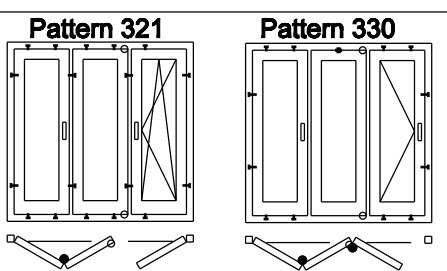
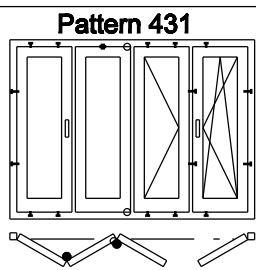
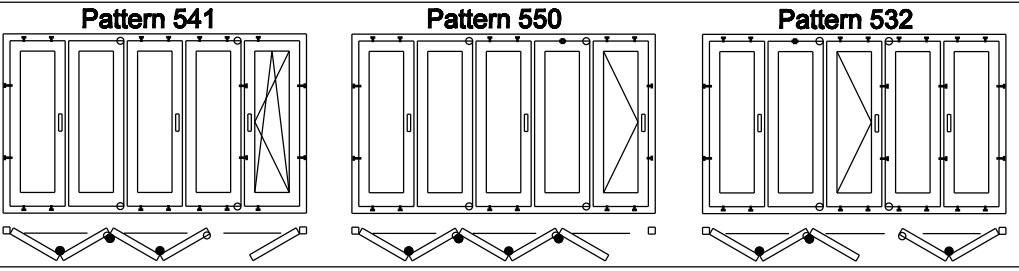
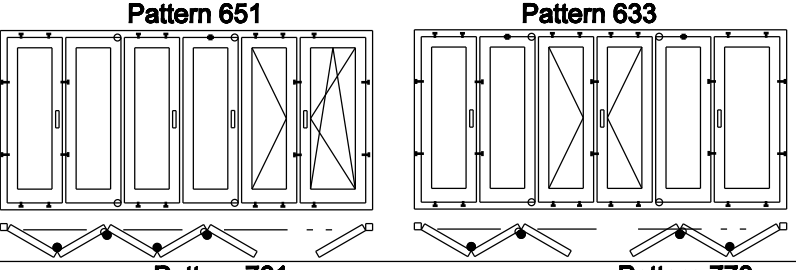
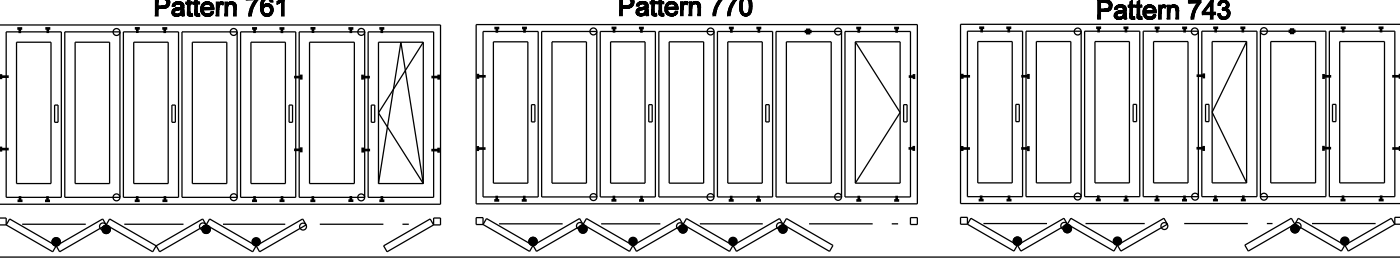


	Item	Description	Order no.	Qty. per pattern										
				321	330	431	541	550	532	651	633	761	770	743
F&S basic hardware set K-18391-00-0 up to 80kg	1	F&S bogie	6-35981-00-0											
	2	F&S guide roll	6-36053-00-0											
	3	F&S pivot-rest	6-36114-00-L 6-36114-00-R	1	1	1	2	2	2	2	2	3	3	3
	4	F&S plate	9-47147-00-0											
	5	Countersunk screw DIN 7500 – ME M4 x 16 – 8.8-H	9-13785-16-R											
F&S sash hinge set K-18394-50-0	6	F&S sash hinge complete	6-36113-50-0	1	2	2	3	4	3	4	4	5	6	5
F&S PVC profiles set K-18395-99-0	7	F&S roller track	2960	9-47431-30-0										
			3960	9-47431-40-0										
			5000	9-47431-50-0										
			6700	9-47431-67-0										
	8	F&S guide track	2960	9-47432-30-0										
			3960	9-47432-40-0										
			5000	9-47432-50-0										
			6700	9-47432-67-0										
	9	F&S cover profile for roller track	2960	P-01953-30-0										
			3960	P-01953-40-0										
			5000	P-01953-50-0										
			6700	P-01953-67-0										
	10	F&S cover profile for guide track	2960	P-01954-30-0										
			3960	P-01954-40-0										
			5000	P-01954-50-0										
6700			P-01954-67-0											
11	F&S brush seal	2960	9-47560-30-0											
		3960	9-47560-40-0											
		5000	9-47560-50-0											
		6700	9-47560-67-0											
12	F&S end cap for roller track		9-47564-01-L 9-47564-01-R											
			9-47563-01-L 9-47563-01-R											
13	F&S end cap for guide track		9-47563-01-L 9-47563-01-R											
15	Corner-drive		6-32021-00-0											
F&S adapter set for roller track PVC K-18398-00-0	7A	F&S roller track	9-47431-11-0											
	31	F&S cover cap	6-37083-00-0	1										
CLS-LOG	21A	ZH FHH lever-operated gear (fixed handle height)	LC-MA											
			SRH 851-1100 0	G-22182-00-0										
			SRH 1101-1350 0	G-22183-00-0										
			SRH 1351-1600 0	G-22184-00-0										
			SRH 1601-1850 0	G-22185-00-0										
			SRH 1851-2100 0	G-22186-00-0										
			SRH 2101-2350 0	G-22187-00-0										
			SRH 851-950 0	G-22170-00-0										
			SRH 951-1450 0	G-22171-00-0										
			SRH 1451-1950 0	G-22172-00-0										
			SRH 1951-2350 0	G-22173-00-0										
			26	DIRIGENT-F/F turn handle	6-28101-99-0	1	1	1	2	2	2	2	2	3
26A	DIRIGENT-F turn handle	6-28072-99-0	1											
28B	Standard striker		acc. to profile	Number of strikers depending on element size										
28C	Steel Sec striker		acc. to profile											
F&S drilling jig set for pivot-rest K-18870-99-0	29	Drilling jig set for pivot-rest	acc. to profile	1										
F&S drilling jig set for sash hinge complete K-18875-99-0	30	Drilling jig set for complete sash hinge	acc. to profile	1										
CLS-w/LC-MA15 CLS-T&T	50A	FHH gear, 15 BS	LC-MA											
			SRH 851-1100 1	G-22124-00-0										
			SRH 1101-1350 1	G-22125-00-0										
			SRH 1351-1600 2	G-22127-00-0										
			SRH 1601-1850 3	G-22128-00-0										
			SRH 1851-2100 3	G-22133-00-0										
			SRH 2101-2350 4	G-22134-00-0										
			SRH 851-1200 1	G-22082-00-0										
	50D	VHH gear, 15 BS	SRH 951-1450 1	G-22083-00-0										
			SRH 1201-1700 2	G-22084-00-0										
			SRH 1451-1950 2	G-22085-00-0										
			SRH 1951-2350 3	G-22086-00-0										
			SRH 851-1100 0	G-22401-00-0										
			SRH 1101-1350 0	G-22402-00-0										
			SRH 1351-1600 0	G-22404-00-0										
			SRH 1601-1850 0	G-22405-00-0										
			SRH 1851-2100 0	G-22410-00-0										
			SRH 2101-2350 0	G-22411-00-0										
	50E	FHH gear without locking cam	SRH 851-1200 0	G-22800-00-0										
			SRH 951-1450 0	G-22801-00-0										
			SRH 1201-1700 0	G-22802-00-0										
			SRH 1451-1950 0	G-22803-00-0										
			SRH 1951-2350 0	G-22804-00-0										

	Item	Description	Order no.	Qty. per pattern													
				321	330	431	541	550	532	651	633	761	770	743			
up to 80kg			LC-MA														
	51	Extension piece 90°		6-32624-00-0	1	1	1	2	2	2	2	2	3	3	3		
	51A	Extension piece 180° (VHH)		6-32303-00-0	3	2	3	4	3	4	4	4	5	4	5		
	51B	Gear connector 90° with LC-MA		6-32104-00-0	-	1	-	-	1	1	-	1	-	1	1		
	52	Sec centre-lock	SRH 851-1100	2	6-32008-05-0	2	1	2	2	1	2	2	2	1	2		
			SRH 1101-1350	2	6-32008-07-0												
			SRH 1351-1850	3	6-32008-12-0												
			SRH 1851-2100	3	6-32008-15-0												
			SRH 2101-2350	4	6-32008-19-0												
	52B	T&T centre-lock (FHH + VHH)	SRW 751-1000	2	6-32075-06-0												
	52C	Sec centre-lock 215 (FHH + VHH)	SRW 500-750	1	6-32012-00-0	2	1	2	2	1	2	2	2	2	1	2	
	52D	Sec centre-lock 215-C		1	6-32011-00-0												
	52L	Extension	SRW 500-600	1	G-22385-03-0	2	2	2	2	4	4	4	4	6	6	6	
			SRW 601-750	2	G-22385-06-0												
			SRW 751-1000	2	G-22385-08-0												
	56B	Folding catch			K-18929-10-0	-	1	1	-	1	1	1	2	-	1	1	
66	Travel restrictor 90° (FHH + VHH)			9-33432-00-0	1	1	1	1	1	2	1	2	1	1	2		
67	Rod guide (FHH)				5	3	5	6	4	6	6	6	7	5	7		
	Rod guide (VHH)			8-00805-00-0	7	4	7	8	5	8	8	8	9	6	9		
up to 80kg	68	UNI-JET D stay-guide	SRW 500-750	6-31512-06-0	2	1	2	2	1	2	2	2	2	1	2		
			SRW 751-1000	6-31512-08-0													
		UNI-JET SC stay-guide	SRW 500-750	1												6-34088-06-0	
			SRW 751-1000	2	6-34088-08-0												
up to 80kg	TU-ON UNI-JET SC		Hinge-side	0-44889-DC-0	1	1	1	1	1	2	1	2	1	1	2		
	T&T UNI-JET SC		Hinge-side	0-44889-DC-0	1	-	1	1	-	-	1	-	1	-	-		
	TU-ON UNI-JET D		Hinge-side	0-46603-DD-0	1	1	1	1	1	2	1	2	1	1	2		
	T&T UNI-JET D		Hinge-side	0-46603-DD-0	1	-	1	1	-	-	1	-	1	-	-		
	Accessories																
47	Drilling jig for roller track and guide track			6-37513-99-0													
44	DIRIGENT-F/A turn handle (exterior)			6-25993-99-0													
50B	PC gear 25 BS, FHH – PC gear 50 BS, FHH (lockable)	SRH 1851-2100	3	G-22315-99-0													
		SRH 2101-2350	4	G-22316-99-0													
55A	Installation aid for strikers			9-49291-00-0													
55B	Installation aid for bottom strikers			9-49290-99-0													
57	Drilling jig for folding catch			6-25575-00-0													
58	Open-end spanner SW17			9-48667-00-0													
59	UNI-JET adjusting tool			6-37291-00-0													
69	Pull-handle for stay-bearing pin			6-38513-99-0													

Sash configuration pattern:	
Sheet 2	Sectional drawing UNI-JET SC up to 80 kg sash weight
Sheet 3	Sectional drawing UNI-JET D up to 80 kg sash weight
Sheet 4	General overview of Fold&Slide hardware
Sheet 5	Central locking system with BS15 gear without LC-MA / Central locking system with BS15 gear with LC-MA CLS-w/LC-MA15 CLS-w/LC-MA15
Sheet 6	CLS with lever-operated gear CLS-LOG
Sheet 7	Central locking system for Turn-Only windows / Central locking system for Tilt&Turn windows CLS-TU-ON CLS-T&T
Sheet 8	
Sheet 9	
Sheet 10	
Sheet 11	
Sheet 12	
Sheet 13	Folding catch
Sheet 14	Accessories and drilling jigs

The product guidelines of the profile manufacturer regarding construction, assembly, max. door leaf dimensions, max. door leaf weights and material qualities (e.g. linear profile expansion) are to be observed.

Hardware fixing:

The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and door fabricator.

Specify when ordering:

FRW (frame rebate width)
SRW (sash rebate width)
SRH (sash rebate height)

Pattern
Finish
Turn-Only or Tilt&Turn hardware

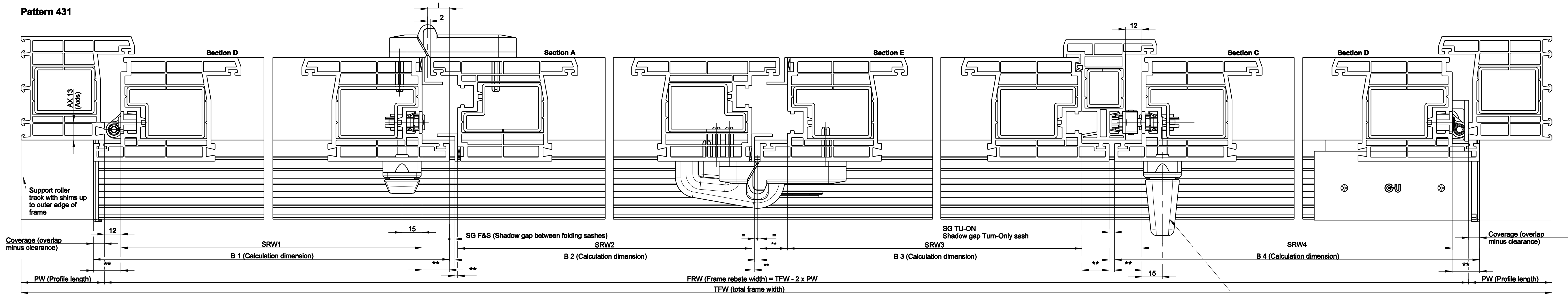
Application range
Calculation dimension B min. 500, max. 1000mm
Sash rebate height SRH min. 851, max. 2350mm
Max. sash weight 80kg

Note:
SRH and SRW to be calculated depending on profile system.

Profiles depicted with staggered axis

Description

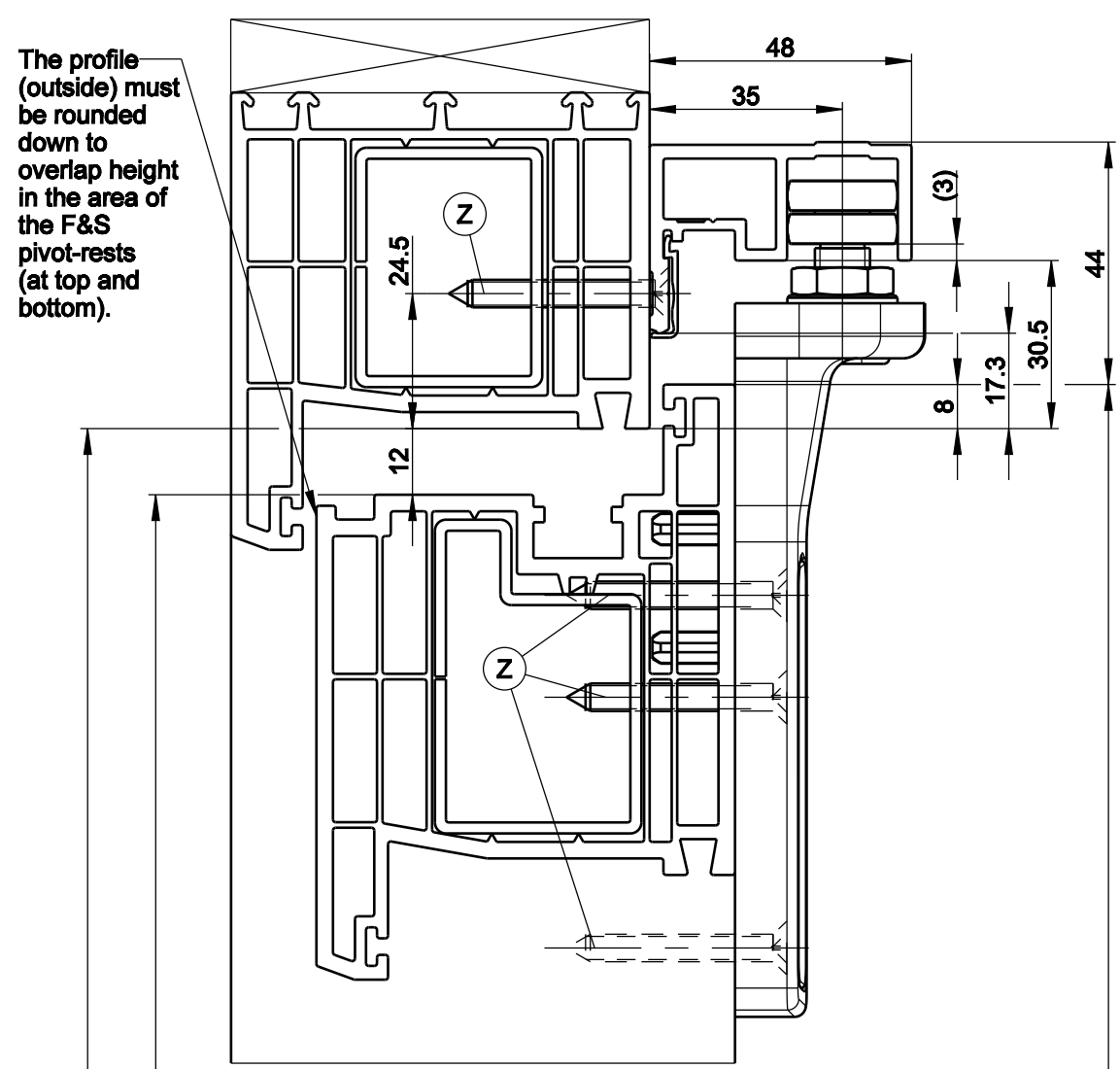
Pattern 431



Note:
DIRIGENT-F turn handle
(S-28072-99) to be installed
on the passage sash.

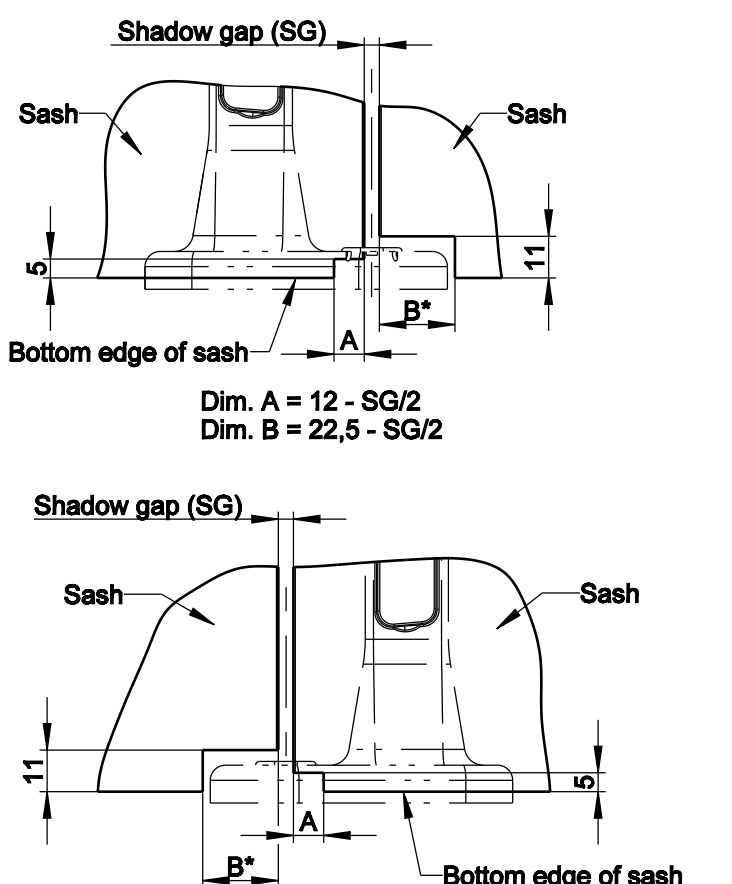
Position of pivot-rests

Installation at the top
Standard installation / Alternative
installation



Position of hinges

Adapting the sash overlap in the area of the bogie (alternative version)

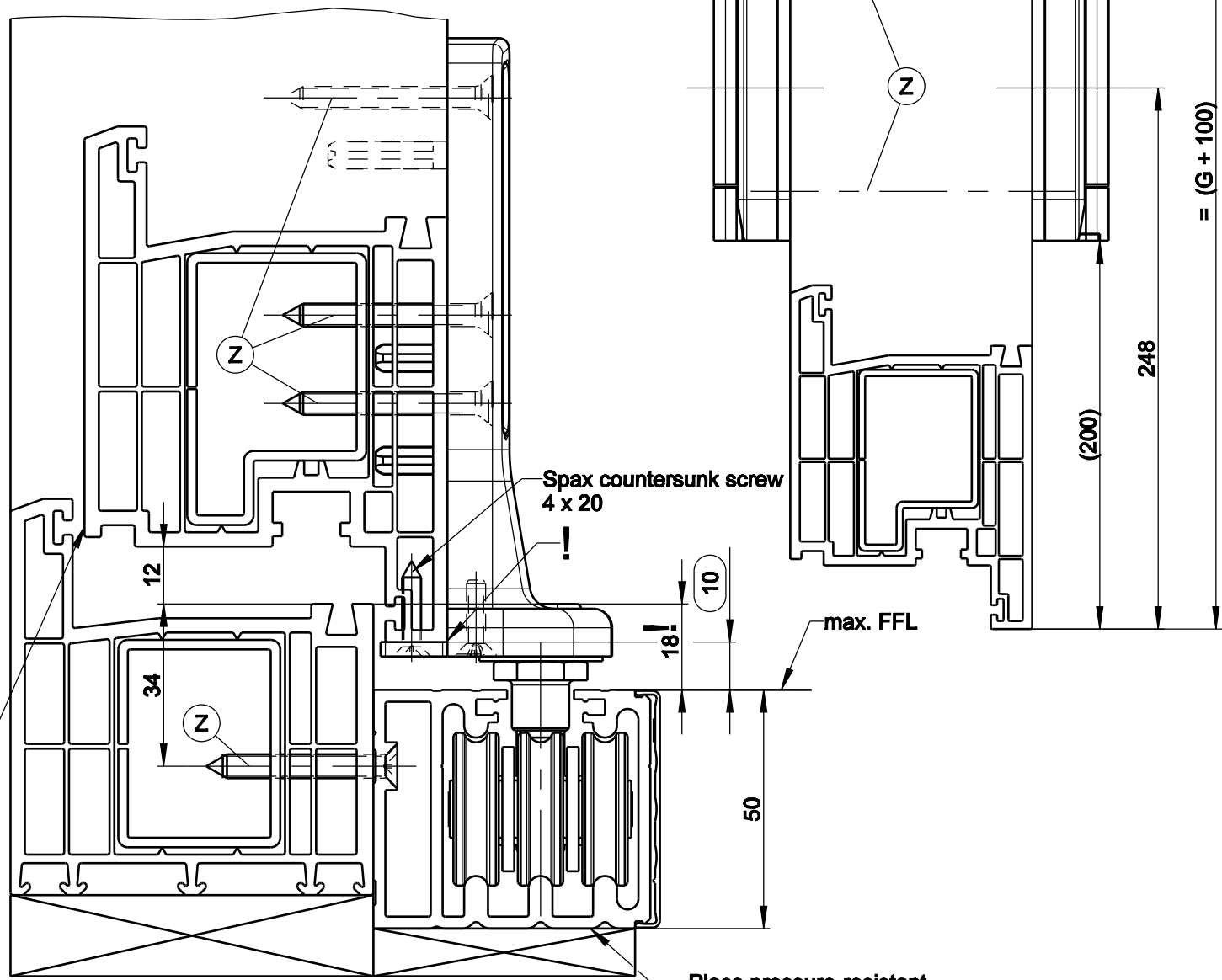


* Dimension B only applies to patterns 321, 541, 532, 761 and 743.

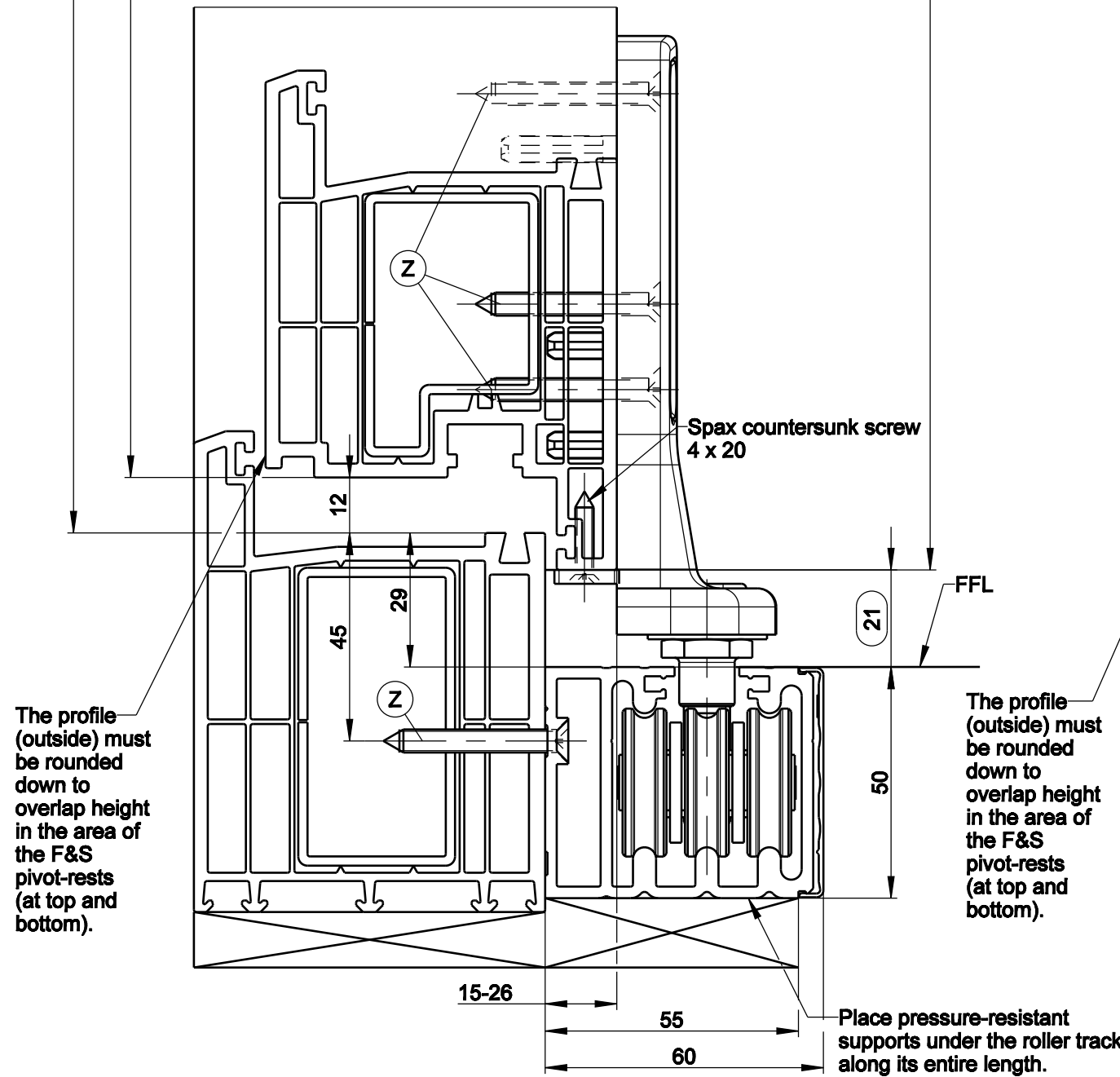
! With installation dimension 18 it is necessary to round off the overlap in the area of the F&S pivot-rest.

Note:
If the handle height (HH) coincides with the position of the centre hinges, all centre hinges should be displaced 100 mm upwards.

Standard installation of roller track

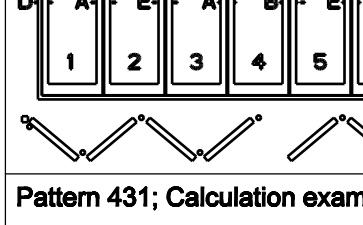
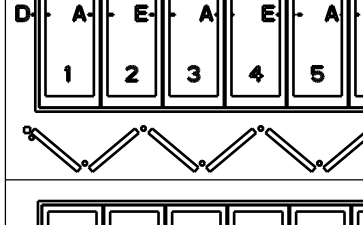
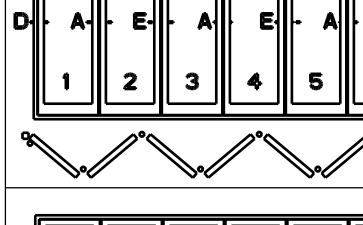
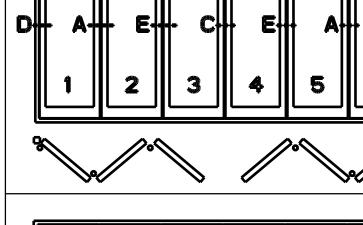
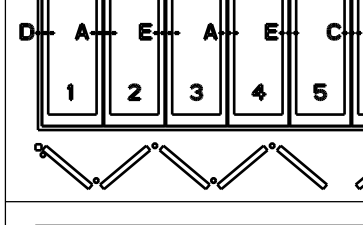
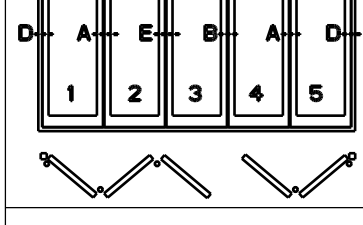
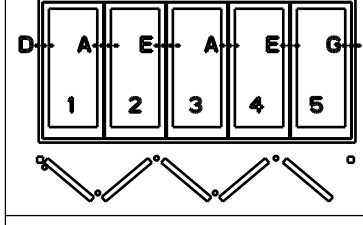
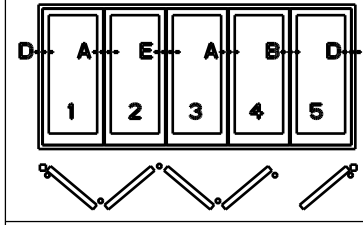
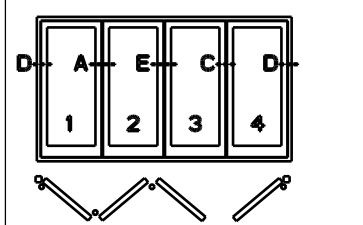
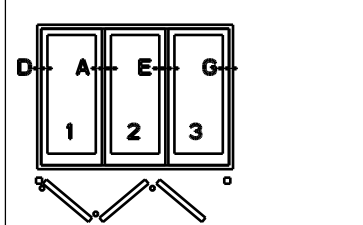
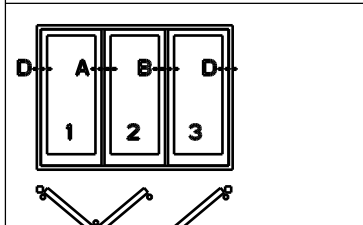


Standard installation of roller track



Consider (+/-) signs when employing the a, b, c, d, e value in the formula.

g = laterally reversed



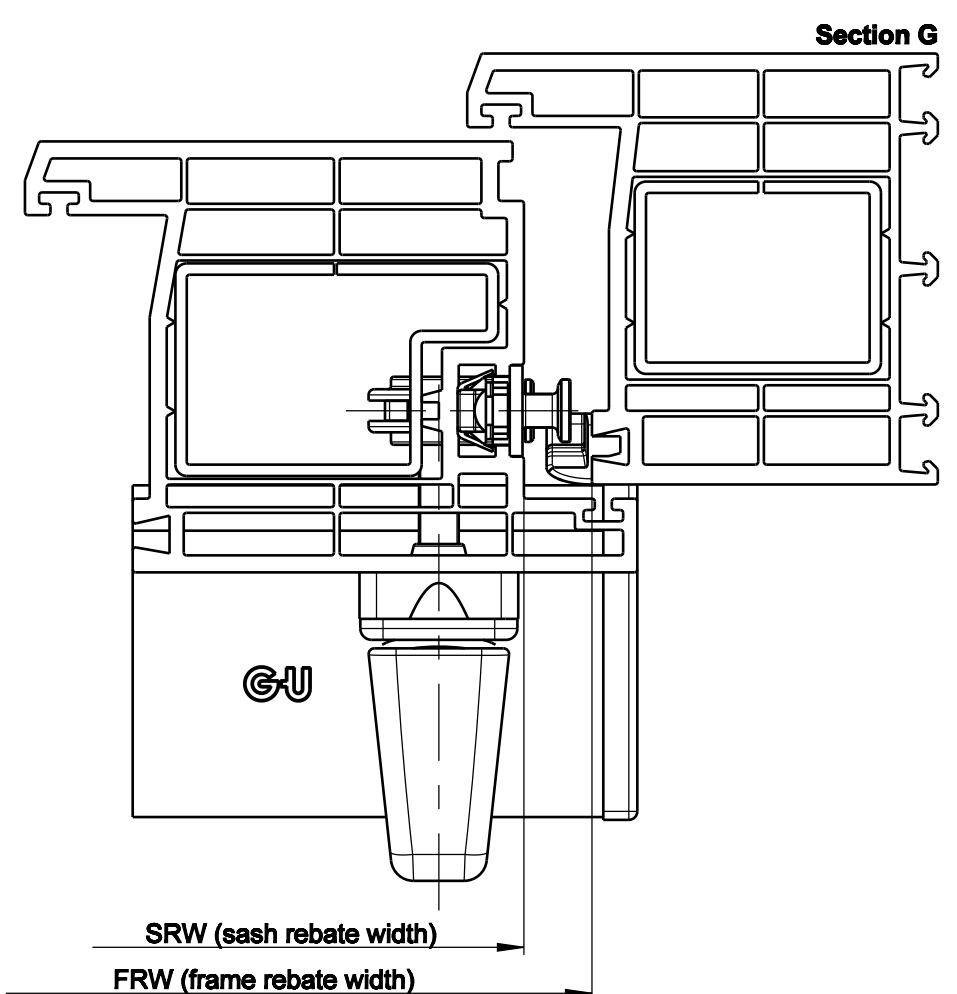
FRW
B = + a + (b x Coverage) + (c x SG F&S) + (d x SG TU-ON) + (e x l)
Number of leaves

Pattern	Sectional views						
	B 1	B 2	B 3	B 4	B 5	B 6	B 7
321	D-A a=6,4 b=1,0 c=0,1 d=0,7 e=0,7	A-B a=-12,9 b=0,0 c=0,8 d=-0,1 e=-1,3	B-Dg a=6,4 b=1,0 c=0,1 d=0,8 e=0,7				
330	D-A a=12,9 b=1,3 c=0,0 d=0,0 e=0,7	A-E a=-6,4 b=0,3 c=-1,5 d=0,0 e=-1,3	E-G a=-6,4 b=0,3 c=-0,5 d=0,0 e=0,7				
431	D-A a=9,7 b=1,0 c=-0,2 d=0,1 e=0,5	A-E a=-9,7 b=0,0 c=-1,2 d=-0,6 e=-1,5	E-C a=-9,7 b=0,0 c=-0,5 d=-0,3 e=0,5	C-Dg a=9,7 b=1,0 c=-0,2 d=-0,1 e=0,5			
541	D-A a=11,6 b=1,0 c=-0,1 d=0,8 e=0,8	A-E a=-7,7 b=0,0 c=-1,2 d=-0,4 e=-1,2	E-A a=-7,7 b=0,0 c=-0,5 d=0,8 e=0,8	A-B a=-7,7 b=0,0 c=-1,2 d=-0,4 e=-1,2	B-Dg a=11,6 b=1,0 c=-0,1 d=0,8 e=0,8		
550	D-A a=15,4 b=1,2 c=0,0 d=0,0 e=0,8	A-E a=-3,9 b=0,2 c=-1,5 d=0,0 e=-1,2	E-A a=-3,9 b=0,2 c=-0,5 d=0,8 e=0,8	A-E a=-3,9 b=0,2 c=-1,5 d=0,0 e=-1,2	E-G a=-3,9 b=0,2 c=-0,5 d=0,0 e=0,8		
532	D-A a=11,6 b=1,0 c=-0,1 d=0,8 e=0,8	A-E a=-7,7 b=0,0 c=-1,2 d=-0,4 e=-1,2	E-Bg a=-7,7 b=0,0 c=-0,5 d=-0,2 e=0,8	Bg-Ag a=-7,7 b=0,0 c=-1,2 d=-0,4 e=-1,2	Ag-Dg a=11,6 b=1,0 c=-0,1 d=0,8 e=0,8		
651	D-A a=12,9 b=1,0 c=-0,1 d=0,0 e=0,7	A-E a=-6,4 b=0,0 c=-1,3 d=-0,3 e=-1,3	E-A a=-6,4 b=0,0 c=-0,5 d=-0,1 e=0,7	A-E a=-6,4 b=0,0 c=-1,3 d=-0,3 e=-1,3	E-C a=-6,4 b=0,0 c=-0,5 d=-0,1 e=0,7	C-Dg a=12,9 b=1,0 c=-0,1 d=0,0 e=0,7	
633	D-A a=12,9 b=1,0 c=-0,1 d=0,0 e=0,7	A-E a=-6,4 b=0,0 c=-1,3 d=-0,3 e=-1,3	E-C a=-6,4 b=0,0 c=-0,5 d=-0,1 e=0,7	C-Eg a=-6,4 b=0,0 c=-0,5 d=-0,1 e=0,7	Eg-Ag a=-6,4 b=0,0 c=-1,3 d=-0,3 e=-1,3	Ag-Dg a=12,9 b=1,0 c=-0,1 d=0,0 e=0,7	
761	D-A a=13,8 b=1,0 c=-0,1 d=0,0 e=0,9	A-E a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	E-A a=-5,5 b=0,0 c=-0,5 d=-0,9 e=0,9	A-E a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	E-A a=-5,5 b=0,0 c=-0,5 d=-0,1 e=0,9	A-B a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	B-Dg a=13,8 b=1,0 c=-0,1 d=0,0 e=0,9
770	D-A a=16,5 b=1,1 c=0,0 d=0,0 e=0,9	A-E a=-2,8 b=0,1 c=-1,5 d=0,0 e=-1,1	E-A a=-2,8 b=0,1 c=-0,5 d=0,0 e=0,9	A-E a=-2,8 b=0,1 c=-1,5 d=0,0 e=-1,1	E-A a=-2,8 b=0,1 c=-0,5 d=0,0 e=0,9	A-E a=-2,8 b=0,1 c=-1,5 d=0,0 e=-1,1	E-G a=-2,8 b=0,1 c=-0,5 d=0,0 e=0,9
743	D-A a=13,8 b=1,0 c=-0,1 d=0,0 e=0,9	A-E a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	E-A a=-5,5 b=0,0 c=-0,5 d=-0,9 e=0,9	A-B a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	B-Eg a=-5,5 b=0,0 c=-0,5 d=-0,1 e=0,9	Eg-Ag a=-5,5 b=0,0 c=-1,3 d=-0,3 e=-1,1	Ag-Dg a=13,8 b=1,0 c=-0,1 d=0,0 e=0,9

Pattern 431; Calculation example: FRW = 3000; Coverage = 8; SG F&S = 3; SG TU-ON = 3; l = 35

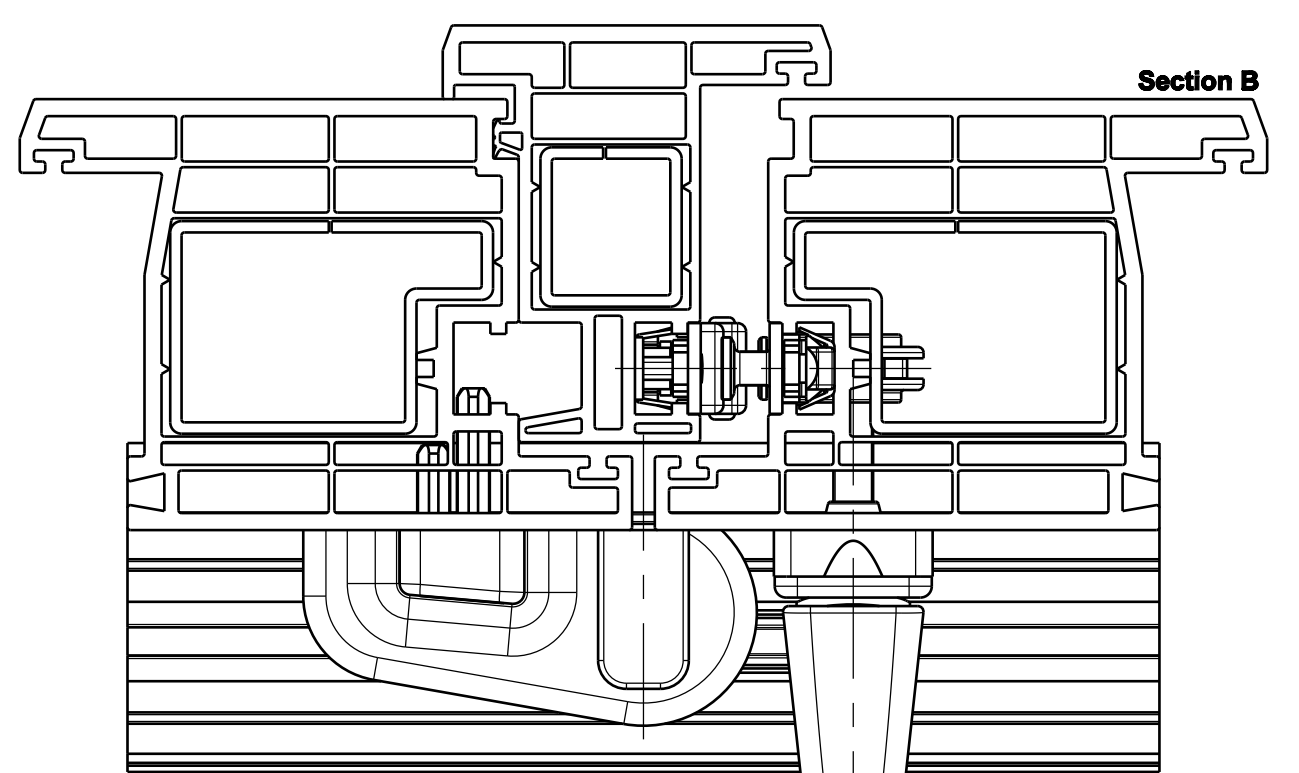
$$B 1 = \frac{3000}{4} + 9,65 + (1 \times 8) + (-0,17 \times 3) + (-0,08 \times 3) + (0,5 \times 35) = 784$$

Pattern 330 / 550 / 770



Pattern 321 / 541 / 743 / 761
Pattern 532: mirrored view

The top and bottom end cap of the dummy mullion profile must be rounded.



** Calculation of sash rebate width: SRW = calculated dimension B - 2 x overlap width

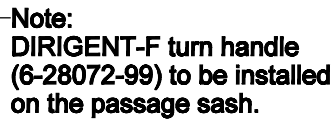
Attention!
The calculation formulas apply only if shadow gap (SG) and clearance (CL) are identical on all sashes.

With the pivot-rests it is necessary to mitre the reinforcement (top and bottom).

In this drawing calculation dimension (W) equals the sash width (SW).

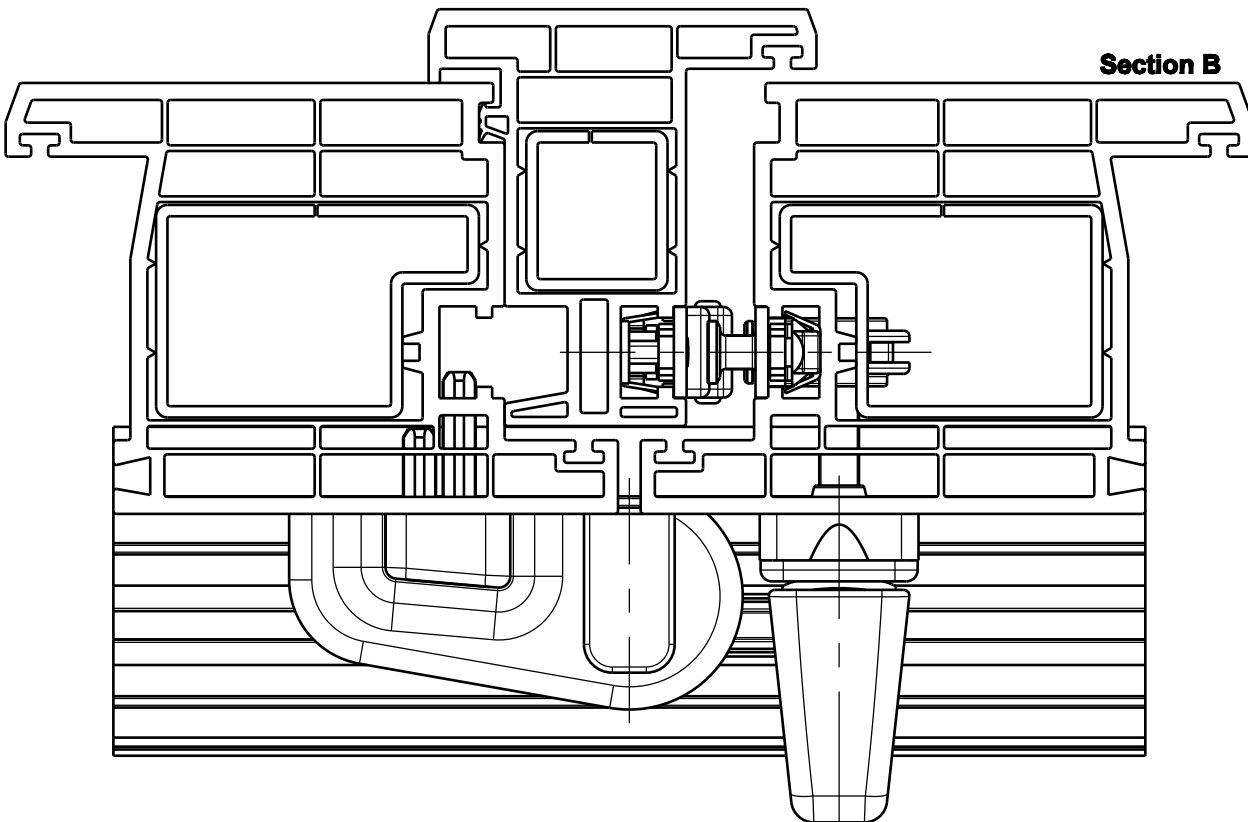
Sectional drawing
UNI-JET SC up to 80 kg
sash weight

Description Fold&Slide hardware GU-923, inward Neutral PVC profiles Flush version		Scale 3		Modification 1		Size 1	
Release No. Mod. No. G32924		Level Ver. Draft		Released 03.04.2017		Cu	
Replacement for -		Drawing No. 0-47120-BM-0-EN		Sheet 2/14			



Technical drawing of a window frame cross-section, labeled "Section G". The drawing shows a detailed view of the frame assembly, including the sash rebate width (SRW) and the frame rebate width (FRW). The frame is shown in a cross-section view, with the sash and frame components clearly delineated. The drawing is a black and white line drawing, typical of technical specifications.

The top and bottom end cap of the dummy mullion profile must be rounded.



Attention!

The calculation formulas apply only if shadow gap (SG) and clearance (CL) are identical on all sashes.

With the pivot-rests is necessary to mitre the reinforcement (top and bottom).

In this drawing calculation dimension (W) equals the sash width (SW).

Sectional drawing NI-JET D up to 80 kg sash weight

Description
Fold&Slide hardware GU-923, inward
Neutral PVC profiles
Flush version

D

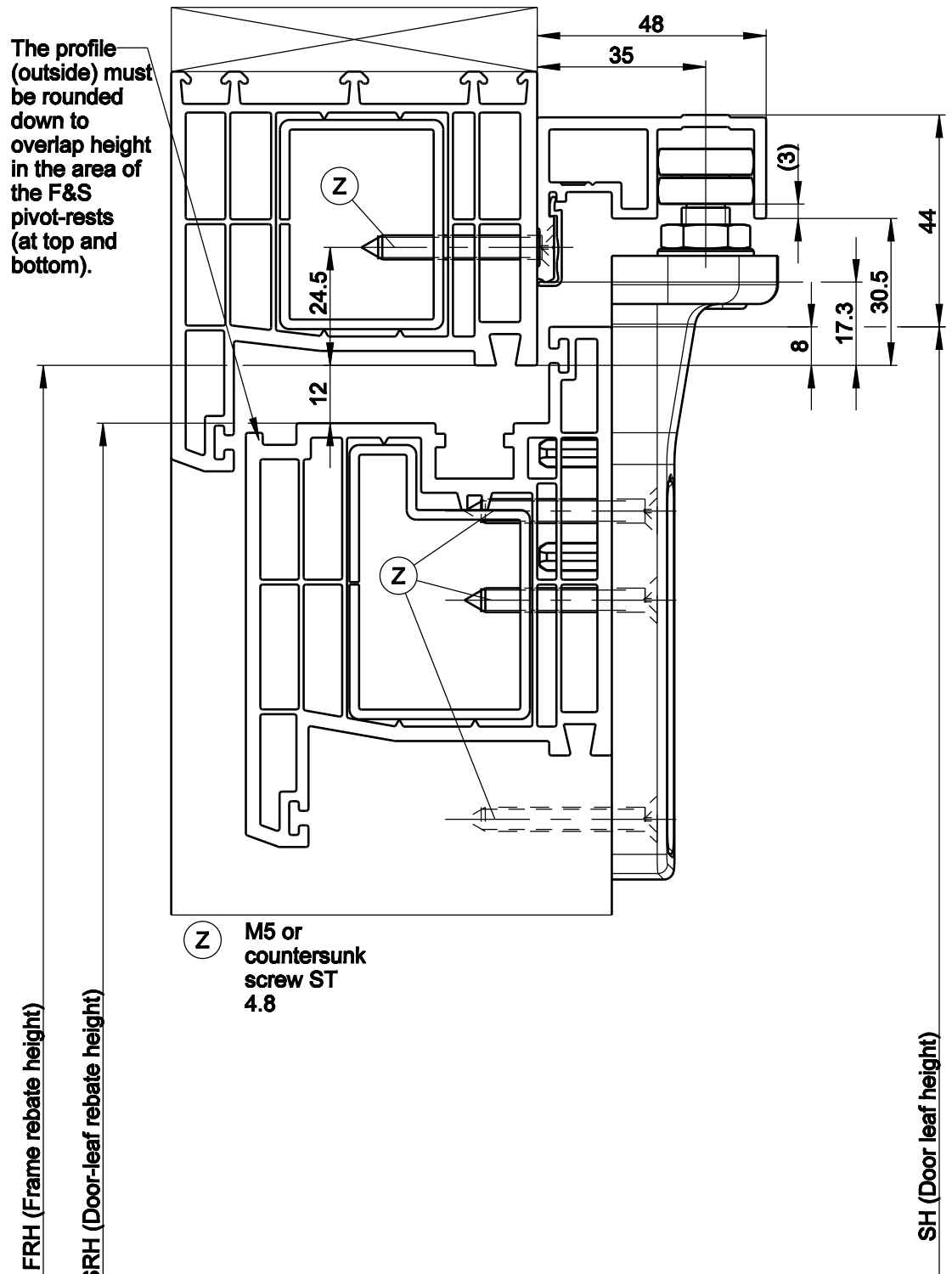
Release No. —	Level	Released		Scale %	Modification 3	Size 1
Mod. No. G32924	Ver.	—	—			
	Draft	03.04.2017	Cu			
Replacement for —					Drawing No. 0-47120-BM-0-EN	Sheet 3/14

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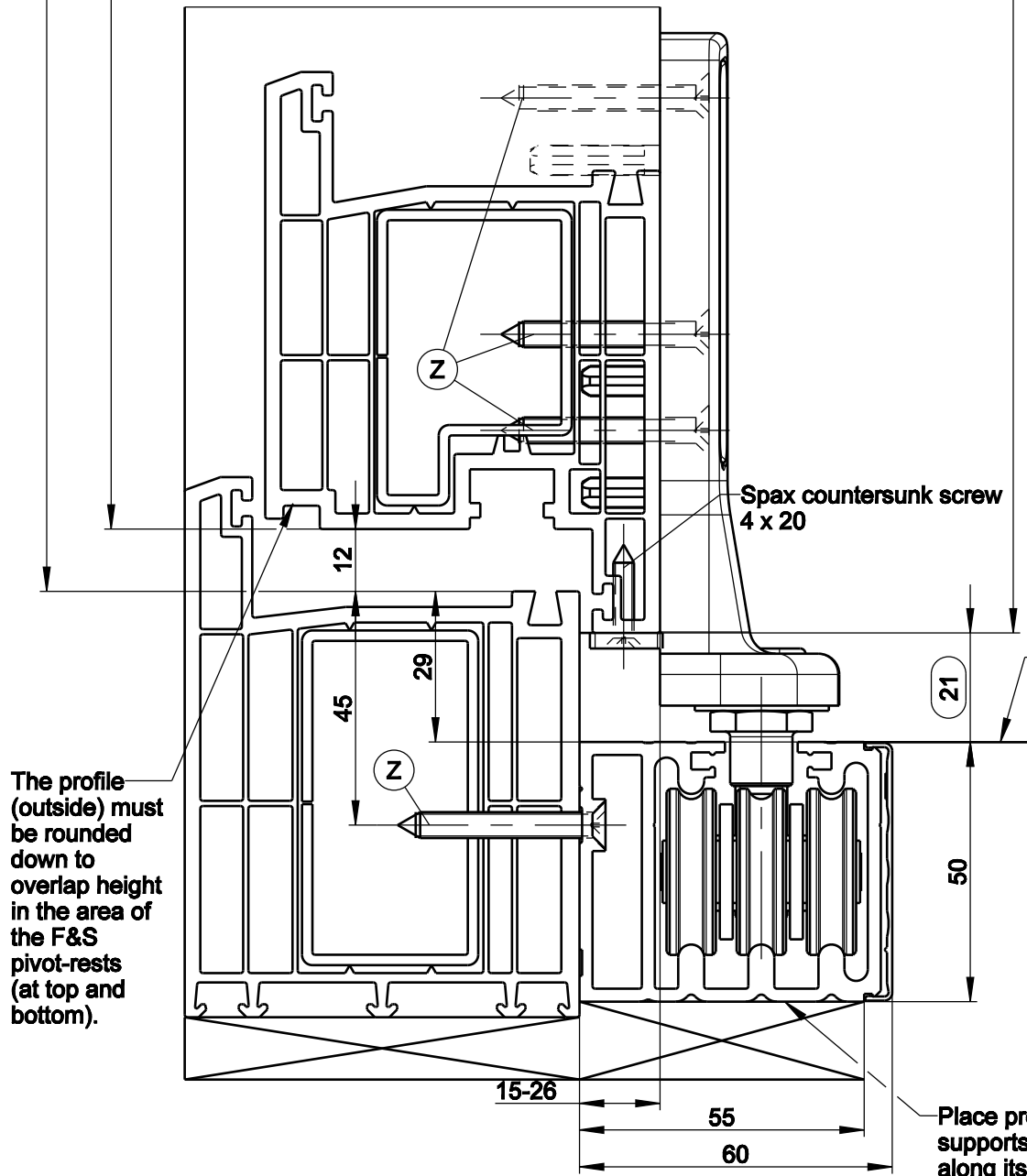
EN
ES
FR
RU

v5

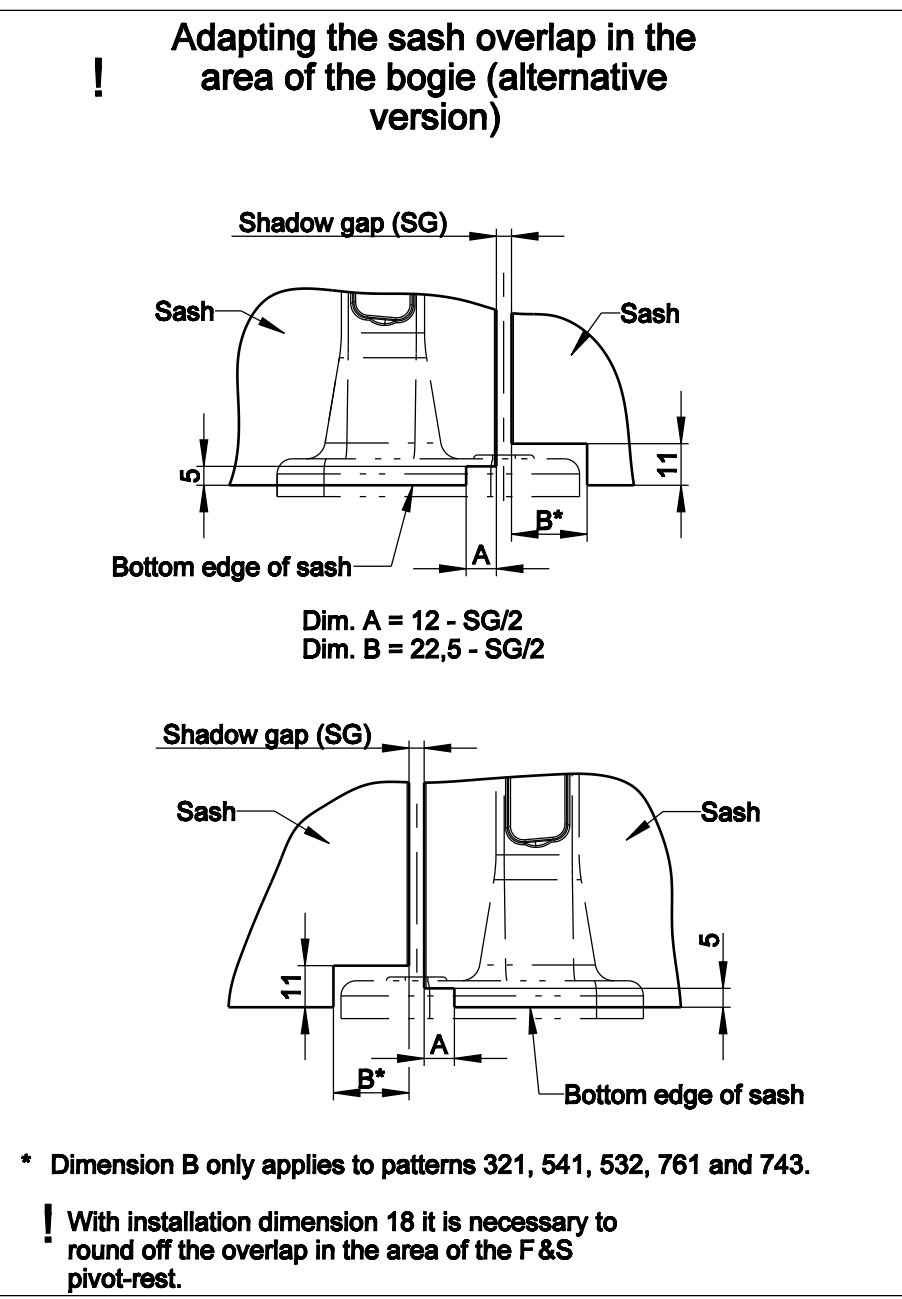
Installation at the top
Standard installation / Alternative
installation



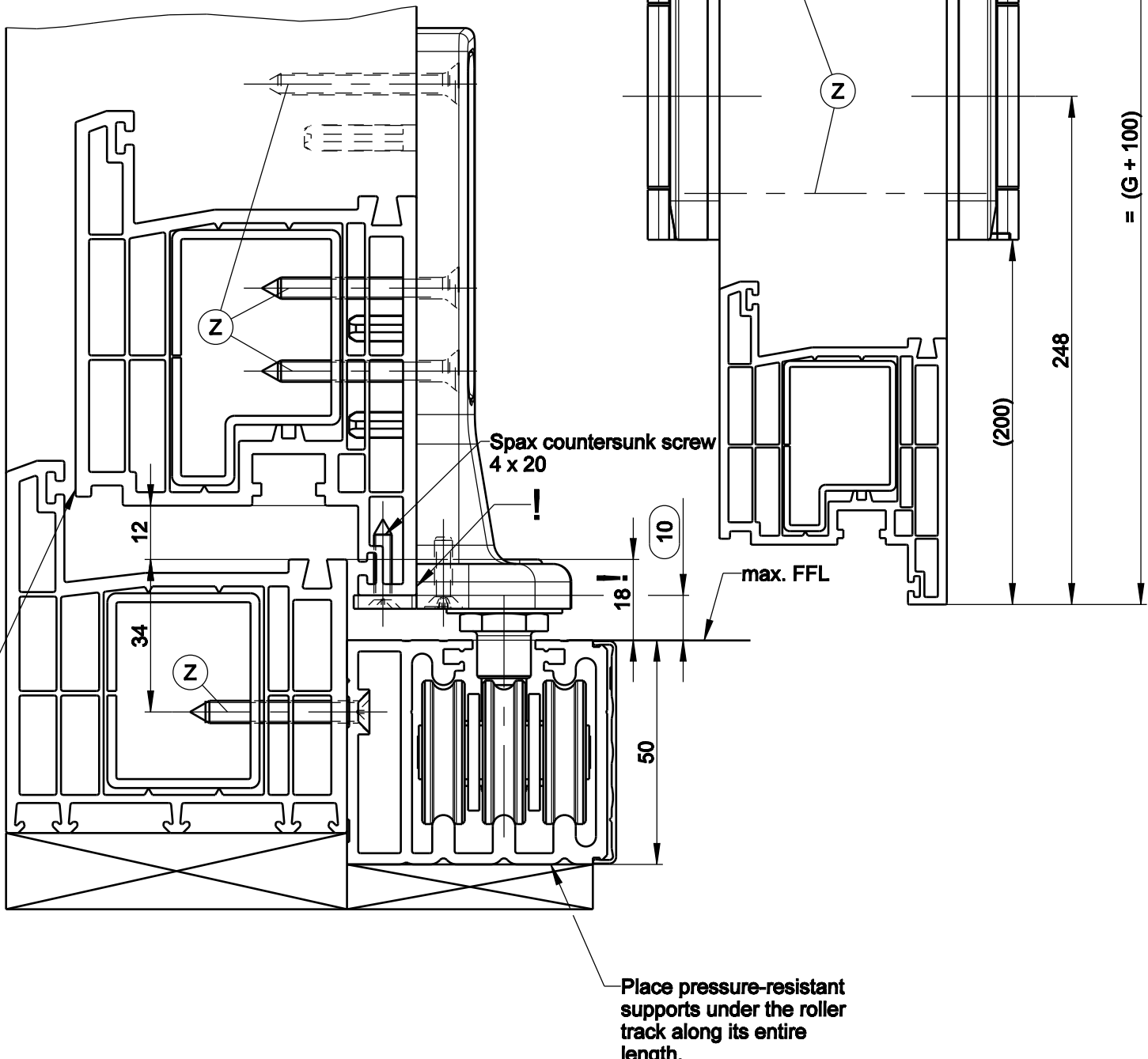
Standard installation of roller track



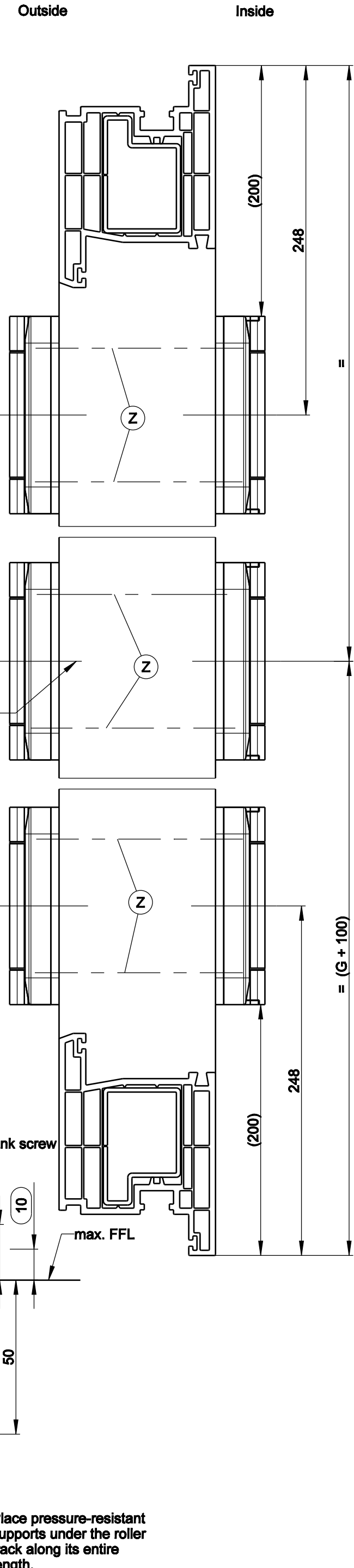
Position of pivot-rests



Standard installation of roller track

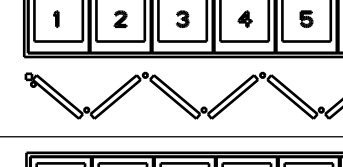
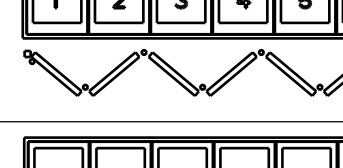
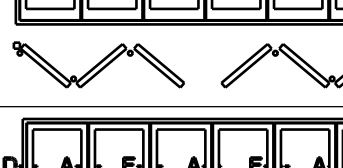
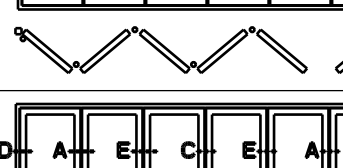
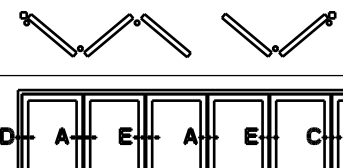
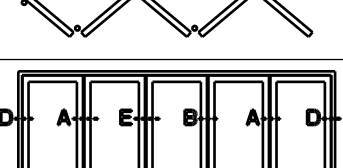
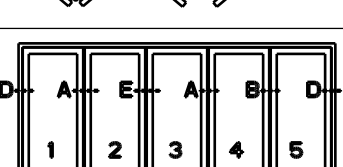
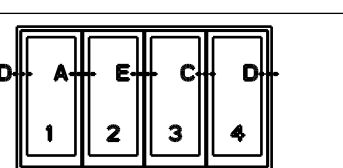
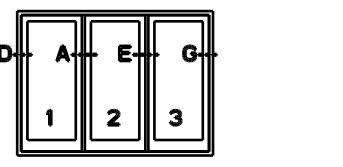
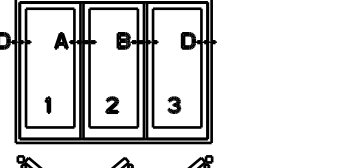


Position of hinges



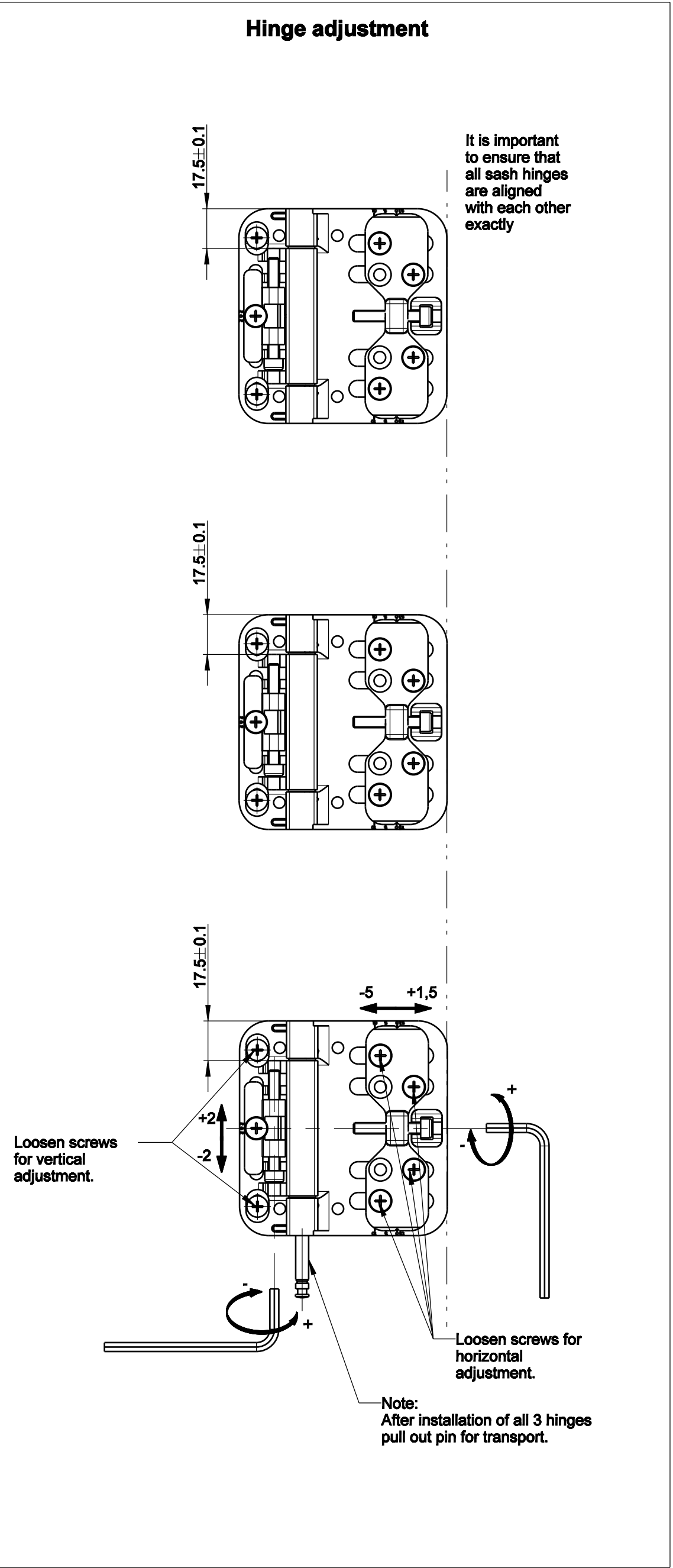
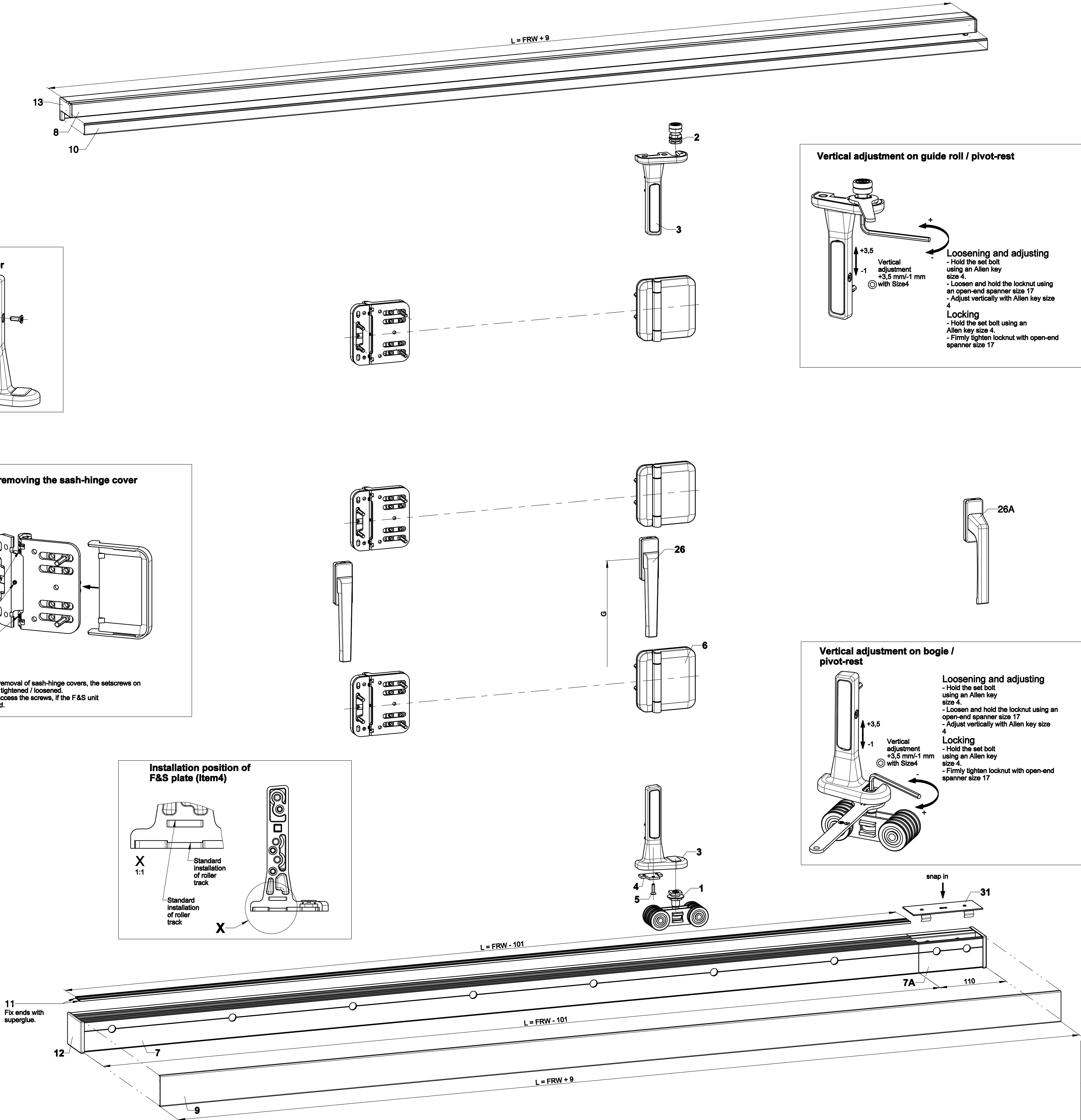
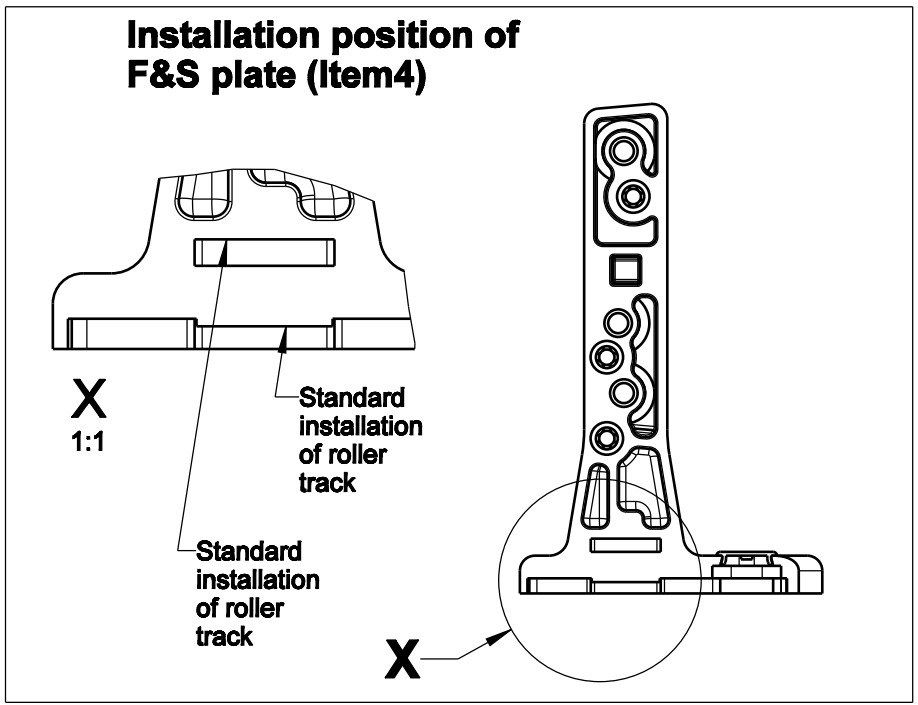
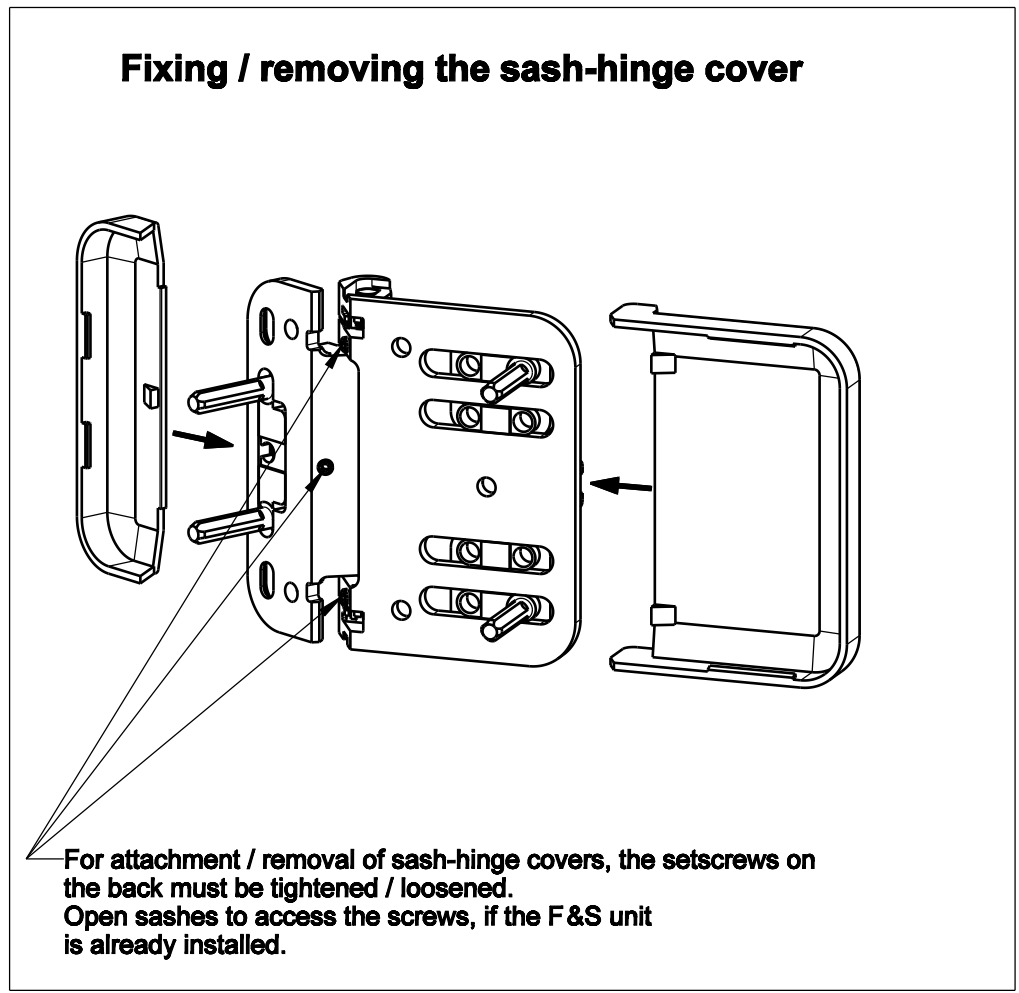
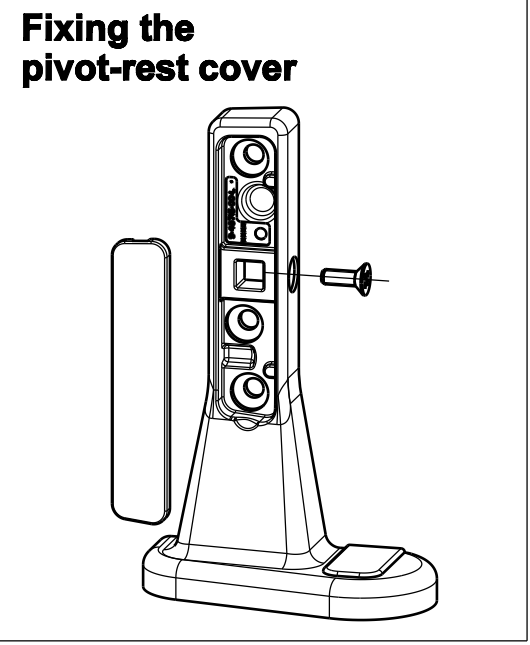
Consider (+/–) signs when employing the a, b, c, d, e value in the formula.

g = laterally reversed



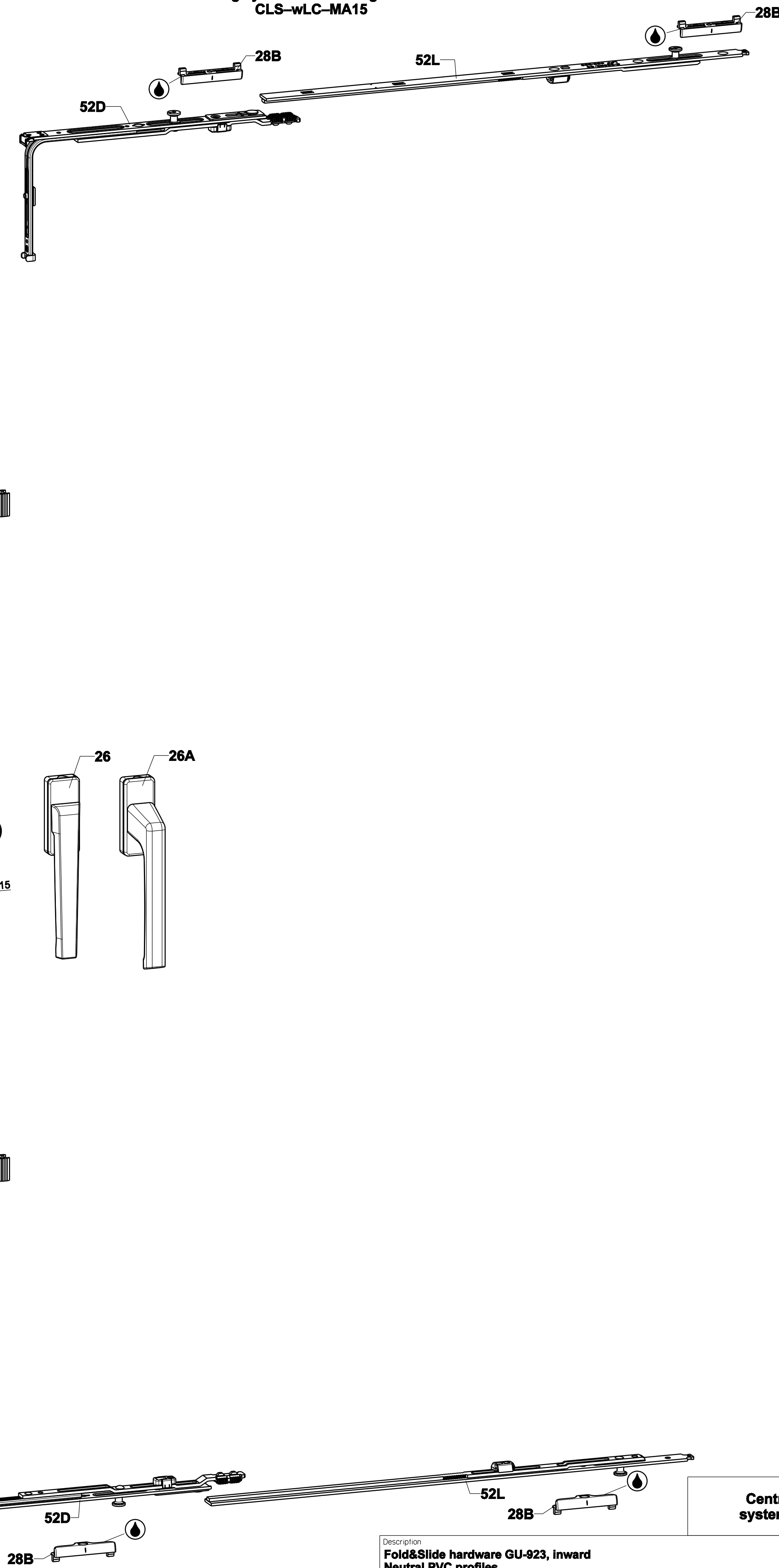
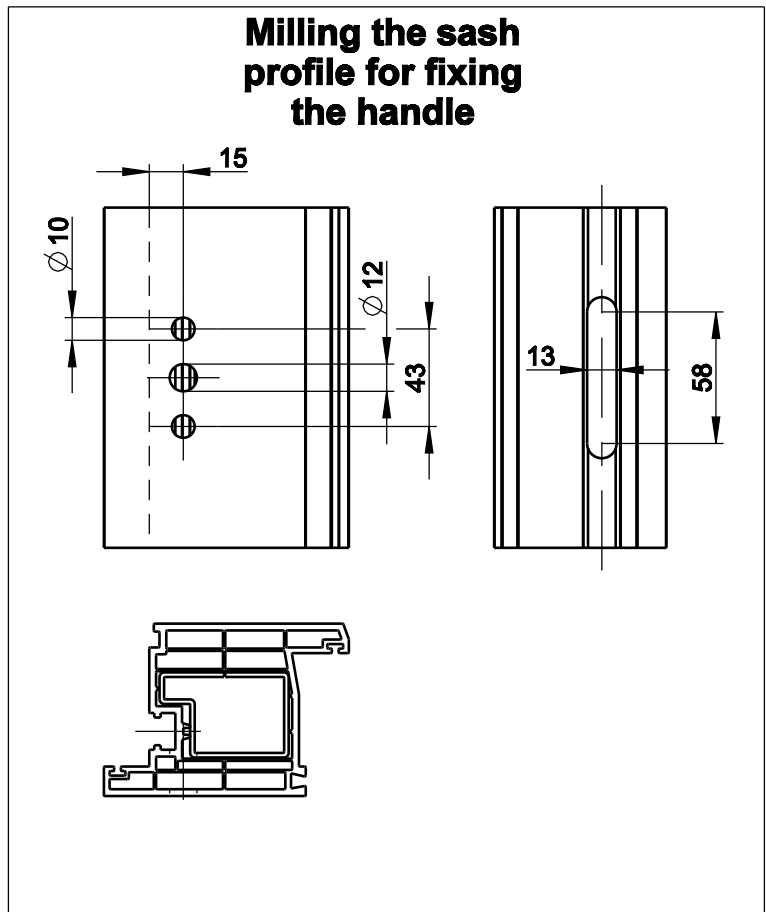
Pattern 431; Calculation example:: FRW = 3000; Coverage = 8; SG F &S = 3; SG TU-ON = 3; I = 35

$$B_1 = \frac{3000}{4} + 2,25 + (1 \times 8) + (-0,17 \times 3) + (-0,08 \times 3) + (0,5 \times 35) = 777$$



General overview of Fold&Slide hardware

Description					
Fold&Slide hardware GU-923, inward					
Neutral PVC profiles					
Flush version					
Release No.	Level	Released	Scale	Modification	Size
Mod. No. G32924	Ver.	—	%	3	1
Draft	03.04.2017	Cu		Drawing No.	Sheet
Replacement for —				0-47120-BM-0-EN	4/14



When cropping the faceplate by less than 150 mm or when the notches are still visible after cropping, rod guide 8-00805 should be positioned at least 65 mm from the faceplate end.

 Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

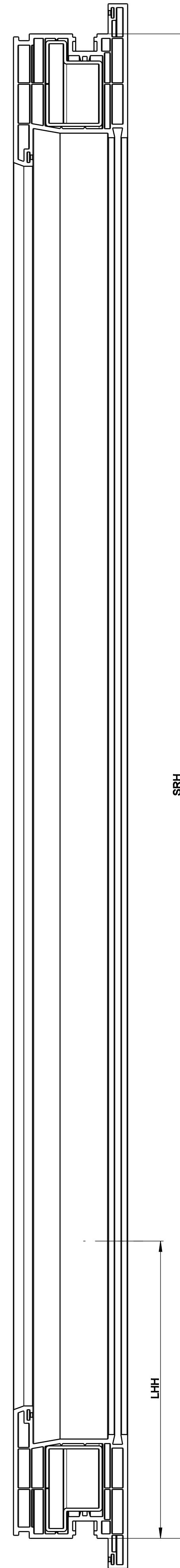
Central locking system with gear

Description						
Fold&Slide hardware GU-923, inward						
Neutral PVC profiles						
Flush version						
	Release No.	Level	Released		Scale	Modification
	Mod. No.	Ver.	—	—	%	3
	CS2624	Draft	03.04.2017	Cu		
Replacement for —					Drawing No.	Sheet
					0-47120-BM-0-EN	5/14

Diagram illustrating the assembly of a faceplate, showing various components and their positions:

- 51**: Vertical rod guide.
- 28B**: Small rectangular component with a circular feature.
- 52D**: L-shaped rod guide.
- 52L**: Long horizontal rod guide.
- 21A**: Vertical rod guide.
- 21B**: Small rectangular component.
- X**: Circular feature on the rod guide.
- 67**: Small rectangular component.
- 51A**: Vertical rod guide.
- 52D**: L-shaped rod guide.
- 52L**: Long horizontal rod guide.
- 28B**: Small rectangular component with a circular feature.

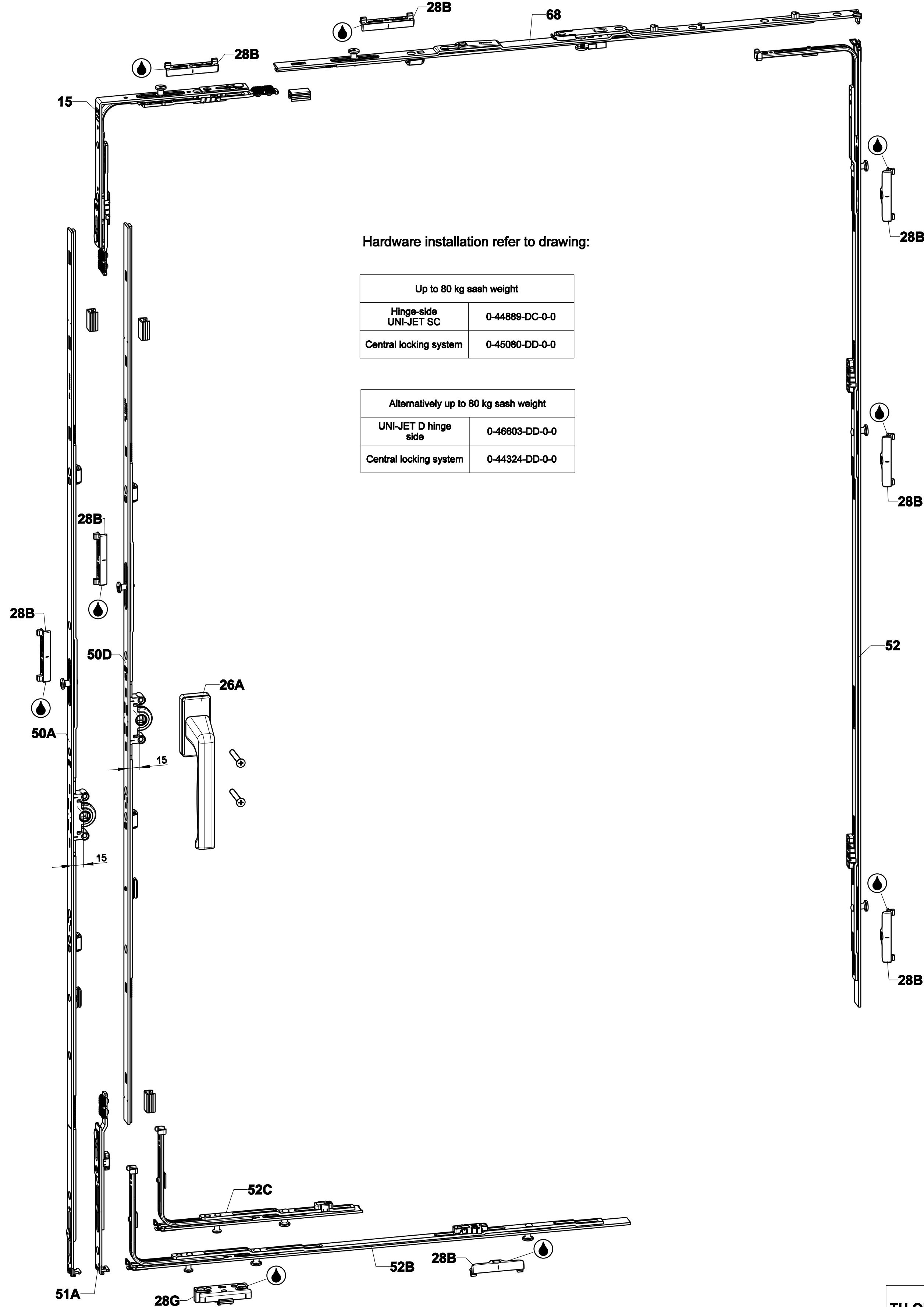
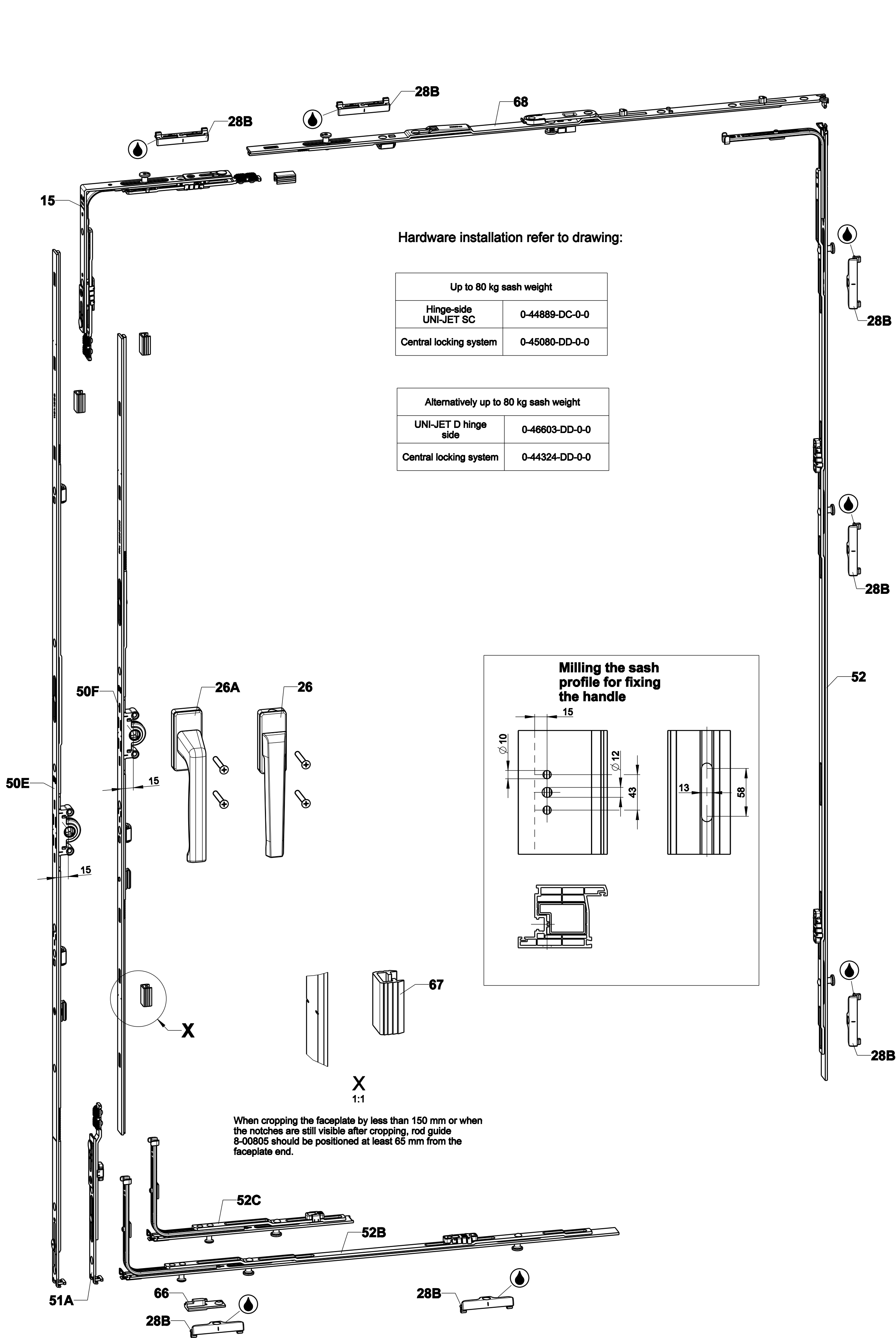
When cropping the faceplate by less than 150 mm or when the notches are still visible after cropping, rod guide 8-00805 should be positioned at least 65 mm from the faceplate end.



Description									
Fold&Slide hardware GU-923, inward Neutral PVC profiles Flush version									
	Release No.	Level	Released		Scale	Modification	Size		
	—	Ver.	—	—	%	3	1		
	Mod. No. G32924	Draft	03.04.2017	Cu					
Replacement for —						Drawing No.	0-47120-BM-0-EN		Sheet 6/14

Central locking system for Turn-Only windows
CLS-TU-ON

Central locking system for Tilt&Turn windows
CLS-T&T

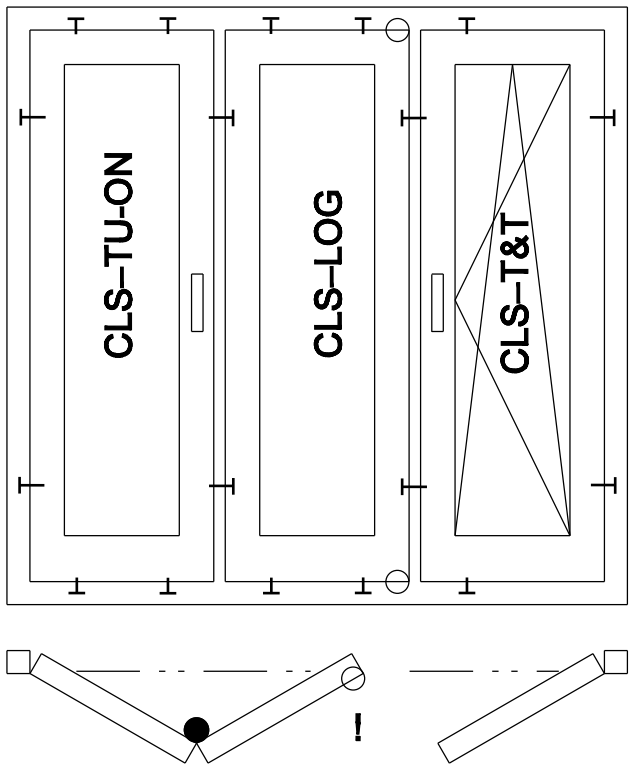


TU-ON central locking system /
T&T central locking system

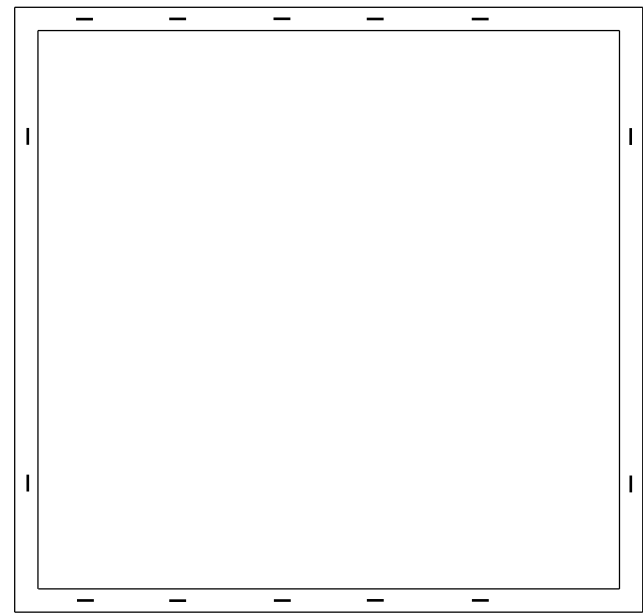
Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

Description					
Fold&Slide hardware GU-923, inward Neutral PVC profiles Flush version					
Release No.	Level	Released	Scale	Modification	Size
Mod. No. G32924	Ver.	03.04.2017	%	3	1
Draft	Cu			Drawing No.	Sheet
Replacement for -				0-47120-BM-0-EN	7/14

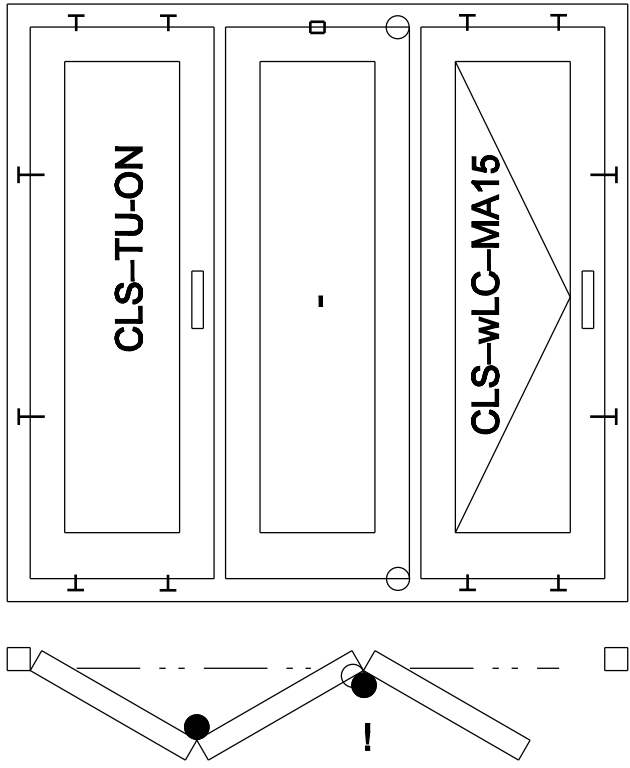
Pattern 321



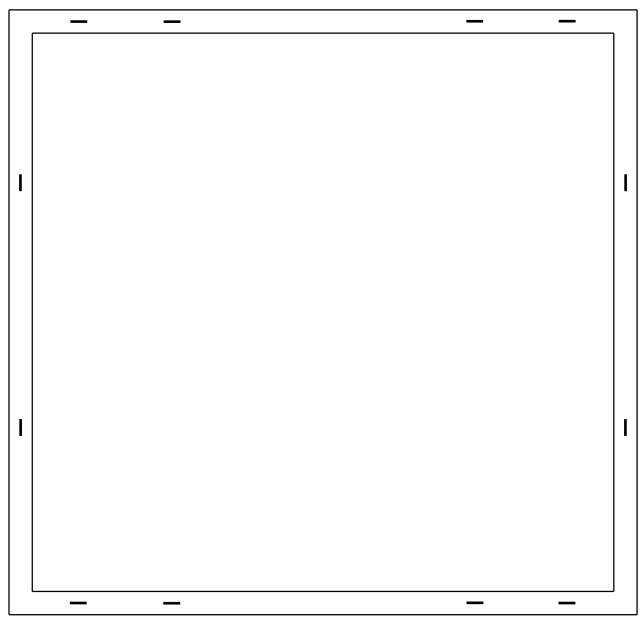
Position of strikers



Pattern 330

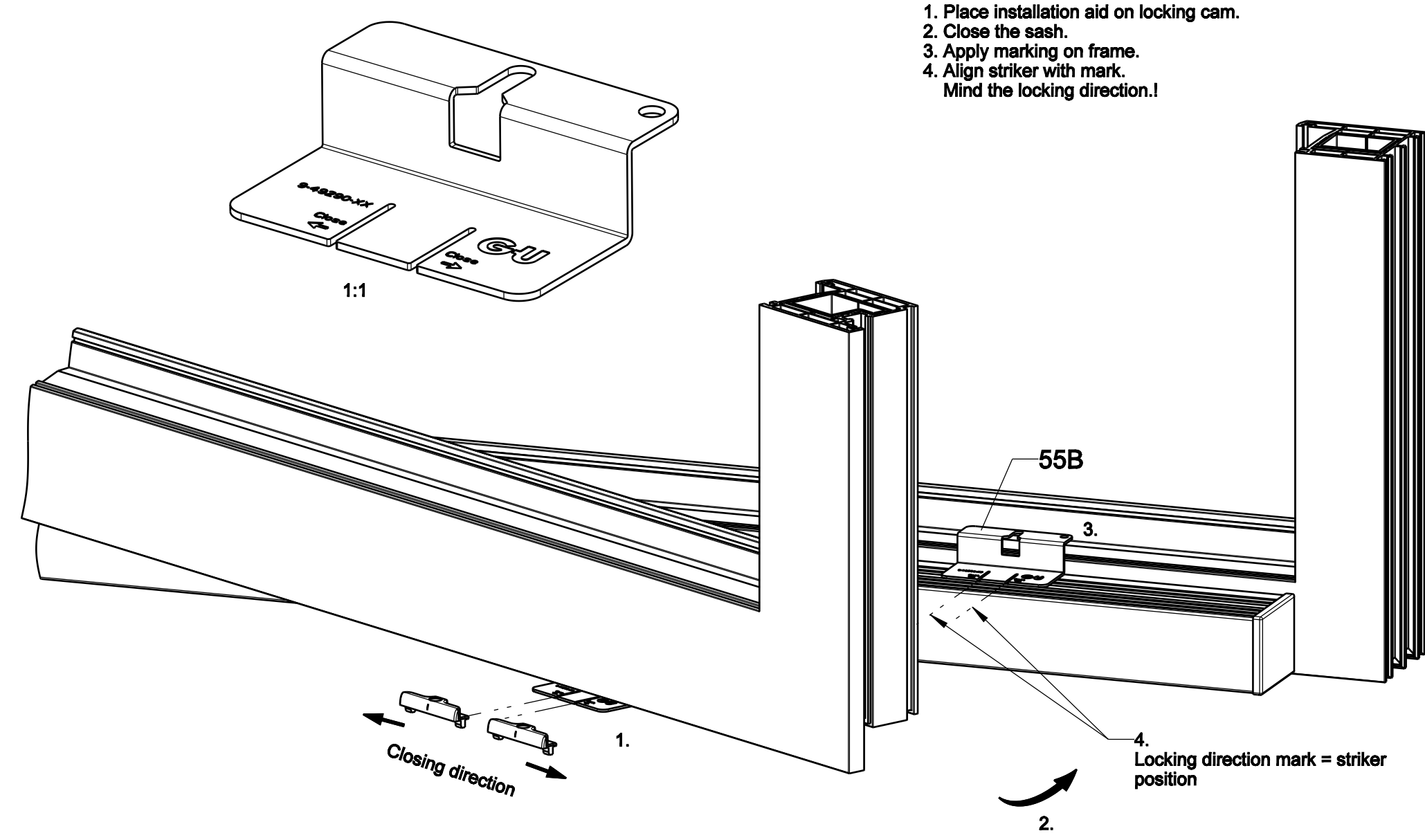
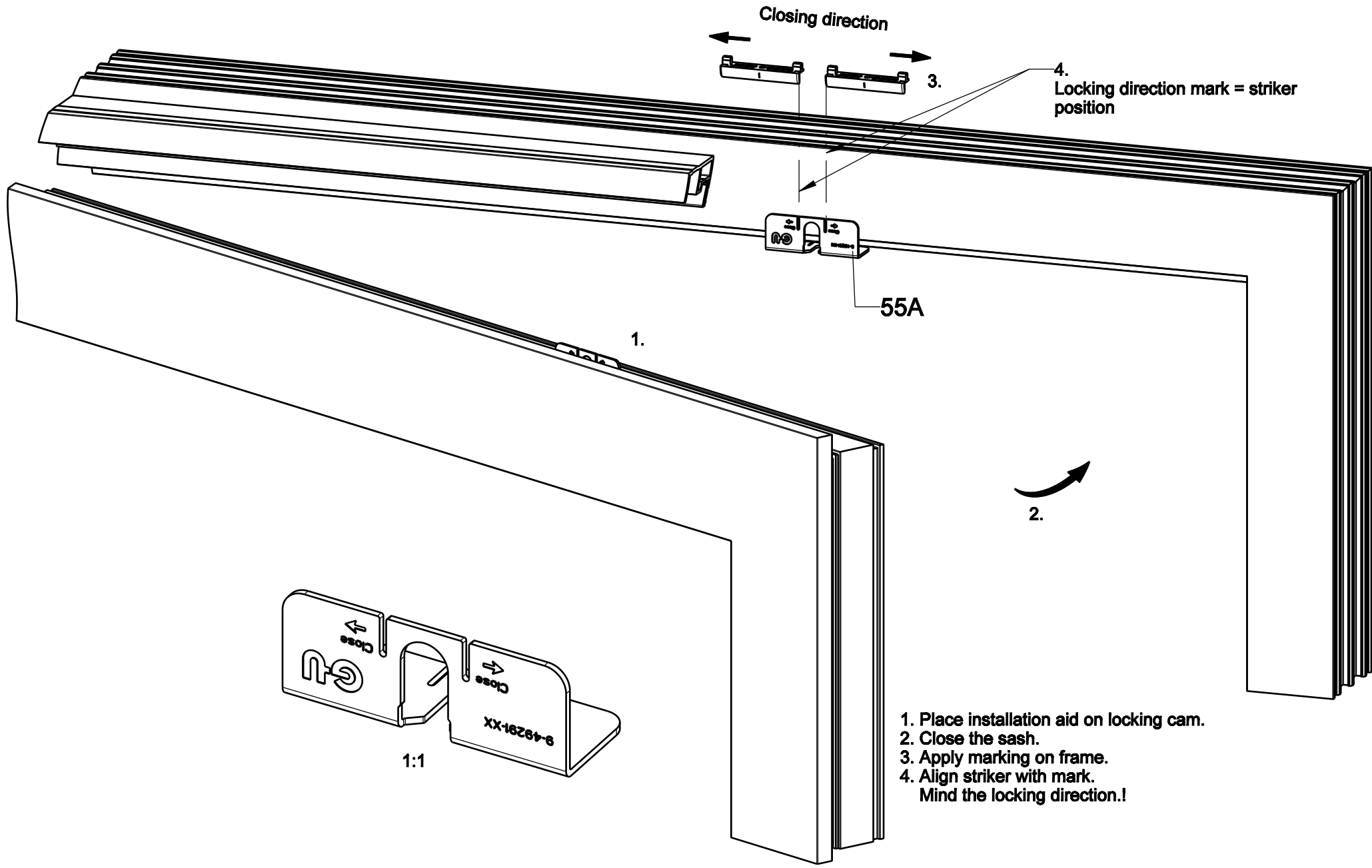


Position of strikers



Using the striker installation aid

Strikers are mounted after the F&S unit is completely installed.



- F&S hinge
- Pivot-rest
- Folding catch

! With installation dimension 18 it is necessary to round off the overlap in the area of the F&S pivot-rest.

Locking positions
for pattern
321 / 330

Description

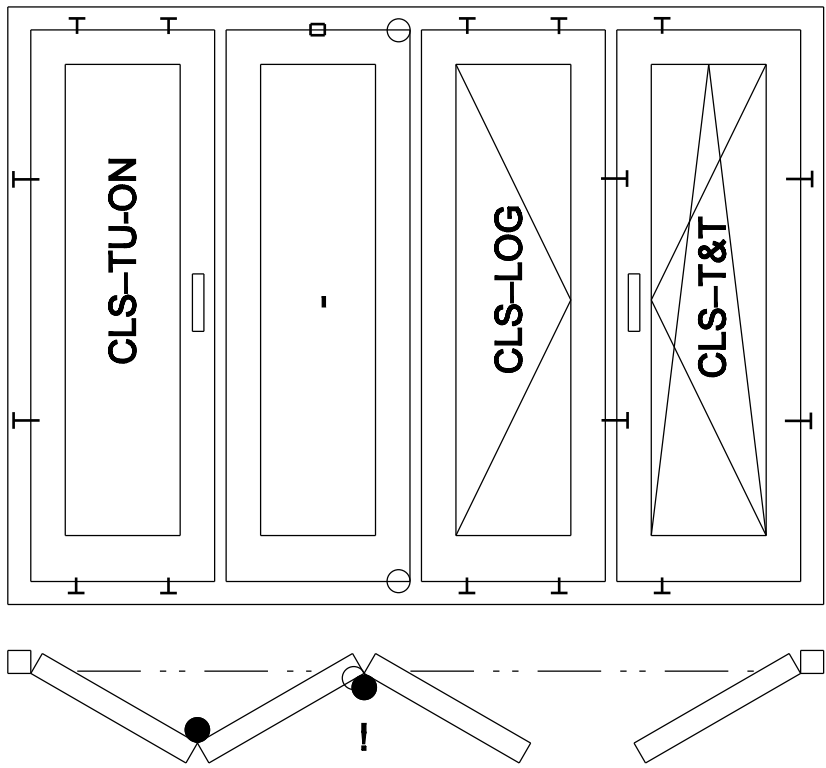
Fold&Slide hardware GU-923, inward

Neutral PVC profiles

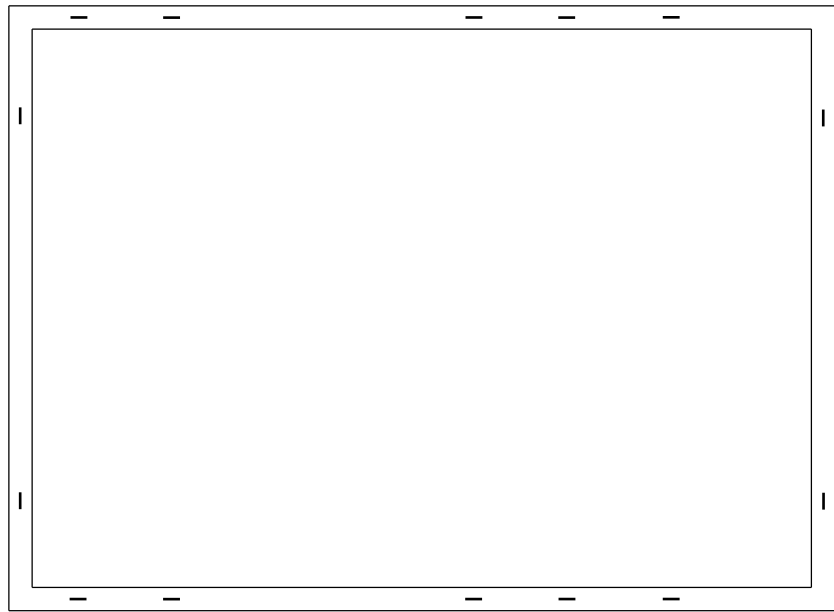
Flush version

	Release No.	Level	Released		Scale	Modification	Size
	Mod. No.	Ver.	—		%	3	1
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	Replacement for —					Drawing No.	Sheet
					0-47120-BM-0-EN	8/14	

Pattern 431

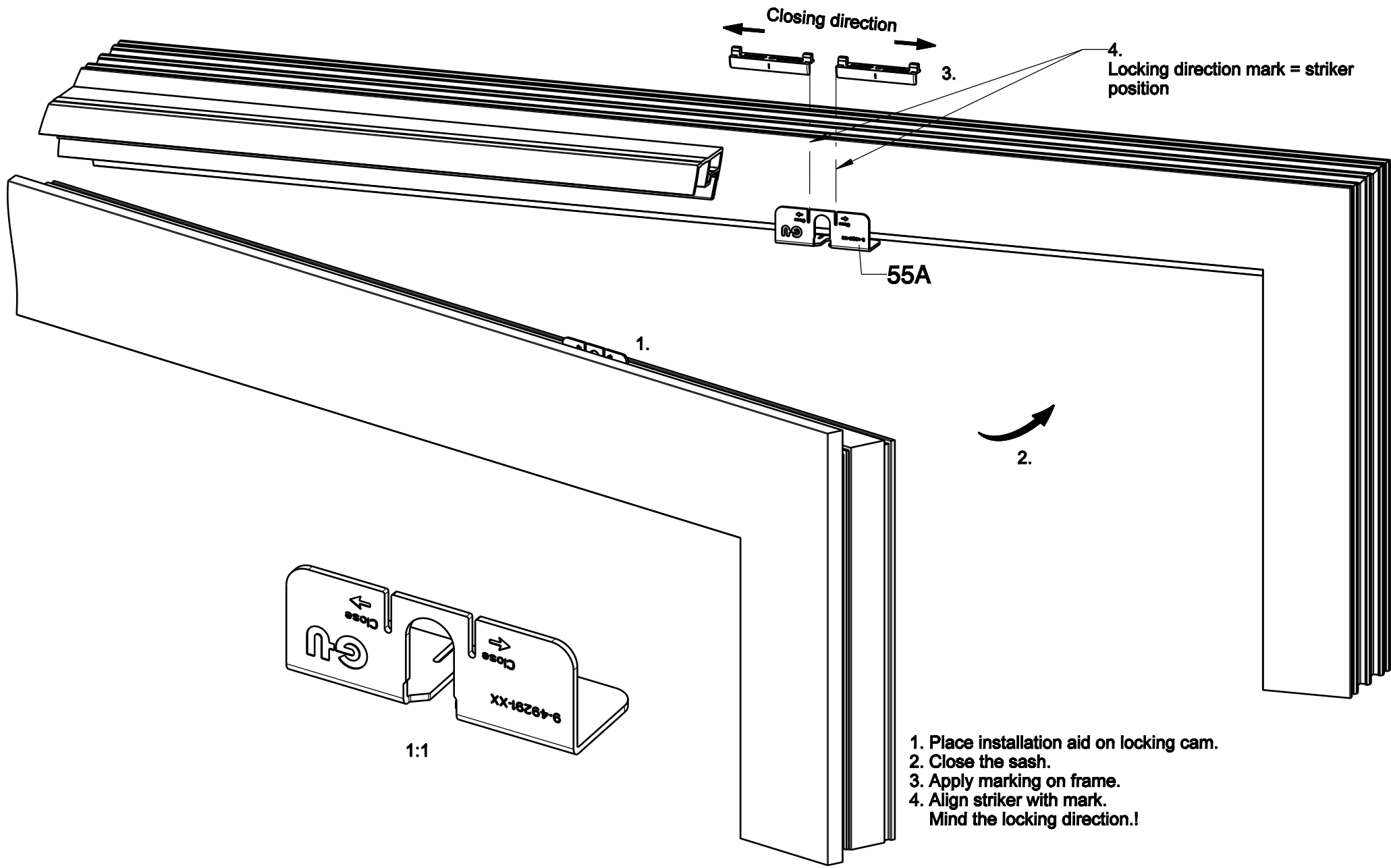


Position of strikers

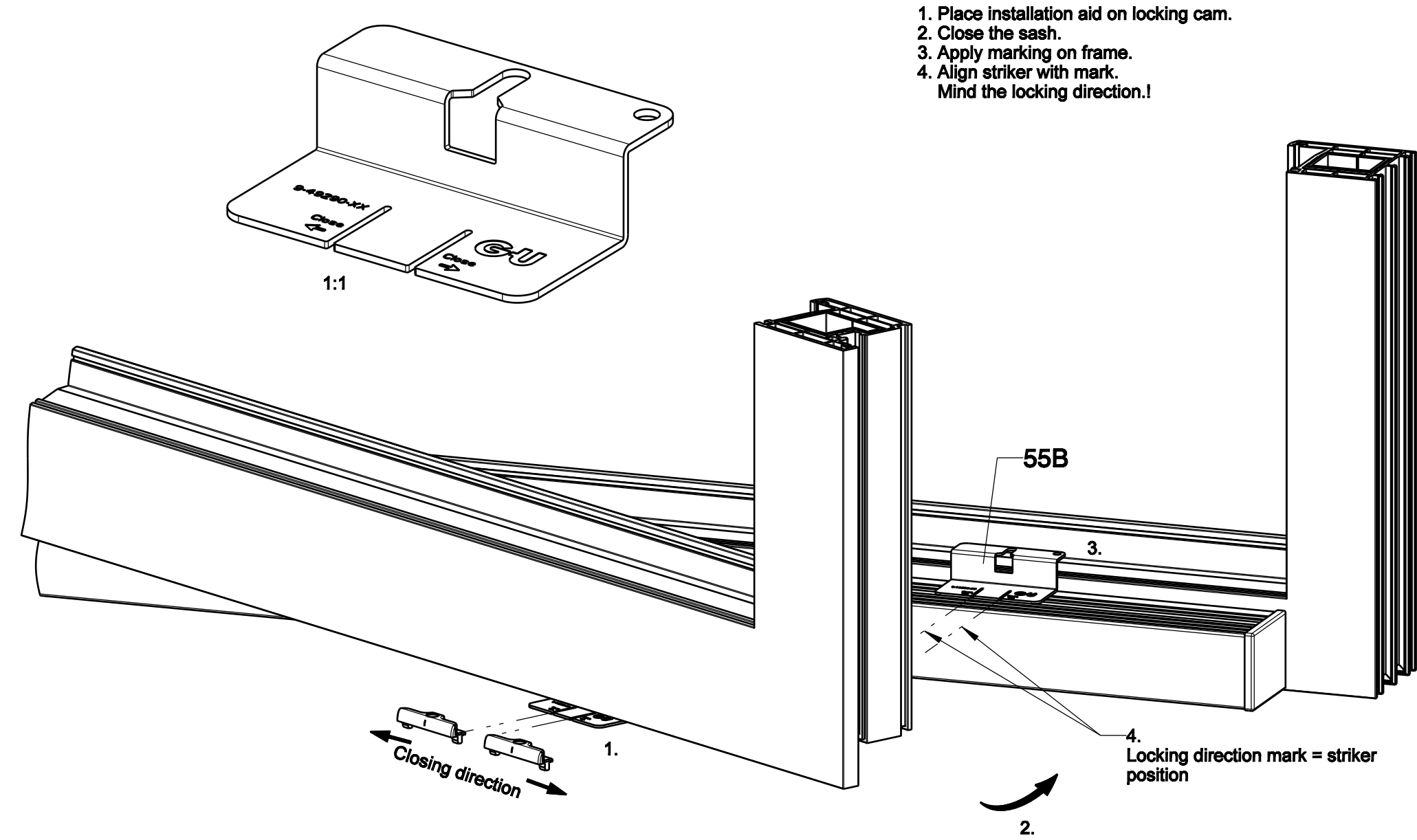


Using the striker installation aid

Strikers are mounted after the F&S unit is completely installed.



1. Place installation aid on locking cam.
2. Close the sash.
3. Apply marking on frame.
4. Align striker with mark.
Mind the locking direction.!



1. Place installation aid on locking cam.
2. Close the sash.
3. Apply marking on frame.
4. Align striker with mark.
Mind the locking direction.!

- F&S hinge
- Pivot-rest
- Folding catch

! With installation dimension 18 it is necessary to round off the overlap in the area of the F&S pivot-rest.

Locking positions
for pattern
431

Description

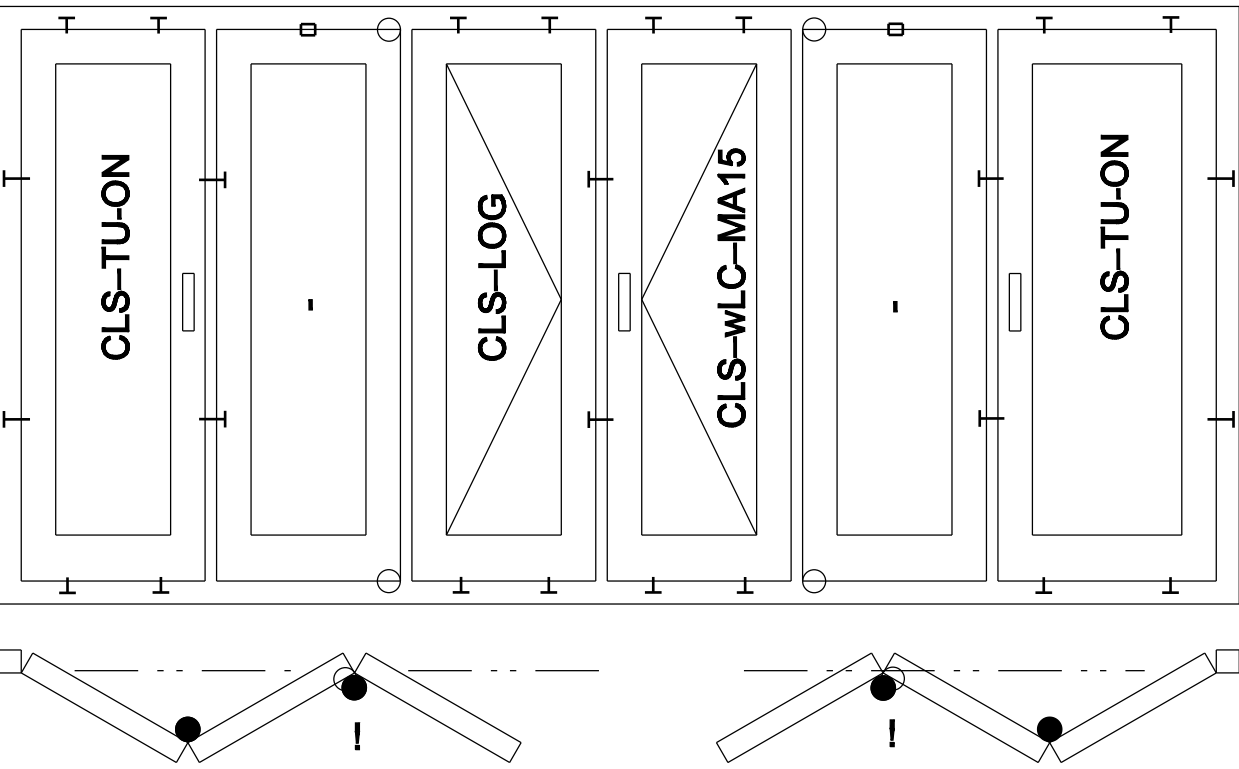
Fold&Slide hardware GU-923, inward

Neutral PVC profiles

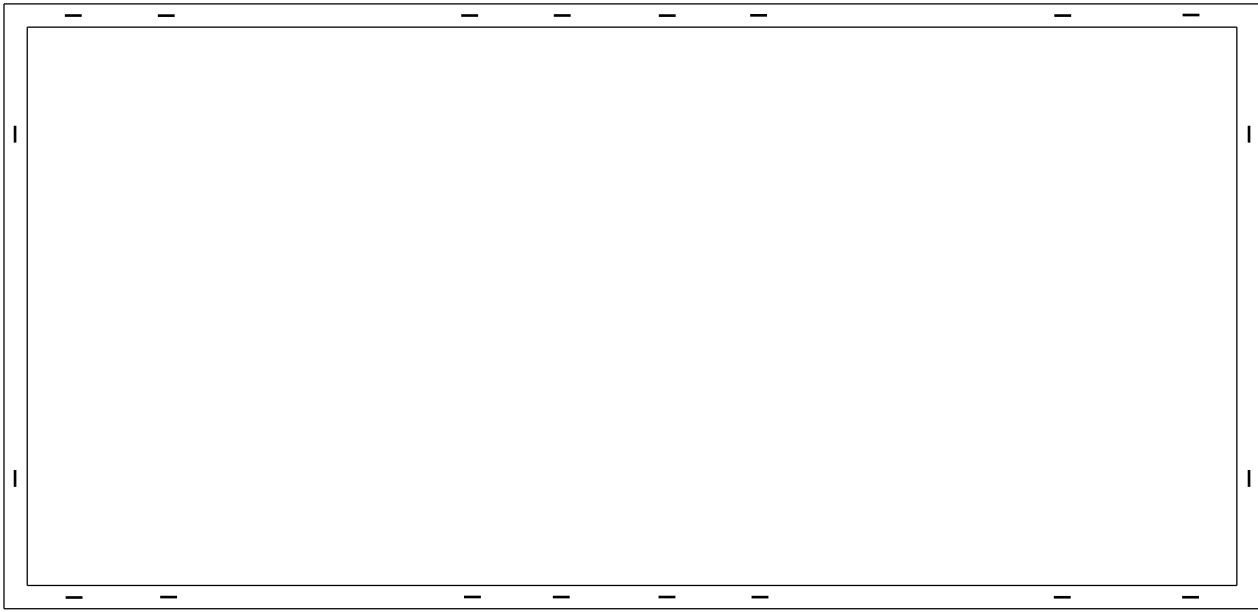
Flush version

	Release No.	Level	Released		Scale	Modification	Size
	Mod. No.	Ver.	—	—	%	3	1
	G32924	Draft	03.04.2017	Cu			
	Replacement for —						
					0-47120-BM-0-EN		9/14

Pattern 633

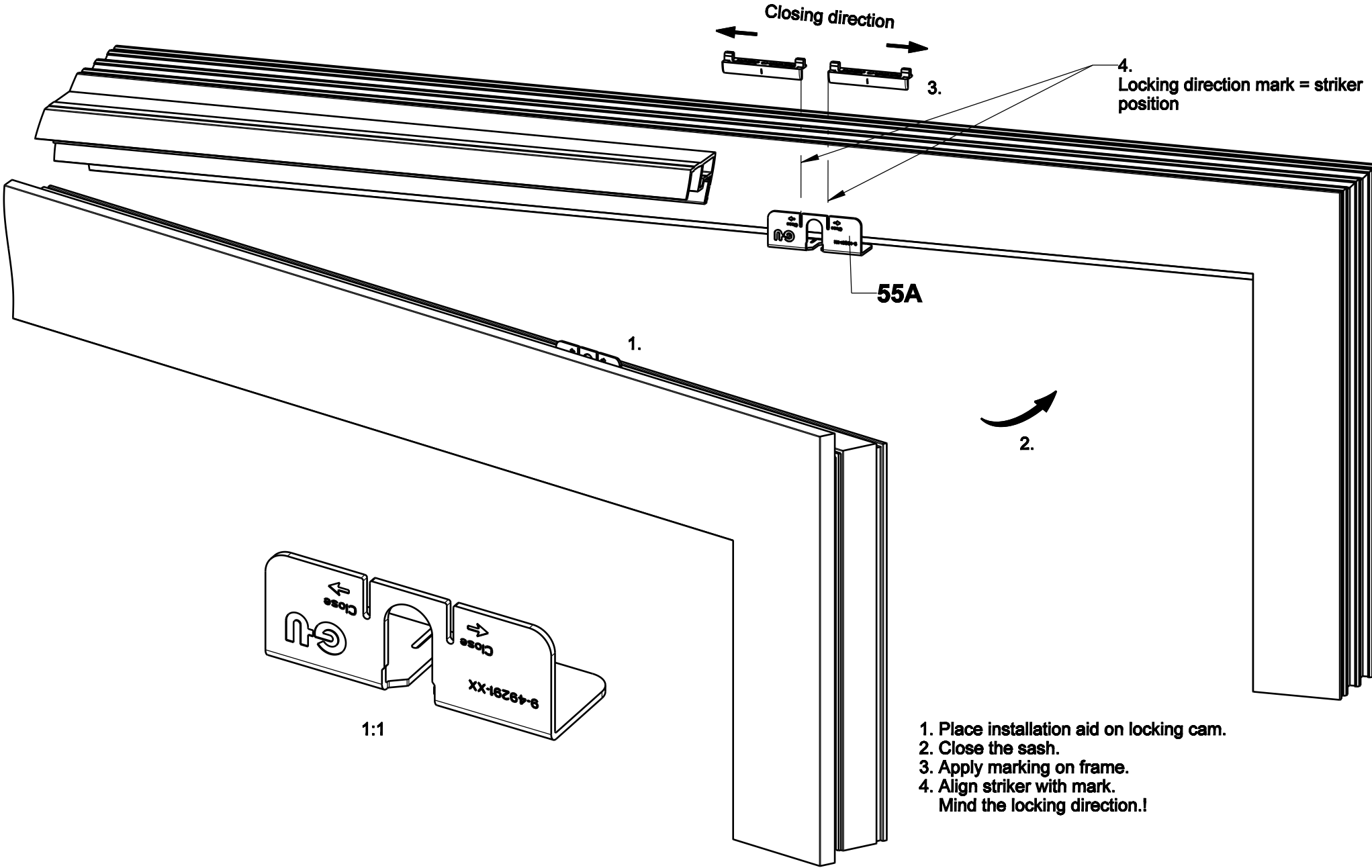


Position of strikers

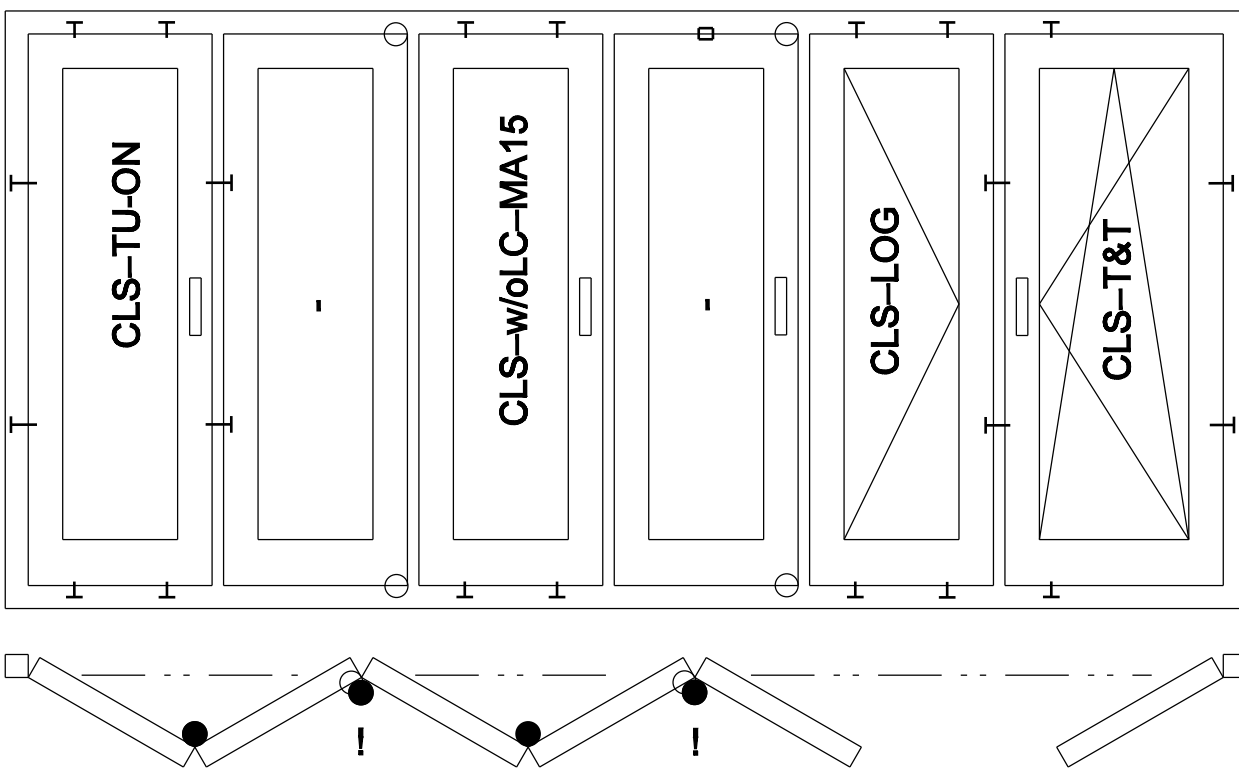


Using the striker installation aid

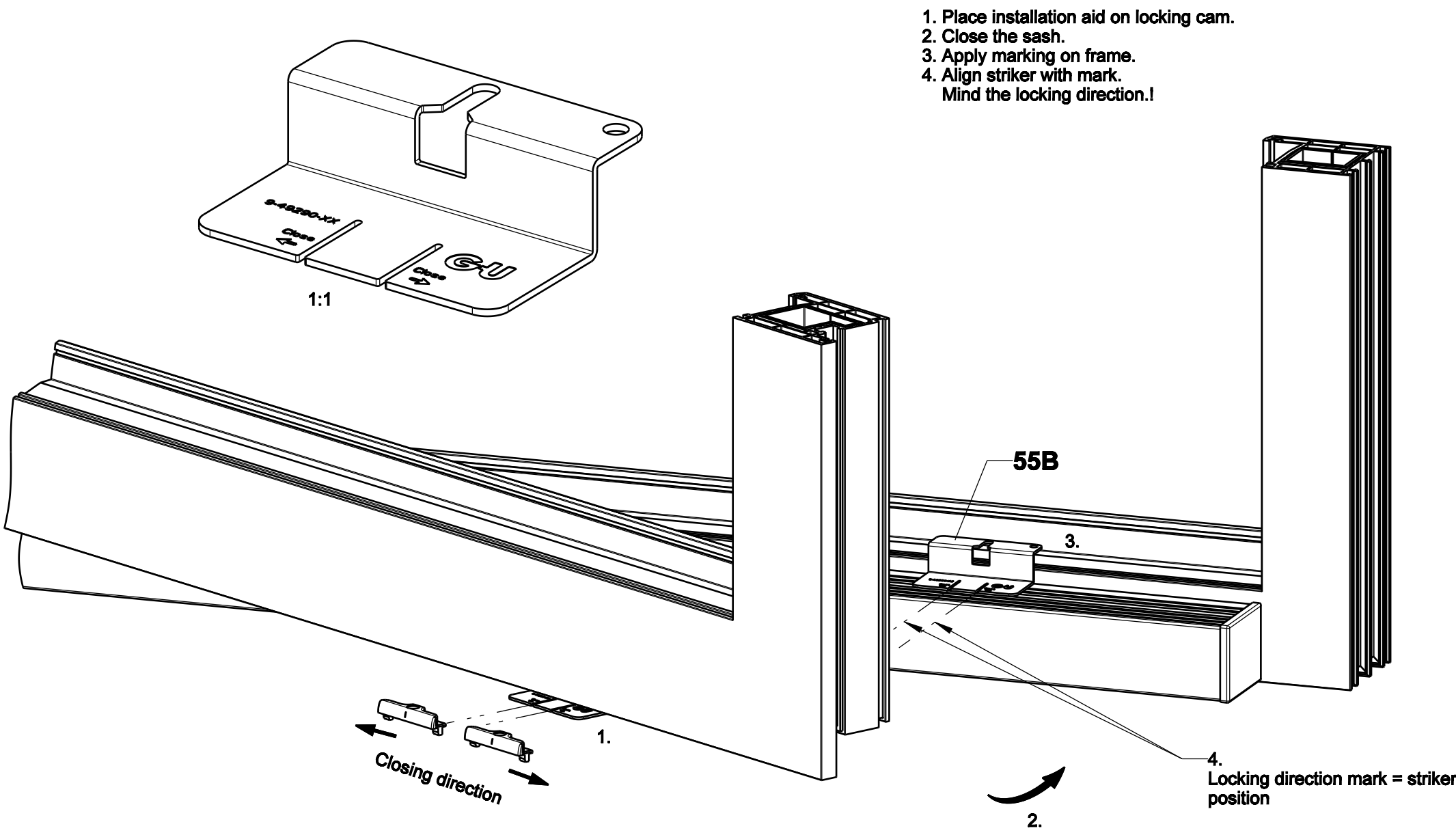
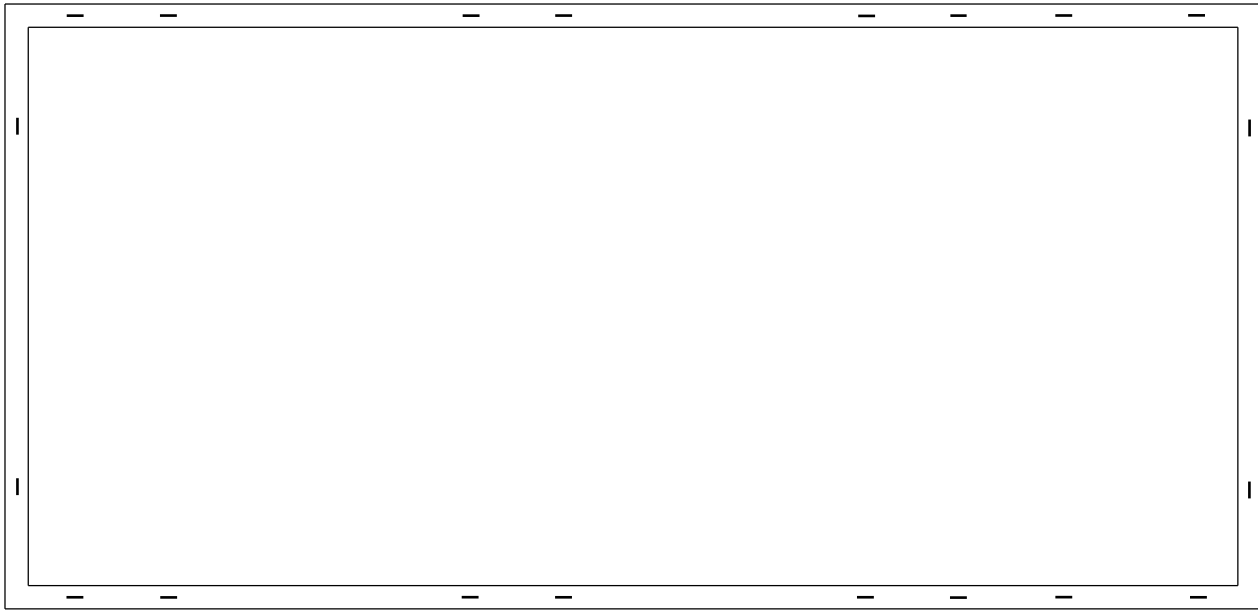
Strikers are mounted after the F&S unit is completely installed.



Pattern 651



Position of strikers



- F&S hinge
- Pivot-rest
- Folding catch

! With installation dimension 18 it is necessary to round off the overlap in the area of the F&S pivot-rest.

Locking positions
for pattern
633 / 651

Description

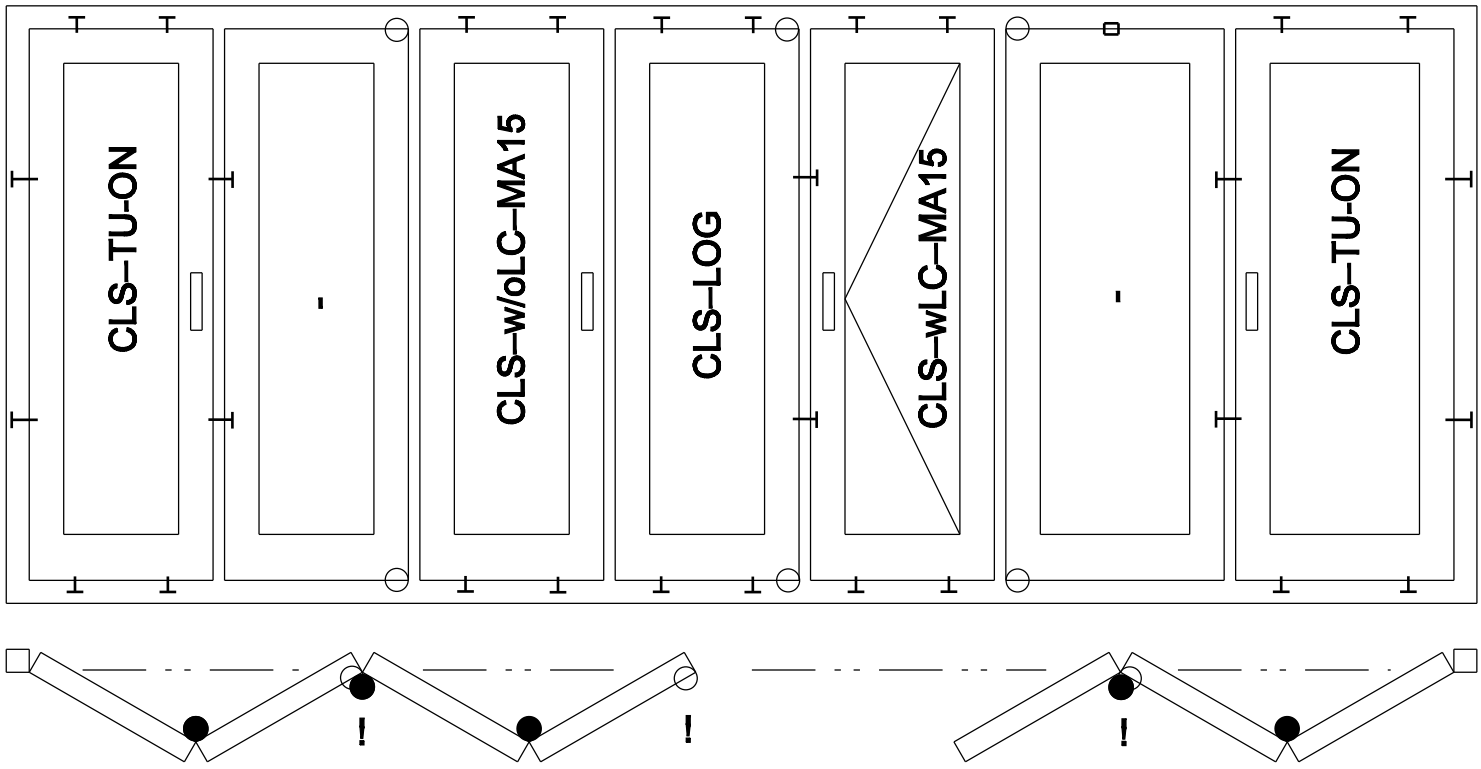
Fold&Slide hardware GU-923, inward

Neutral PVC profiles

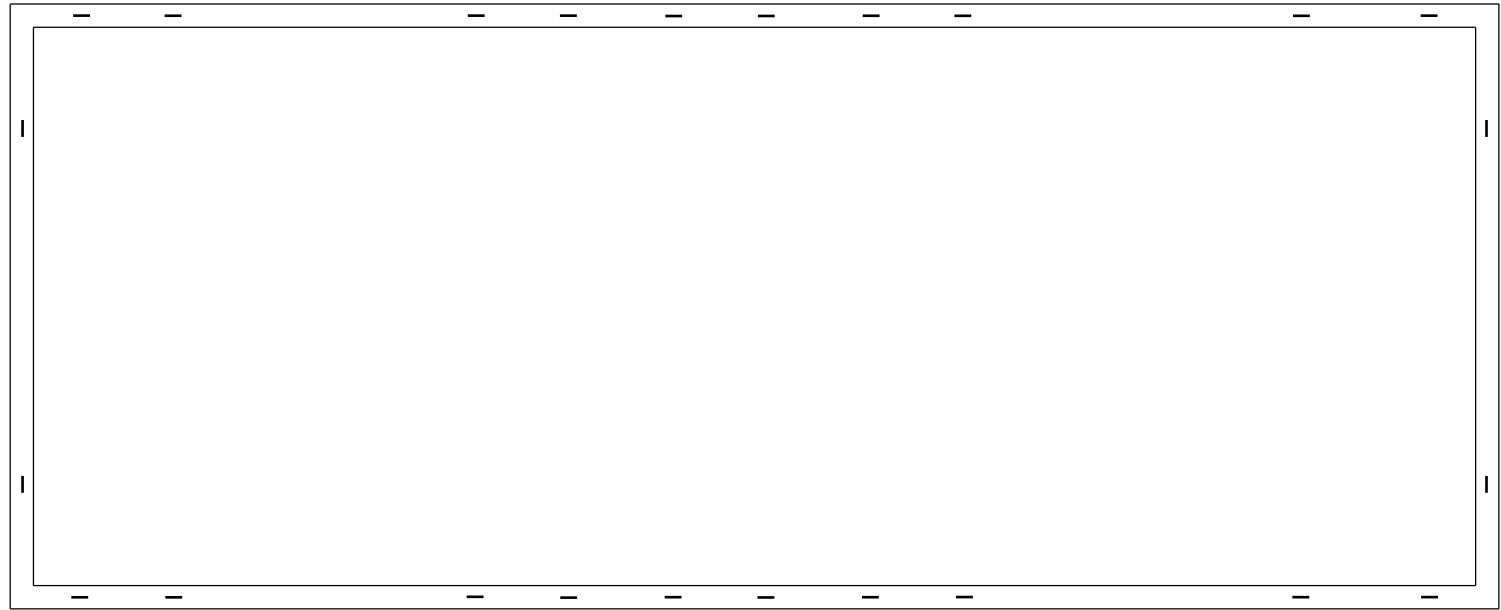
Flush version

	Release No.	Level	Released		Scale	Modification	Size
	—				%	3	1
	Mod. No. G32924	Ver.	—	—			
		Draft	03.04.2017	Cu			
	Replacement for —					Drawing No.	Sheet
					0-47120-BM-0-EN	11/14	

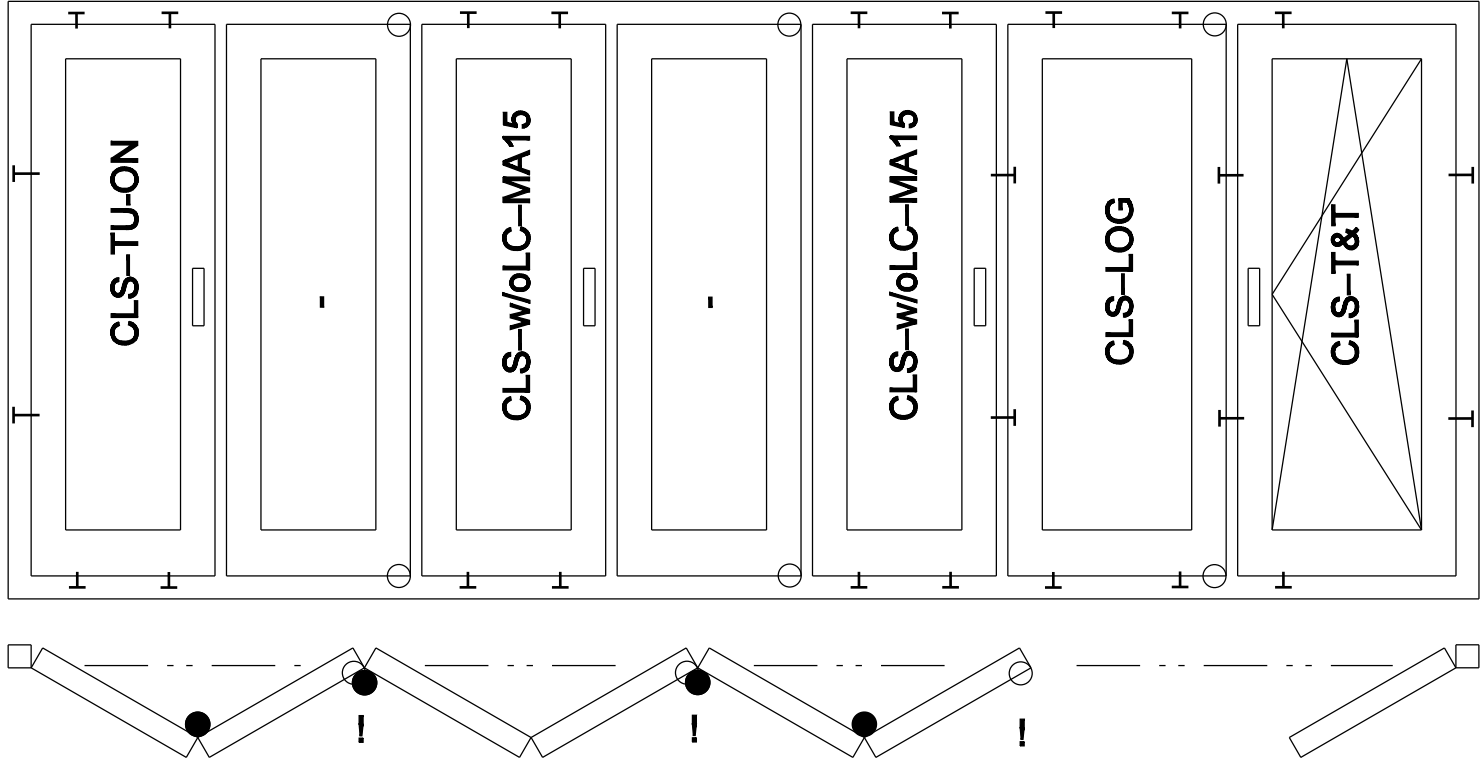
Pattern 743



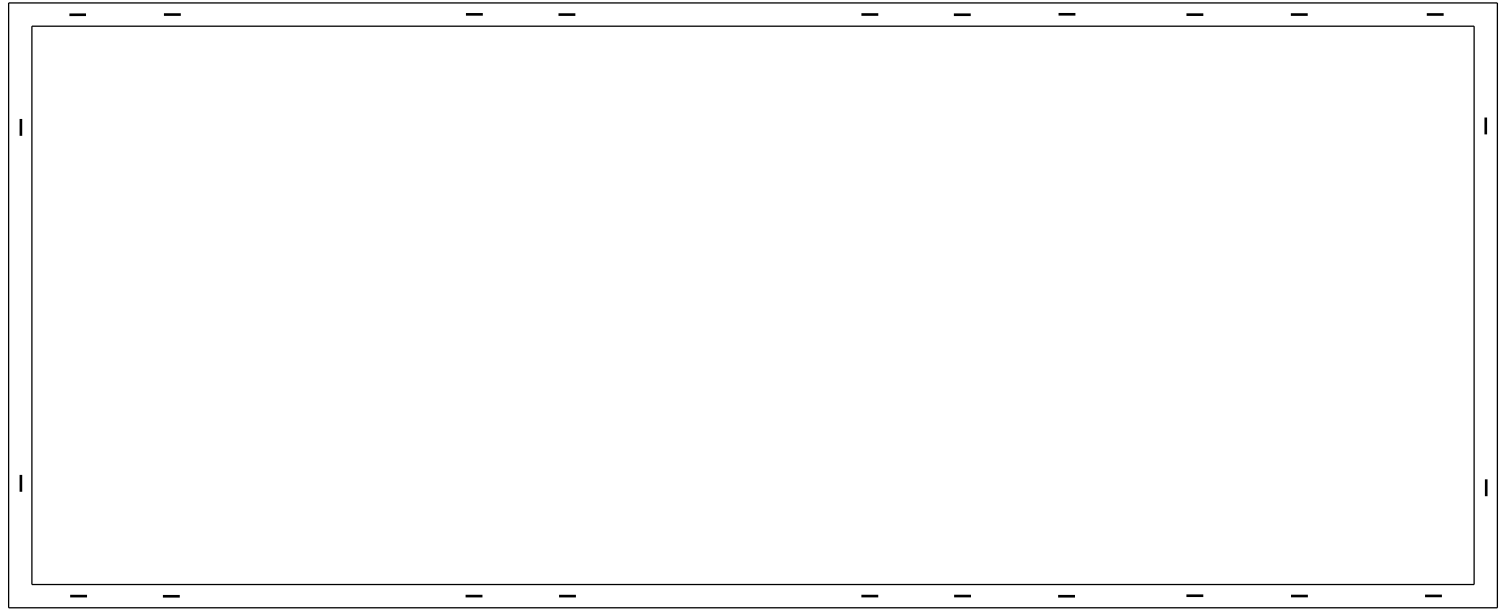
Position of strikers



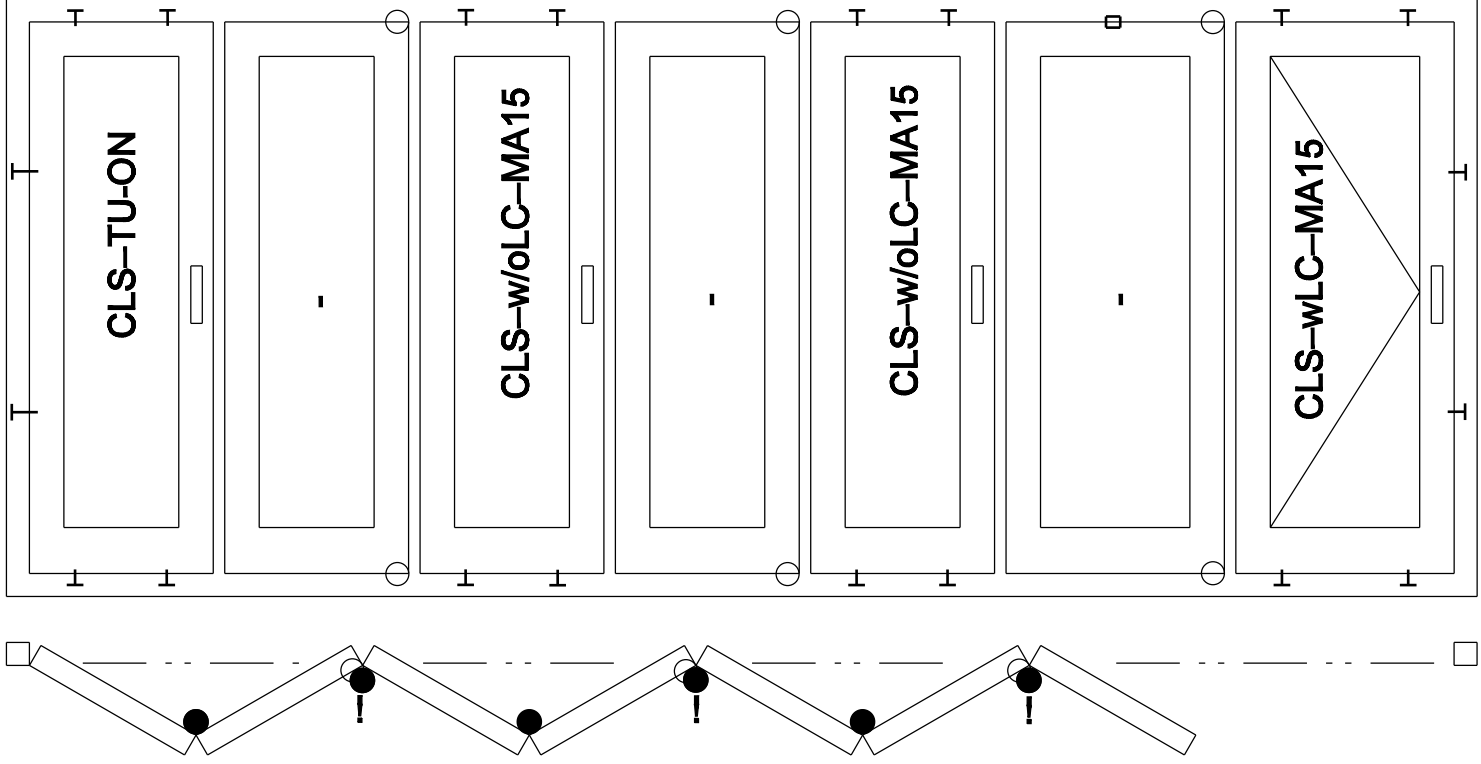
Pattern 761



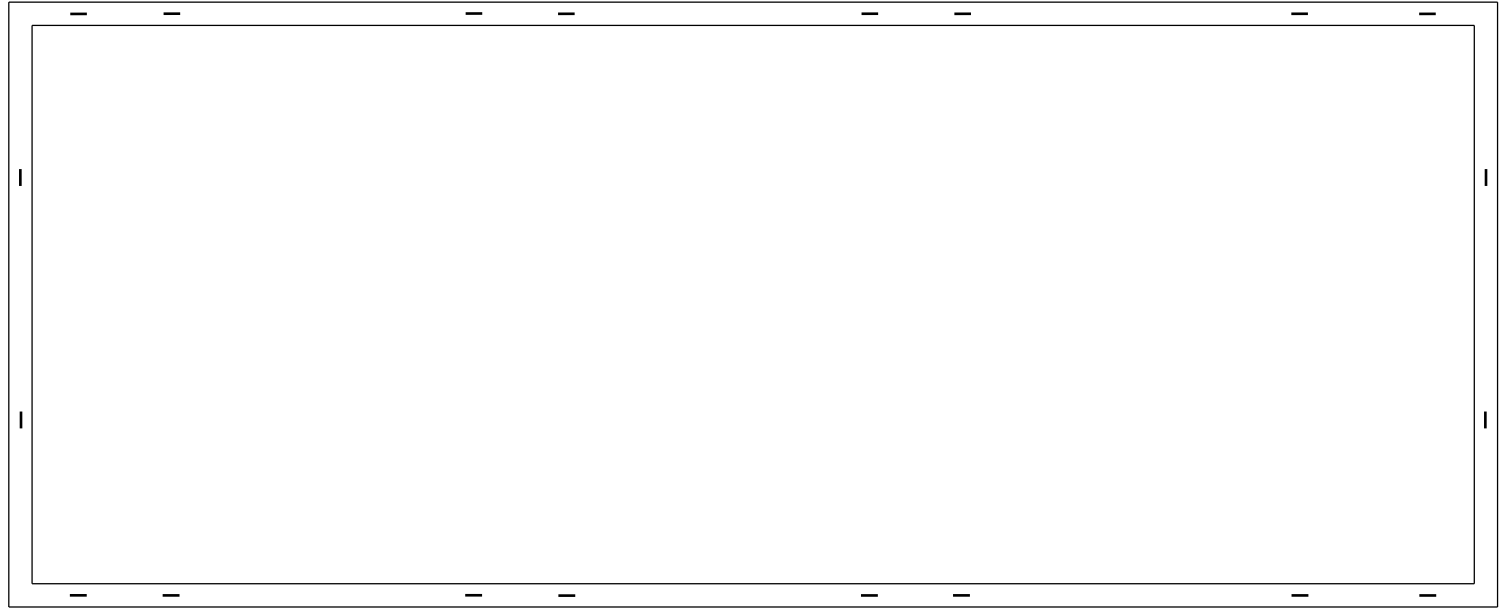
Position of strikers



Pattern 770

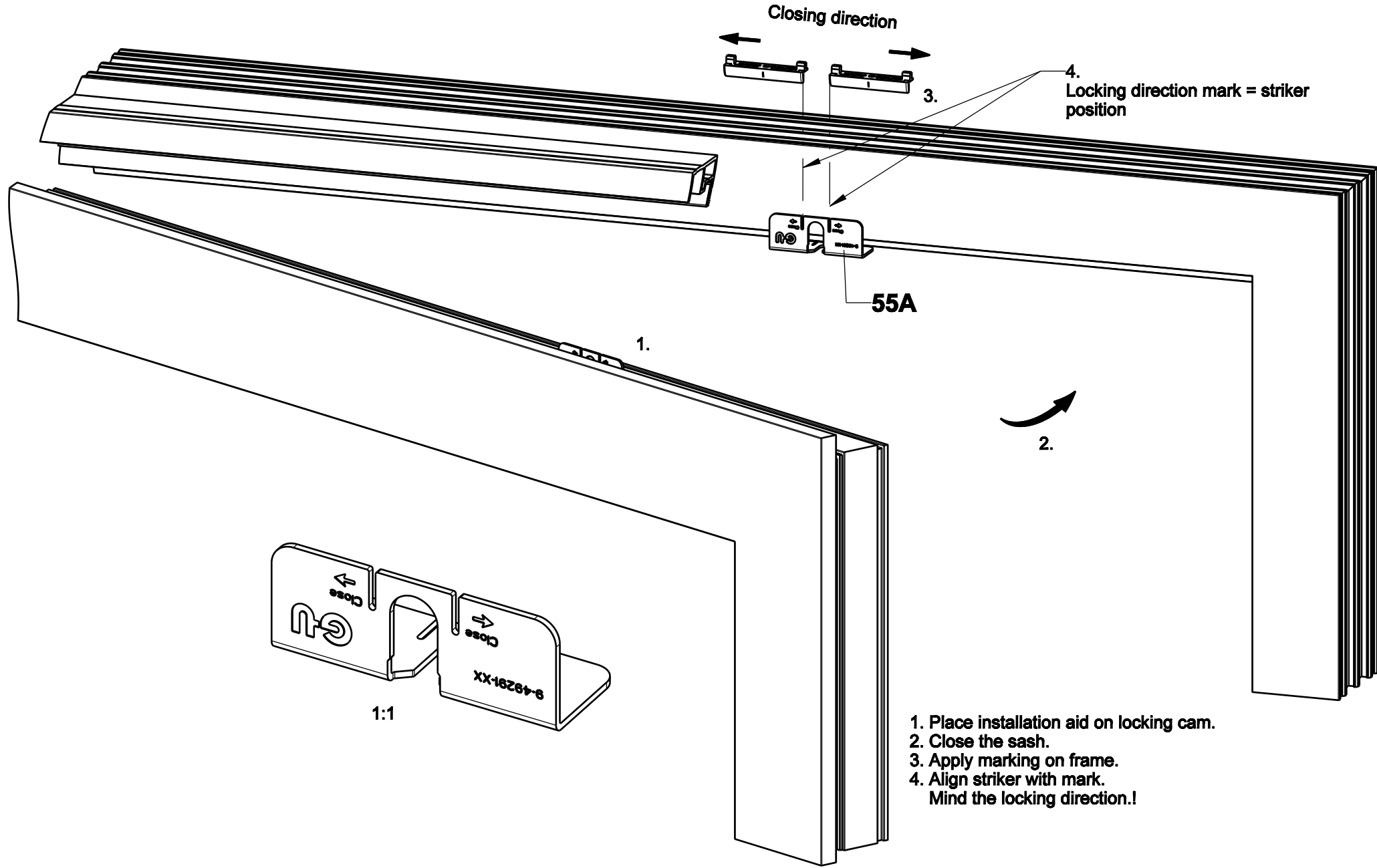


Position of strikers

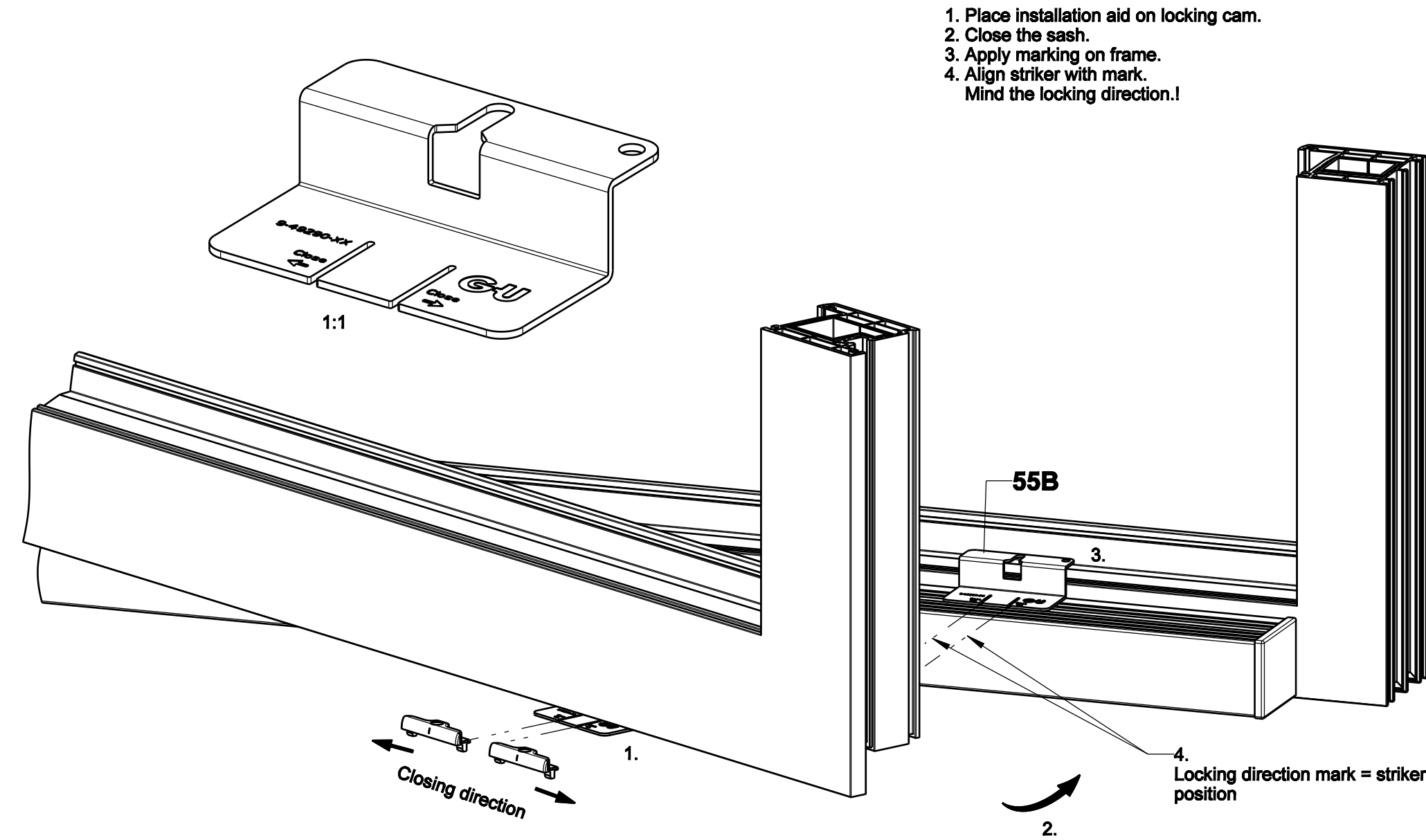


Using the striker installation aid

Strikers are mounted after the F&S unit is completely installed.



1. Place installation aid on locking cam.
2. Close the sash.
3. Apply marking on frame.
4. Align striker with mark. Mind the locking direction.!



1. Place installation aid on locking cam.
2. Close the sash.
3. Apply marking on frame.
4. Align striker with mark. Mind the locking direction.!

- F&S hinge
- Pivot-rest
- Folding catch

! With installation dimension 18 it is necessary to round off the overlap in the area of the F&S pivot-rest.

Locking positions
for pattern
743 / 770 / 761

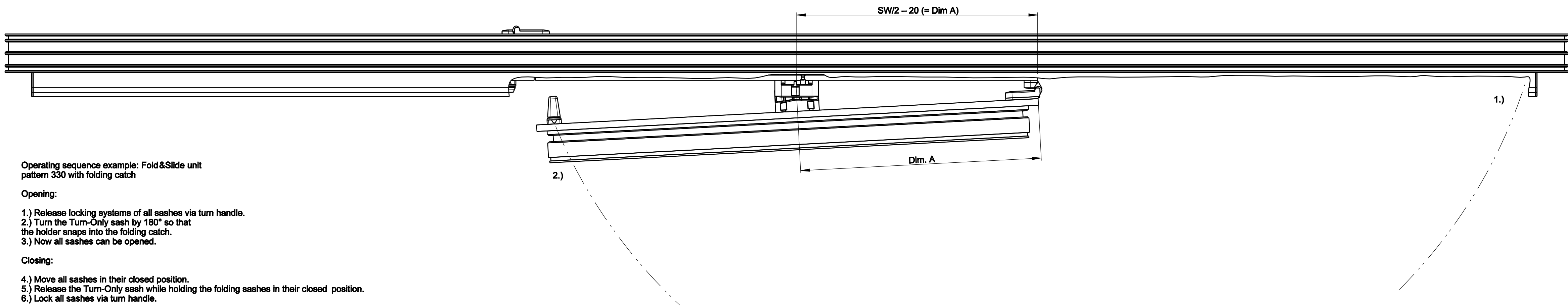
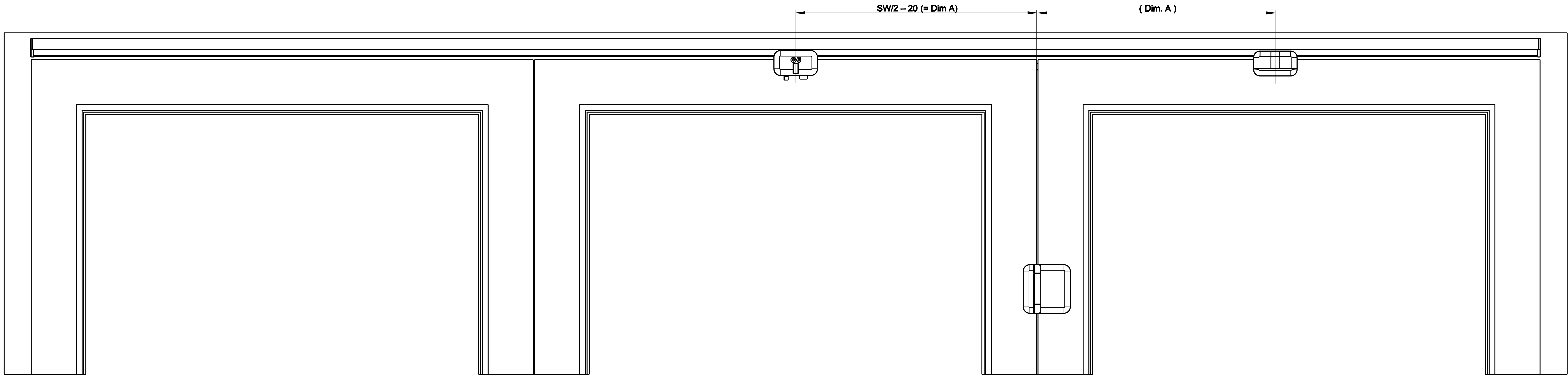
Description

Fold&Slide hardware GU-923, inward

Neutral PVC profiles

Flush version

	Release No.	Level	Released		Scale	Modification	Size
	—	Ver.	—	—	%	3	Sheet
	Mod. No.	Draft	03.04.2017		Cu	Drawing No.	12/14
	G32924					0-47120-BM-0-EN	
	Replacement for —						



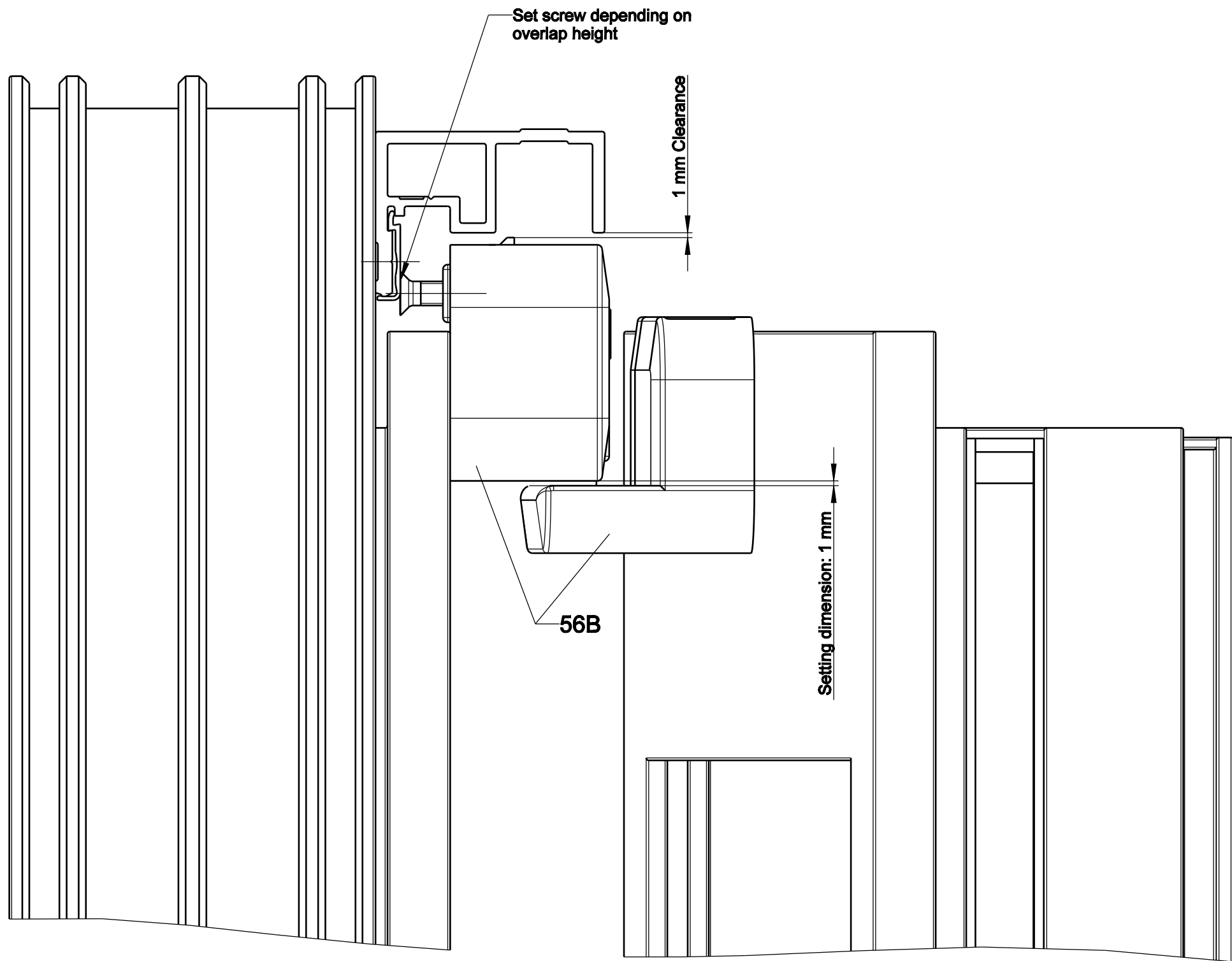
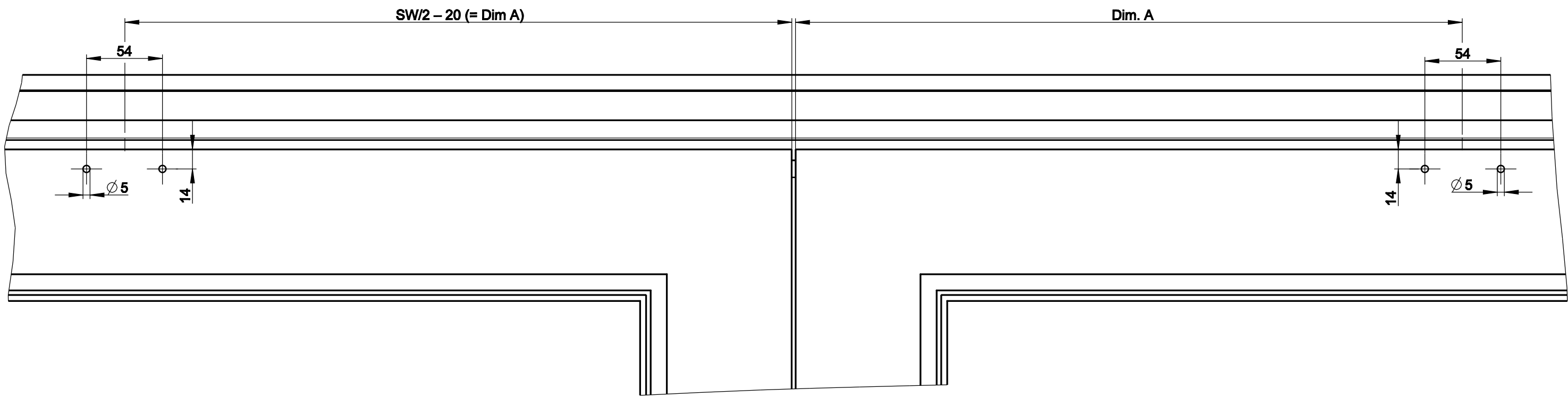
Operating sequence example: Fold&Slide unit
pattern 330 with folding catch

Opening:

- 1.) Release locking systems of all sashes via turn handle.
- 2.) Turn the Turn-Only sash by 180° so that the holder snaps into the folding catch.
- 3.) Now all sashes can be opened.

Closing:

- 4.) Move all sashes in their closed position.
- 5.) Release the Turn-Only sash while holding the folding sashes in their closed position.
- 6.) Lock all sashes via turn handle.



Folding catch

Description
Fold&Slide hardware GU-923, inward
Neutral PVC profiles
Flush version

	Release No.	Level	Released		Scale	Modification	Size
	—	Ver.	—	—	%	3	1
	Mod. No.	Draft	03.04.2017				
	G32924	Replacement for —					Drawing No.
						0-47120-BM-0-EN	13/14

