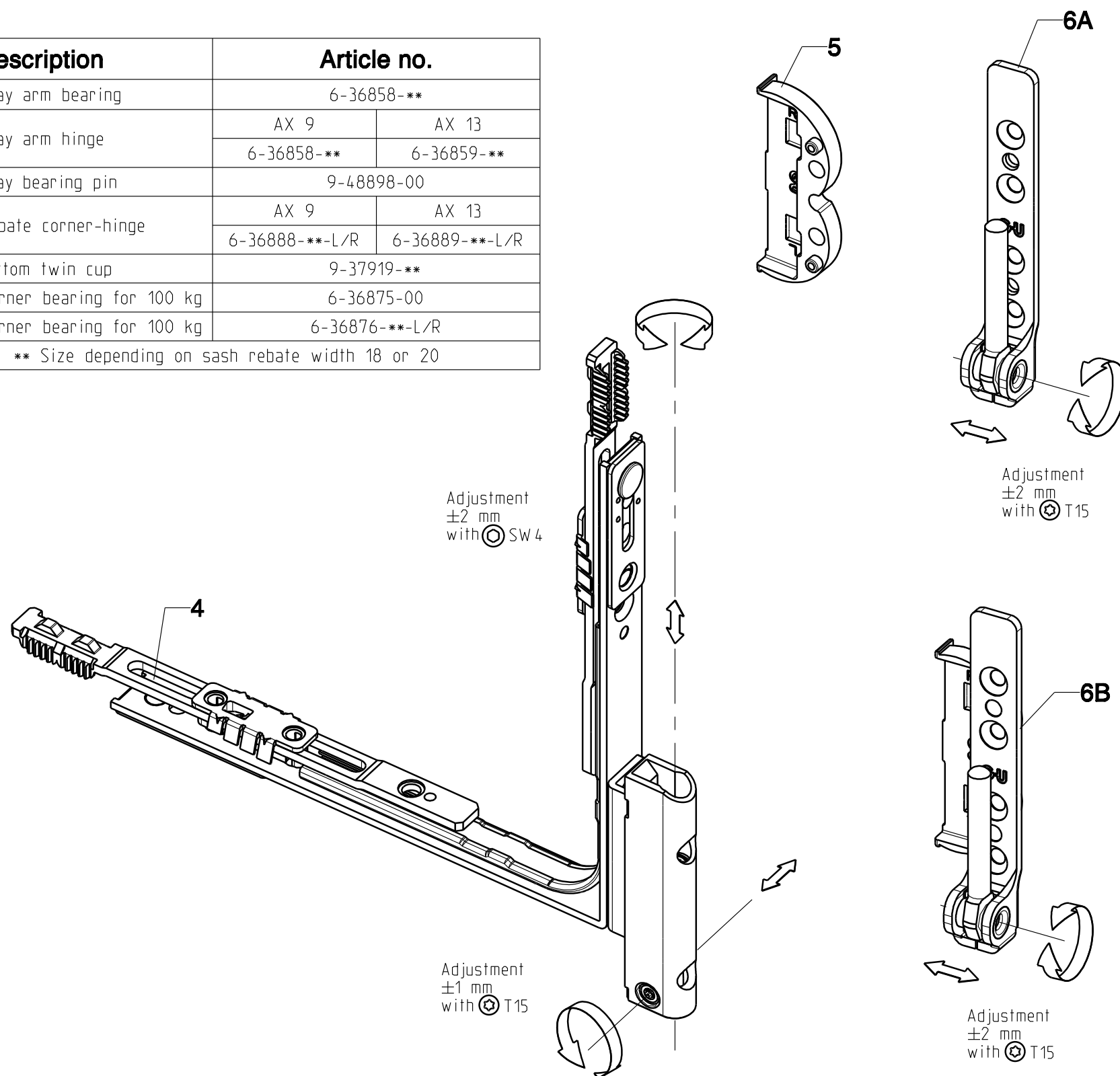
1. Stay arm

2. Hinge

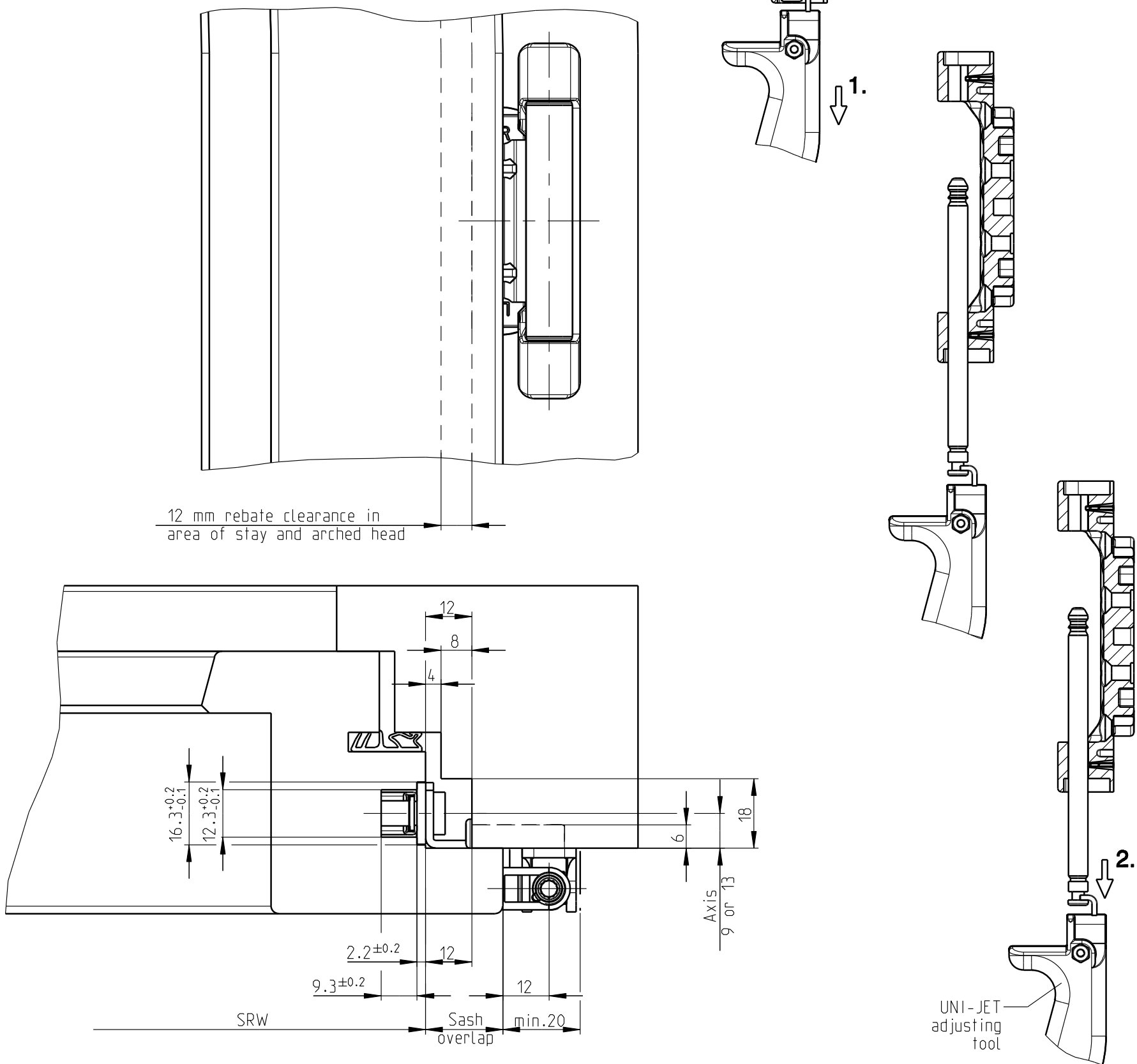
3. Pin

Unit stay hinge on stay arm in appropriate DIN LH/RH direction using a Ⓢ Size 4 (drawing shows DIN LH)

Item	Description	Article no.	
1	Stay arm bearing	6-36858-**	
2	Stay arm hinge	AX 9	AX 13
		6-36858-**	6-36859-**
3	Stay bearing pin	9-48898-00	
4	Rebate corner-hinge	AX 9	AX 13
		6-36888-***-L/R	6-36889-***-L/R
5	Bottom twin cup	9-37919-**	
6A	Corner bearing for 100 kg	6-36875-00	
6B	Corner bearing for 100 kg	6-36876-***-L/R	
** Size depending on sash rebate width 18 or 20			



1. Apply UNI-JET adjusting tool (6-37291 / 6-38513) to stay-bearing pin.
2. Use the tool to pull the stay-bearing pin until it snaps in.



Accessories		
Item	Description	Order no.
7	Cover for rebate corner-hinge	9-47782-00-L/R
8	Cover for corner bearing	9-42683-00
9	Cover for stay arm bearing	9-47334-01
10	Cover for stay arm hinge	9-47796-01
11	Cap	9-47426-00

Description

Hinge side UNI-JET M6/12
Tilt-turn fittings for round, segmental and basket-handle (three-centered) windows
Fitting groove position 9 mm or 13 mm

	Release No. Mod. No. G32050	Level Ver.	Released --		Scale %	Modification 1	Size 1/1
		Draft	14.04.2016	Go		Drawing No. 46746-DC-0-EN	
	Replacement for --						