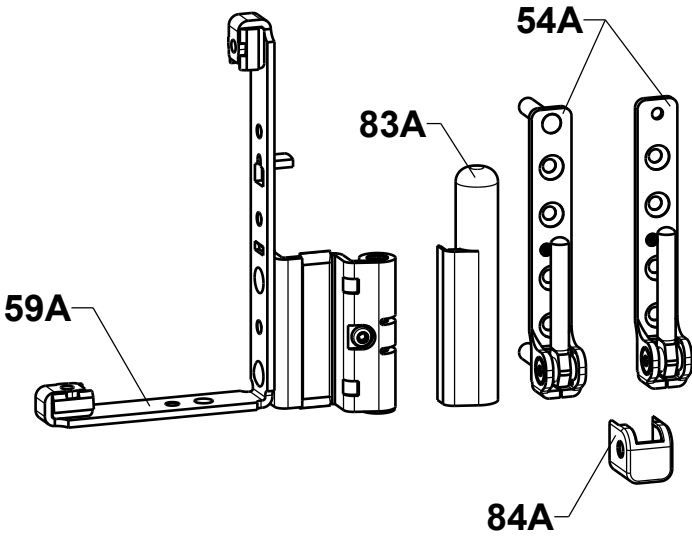


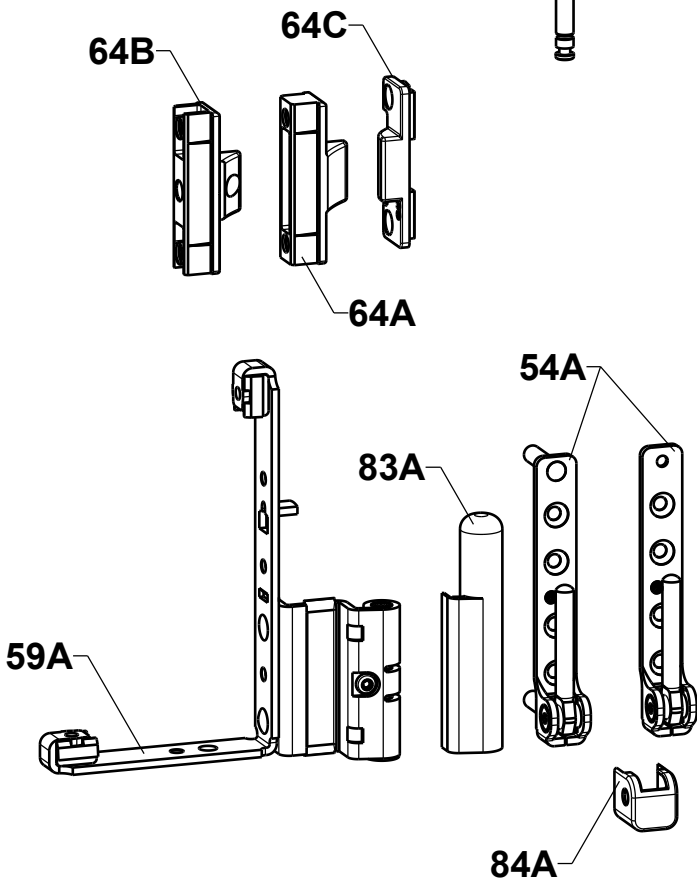
UNI-JET D hinge side
Tilt&Turn hardware
Tilt-First hardware

Item	Description		Order no.		
66A	T&T stay-arm		SRW	AX 9	AX 13
			280-500	6-39113-**-L/R	6-39117-**-L/R
			501-750	6-39114-**-L/R	6-39118-**-L/R
			751-1200	6-39115-**-L/R	6-39119-**-L/R
			1201-1600	6-39116-**-L/R	6-39120-**-L/R
66B	TF stay-arm		SRW	AX 9	AX 13
			280-500	6-39137-**-L/R	6-39141-**-L/R
			501-750	6-39138-**-L/R	6-39142-**-L/R
			751-1200	6-39139-**-L/R	6-39143-**-L/R
			1201-1600	6-39140-**-L/R	6-39144-**-L/R
51A	Stay-bearing	Positioning pin Ø3 L = 2,5 mm	6-36026-03-0		
		Positioning pin Ø6 L = 2,5 mm	6-36026-06-0		
53	Stay-bearing pin		9-48898-00-0		
59A	Rebate corner-hinge with brake		AX 9	AX 13	
			6-37455-**-L/R	6-37456-**-L/R	
54A	Pivot-rest up to 100 kg	Positioning pin Ø3 L = 2,5 mm	6-36881-03-0		
		Positioning pin Ø6 L = 22 mm	6-36882-22-0		
81A	Cover cap for stay-bearing	Set K-18680-00-0	9-47334-01-0		
80A	Cover cap for stay-hinge		9-47795-01-0		
84A	Cover cap for pivot-rest		9-42683-00-0		
83A	Cover cap for rebate corner-hinge		9-40487-00-L/R		
** Size depending on sash overlap 18 or 20					



UNI-JET D hinge side
Turn-Only hardware

Item	Description		Order no.	
61I	Turn-Only hinge		AX 9	AX 13
			6-39147-**-L/R	6-39148-**-L/R
51A	Stay-bearing	Positioning pin Ø3 L = 2,5 mm	6-36026-03-0	
		Positioning pin Ø6 L = 2,5 mm	6-36026-06-0	
53	Stay-bearing pin		9-48898-00-0	
59A	Rebate corner-hinge with brake		AX 9	AX 13
			6-37455-**-L/R	6-37456-**-L/R
54A	Pivot-rest up to 100 kg	Positioning pin Ø3 L = 2,5 mm	6-36881-03-0	
		Positioning pin Ø6 L = 22 mm	6-36882-22-0	
81A	Cover cap for stay-bearing	Set K-18680-00-0	9-47334-01-0	
80A	Cover cap for stay-hinge		9-47795-01-0	
84A	Cover cap for pivot-rest		9-42683-00-0	
83A	Cover cap for rebate corner-hinge		9-40487-00-L/R	
62A	Turn-Only centre-hinge from SRH 751		AX 9	AX 13
			6-36841-**-0	6-36842-**-0
64A	Centre-closer	Sash component	9-40564-00-0	
64C		Frame component	acc. to profile	
64B	Centre-closer, adjustable	Sash component	6-34229-00-0	
** Size depending on sash overlap 18 or 20				




The product guidelines of the profile manufacturer regarding construction, assembly, max. door leaf dimensions, max. door leaf weights and material qualities (e.g. linear profile expansion) are to be observed.

Max. sash weight 100 kg
(See application diagram 0-45558)

The appropriate product information must be observed (see GU order catalogue).

Specify when ordering:
Sash rebate width SRW
Sash rebate height SRH
Accessories
Profile system
Installation DIN left or DIN right

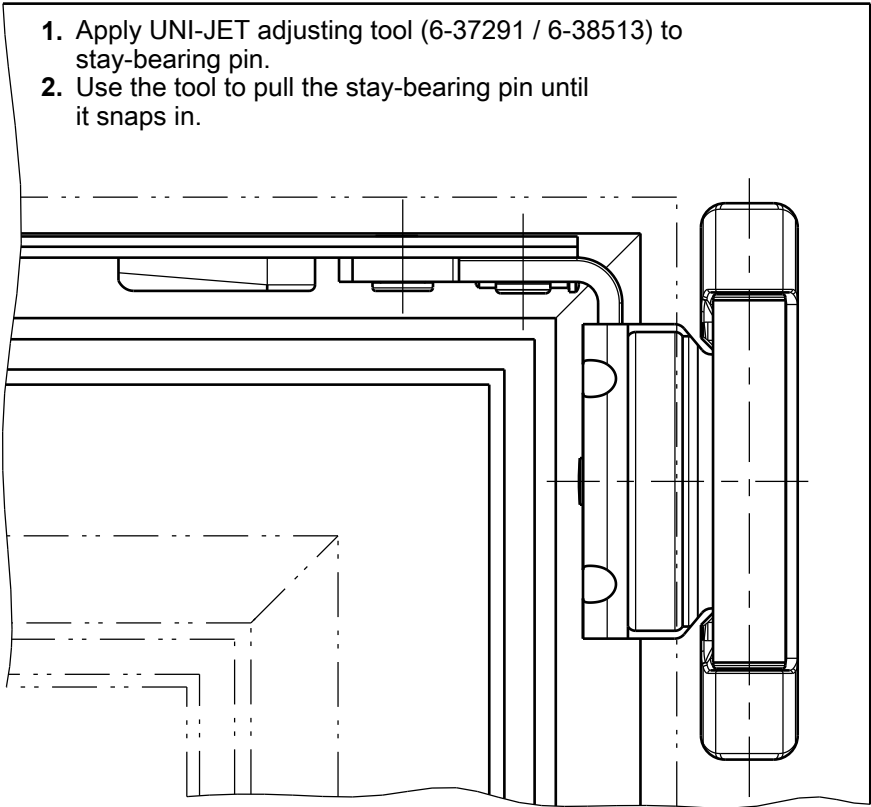
Description							D
UNI-JET D hinge-side for aluminium profiles							
Tilt&Turn / Tilt-First / Turn-Only hardware							
Axis 9 mm or 13 mm							
	Release No.	Level	Released		Scale	Modification	Size
	--				%	4	2
	Mod. No.	Ver.	--				
	G33462						
		Draft	24.02.2017	KI		Drawing No.	Sheet
Replacement for --						0-46741-DD-0-EN	1/2

**Inserting the stay-bearing pin /
Hinging the sash**

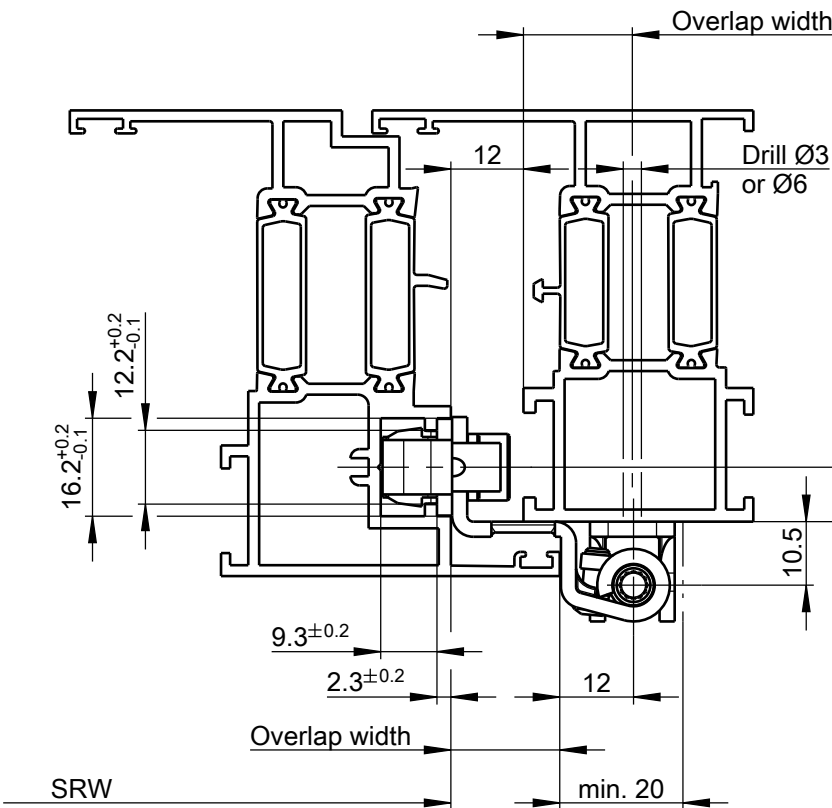
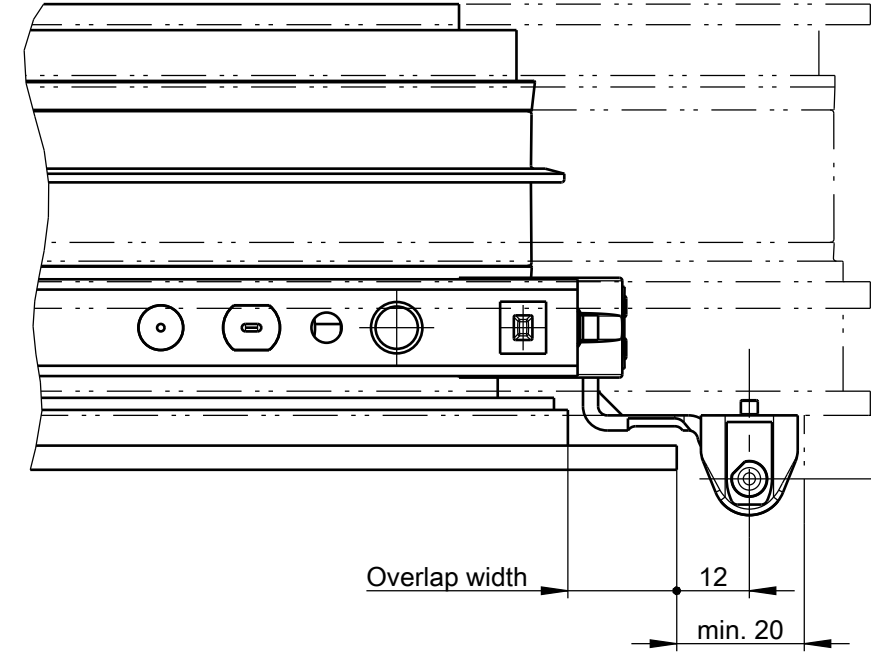
- Close the sash.
- Turn handle in tilt position
- Insert the stay-bearing pin until it is flush with the stay-bearing.

**Removing the stay-bearing pin /
Unhinging the sash**

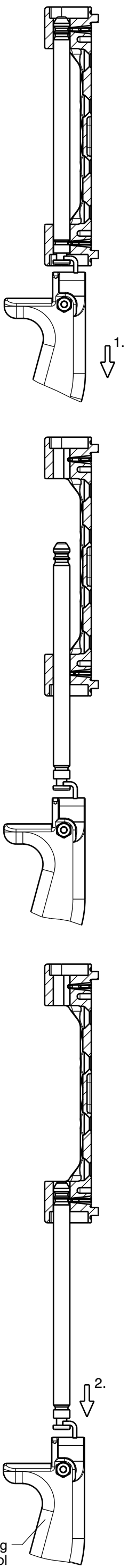
1. Apply UNI-JET adjusting tool (6-37291 / 6-38513) to stay-bearing pin.
2. Use the tool to pull the stay-bearing pin until it snaps in.



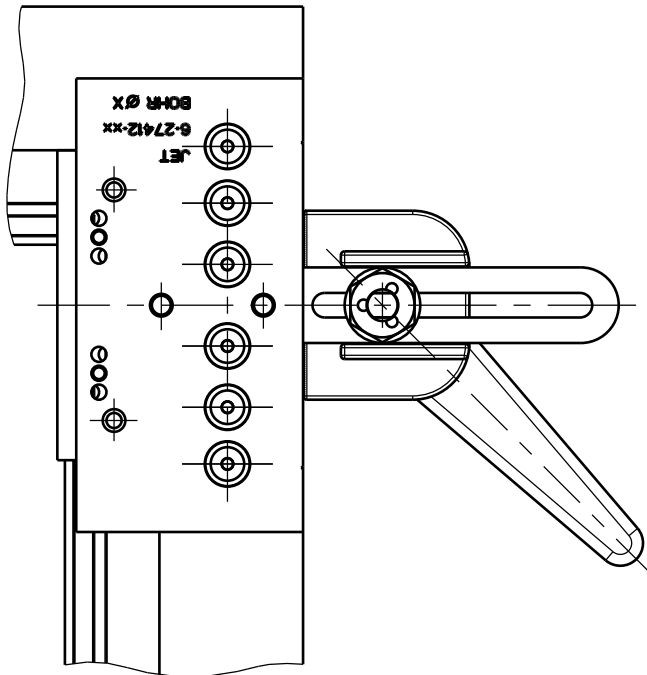
Hardware fixing:
Countersunk head-tapping screws ISO 7050 – ST 3.9 – C



UNI-JET adjusting tool



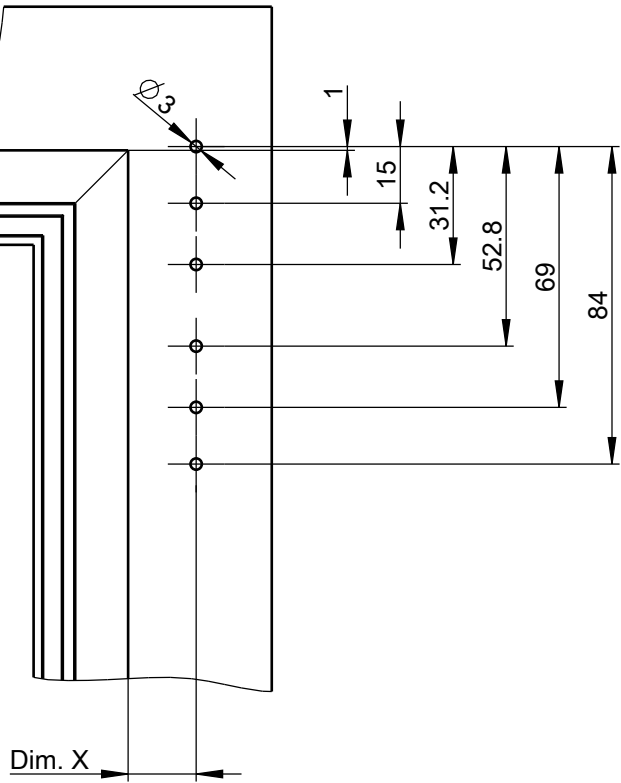
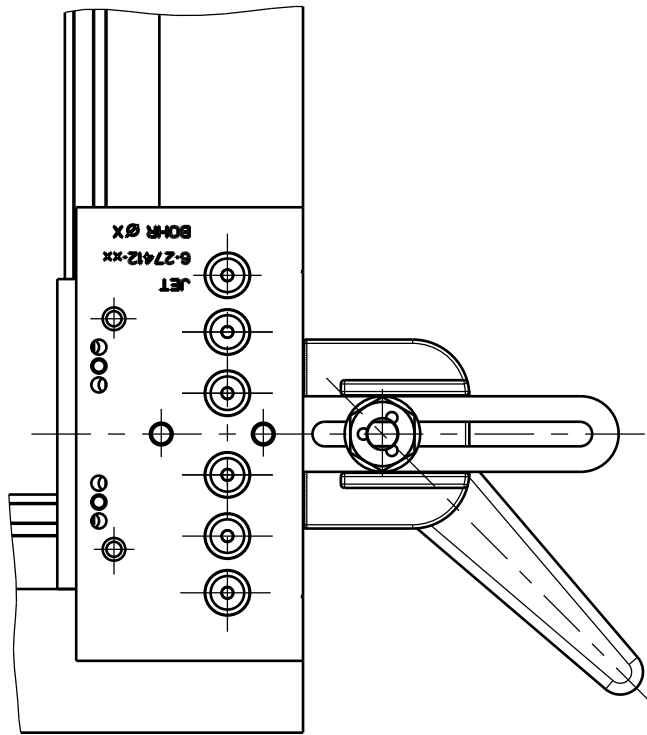
Drilling the frame
1:2



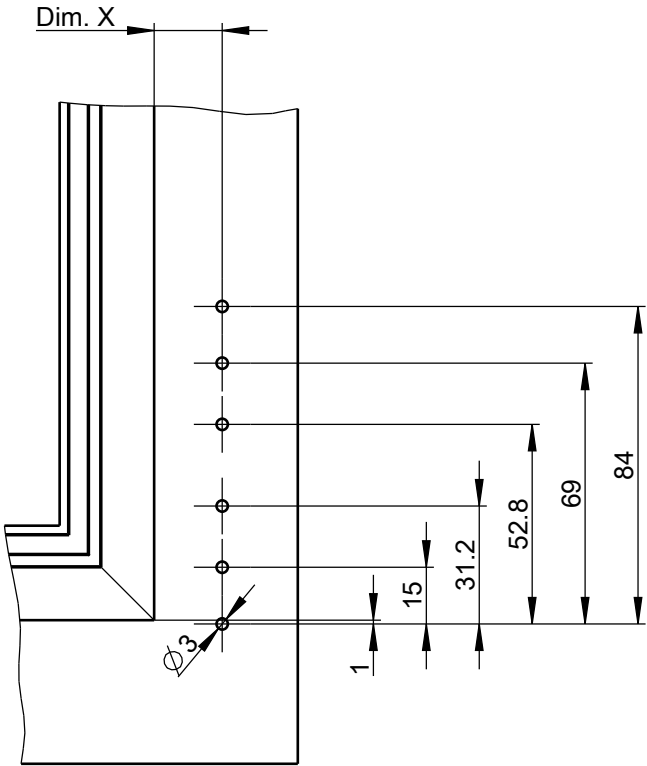
Drilling-jig for stay-bearing and pivot-rest

Drill Ø3 6-27412-01
6-27412-02
6-27412-03
6-27412-04

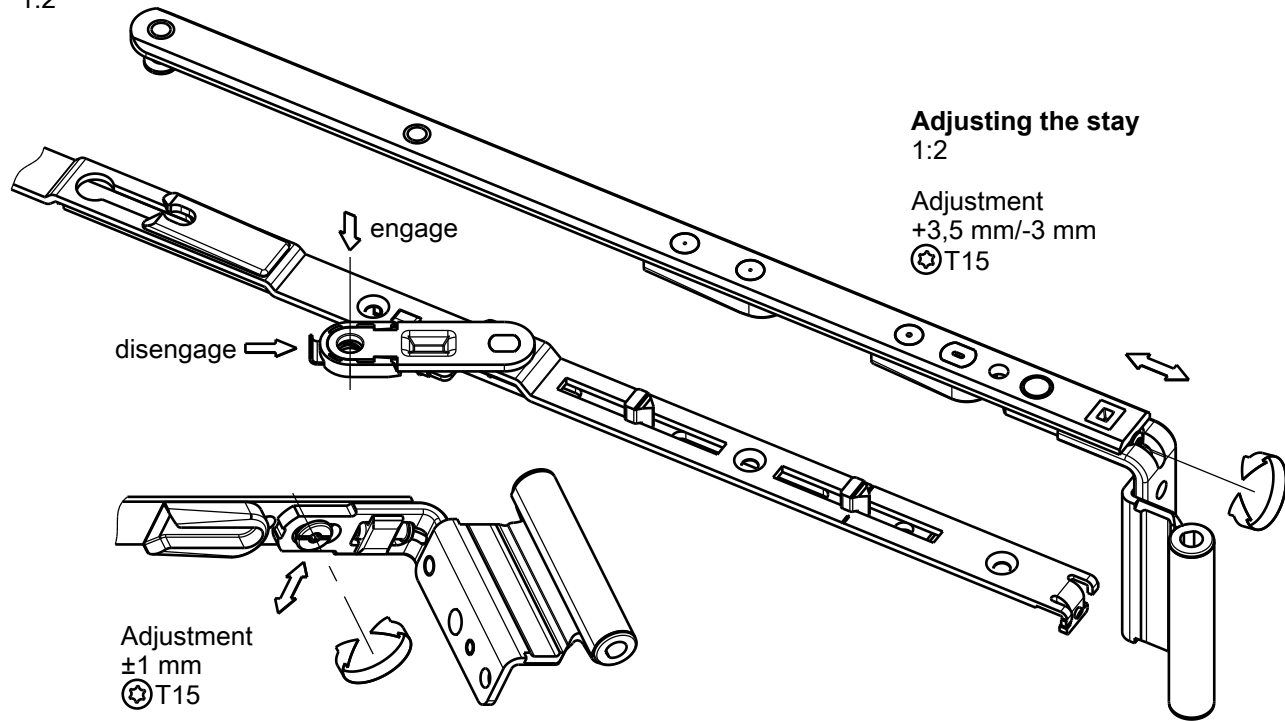
Drill Ø3 and Ø6 6-27412-51
6-27412-52
6-27412-53
6-27412-54



Dim. X = Setting the overlap width on the drilling jig scale



Engaging and disengaging the stay
1:2

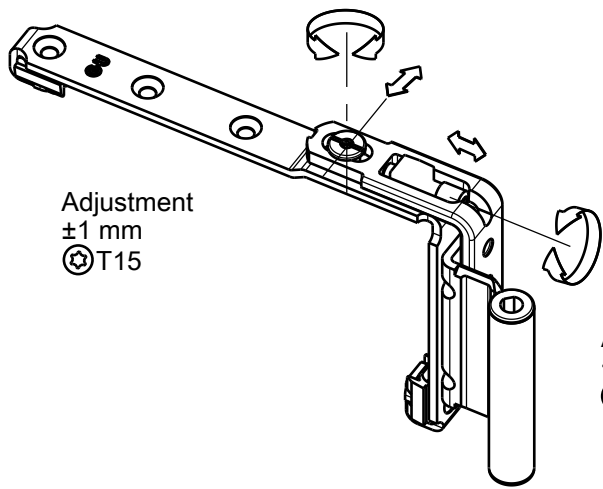


Adjusting the stay
1:2

Adjustment
+3.5 mm/-3 mm
⊕ T15

Adjustment
±1 mm
⊕ T15

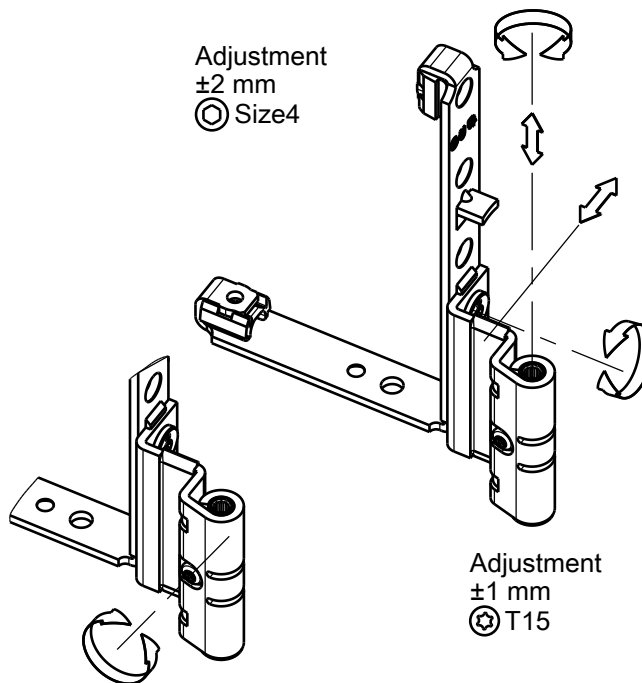
Adjustment at the Turn-Only hinge
1:2



Adjustment
±1 mm
⊕ T15

Adjustment
+3.5 mm/-3 mm
⊕ T15

Adjustment at the rebate corner-hinge
1:2

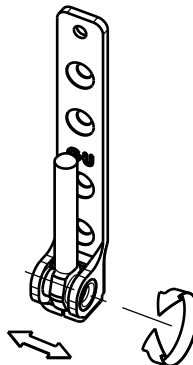


Adjustment
±2 mm
⊕ Size4

Adjustment
±1 mm
⊕ T15


Adjusting the brake
⊕ T15

Adjustment at the pivot-rest
1:2



Adjustment
±2 mm
⊕ T15

The specified fastening screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association for Locks and Hardware (D-42551 Velbert, Germany) shall be observed.

Description UNI-JET D hinge-side for aluminium profiles Tilt&Turn / Tilt-First / Turn-Only hardware Axis 9 mm or 13 mm								D	
	Release No. --	Level	Released		Scale	Modification	Size		
	Mod. No. G33462	Ver.	--		%	4	2		
		Draft	24.02.2017	KI					
	Replacement for --					Drawing No.		Sheet	
					0-46741-DD-0-EN		2/2		