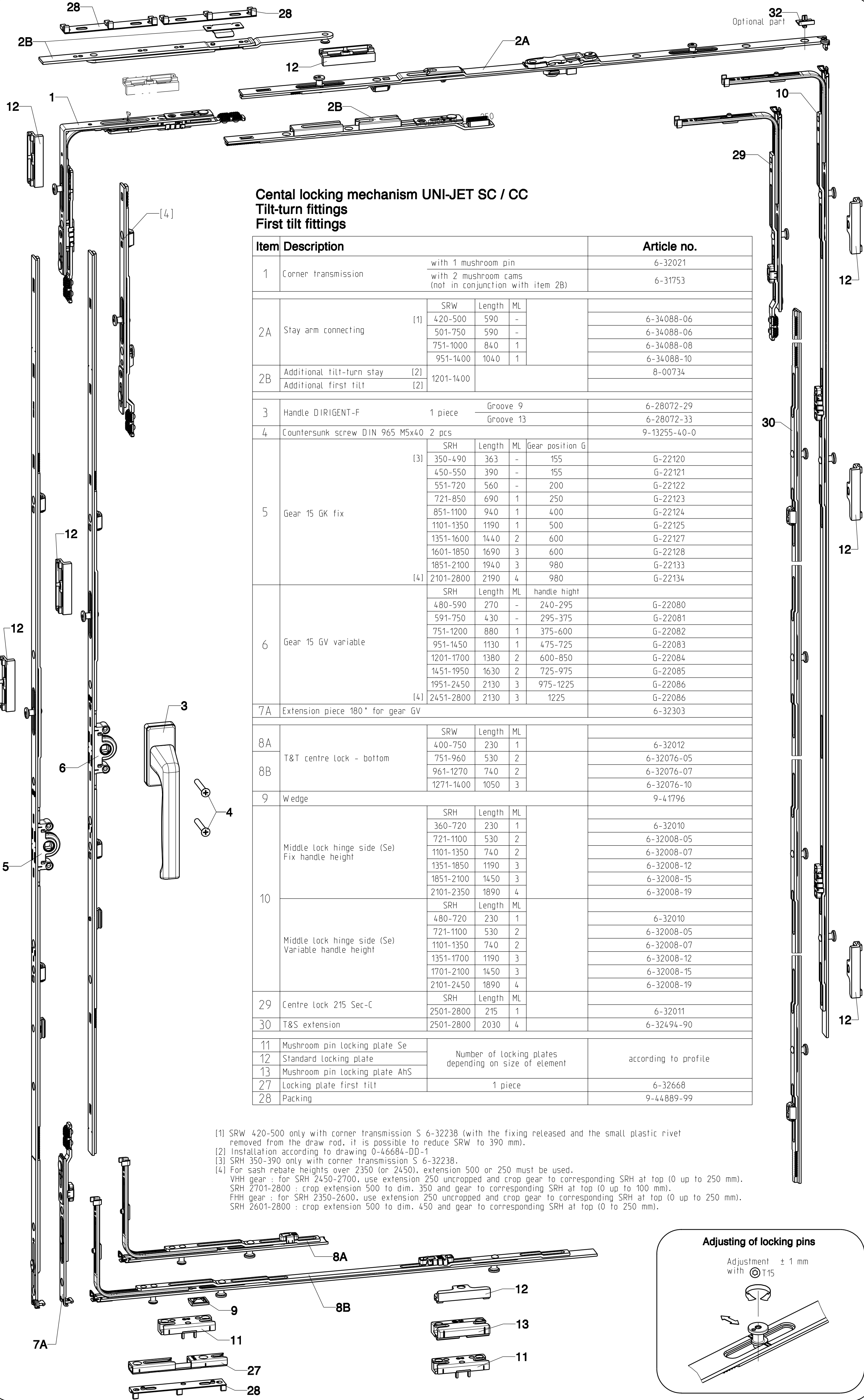




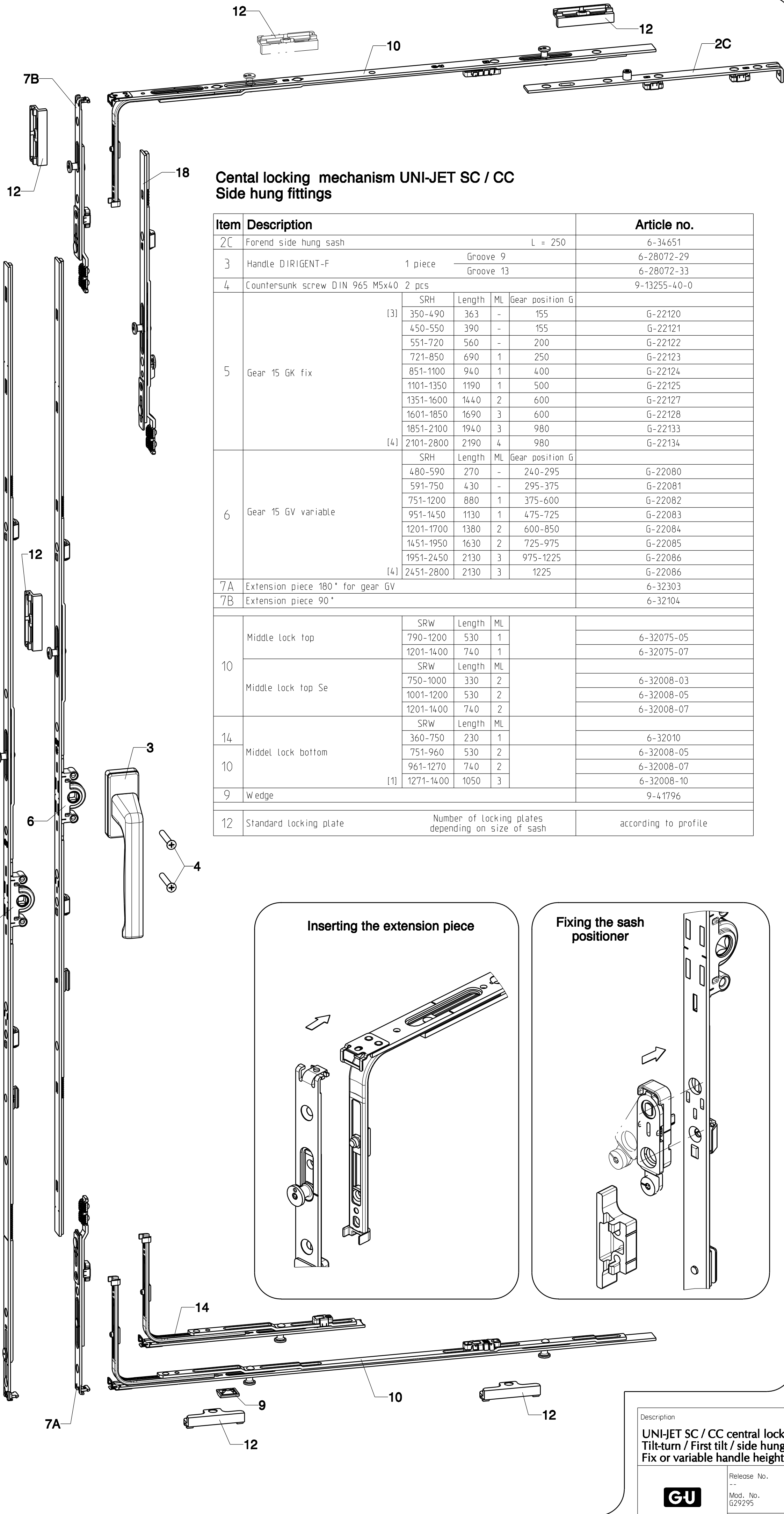
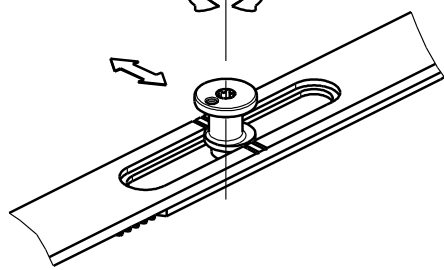
Cental locking mechanism UNI-JET SC / CC
Tilt-turn fittings
First tilt fittings

Item	Description	Article no.
1	Corner transmission with 1 mushroom pin with 2 mushroom cams (not in conjunction with item 2B)	6-32021 6-31753
2A	Slay arm connecting	6-34088-06 6-34088-06 6-34088-08 6-34088-10
2B	Additional tilt-turn stay Additional first tilt	8-00734
3	Handle DIRIGENT-F	6-28072-29 6-28072-33
4	Countersunk screw DIN 965 M5x40	9-13255-40-0
5	Gear 15 GK fix	6-22120 6-22121 6-22122 6-22123 6-22124 6-22125 6-22127 6-22128 6-22133 6-22134
6	Gear 15 GV variable	6-22080 6-22081 6-22082 6-22083 6-22084 6-22085 6-22086 6-22086 6-22086
7A	Extension piece 180° for gear GV	6-32303
8A	T&T centre lock - bottom	6-32012 6-32076-05 6-32076-07 6-32076-10
8B	Wedge	9-41796
10	Middle lock hinge side (Se) Fix handle height	6-32010 6-32008-05 6-32008-07 6-32008-12 6-32008-15 6-32008-19
10	Middle lock hinge side (Se) Variable handle height	6-32010 6-32008-05 6-32008-07 6-32008-12 6-32008-15 6-32008-19
29	Centre lock 215 Sec-C	6-32011
30	T&S extension	6-32494-90
11	Mushroom pin locking plate Se	according to profile
12	Standard locking plate	
13	Mushroom pin locking plate AhS	
27	Locking plate first tilt	6-32668
28	Packing	9-44889-99

- (1) SRW 420-500 only with corner transmission S 6-32238 (with the fixing released and the small plastic rivet removed from the draw rod, it is possible to reduce SRW to 390 mm).
(2) Installation according to drawing 0-44680-DD-1.
(3) SRH 350-390 only with corner transmission S 6-32238.
(4) For sash rebate heights over 2350 (or 2450), extension 500 or 250 must be used.
VHH gear : for SRH 2450-2700, use extension 250 uncropped and crop gear to corresponding SRH at top (0 up to 250 mm).
SRH 2701-2800 : crop extension 500 to dim. 350 and gear to corresponding SRH at top (0 up to 100 mm).
FHH gear : for SRH 2350-2600, use extension 250 uncropped and crop gear to corresponding SRH at top (0 up to 250 mm).
SRH 2601-2800 : crop extension 500 to dim. 450 and gear to corresponding SRH at top (0 to 250 mm).

Adjusting of locking pins

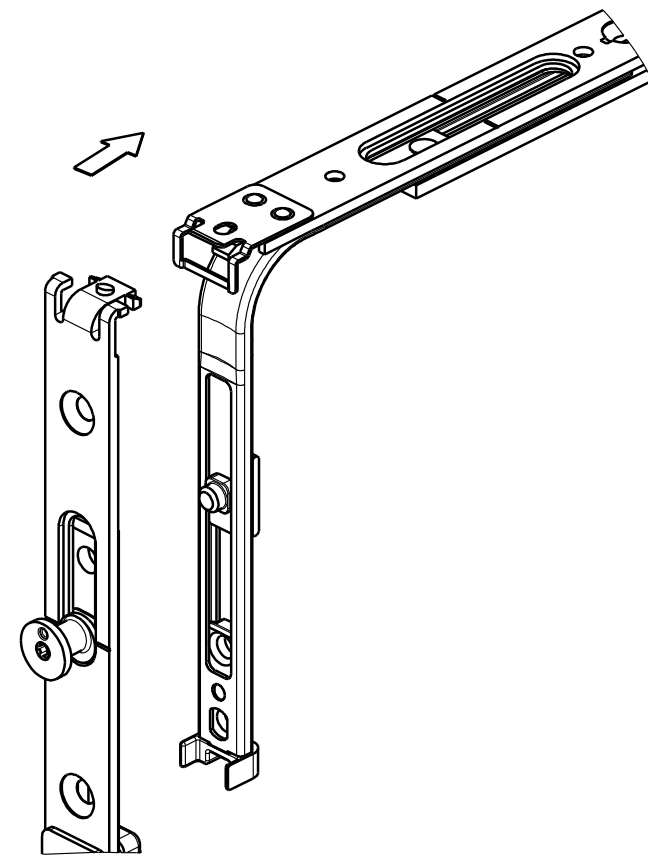
Adjustment ± 1 mm
with 115°



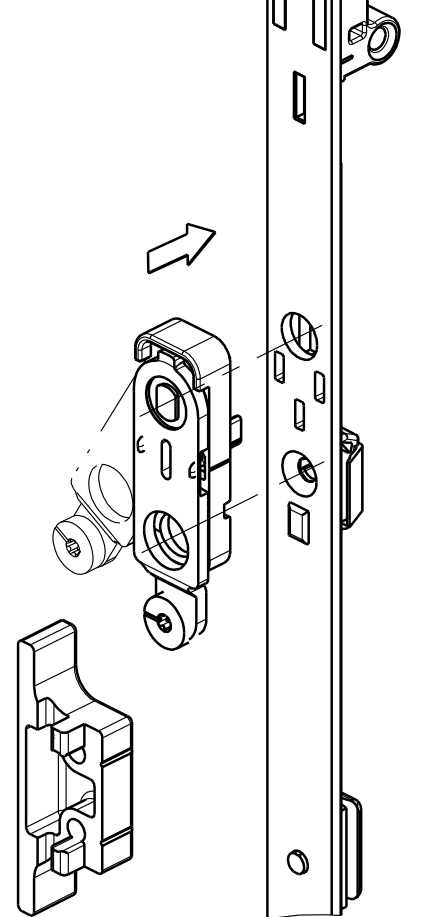
Cental locking mechanism UNI-JET SC / CC
Side hung fittings

Item	Description	Article no.
2C	Forend side hung sash L = 250	6-34651
3	Handle DIRIGENT-F	6-28072-29 6-28072-33
4	Countersunk screw DIN 965 M5x40	9-13255-40-0
5	Gear 15 GK fix	6-22120 6-22121 6-22122 6-22123 6-22124 6-22125 6-22127 6-22128 6-22133 6-22134
6	Gear 15 GV variable	6-22080 6-22081 6-22082 6-22083 6-22084 6-22085 6-22086 6-22086 6-22086
7A	Extension piece 180° for gear GV	6-32303
7B	Extension piece 90°	6-32104
10	Middle lock top	6-32075-05 6-32075-07
10	Middle lock top Se	6-32008-03 6-32008-05 6-32008-07
14	Middel lock bottom	6-32010 6-32008-05 6-32008-07 6-32008-10
9	Wedge	9-41796
12	Standard locking plate	according to profile

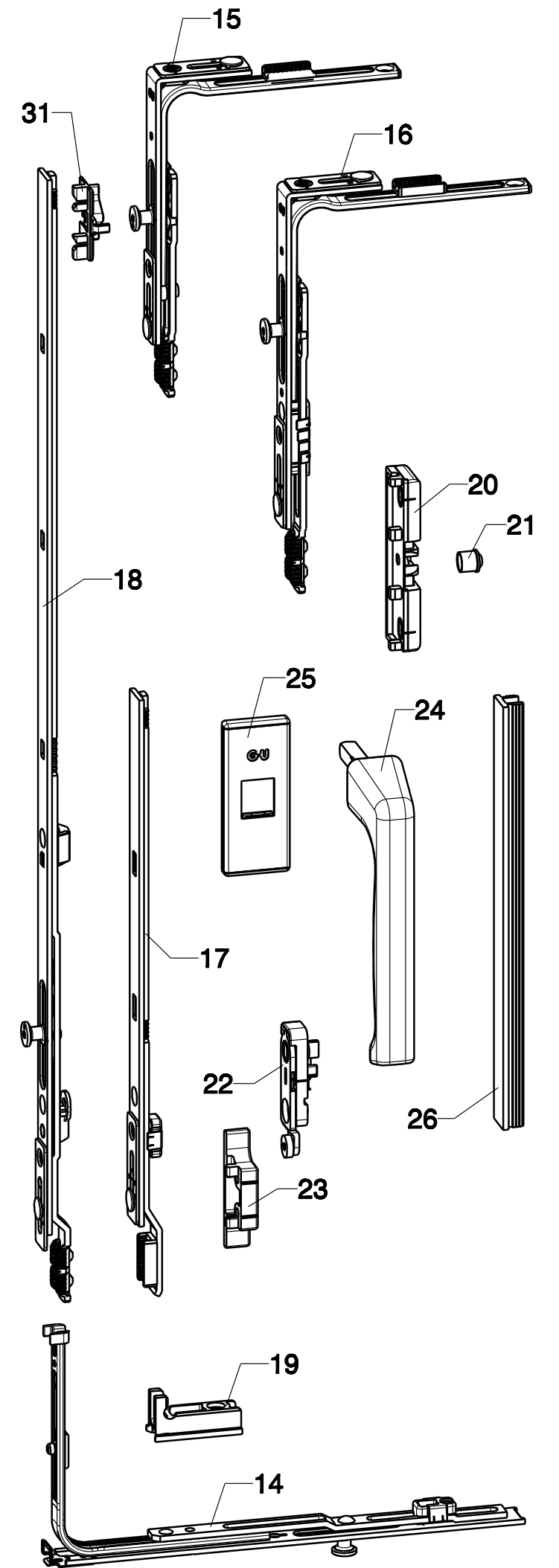
Inserting the extension piece



Fixing the sash positioner



Accessorie parts		
Item	Description	Article no.
14	Middle lock 215 Se	6-32010
15	Corner transmission S	6-32238
16	Corner transmission SLK	6-32224
17	Extension 250	8-00625
18	Extension 500	6-32142
19	Fixing plate for side hung sash	9-35697
20	Door catch	according to profile
21	Door catch pin	8-00756
22	Sash lifter with lock	6-29987
23	Wedge plate	according to profile
24	Handle DIRIGENT, removable	8-00694-50
25	Rosette	6-24913
26	Filler gasket	H-00786
31	Night ventilation striker	according to profile see 0-45838-DD
32	Spacer	9-46909



Application range:
sash rebate width SRW 390-1400 mm
sash rebate height SRH 350-2800 mm

It is absolutely necessary that the product information in the GU order catalogue should be observed!

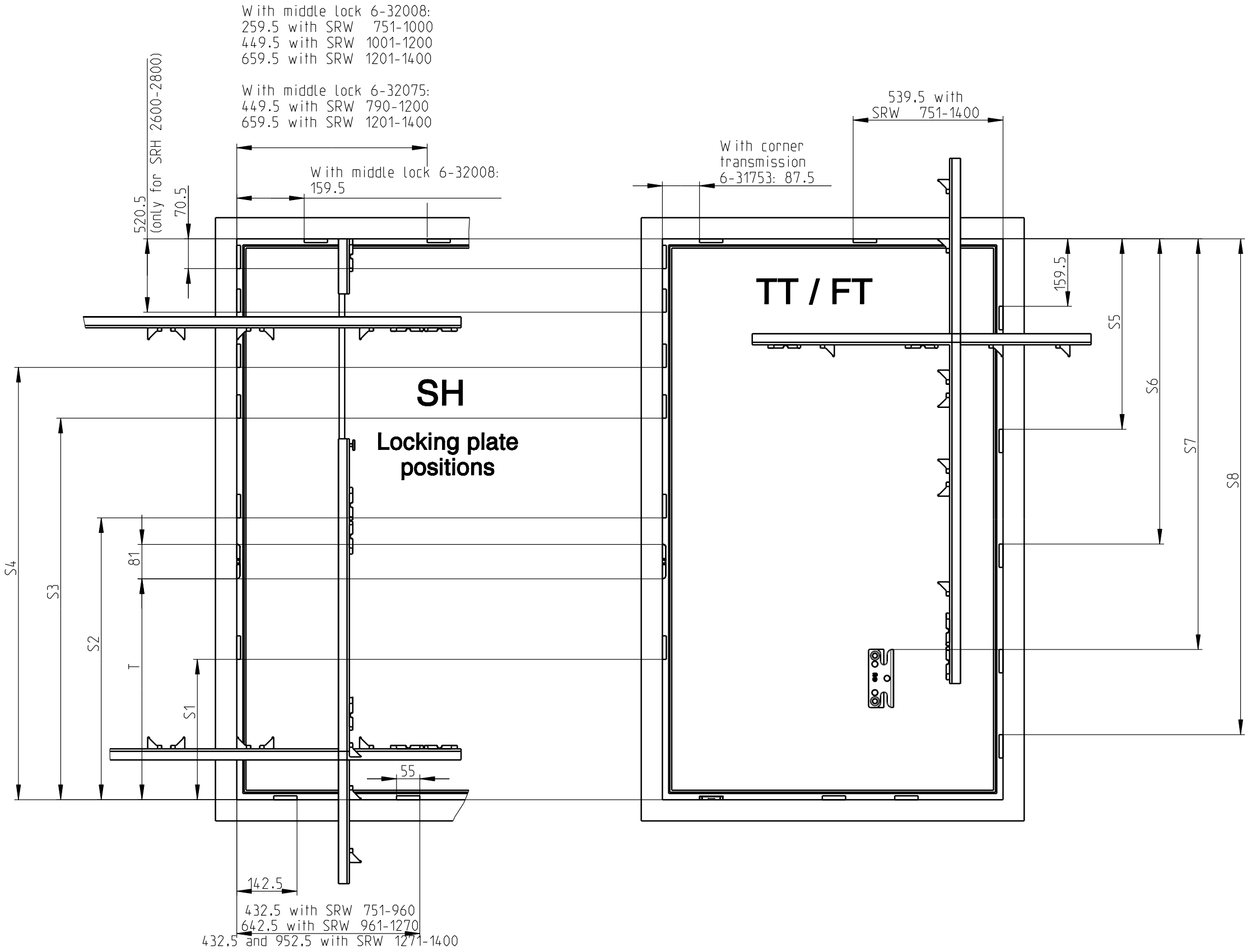
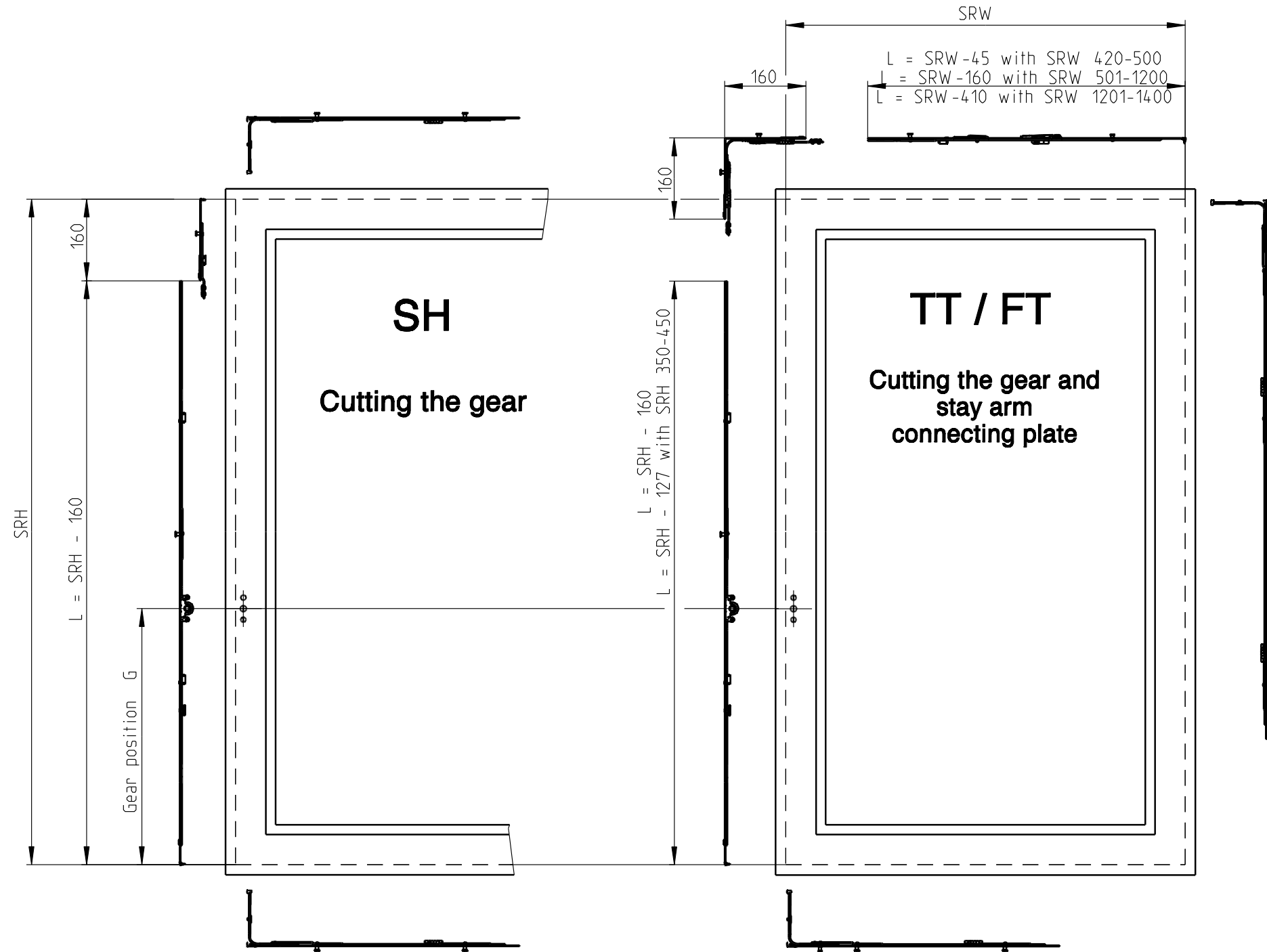
Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessorie parts

Please observe instructions of profile system manufactures!

For assembly of hinge side fittings see drawing no. 0-44889-DD-1 UNI-JET SC for PVC windows
0-45041-DD-1 UNI-JET SC for timber windows
0-45815-DD-1 UNI-JET CC for aluminium windows

Description					
UNI-JET SC / CC central locking system for timber, PVC and aluminium windows Tilt-turn / First tilt / side hung fittings Fix or variable handle height / Groove position 9 mm or 13 mm					
Release No.	Level	Released	Scale	Modification	Size
Ver.	--	M2	%	7	1
Mod. No.	Draft	26.06.2014	Th	Drawing No.	Sheet
Replacement for --				0-45080-DD-0-EN	

Fix handle height



Positioning the locking plates / drilling

Gear side	Positioning jigs	Article no.
SRH - 720	6-32490-02	
SRH 721-1600	6-32490-03	
SRH 1601-2100	6-32490-07	
SRH 2101-2350	6-32490-08	
SRH 2101-2350	6-32490-09	
Hinge-side and horizontal top and bottom (YELLOW)		
SRW - 750	6-32490-02	
SRW 751-1000 [S]	6-32490-10	
SRW 751-1400	6-32490-05	
SRH 701-1850	6-32490-06	
SRH 1851-2350	6-32490-06	
Stay (BLUE)		
SRW 751-1400	6-32490-04	

Set of positioning jigs
fix
6-32644

Position of locking plates gear side Door catch

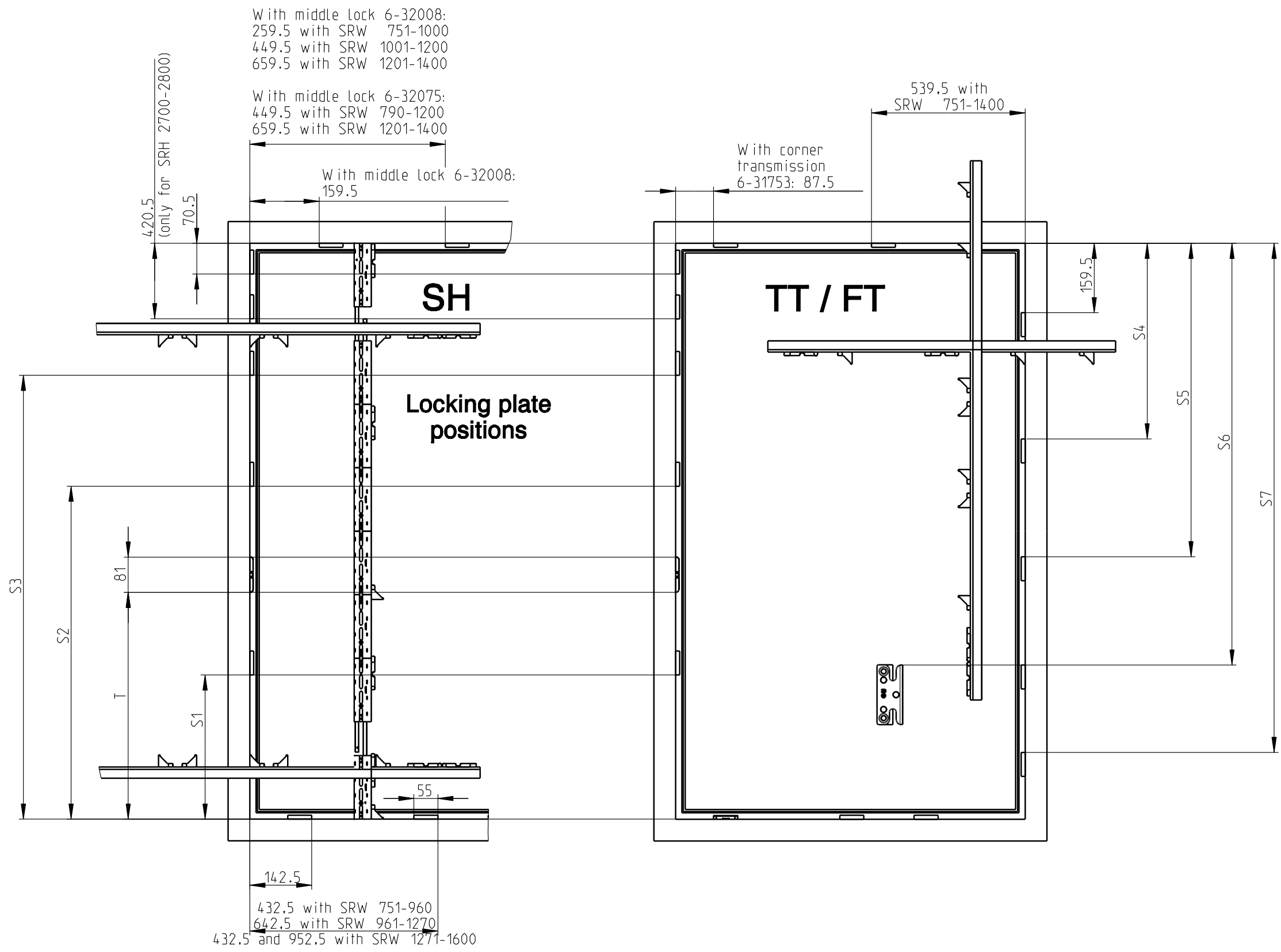
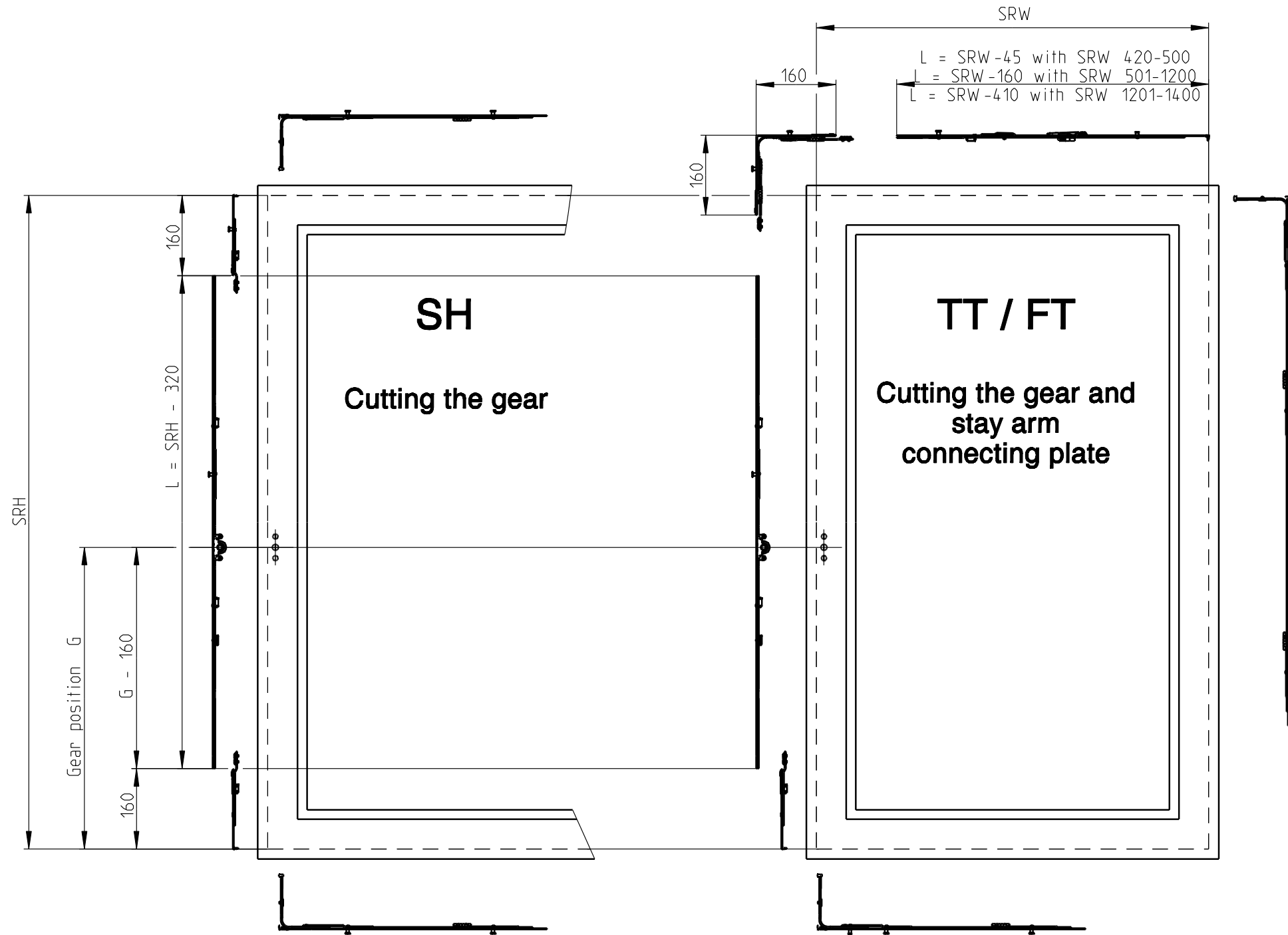
SRH	S1	S2	S3	S4	T
721-850	493.5	-	-	-	-
851-1100	565.5	-	-	-	-
1101-1350	665.5	-	-	-	-
1351-1600					
1601-1850	319.5	815.5	1333.5	-	-
1851-2100			-		
2101-2800			1415.5	1833.5	1115.5

Position of locking plates hinge side

SRH	S5	S6	S7	S8
721-1100	449.5	-	-	-
1101-1350	659.5	-	-	-
1351-1850	449.5	1109.5	-	-
1851-2100	659.5	1369.5	-	-
2101-2500	449.5	1109.5	1809.5	-
2501-2800	617.5	1035.5	1635.5	2131.5

[S] Only version D (Sec centre lock 6-32008-03).
Jig not included in positioning jigs set.

Variable handle height



Positioning the locking plates / drilling

Gear side (RED)	Positioning jigs	Article no.
SRH 751-1200	6-32493-01	
SRH 951-1450		
SRH 1201-1700		
SRH 1451-1950	6-32493-02	
SRH 1951-2450	6-32493-03	
SRH 2451-2800 [6]	6-32493-03	
Hinge-side and horizontal top and bottom (YELLOW)		
SRW - 750	6-32490-02	
SRW 751-1000 [S]	6-32490-10	
SRW 751-1400	6-32490-05	
SRH 701-1850	6-32490-06	
SRH 1851-2450	6-32490-06	
Stay arm (BLUE)		
SRW 751-1400	6-32490-04	

Set of positioning jigs
variable
6-32645

Position of locking plates gear side Door catch

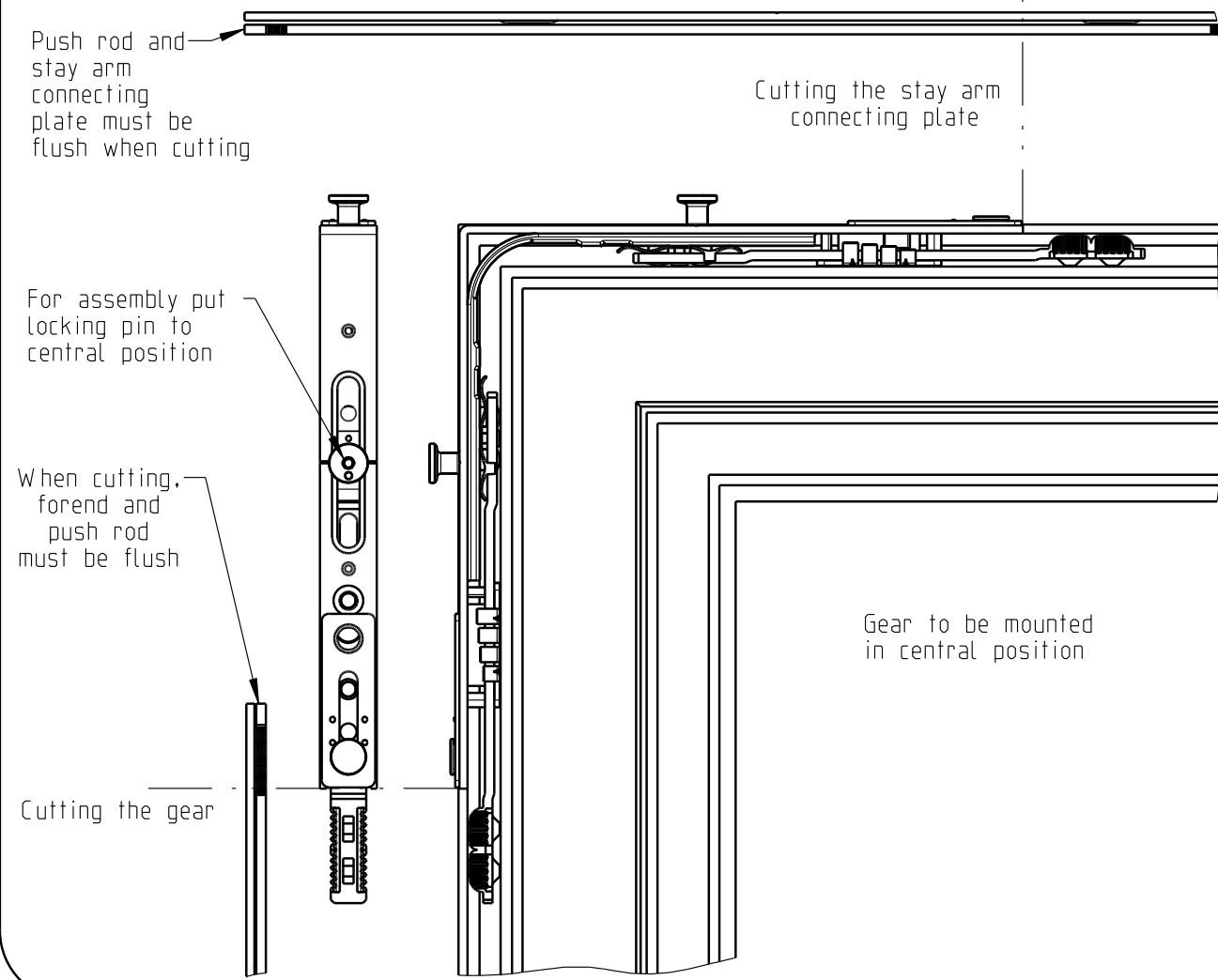
SRH	S1	S2	S3	T
751-1450	G+165.5	-	-	-
1201-1700	G-219.5	G+165.5	-	-
1451-1950	G-344.5	G+230.5	-	G-259.5
1951-2800	G-469.5	G+230.5	G+708.5	G-143.5

Position of locking plates hinge side

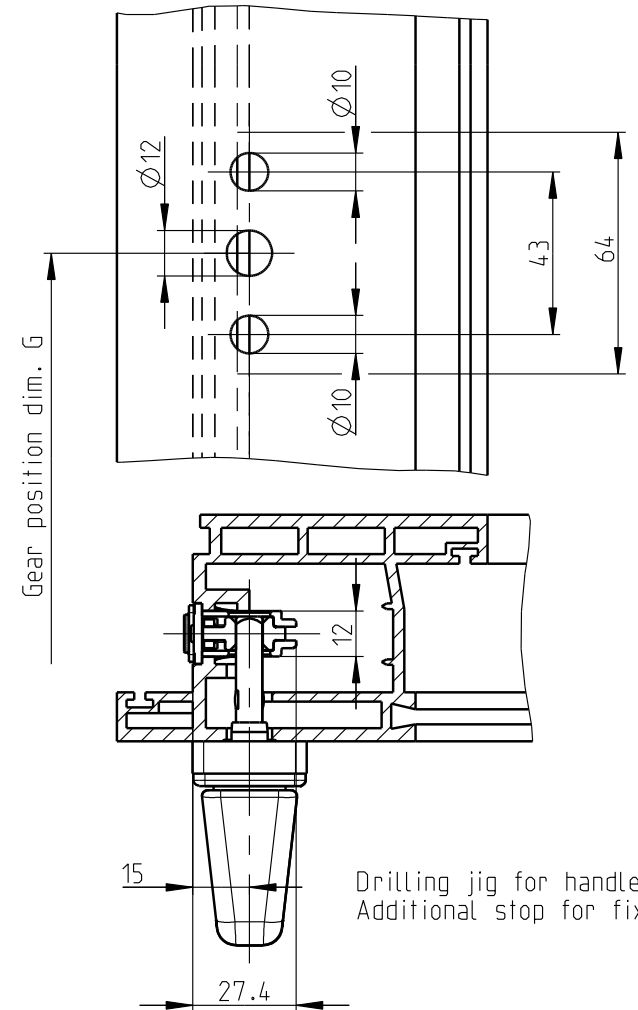
SRH	S4	S5	S6	S7
721-1100	449.5	-	-	-
1101-1350	659.5	-	-	-
1351-1700	449.5	1109.5	-	-
1701-2100	659.5	1369.5	-	-
2101-2500	449.5	1109.5	1809.5	-
2501-2800	617.5	1035.5	1635.5	2131.5

[S] Only version D (Sec centre lock 6-32008-03).
Jig not included in positioning jigs set.
[6] Attention:
with SRH 2451-2800 set positioning jig to HH = 1225

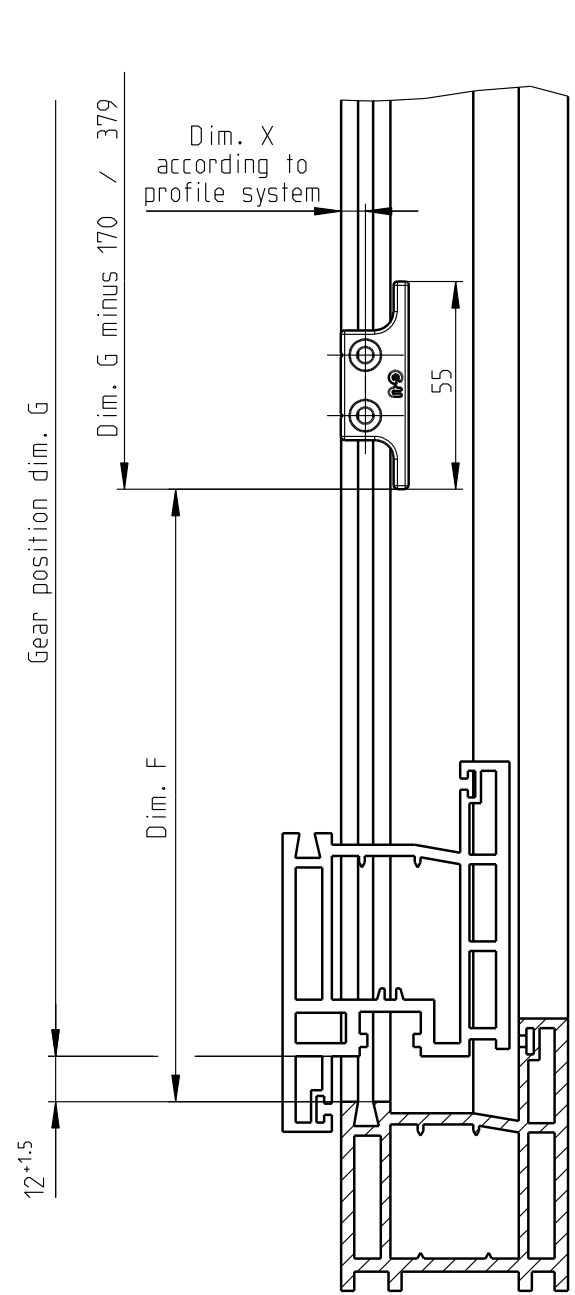
Cutting the gear and stay arm connecting plate



Installation dimensions of gear



Position of wedge plate for sash positioner



Fix gear position

SRH	Dim. F
551 - 720	249
721 - 850	313
851 - 1100	242
1101 - 1350	313
1351 - 1600	442
1601 - 1850	442
1851 - 2100	589
2101 - 2800	589

Variable gear position

SRH	Dim. F
751 - 1200	Dim. G minus 170
951 - 1450	Dim. G minus 170
1201 - 1700	Dim. G minus 170
1451 - 1950	Dim. G minus 170
1951 - 2800	Dim. G minus 379

Hardware attachment:

For timber and PVC windows:
Countersunk screws
Sash 4x30
Frame 4x40

For aluminium windows:
Countersunk-head tapping screws
DIN 7982 - ST 3.9 - L

Profile specific information

For worksheet numbers,
locking plates, tilt locking plates
and door catches see order catalogue.

The fastening screws specified are only a recommendation based on our experience.
The responsibility for the appropriate fastening of hardware components rests with the window/
window door fabricator. There are TBOK, VHB and VHBH directive of the Trade Organisation for
Locks and Fittings (D-42551 Velbert, Germany) - or equivalent - must be observed.

Description									
UNIJET SC / CC central locking system for timber, PVC and aluminium windows Tilt-turn / First tilt / side hung fittings Fix or variabel handle height / Groove position 9 mm and 13 mm									
GU	Release No.	Level	Released	Scale	Modification	Size			
	Mod. No. G29295	Ver.	--	M2	7	1			
	Replacement for --	Draft	26.06.2014	Th	%	9			
Drawing No.						O-45080-DD-0-EN			
						2/2			