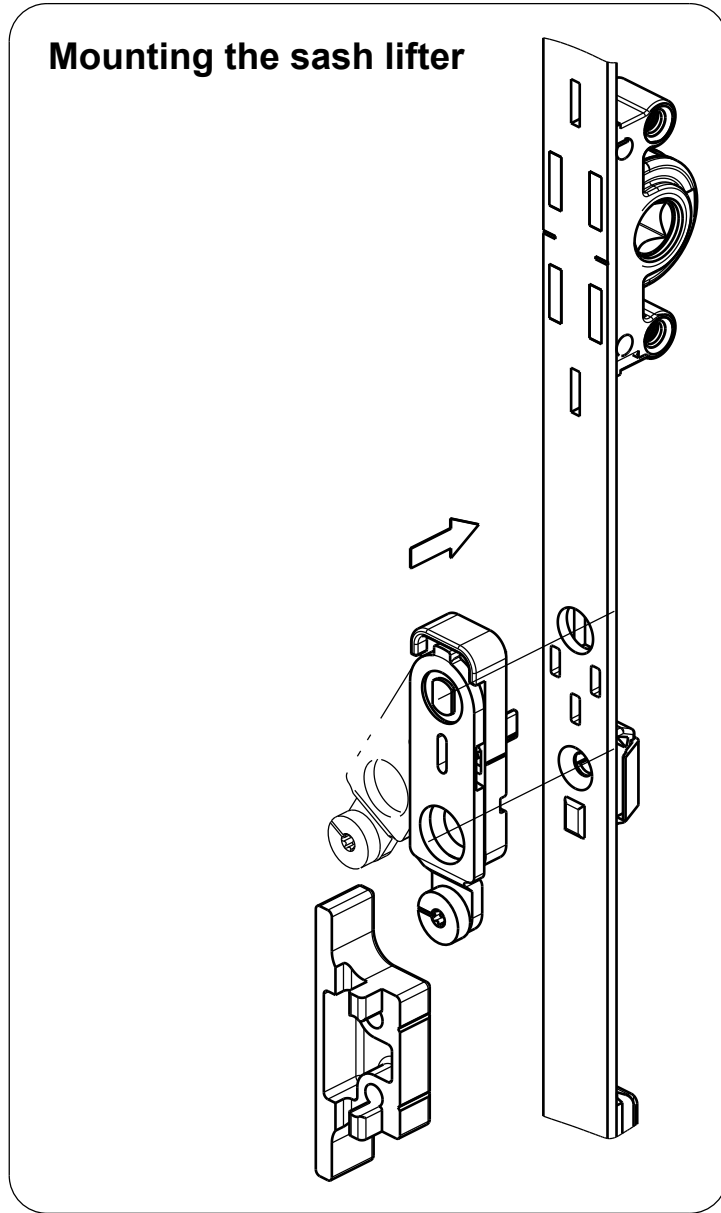
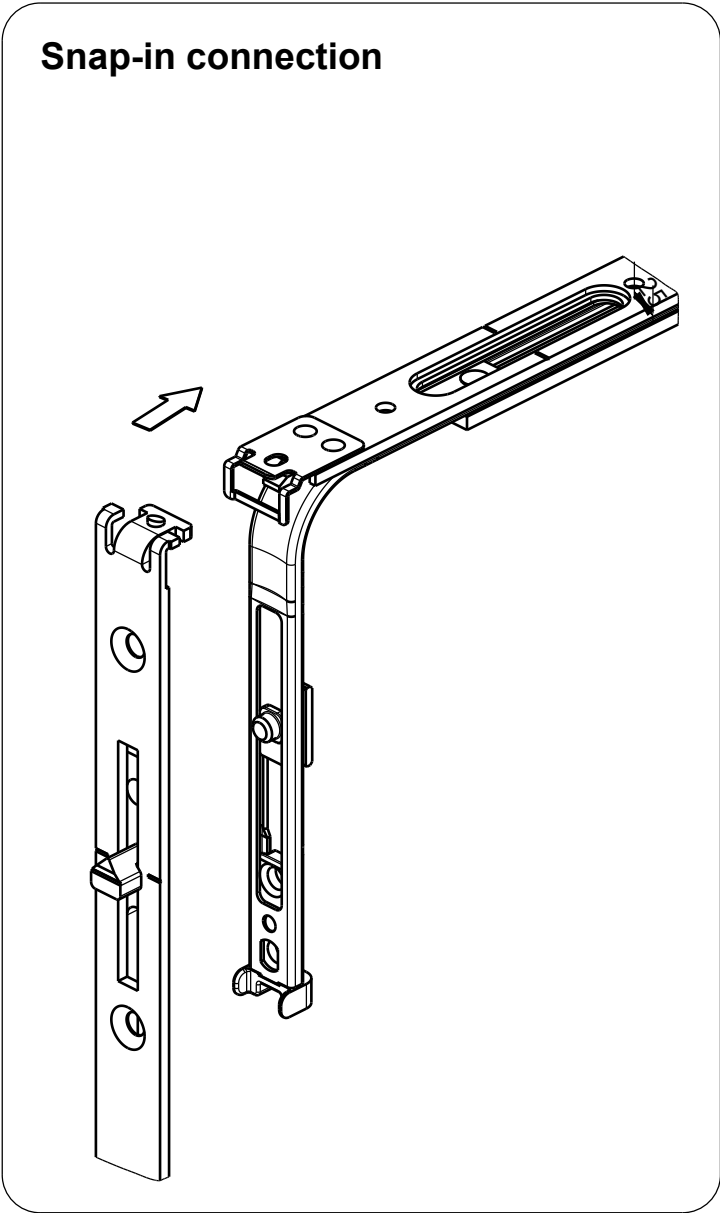
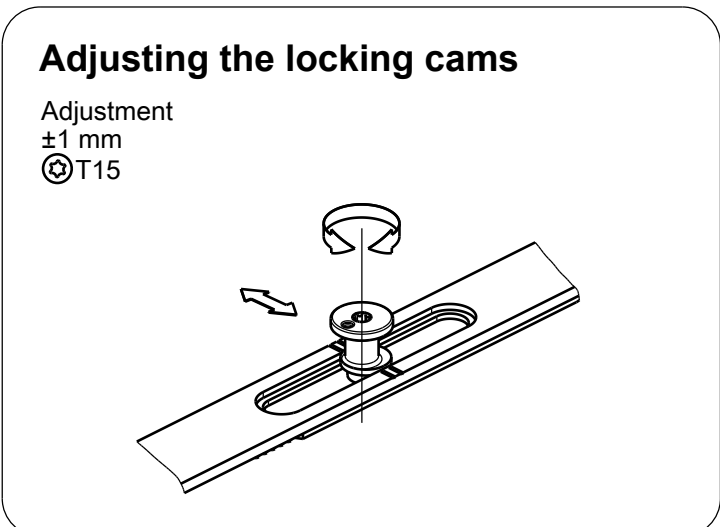
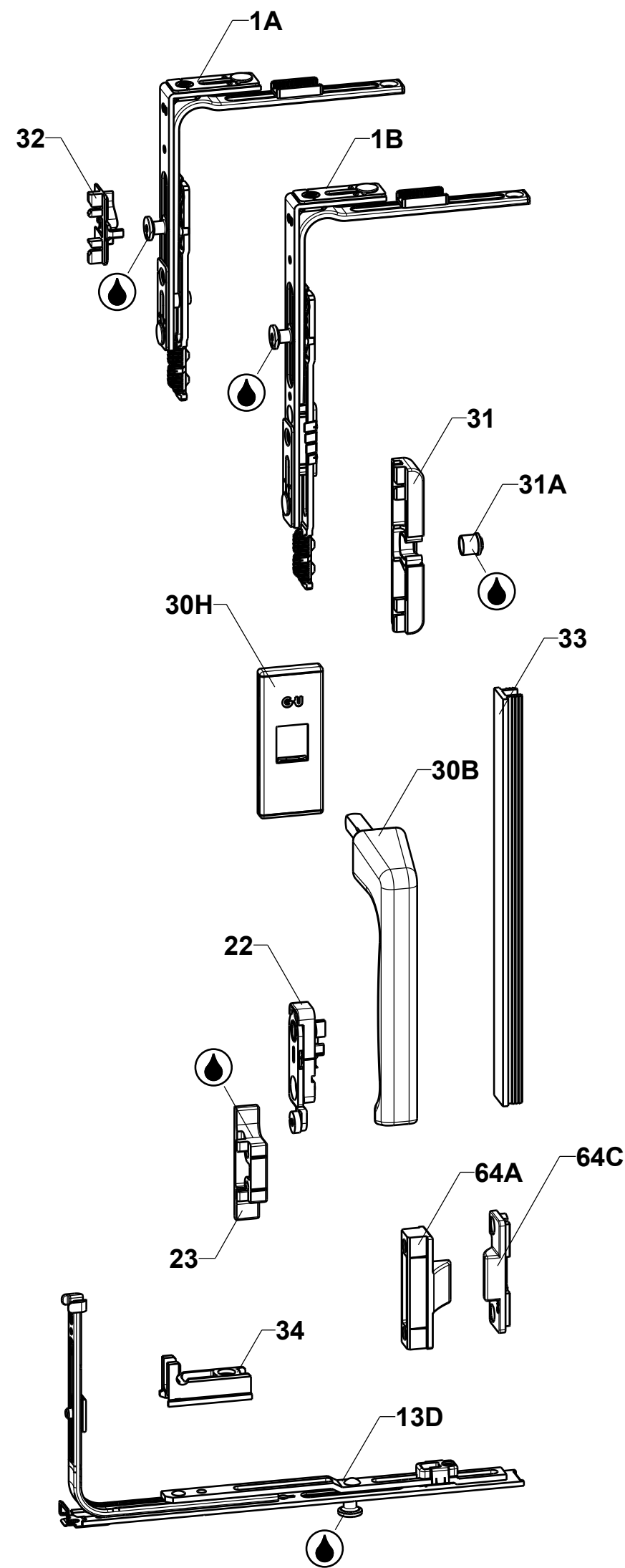




Item	Description					Order no.
1	Corner-drive			LC-MA		
				2		
				1		
3	Stay-guide	[1]	SRW	Length	LC-MA	
			280-400	350	-	
			401-500	350	-	
			501-750	590	-	
		[3]	751-1000	840	1	
		[3]	951-1200	1040	1	
		[3]	1201-1600	1290	1	
3A	Additional Tilt&Turn stay	[2]	1301-1600			
3F	Additional Tilt-First stay	[2]	1301-1600			
30	DIRIGENT-F turn handle			1 Qty		
30G	Countersunk screw DIN 965 – M5 x 40			2 Qty		
2B	FHH gear, 15 BS	[7]	SRH	Length	LC-MA	
			350-490	363	-	
			450-550	390	-	
			551-720	560	-	
			721-850	690	1	
			851-1100	940	1	
			1101-1350	1190	1	
			1351-1600	1440	2	
			1601-1850	1690	3	
			1851-2100	1940	3	
			2101-2350	2190	4	
			2351-2800	2190	4	
2C	VHH gear, 15 BS	[4]	SRH	Length	LC-MA	
			480-590	270	-	
			591-750	430	-	
			751-1200	880	1	
			951-1450	1130	1	
			1201-1700	1380	2	
			1451-1950	1630	2	
			1951-2450	2130	3	
			2451-2800	2130	3	
2J	FHH gear, 7.5 BS	[4]	SRH	Length	LC-MA	
			450-550	390	-	
			551-720	580	-	
			721-850	690	1	
			851-1100	940	1	
			1001-1350	1190	1	
			1351-1600	1440	2	
			1601-1850	1690	3	
			1851-2100	1940	3	
			2101-2350	2190	4	
			2351-2800	2190	4	
2K	VHH gear, 7.5 BS	[4]	SRH	Length	LC-MA	
			510-590	270	-	
			591-750	430	-	
			751-1200	880	1	
			951-1450	1130	1	
			1201-1700	1380	2	
			1451-1950	1630	2	
			1951-2450	2130	3	
			2451-2800	2130	3	
4D	Extension piece 180° (VHH)					
5C	Extension 250	[4]				
5D	Extension 500	[4]				
13B	Bottom centre-lock	[8]	SRW	Length	LC-MA	
			280-750	215	1	
13A		[8]	751-950	530	2	
		[8]	951-1200	740	2	
		[8]	1201-1600	1050	3	
7	Run-up block					
13F	Hinge-side centre-lock / alternatively Sec centre-lock Fixed handle height		SRH	Length	LC-MA	
			721-1100	530	1 2	
			1101-1350	740	1 2	
			1351-1850	1190	2 3	
			1851-2100	1450	2 3	
			2101-2500	1890	3 4	
	Hinge-side centre-lock / alternatively Sec centre-lock Variable handle height		SRH	Length	LC-MA	
			721-1100	530	1 2	
			1101-1350	740	1 2	
			1351-1700	1190	2 3	
			1701-2100	1450	2 3	
			2101-2500	1890	3 4	
8	Anti-slam device	[6]				
13E	Sec centre-lock 215-C		SRH	Length	LC-MA	
			2501-2800	215	1	
17A	Extension, hinge-side		SRH	Length	LC-MA	
			2501-2800	2030	4	
9	Standard striker					
10	Zamak Sec striker					
11	Steel Sec striker					
12	Tilt-First striker					
94A	Packer					
6	Rod guide	[5]		Quantity as required		
[1]	SRW 280–400 only with corner-drive 6-32238 or 6-32224 (See drawing 0-45986-DC).					
[2]	Use an additional stay for SRW 1301–1600. (See drawing 0-46684-DD). An additional stay is required for SRW 1201–1600 and sash weight > 100 kg. Attention! Use an additional stay in conjunction with stay-guide 6-31512-10 for SRW 1201–1450.					
[3]	Stay-guide size 08, 10, 12: for sash weights ≤ 100 kg, the screw at the marked spot [3] is not required.					

Item	Description	Order no.
13D	Sec centre-lock 215	6-32010
1A	S corner-drive	6-32238
1B	SLK corner-drive	6-32224
34	Support plate for Turn-Only sash	9-35697
31	Bullet-catch	acc. to profile
31A	Bullet-catch roller-cam	8-00756
22	Combined sash lifter and mishandling device	6-29987
23	Run-up stop	acc. to profile
30B	DIRIGENT handle, detachable	8-00694-50
30H	Rosette	6-24913
33	Groove filler	H-00786
64A	Centre-closer	Sash part 9-40564
64C		Frame part acc. to profile
32	Night ventilation	acc. to profile (See drawing 0-45838-DD)



Sash rebate width SRW 280-1600 mm
Sash rebate height SRH 280-2800 mm

Ordering specification:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

The appropriate product information must be observed (see GU order catalogue).

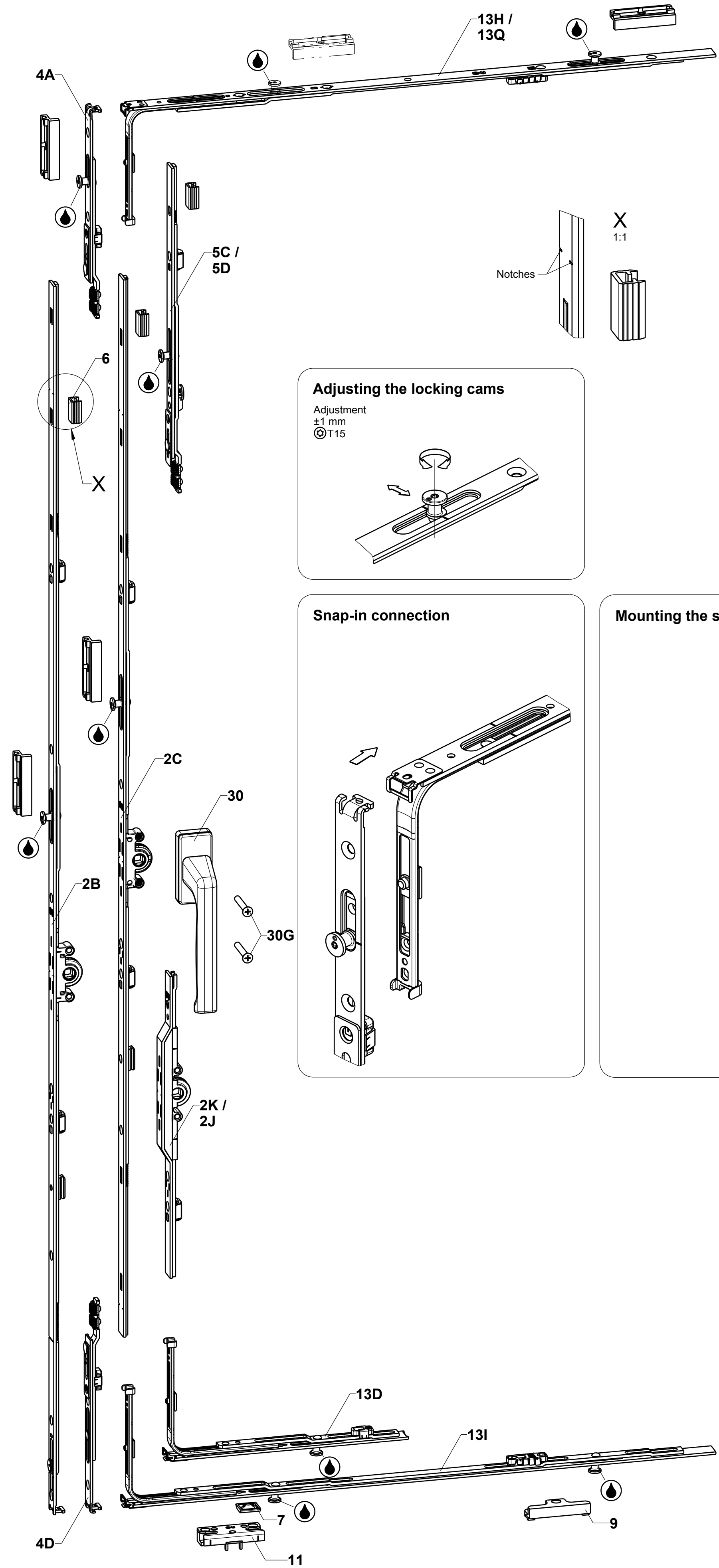
Please follow the system provider's instructions!

Installation of hinge-side see drawing
 0-46603-DD UNI-JET D hinge-side
 0-46604-DD UNI-JET S
 0-46605-DC UNI-JET M6/12 hinge-side
 0-44352-DC UNI-JET M20/12
 0-44708-DL UNI-JET C
 0-46741-DD UNI-JET D hinge-side for aluminium profiles

 Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

Description	UNI-JET central locking system for timber, PVC and aluminium profiles Tilt&Turn / Tilt-First / Turn-Only hardware Fixed or variable handle height / Axis 9 mm or 13 mm
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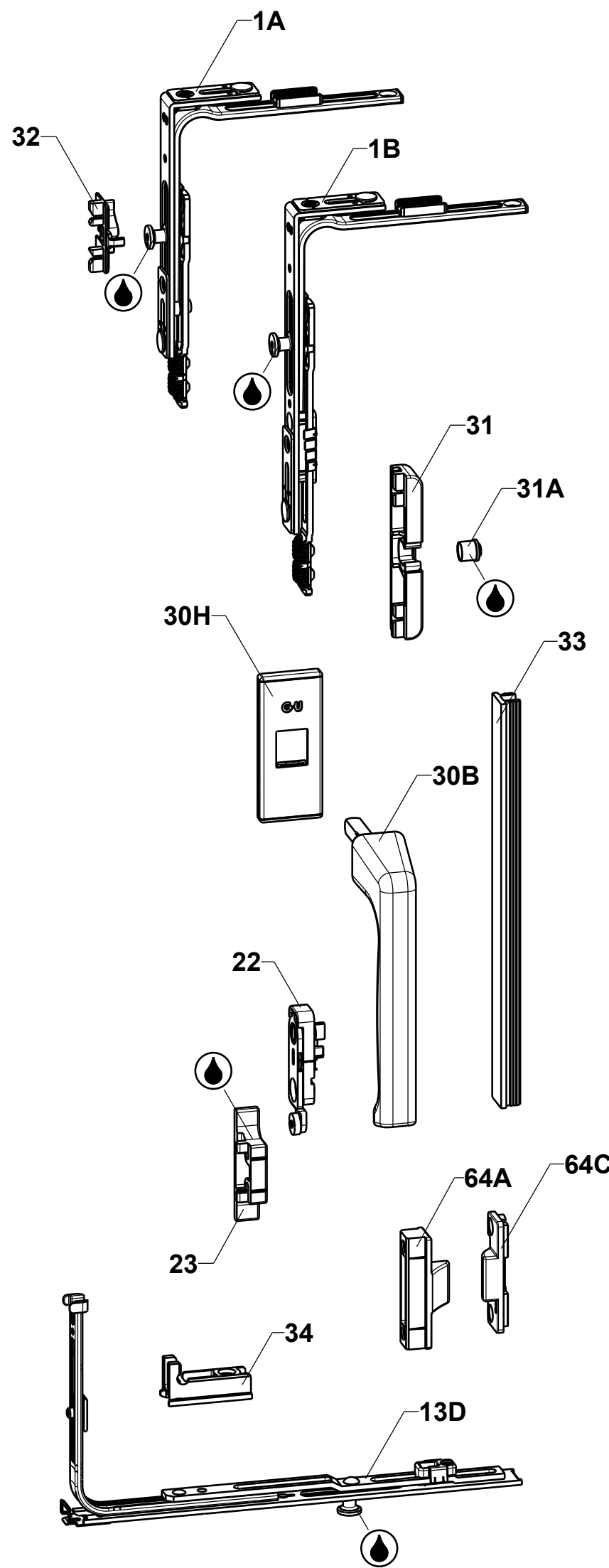
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	Mod. No. G34631	Var.	--	Ab	%	15	1
		Draft	03.04.2018	S6			
	Replacement for --					Drawing No. 0-44324-DD-0-EN	



UNI-JET central locking system Turn-Only hardware

Item	Description					Order no.			
30	DIRIGENT-F turn handle	1 Qty				AX9	AX13		
30G	Countersunk screw DIN 965 – M5 x 40					6-28072-29	6-28072-33		
		2 Qty				9-13255-40			
2B	FHH gear, 15 BS	SRH	Length	LC-MA	Handle height HH				
		[7] 350-490	363	-	155	G-22120			
		450-550	390	-	155	G-22121			
		551-720	560	-	200	G-22122			
		721-850	690	1	250	G-22123			
		851-1100	940	1	400	G-22124			
		1101-1350	1190	1	500	G-22125			
		1351-1600	1440	2	600	G-22127			
		1601-1850	1690	3	600	G-22128			
		1851-2100	1940	3	980	G-22133			
		2101-2350	2190	4	980	G-22134			
		[4] 2351-2800	2190	4	980	G-22134			
2C	VHH gear, 15 BS	SRH	Length	LC-MA	Handle height HH				
		480-590	270	-	240-295	G-22080			
		591-750	430	-	295-375	G-22081			
		751-1200	880	1	375-600	G-22082			
		951-1450	1130	1	475-725	G-22083			
		1201-1700	1380	2	600-850	G-22084			
		1451-1950	1630	2	725-975	G-22085			
		1951-2450	2130	3	975-1225	G-22086			
		[4] 2451-2800	2130	3	1225	G-22086			
		2J	FHH gear, 7.5 BS	SRH	Length	LC-MA	Handle height HH		
				450-550	390	-	155	G-22141	
				551-720	560	-	200	G-22142	
721-850	690			1	250	G-22143			
851-1100	940			1	400	G-22144			
1101-1350	1190			1	500	G-22145			
1351-1600	1440			2	600	G-22147			
1601-1850	1690			3	600	G-22148			
1851-2100	1940			3	980	G-22153			
2101-2350	2190			4	980	G-22154			
[4] 2351-2800	2190			4	980	G-22154			
2K	VHH gear, 7.5 BS			SRH	Length	LC-MA	Handle height HH		
		510-590	270	-	240-295	G-22100			
		591-750	430	-	295-375	G-22101			
		751-1200	880	1	375-600	G-22102			
		951-1450	1130	1	475-725	G-22103			
		1201-1700	1380	2	600-850	G-22104			
		1451-1950	1630	2	725-975	G-22105			
		1951-2450	2130	3	975-1225	G-22106			
		[4] 2451-2800	2130	3	975-1225	G-22106			
4D	Extension piece 180° (VHH)					6-32303			
4A	Gear-connector 90°					6-32104			
5C	Extension 250	[4]				8-00625			
5D	Extension 500	[4]				6-32142			
13H	Top centre-lock	SRW	Length	LC-MA					
		751-950	530	1	6-32075-05				
		951-1200	740	1	6-32075-07				
		1201-1600	1050	2	6-32075-10				
13Q	Sec centre-lock, top	SRW	Length	LC-MA					
		751-950	530	2	6-32008-05				
		951-1200	740	2	6-32008-07				
		1201-1600	1050	3	6-32008-10				
13D	Bottom centre-lock	SRW	Length	LC-MA					
		[8] ...-750	215	1	6-32010				
		[8] 751-950	530	2	6-32008-05				
		[8] 951-1200	740	2	6-32008-07				
7	Run-up block	[8] 1201-1600	1050	3	6-32008-10				
9	Standard striker	Number of strikers depending on element size				acc. to profile			
11	Steel Sec striker								
6	Rod guide							[5]	Quantity as required
[4] From SRH 2350/2450 extension 500, respectively 250 must be used. VHH gear SRH 2450–2700: use extension 250 uncropped and crop the drive-gear at the top (0 up to 250 mm) according to SRH. SRH 2701–2800: use extension 500 cropped to dim. 350 and crop the drive-gear at the top (0 up to 100 mm) according to SRH. FHH gear SRH 2350–2600: use extension 250 uncropped and crop the drive-gear at the top (0 up to 250 mm) according to SRH. SRH 2601–2800: use extension 500 cropped to dim. 450 and crop the drive-gear at the top (0 up to 200 mm) according to SRH.									
[5] It is recommended to use rod guide 8-00805 in order to minimise possible connecting rod noise and loss of rod travel. When cutting the component to length by less than 150 mm or when the notches are still visible after cutting, rod guide 8-00805 should be positioned at least 65 mm from the faceplate end.									
[7] SRH 280–390 only with corner-drive S 6-32238 or 6-32224 and anti-slam device 9-38668-33. (See drawing 0-45986-DC).									
[8] Observe the minimal SRWs according to drawing 0-46905-NE when using a turn-restrictor.									

Accessories		
Item	Description	Order no.
13D	Sec centre-lock 215	6-32010
1A	S corner-drive	6-32238
1B	SLK corner-drive	6-32224
34	Support plate for Turn-Only sash	9-35697
31	Bullet-catch	acc. to profile
31A	Bullet-catch roller-cam	8-00756
22	Combined sash lifter and mishandling device	6-29987
23	Run-up stop	acc. to profile
30B	DIRIGENT handle, detachable	8-00694-50
30H	Rosette	6-24913
33	Groove filler	H-00786
64A	Centre-closer	9-40564
64C		acc. to profile
32	Night ventilation	acc. to profile (See drawing 0-45838-DD)



Sash rebate width SRW 280-1600 mm
Sash rebate height SRH 280-2800 mm

Ordering specification:
Sash rebate width SRW
Sash rebate height SRH
Fixed or variable handle height
Profile system
Accessories

The appropriate product information must be observed (see GU order catalogue).

Please follow the system provider's instructions!

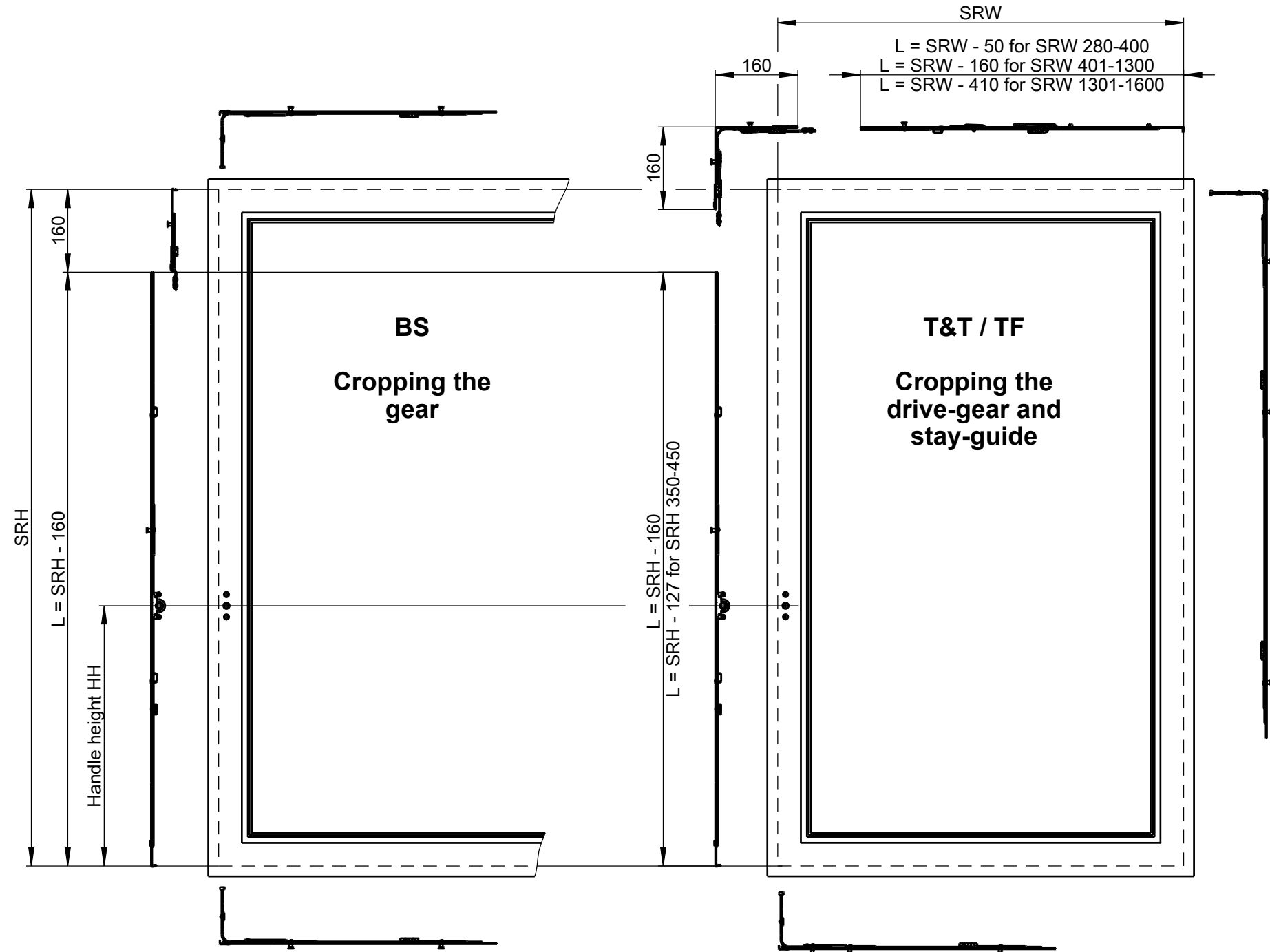
Installation of hinge-side see drawing
0-46003-DD UNI-JET D hinge-side
0-46004-DD UNI-JET S
0-46605-DC UNI-JET M6/12 hinge-side
0-44352-DC UNI-JET M20/12
0-44708-DL UNI-JET C
0-46741-DD UNI-JET D hinge-side for aluminium profiles

Lubricate all locking, moving, and bearing points with a lubricant free of resin and acid.

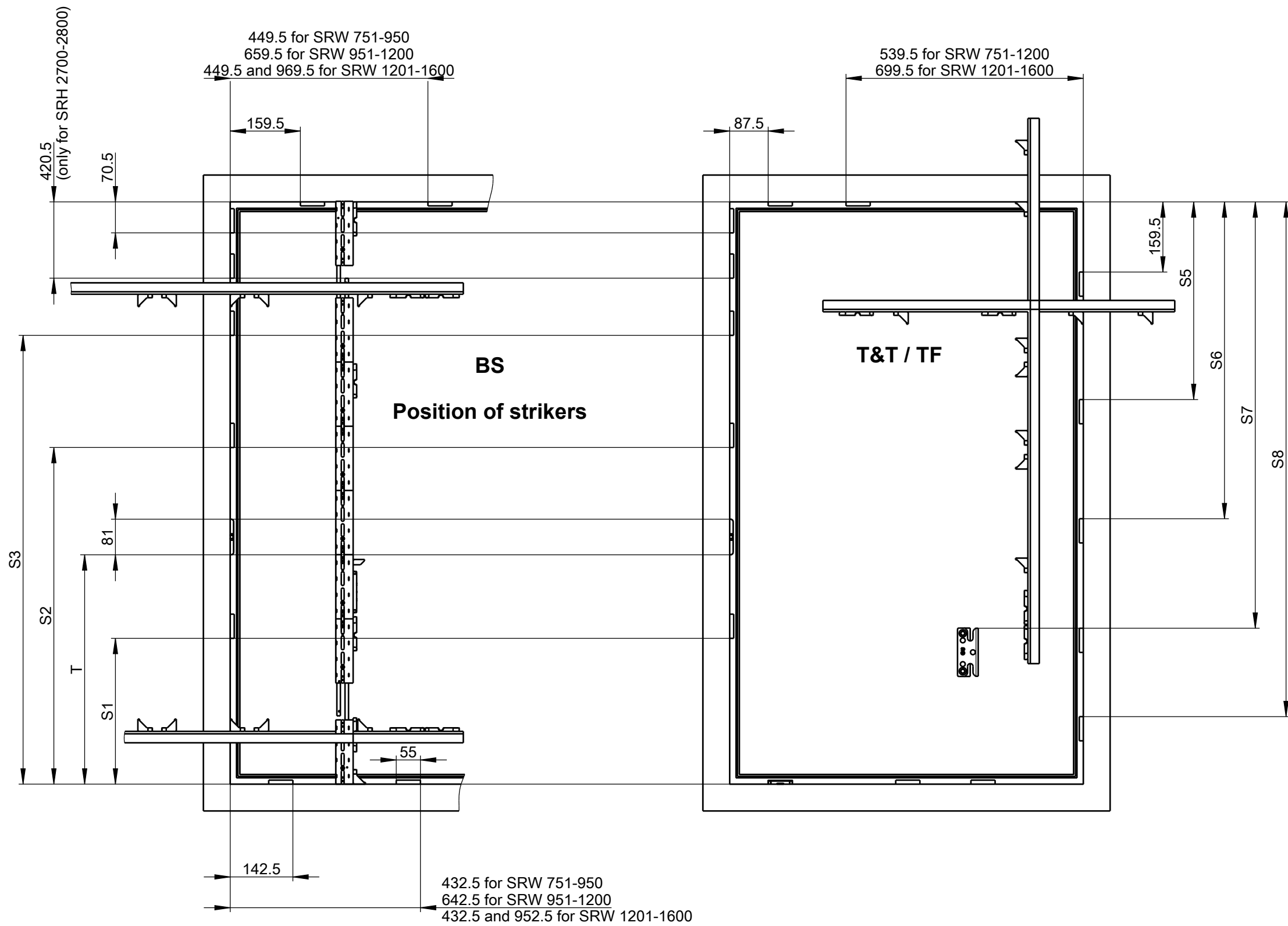
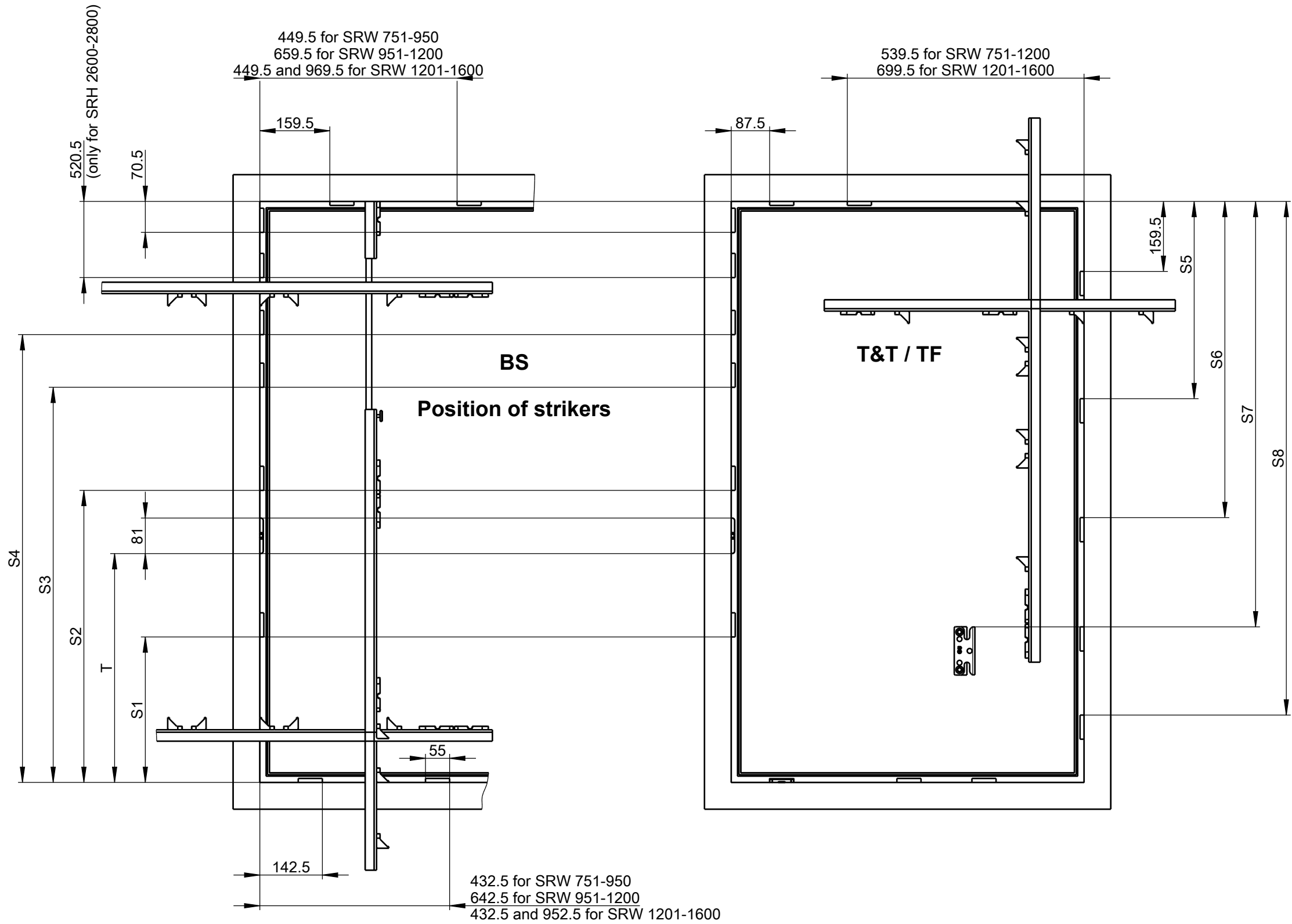
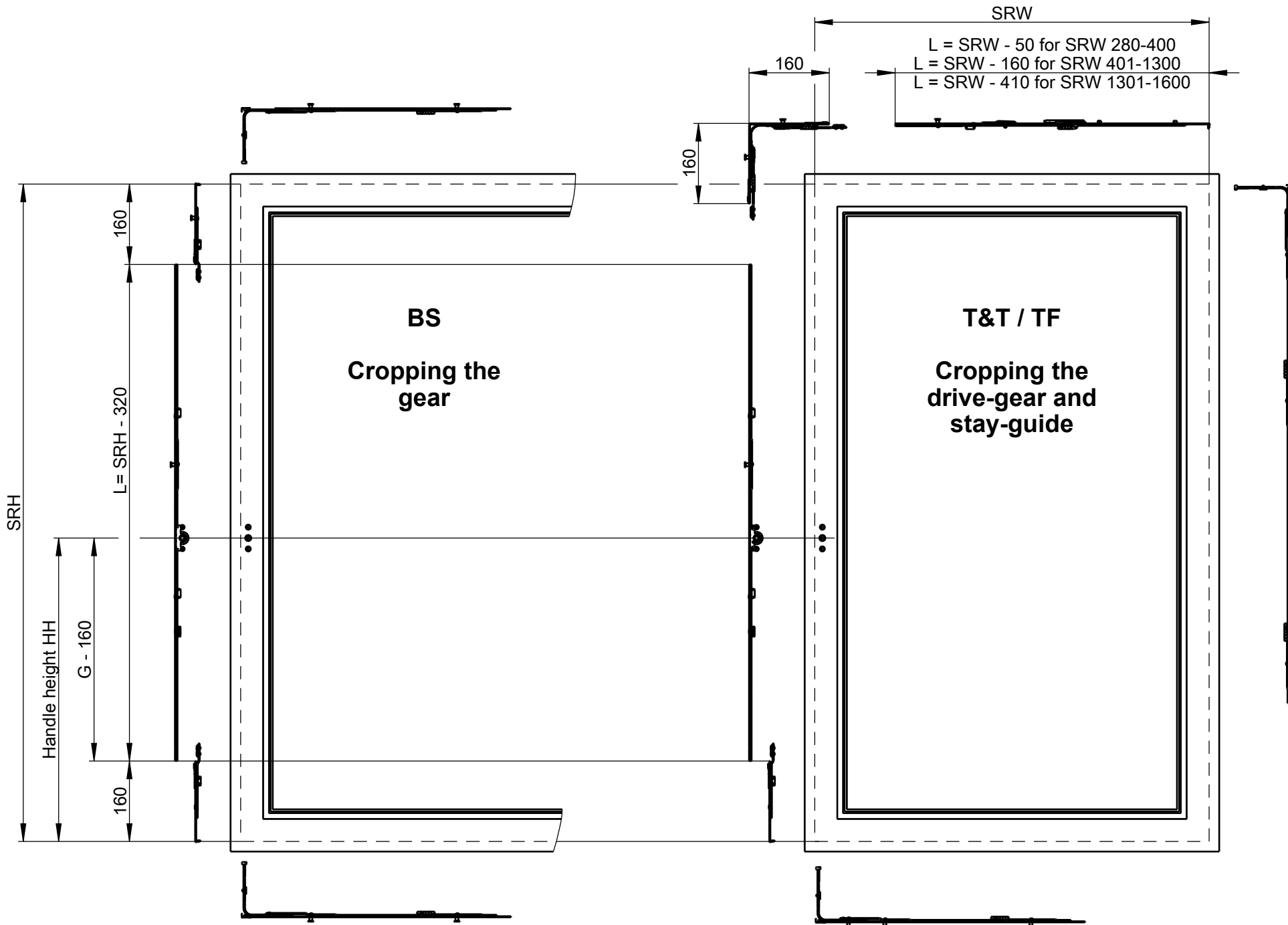
Description
UNI-JET central locking system for timber, PVC and aluminium profiles
Tilt&Turn / Tilt-First / Turn-Only hardware
Fixed or variable handle height / Axis 9 mm or 13 mm

GU	Release No.	Level	Released	Scale	Modification	Size
	Ver	--	Ab	%	15	1
	Draft	03.04.2018	Sb			
	Replacement for --	Drawing No. 0-44324-DD-0-EN				Sheet 2/3

Fixed handle height



Variable handle height



Positioning jigs for strikers			
Gear side (RED)			
		Positioning jig Order no.	Positioning jig set FHH gear 6-32644
SRH	-720	6-32490-02	
	721-1600	6-32490-03	
	1601-2100	6-32490-07	
	2101-2350	6-32490-08	
Hinge-side and top/horizontal bottom (YELLOW)		6-32490-09	
		Positioning jig Order no.	
SRW	-750	6-32490-02	
	751-1600	6-32490-05	
	701-1850		
SRH	1851-2350	6-32490-06	
Stay (BLUE)			
		Positioning jig Order no.	
SRW	751-1600	6-32490-04	

Gear-side striker positions							Bullet-catch
SRH	S1	S2	S3	S4	T		
721-850	493.5	-	-	-	-	-	
851-1100	565.5	-	-	-	-	-	
1101-1350	665.5	-	-	-	-	-	
1351-1600							
1601-1850	319.5	815.5	1333.5	-	-	-	
1851-2100			1415.5	-	-	-	
2101-2800			1833.5	1115.5			

Hinge-side striker positions					
SRH	S5	S6	S7	S8	
721-1100	449.5	-	-	-	-
1101-1350	659.5	-	-	-	-
1351-1850	449.5	1109.5	-	-	-
1851-2100	659.5	1369.5	-	-	-
2101-2500	449.5	1109.5	1809.5	-	-
2501-2800	617.5	1035.5	1635.5	2131.5	-

Positioning jigs for strikers			
Gear side (RED)			
		Positioning jig Order no.	Positioning jig set VHH gear 6-32645
SRH	751-1200 951-1450 1201-1700	6-32493-01	
	1451-1950	6-32493-02	
	1951-2450	6-32493-03	
	2451-2800 [1]		
Hinge-side and top/horizontal bottom (YELLOW)			
		Positioning jig Order no.	
SRW	-750	6-32490-02	
	751-1600	6-32490-05	
SRH	701-1850		
	1851-2450	6-32490-06	
Stay (BLUE)			
		Positioning jig Order no.	
SRW	751-1600	6-32490-04	

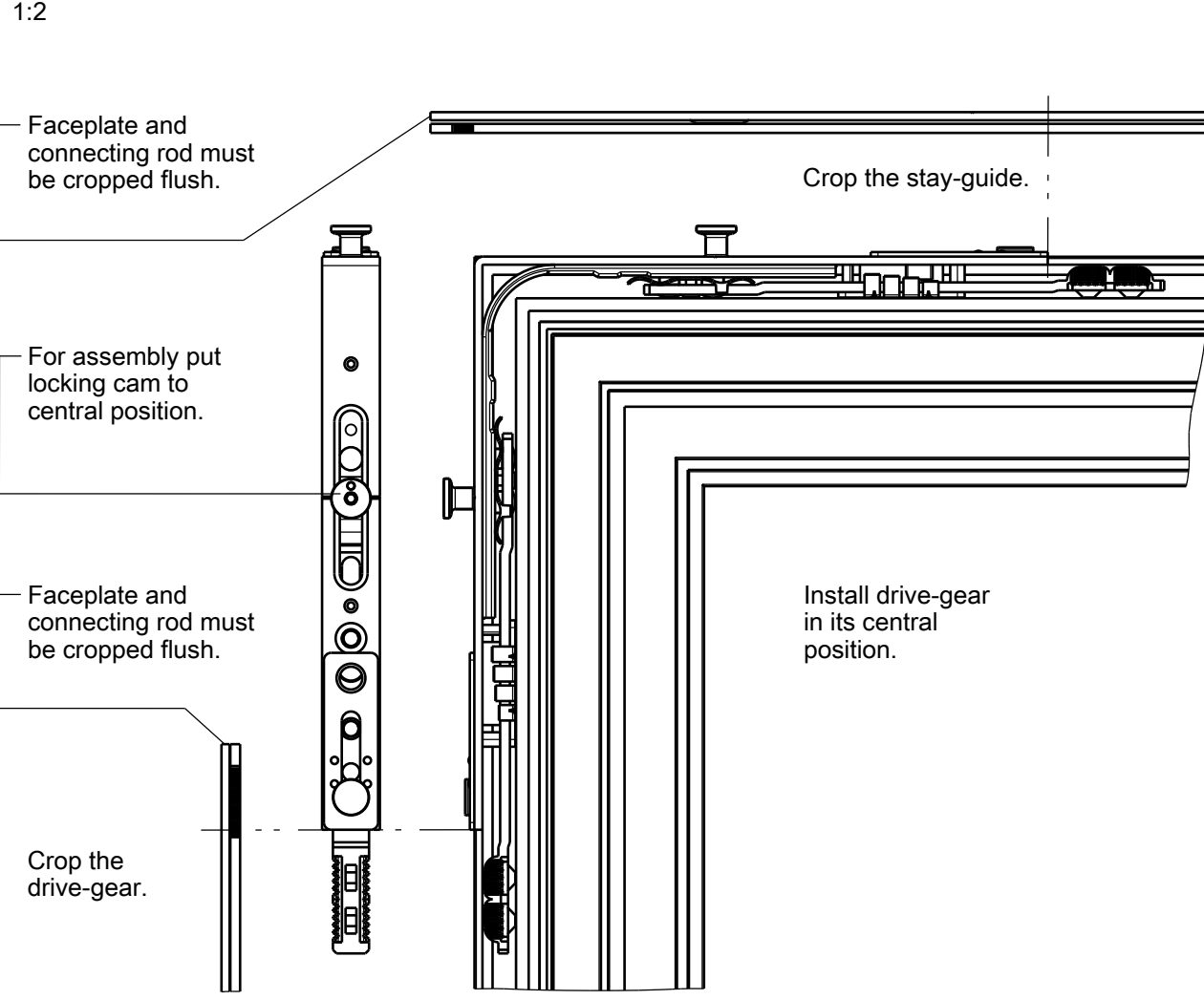
[1] Attention!

Adjust positioning jig to HH = 1225 for SRH 2451-2800.

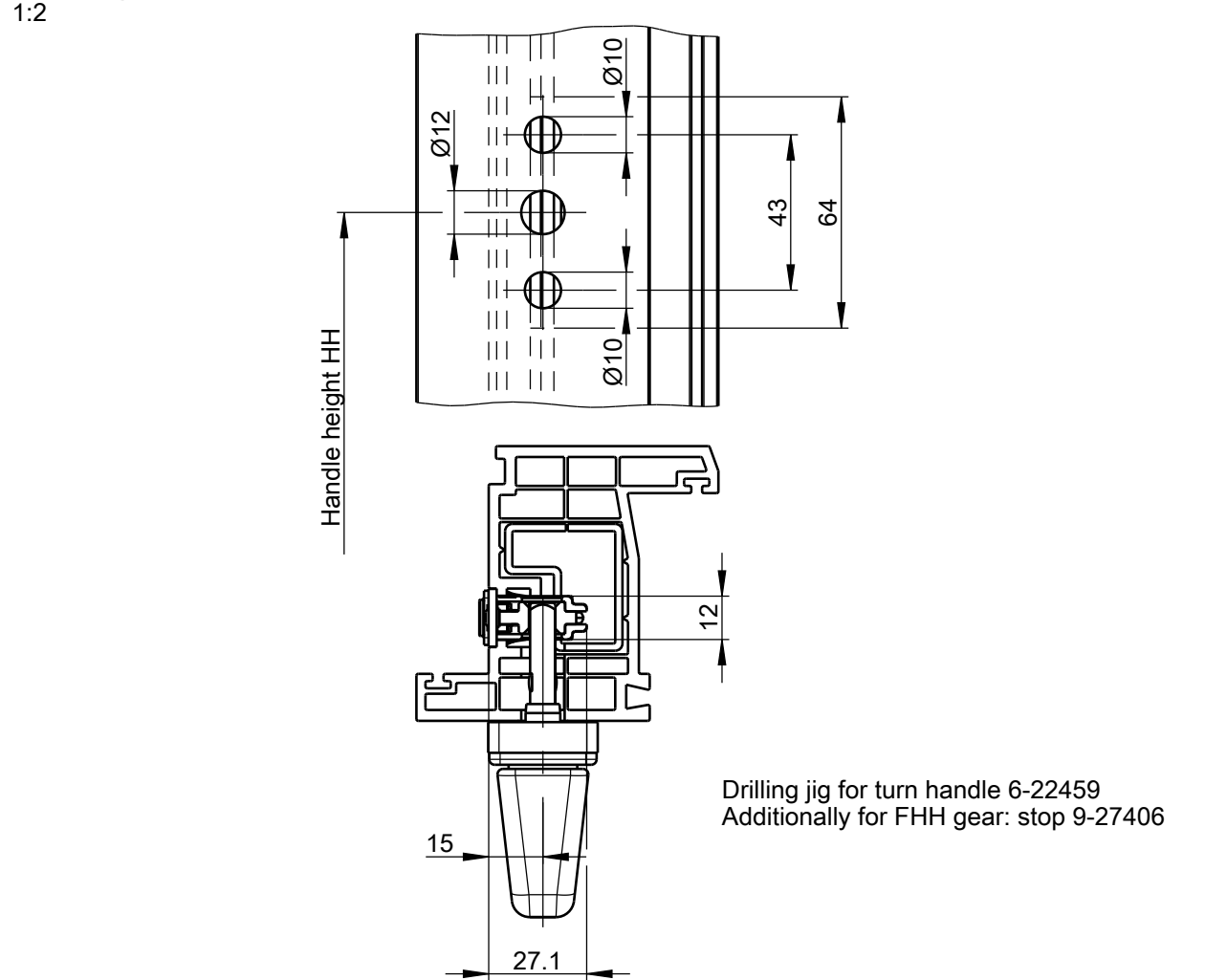
Gear-side striker positions						Bullet-catch
SRH	S1	S2	S3	T		
751-1450	G + 165.5	-	-	-	-	
1201-1700	G - 219.5	G + 165.5	-	-	-	
1451-1950	G - 344.5	G + 230.5	-	-	G - 259.5	
1951-2800	G - 469.5	G + 230.5	G + 708.5	G - 143.5		

Hinge-side striker positions					
SRH	S5	S6	S7	S8	
721-1100	449.5	-	-	-	-
1101-1350	659.5	-	-	-	-
1351-1700	449.5	1109.5	-	-	-
1701-2100	659.5	1369.5	-	-	-
2101-2500	449.5	1109.5	1809.5	-	-
2501-2800	617.5	1035.5	1635.5	2131.5	-

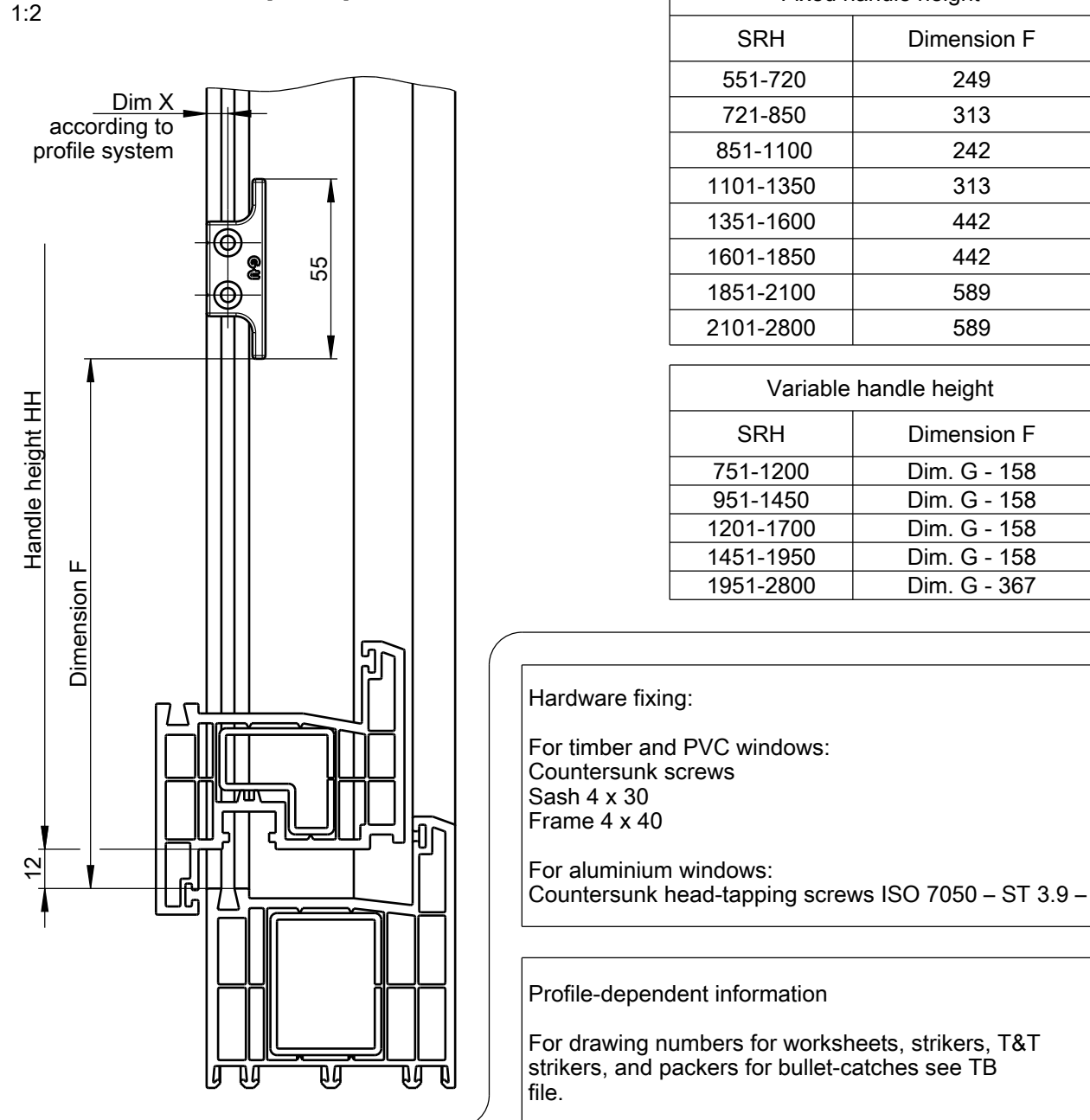
Cropping the extension, drive-gear and stay-guide



Drive-gear installation dimensions



Position of run-up stop for sash lifter



The specified fixing screws are a recommendation based on our experience. The responsibility for the appropriate fastening of hardware components lies with the window and balcony-door fabricator. The TBDK / VHB and VHBH directives of the German Quality Assurance Association for Locks and Hardware (D-42551 Velbert, Germany) shall be observed.

Description															
UNI-JET central locking system for timber, PVC and aluminium profiles Tilt&Turn / Tilt-First / Turn-Only hardware Fixed or variable handle height / Axis 9 mm or 13 mm															
Release No. --- Mod. No. G34631 Replacement for ---	Level Ver Draft	Released 03.04.2018		Scale Ab S6	Modification %	15	Drawing No. 0-44324-DD-0-EN	Sheet 3/3	Size 1						