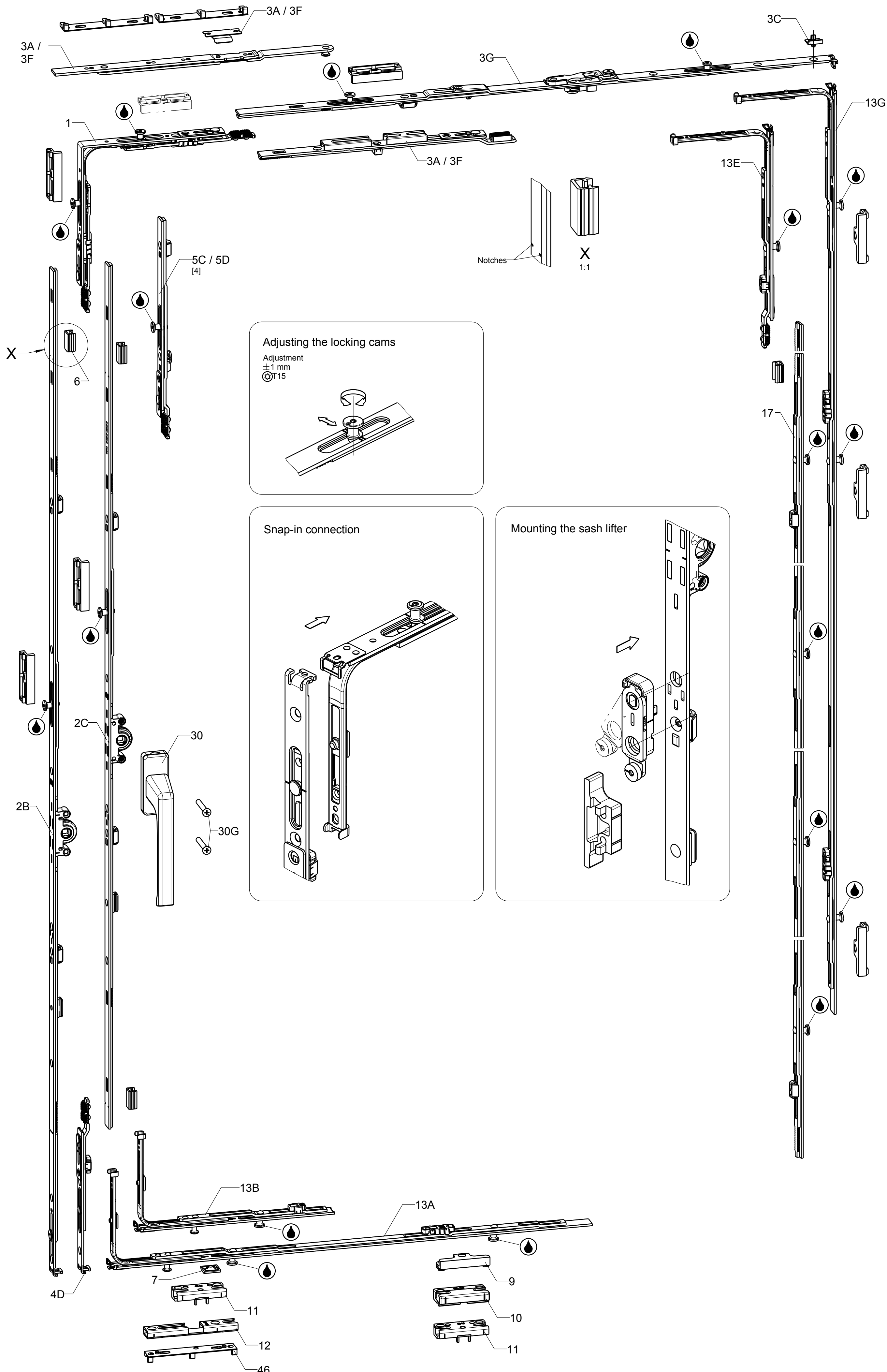




UNI-JET SCF central locking system Tilt&Turn hardware Tilt-First hardware

Item	Description	LC-MA				Order no.
1	Corner-drive	1				6-32021-00
		2				6-31753-00
		3				6-39074-06
		4				6-39074-06
		5				6-39074-08
		6				6-39074-10
3G	Stay-guide	1				8-00734-00
3A	Additional Tilt&Turn stay	1				G-45995-00
3F	Additional Tilt-First stay	1				AX9 6-28072-29
30	DIRIGENT-F turn handle	1 Qty				AX13 6-28072-33
30G	Countersunk screw DIN 965 – M5 x 40	2 Qty				9-13255-40
2B	FHH gear, 15 BS	SRH	Length	LC-MA	Handle height HH	
		350-490	363	-	155	G-22120-00
		450-550	390	-	155	G-22121-00
		551-720	560	-	200	G-22122-00
		721-850	690	1	250	G-22123-00
		851-1100	940	1	400	G-22124-00
		1101-1350	1190	1	500	G-22125-00
		1351-1600	1440	2	600	G-22127-00
		1601-1850	1690	3	600	G-22128-00
		1851-2100	1940	3	980	G-22133-00
		2101-2800	2190	4	980	G-22134-00
		2101-2800	2190	4	980	G-22134-00
2C	VHH gear, 15 BS	SRH	Length	LC-MA	Handle height HH	
		480-590	270	-	240-295	G-22080-00
		591-750	430	-	295-375	G-22081-00
		751-1200	880	1	375-600	G-22082-00
		951-1450	1130	1	475-725	G-22083-00
		1201-1700	1380	2	600-850	G-22084-00
		1451-1950	1630	2	725-975	G-22085-00
		1951-2450	2130	3	975-1225	G-22086-00
		2451-2800	2130	3	1225	G-22086-00
		2451-2800	2130	3	1225	G-22086-00
		2451-2800	2130	3	1225	G-22086-00
		2451-2800	2130	3	1225	G-22086-00
4D	Extension piece 180° (VHH)	1				6-32012-00
13B	Bottom centre-lock (Without turn-restrictor)	SRW	Length	LC-MA		6-32012-00
13B	Bottom centre-lock (With turn-restrictor 6-39007-00)	551-850	215	1		6-32012-00
13A	Bottom centre-lock (With turn-restrictor 6-39007-00)	851-1060	530	2		6-32076-05
13A	Bottom centre-lock (With turn-restrictor 6-39007-00)	1061-1370	740	2		6-32076-07
13P	Bottom centre-lock (With turn-restrictor 6-34886-00)	1371-1400	1050	3		6-32076-10
13P	Bottom centre-lock (With turn-restrictor 6-34886-00)	650-700	116	1		6-33374-00
13B	Bottom centre-lock (With turn-restrictor 6-34886-00)	701-800	230	1		6-32012-00
13A	Bottom centre-lock (With turn-restrictor 6-34886-00)	801-1000	335	1		6-32076-03
13A	Bottom centre-lock (With turn-restrictor 6-34886-00)	1001-1210	530	2		6-32076-05
13A	Bottom centre-lock (With turn-restrictor 6-34886-00)	1211-1400	740	2		6-32076-07
7	Run-up block	1				9-41796-00
13G	Sec centre-lock, hinge-side Fixed handle height	SRH	Length	LC-MA		6-32010-00
		360-720	215	1		6-32008-05
		721-1100	530	2		6-32008-07
		1101-1350	740	2		6-32008-12
		1351-1850	1190	3		6-32008-15
		1851-2100	1450	3		6-32008-19
		2101-2350	1890	4		6-32010-00
		480-720	230	1		6-32008-05
		721-1100	530	2		6-32008-07
		1101-1350	740	2		6-32008-12
		1351-1700	1190	3		6-32008-15
		1701-2100	1450	3		6-32008-19
13E	Sec centre-lock 215-C	SRH	Length	LC-MA		6-32011-00
13E	Sec centre-lock 215-C	2501-2800	215	1		6-32494-90
9	Standard striker	Number of strikers depending on element size				acc. to profile
10	Zamak Sec striker	Quantity as required				8-00805-00
11	Steel Sec striker	1 Qty				6-32668-00
6	Rod guide	1 Qty				9-44889-99
12	Tilt-First striker	1 Qty				9-44889-99
46	Packer	1 Qty				9-44889-99

- [1] SRW 420–499 only with corner-drive S 6-32238 (the SRW can be reduced to 390 mm by removing the centre-fixing of the connecting rod before installing the stay-guide). (Installation see 0-45986-DC)
- [2] Installation see 0-46684-DD
- [3] SRH 350–390 only with corner-drive S 6-32238. (Installation see 0-45986-DC)
- [4] From SRH 2350/2450 extension 500, respectively 250 must be used.
- VHH gear:
SRH 2450–2700: use extension 250 uncropped and crop the drive-gear at the top (0 up to 250 mm) according to SRH.
SRH 2701–2800: use extension 500 cropped to dim. 350 and crop the drive-gear at the top (0 up to 100 mm) according to SRH.
FHH gear:
SRH 2350–2600: use extension 250 uncropped and crop the drive-gear at the top (0 up to 250 mm) according to SRH.
SRH 2601–2800: use extension 500 cropped to dim. 450 and crop the drive-gear at the top (0 up to 200 mm) according to SRH.
- [5] When cropping the faceplate by less than 150 mm or when the notches are still visible after cropping, rod guide 8-00805 should be positioned at least 65 mm from the faceplate end.
- [6] UNI-JET SCF: Installation of turn-restrictor required from SRW > 650.
UNI-JET CC: Installation of turn-restrictor required from SRW > 800.
- [7] A second locking cam is required to enable tilting and locking with centre-lock 6-33374-00.

Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

Sash rebate width SRW 390-1400 mm
Sash rebate height SRH 350-2800 mm

Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

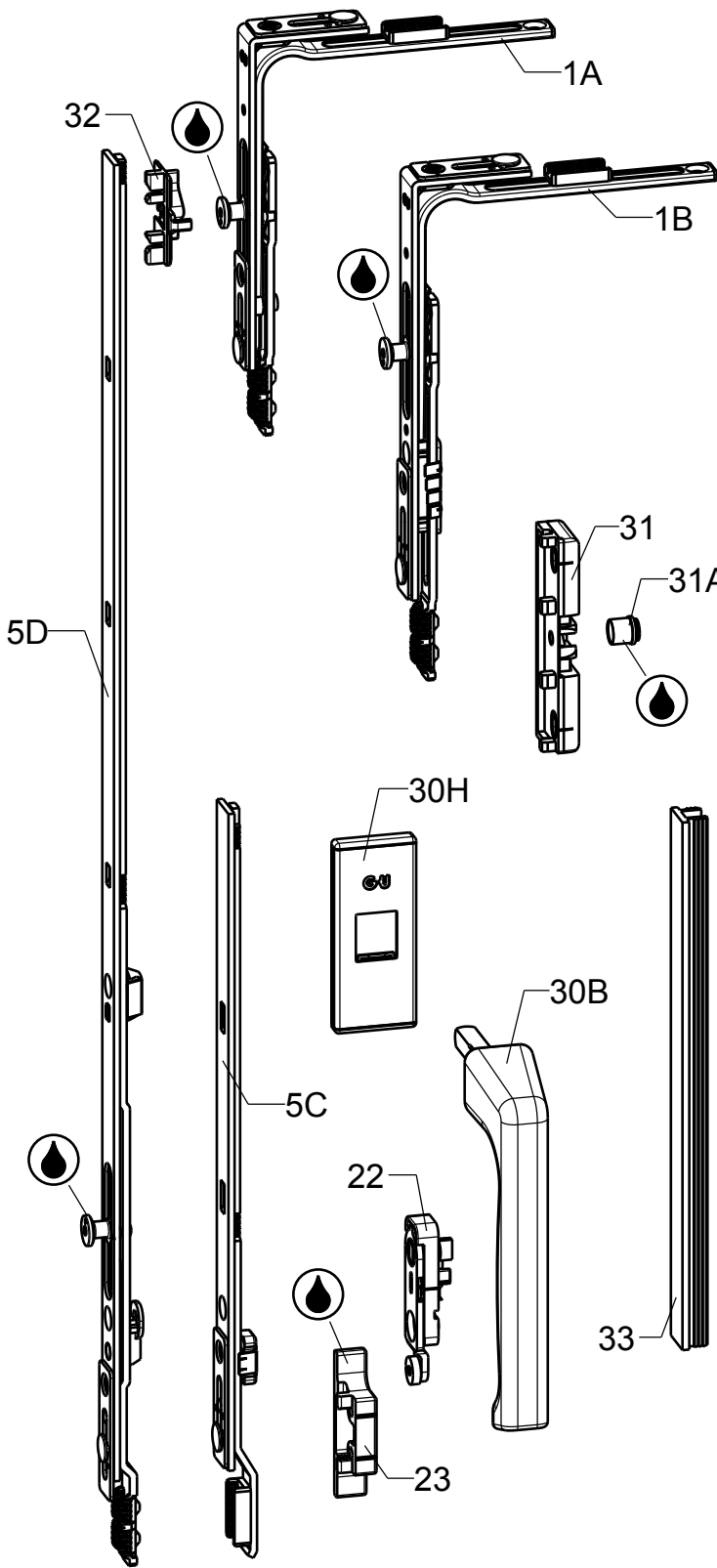
The appropriate product information must be observed (see GU order catalogue).

Please follow the profile system manufacturer's instructions!

Observe the following operation and maintenance instructions: 0-47447-DD

Hardware installation refer to drawing:
0-47106-DC UNI-JET SCF hinge-side for timber profiles
0-47107-DD UNI-JET SCF hinge-side for PVC profiles
0-45815-DL UNI-JET CC hinge-side for Aluminium profiles

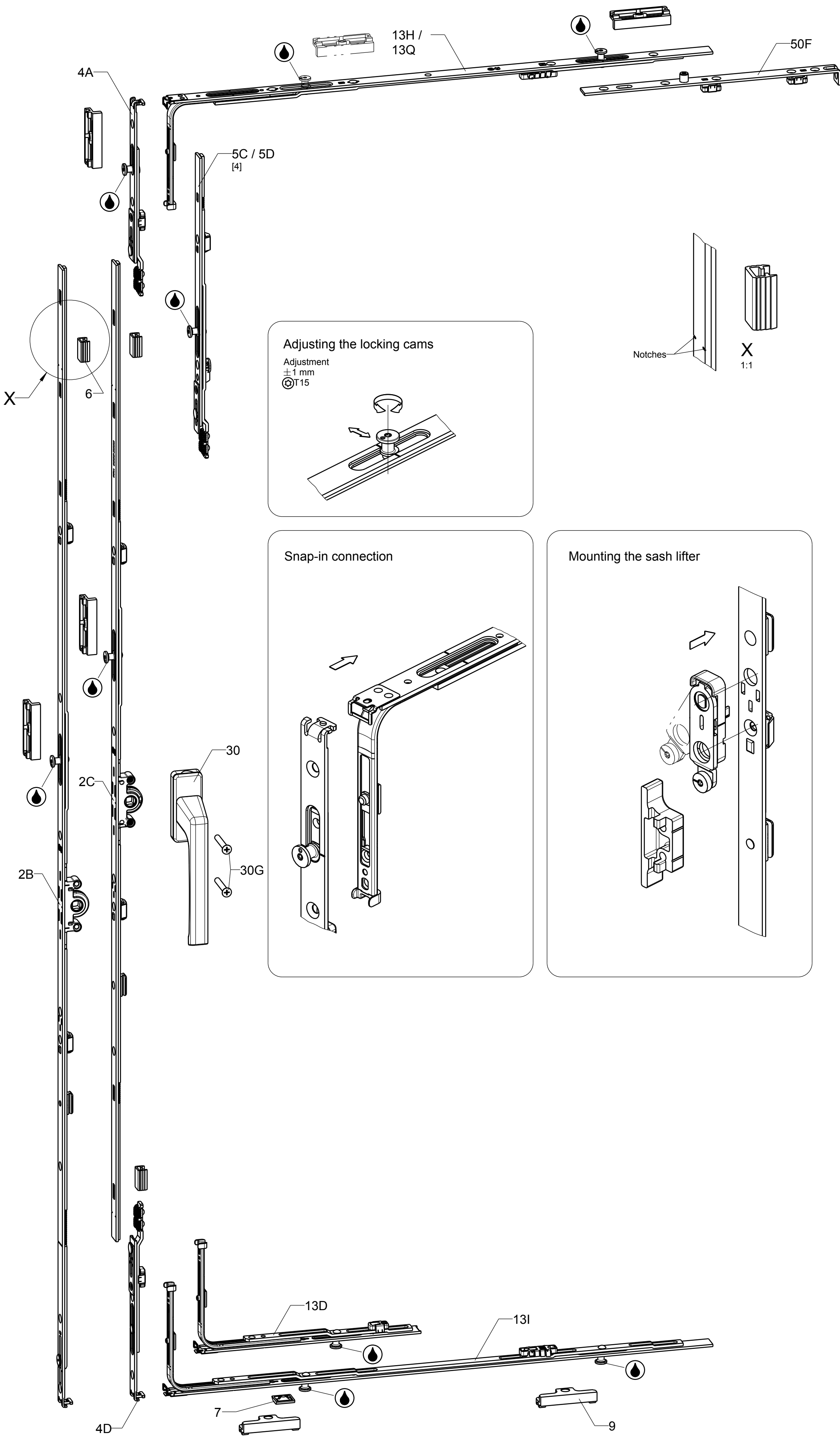
Item	Description	Order no.
1A	S corner-drive	6-32238-00
1B	SLK corner-drive	6-32224-00
5C	Extension 250	8-00625-00
5D	Extension 500	6-32142-00
31	Bullet-catch	acc. to profile
31A	Bullet-catch pin	8-00756-00
22	Combined sash lifter and mishandling device	6-29987-00
23	Run-up stop	acc. to profile
30B	DIRIGENT service handle	8-00694-50
30H	Rosette	6-24913-00
33	Groove filler	H-00786-00
32	Night ventilation	acc. to profile (See drawing 0-45838-DD)
3C	Spacer	9-46909-00



The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association for Locks and Hardware (D-42551 Velbert, Germany) shall be observed.

SCF / CC

Description		Scale		Modification		Size
UNI-JET SCF central locking system for timber and PVC profiles / UNI-JET CC for Aluminium profiles Tilt&Turn / Tilt-First / Turn-Only hardware Fixed or variable handle height / Hardware axis 9 mm or 13 mm		4		1		1/3
Release No.	Level	Released	Ab	%	Drawing No.	
Mod. No. G34293	Ver	31.08.2017	Cu		0-47360-DD-0-EN	
Replacement for --						



UNI-JET SCF central locking system
Turn-Only hardware

Item	Description	Order no.						
50F	Turn-Only stay-guide	L = 250						
30	DIRIGENT-F turn handle	1 Qty			AX9	AX13		
30G	Countersunk screw DIN 965 – M5 x 40	2 Qty			6-28072-29	6-28072-33		
					9-13255-40-0			
2B	FHH gear, 15 BS	[3]	SRH	Length	LC-MA	Handle height HH		
			350-490	363	-	155	G-22120-00	
			450-550	390	-	155	G-22121-00	
			551-720	560	-	200	G-22122-00	
			721-850	690	1	250	G-22123-00	

⚠ Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

Sash rebate width SRW 390-1400 mm
Sash rebate height SRH 350-2800 mm

Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

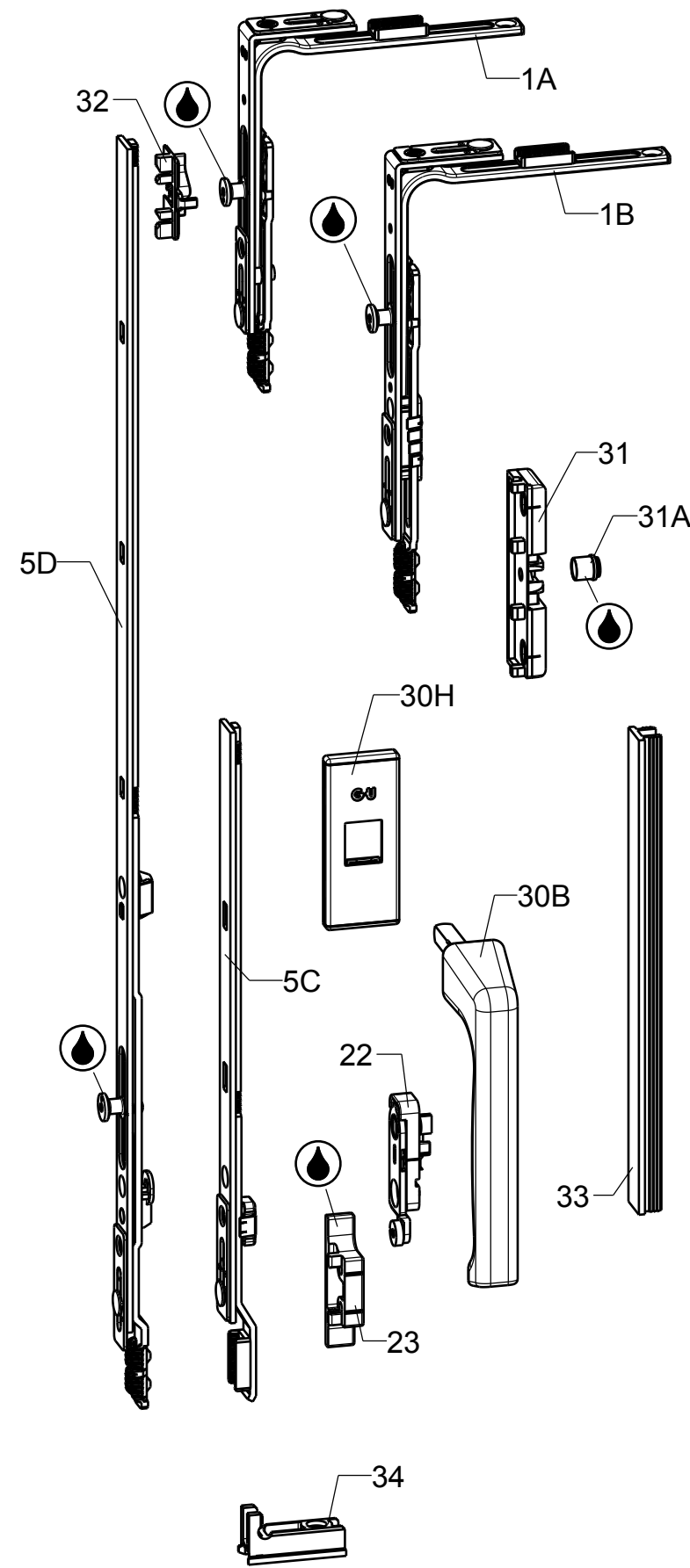
The appropriate product information must be observed (see GU order catalogue).

Please follow the profile system manufacturer's instructions!

Observe the following operation and maintenance instructions: 0-47447-DD

Hardware installation refer to drawing:
0-47106-DC UNI-JET SCF hinge-side for timber profiles
0-47107-DD UNI-JET SCF hinge-side for PVC profiles
0-45815-DL UNI-JET CC hinge-side for Aluminium profiles

Accessories		
Item	Description	Order no.
1A	S corner-drive	6-32238-00
1B	SLK corner-drive	6-32224-00
5C	Extension 250	8-00625-00
5D	Extension 500	6-32142-00
34	Support for Turn-Only sash	9-35697-00
31	Bullet-catch	acc. to profile
31A	Bullet-catch pin	8-00756-00
22	Combined sash lifter and mishandling device	6-29987-00
23	Run-up stop	acc. to profile
30B	DIRIGENT service handle	8-00694-50
30H	Rosette	6-24913-00
33	Groove filler	H-00786-00
32	Night ventilation	acc. to profile (See drawing 0-45838-DD)
3C	Spacer	9-46909-00



The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association for Locks and Hardware (D-42551 Velbert, Germany) shall be observed.

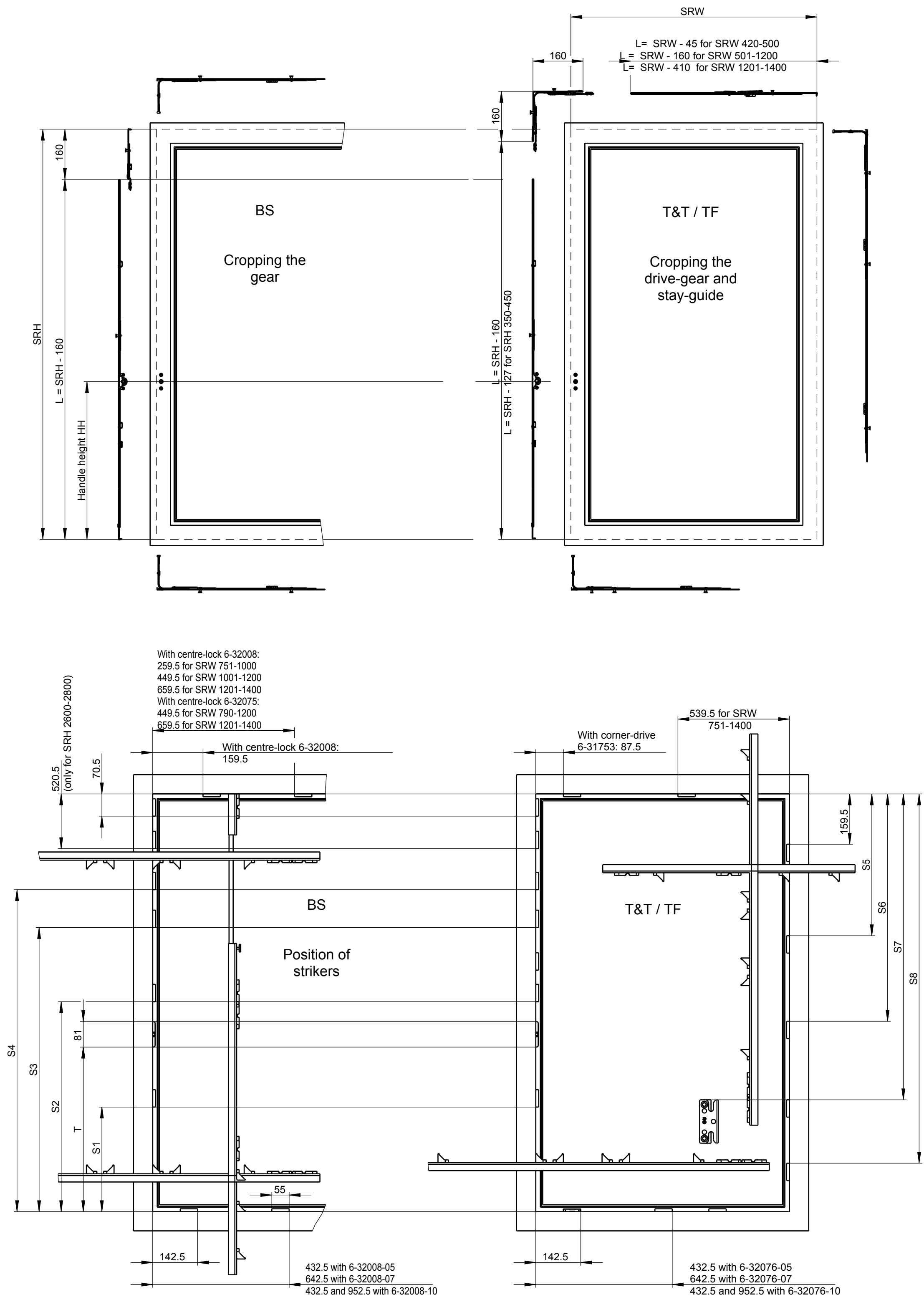
SCF / CC

Description

UNI-JET SCF central locking system for timber and PVC profiles / UNI-JET CC for Aluminium profiles
Tilt&Turn / Tilt-First / Turn-Only hardware
Fixed or variable handle height / Hardware axis 9 mm or 13 mm

	Release No. --	Level	Released		Scale %	Modification 4	Size 1	
	Mod. No. G34293	Ver.	--	Ab				
	Draft	31.08.2017	--	Cu				
Replacement for --						0-47360-DD-0-EN		Sheet 2/3

Fixed handle height



Positioning jigs for strikers			
Gear side (RED)			
		Positioning jig Order no.	
SRH	-720	6-32490-02	
	721-1600	6-32490-03	
	1601-2100	6-32490-07	
	2101-2350	6-32490-08	
		6-32490-09	
Hinge-side and top/horizontal bottom (YELLOW)			
		Positioning jig Order no.	
SRW	-750	6-32490-02	
	751-1000 [5]	6-32490-10	
	751-1400	6-32490-05	
SRH	701-1850	6-32490-08	
	1851-2350	6-32490-06	
Stay (BLUE)			
		Positioning jig Order no.	
SRW	751-1400	6-32490-04	

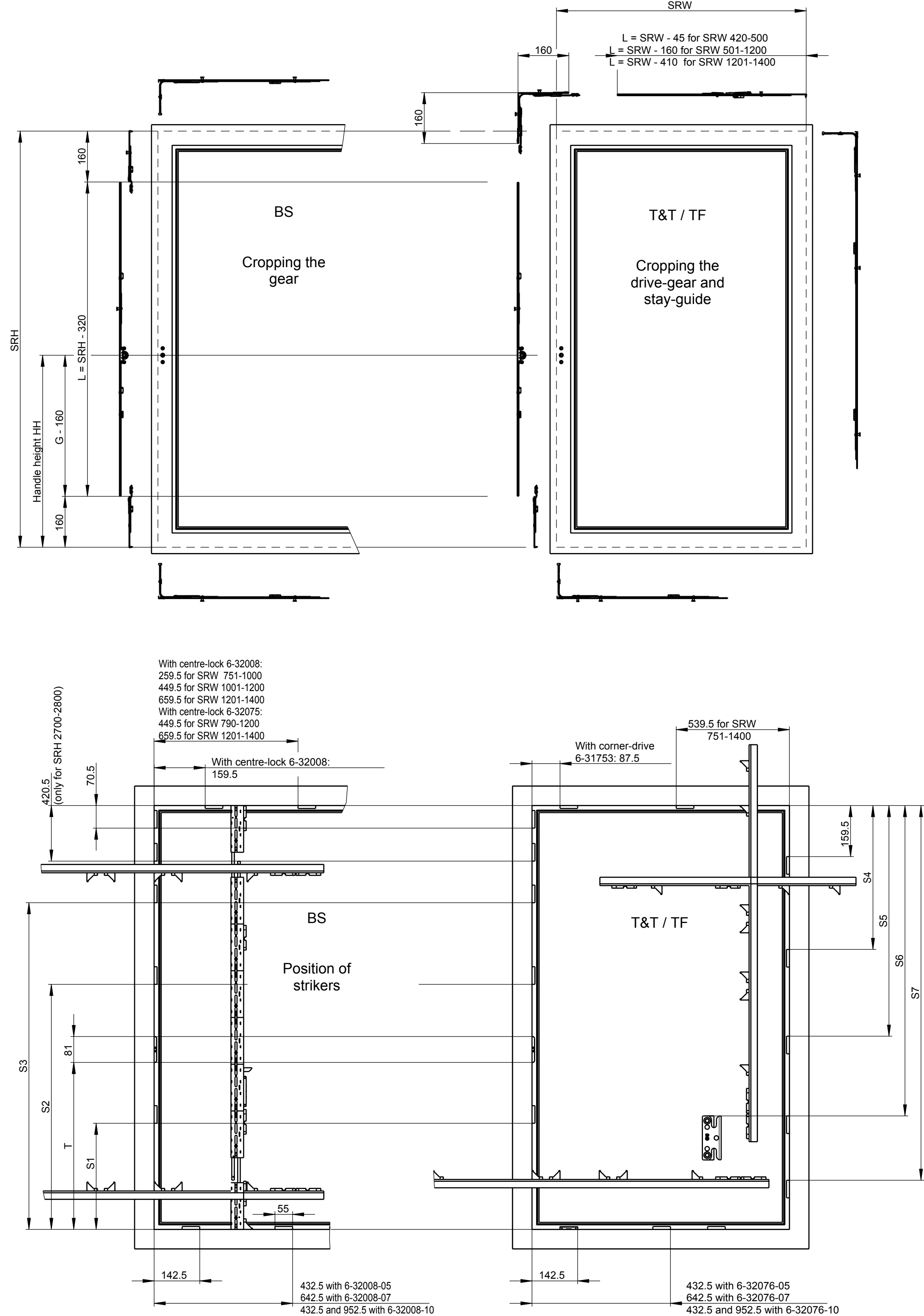
Gear-side striker positions					Bullet-catch
SRH	S1	S2	S3	S4	T
721-850	493.5	-	-	-	-
851-1100	565.5	-	-	-	-
1101-1350	665.5	-	-	-	-
1351-1600	319.5	815.5	-	-	-
1601-1850			1333.5	-	-
1851-2100			1415.5	1833.5	1115.5
2101-2800					

Hinge-side striker positions				
SRH	S5	S6	S7	S8
721-1100	449.5	-	-	-
1101-1350	659.5	-	-	-
1351-1850	449.5	1109.5	-	-
1851-2100	659.5	1369.5	-	-
2101-2500	449.5	1109.5	1809.5	-
2501-2800	617.5	1035.5	1635.5	2131.5

[5] Only for Turn-Only (Sec centre-lock 6-32008-03); jig not included in positioning jigs set.

[5] Only for Turn-Only (Sec centre-lock 6-32008-03); jig not included in positioning jigs set.

Variable handle height



Positioning jigs for strikers			
Gear side (RED)			
		Positioning jig Order no.	Positioning jig set VHH 6-32645-00
SRH	751-1200 951-1450 1201-1700	6-32493-01	
	1451-1950	6-32493-02	
	1951-2450	6-32493-03	
	2451-2800 [6]	6-32493-03	
Hinge-side and top/horizontal bottom (YELLOW)			
		Positioning jig Order no.	
SRW	-750	6-32490-02	
	751-1000 [5]	6-32490-10	
SRH	751-1400 701-1850	6-32490-05	
	1851-2450	6-32490-06	
Stay (BLUE)			
		Positioning jig Order no.	
SRW	751-1400	6-32490-04	

Gear-side striker positions				Bullet-catch
SRH	S1	S2	S3	T
751-1450	G + 165.5	-	-	-
1201-1700	G - 219.5	G + 165.5	-	-
1451-1950	G - 344.5	G + 230.5	-	G - 259.5
1951-2800	G - 469.5	G + 230.5	G + 708.5	G - 143.5

SRH	S4	S5	S6	S7
721-1100	449.5	-	-	-
1101-1350	659.5	-	-	-
1351-1700	449.5	1109.5	-	-
1701-2100	659.5	1369.5	-	-
2101-2500	449.5	1109.5	1809.5	-
2501-2800	617.5	1035.5	1635.5	2131.5

[5] Only for Turn-Only (Sec centre-lock 6-32008-03); jig not included in positioning jigs set.

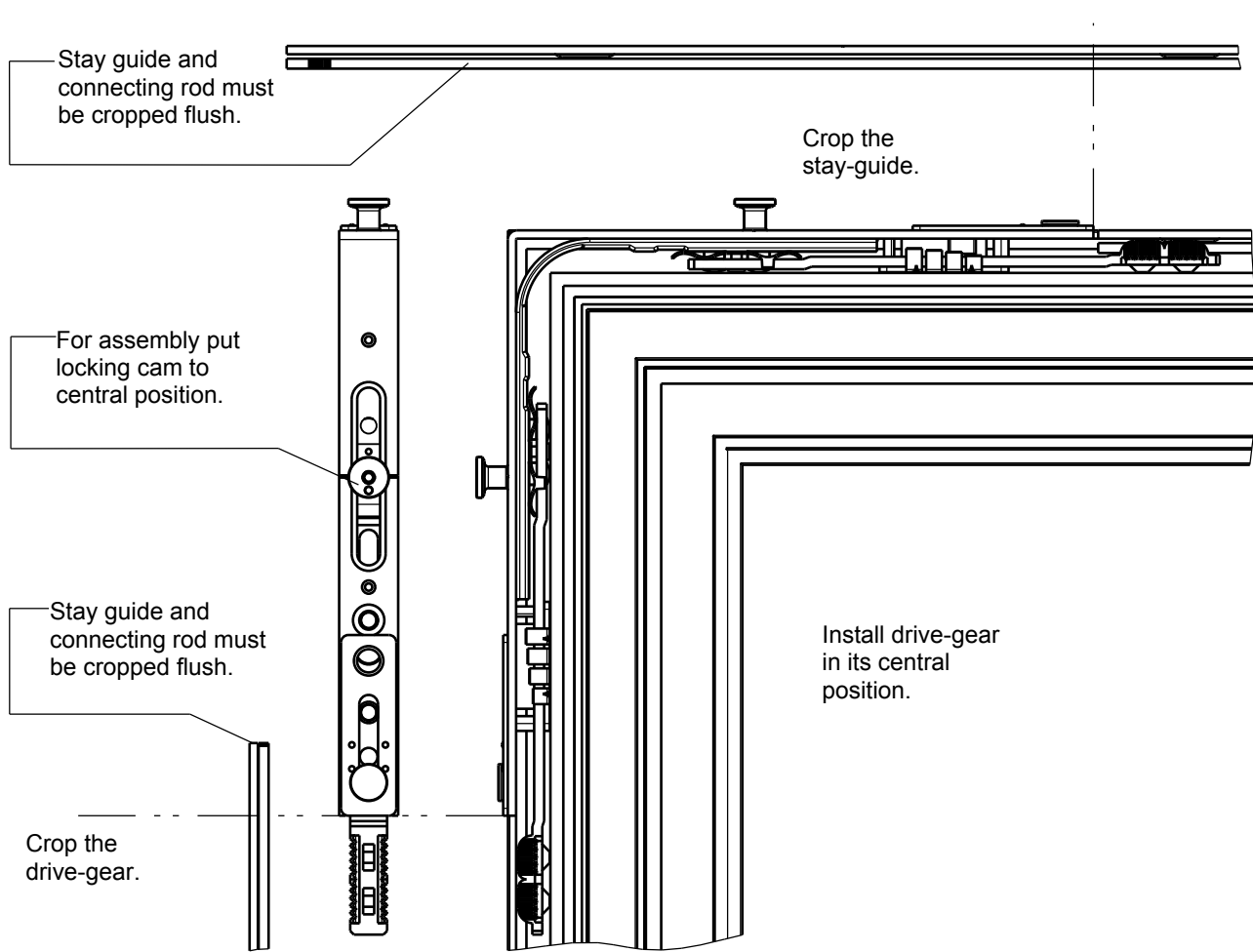
[6] **Attention!**
For SRH 2451–2800 adjust positioning jig to HH = 1225.

[5] Only for Turn-Only (Sec centre-lock 6-32008-03); jig not included in positioning jigs set.

[6] **Attention!**
For SRH 2451–2800 adjust positioning jig to HH = 1225.

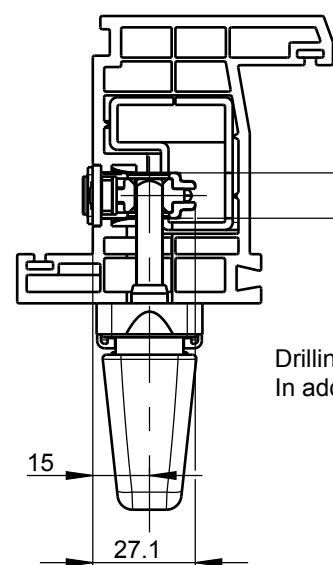
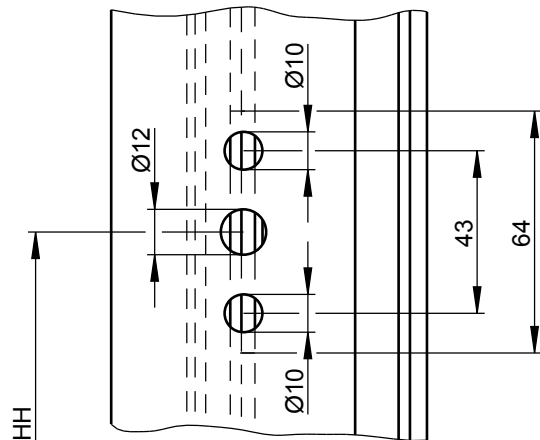
Cropping the drive-gear and stay-guide

1:2



Drive-gear installation dimensions

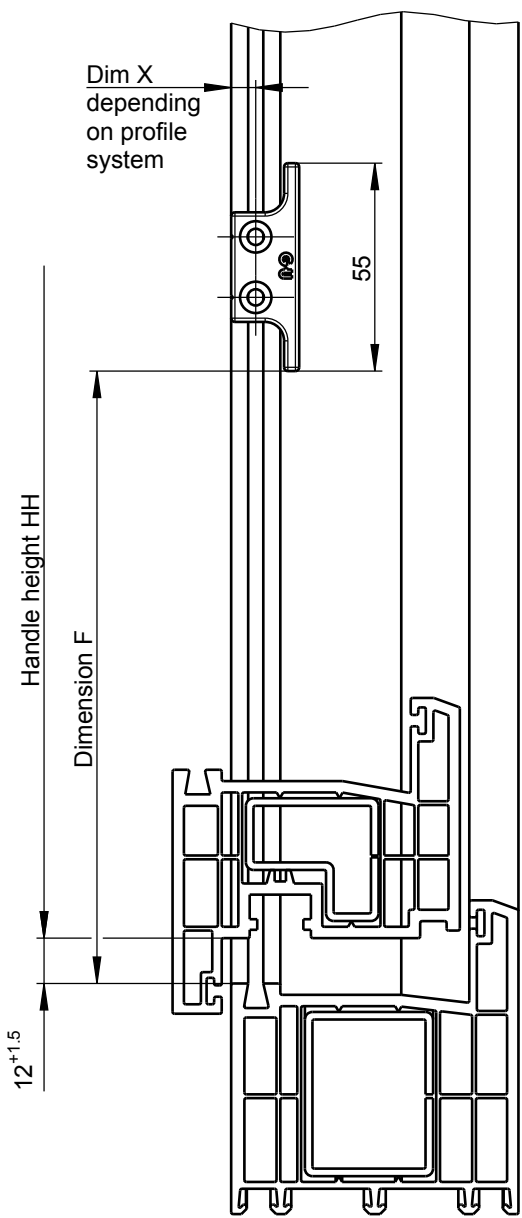
1:2



Drilling jig for turn handle 6-22459-00
In addition, for FHH gear: stop 9-27406-00

Position of run-up stop for sash lifter

1:2



Fixed handle height	
SRH	Dimension F
551-720	249
721-850	313
851-1100	242
1101-1350	313
1351-1600	442
1601-1850	442
1851-2100	589
2101-2800	589

Variable handle height	
SRH	Dimension F
751-1200	Dim. G - 158
951-1450	Dim. G - 158
1201-1700	Dim. G - 158
1451-1950	Dim. G - 158
1951-2800	Dim. G - 167

Hardware fixing:

For timber and PVC windows:
Countersunk screws
Sash 4 x 30
Frame 4 x 40

For aluminium windows:
Countersunk-head tapping screw
DIN 7982 / ISO 7050 (cross slot)
or ISO 14586 (hexalobular socket)
ST 3.9 x 25 – C

SCF / CC

Item	Description	Unit	Price	Quantity	Total
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UNI-JET SCF central locking system for timber and PVC profiles / UNI-JET CC for Aluminium profiles
Tilt&Turn / Tilt-First / Turn-Only hardware
Fixed or variable handle height / Hardware axis 9 mm or 13 mm

	Release No. --	Level	Released		Scale	Modification	Size
	Art. No. G34293	Var.	--	Ab	%	4	1
		Draft	31.08.2017	Cu			
	Replacement for --					Drawing No.	Sheet
					0-47360-DD-0-EN		3/3