



**Edition 10/2020** 









### **The Gretsch-Unitas Group**

Opening, moving, closing, securing – true to its motto
"Securing technology for you", Gretsch-Unitas group provides
groundbreaking solutions for window and door technology,
automatic entrance systems and building management
systems. With its system brands, the group delivers solutions
for burglar inhibition at doors and windows, barrier-free
construction, doors in escape and rescue routes through to
bespoke facade solutions for projects.

INTERNA: TIONALITAT

SYSTEM. I ÖSUNGEN

INNOVATION

#### Gretsch-Unitas GmbH Baubeschläge



GU in Ditzingen is the headquarters of the group, development, administration and the production of modern architectural hardware for window and door technology. Apart from different flexible assembly departments, the production site comprises a high-tech punching, galvanising and anodising facility.

#### **BKS GmbH**



BKS manufactures mechanical and electronic locking cylinders, locks, locking systems and panic locks for escape and rescue routes. Harmonised mechanical and electronic system solutions are available for access control.

# FERCO International S.A.S.



Ferco is the largest production site for window hardware in France. As a subsidiary of the Gretsch-Unitas group, Ferco also offers customer support and distribution in France for all products of the group.











### **Application ranges**



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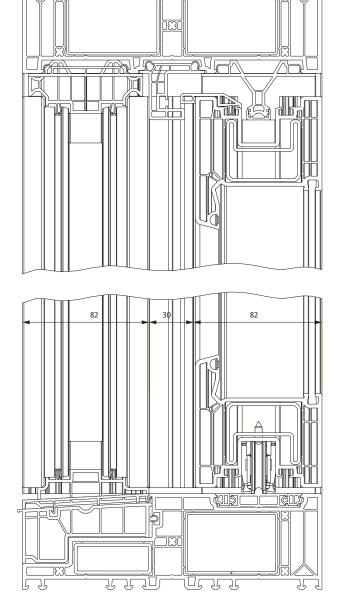


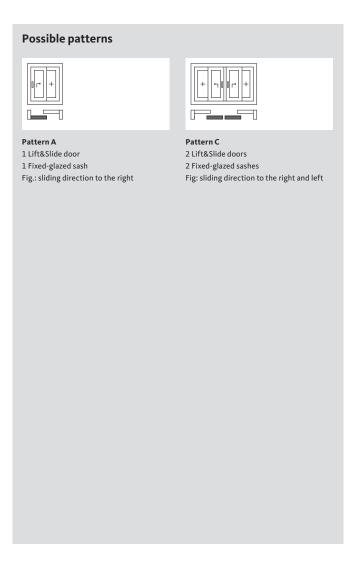
	Sash widths / sash heights / sash weights						
	Sash width [SW]	Sash height SH	Sash weight [SW]				
	Sasii widtii [SW]	Sasii neight SH	maximum	L&S bogie			
	720 – 3300	863-2763 mm	200 kg	GU-937 N22			
	720 - 3300	863-2763 MM	400 kg	GU-937 Tandem N22			
	SW:SH = 1:2.5						

MILI

Installation drawings	Installation drawings						
Application	Drawing	Order information					
Lift&Slide hardware GU-937 N22	0-48971	from page 5					

'RC2 system file for PVC'.





### Hardware requirements





### L&S bogie and rod – for sash weights up to 200 kg

L&S bogie					
Pattern		Designation	Finish	PU	Order no.
Α	С				
1	2	L&S bogie GU-937 N22	ferGUard	1	K-20207-01-0-1
Cont	ent: 1	L&S bogie front, 1 x L&S bogie rear			

Rod	Rod Ø 8 mm								
Patt	ern	Sash width	Length [mm]	Finish	PU	Order no.			
Α	С	[mm]							
		720 - 1600 1100 1601 - 1850 1350 2 1851 - 2350 1850	1100	ferGUard	1	9-25476-11-0-1			
			1100	faceGUard	1	9-25476-11-0-18			
			1350	ferGUard	1	9-25476-14-0-1			
1	2			faceGUard	1	9-25476-14-0-18			
1	2		1050	ferGUard	1	9-25476-18-0-1			
			1850	faceGUard	1	9-25476-18-0-18			
		2251 2200	2200	ferGUard	1	9-25476-33-0-1			
		2351 – 3300	3300	faceGUard	1	9-25476-33-0-18			

### L&S bogie and rod – for sash weights up to 400 kg



L&S bogie									
Pattern		Designation	Finish	PU	Order no.				
Α	С								
1	2	L&S bogie GU-937 N22	ferGUard	1	K-20207-01-0-1				
Cont	Contains: 1 x L&S bogie front, 1 x L&S bogie rear								
1	2	L&S tandem bogie GU-937 N22	ferGUard	1	K-17759-01-0-1				
Cont	Contains: 2 x L&S central bogies								

Rod	Rod Ø 8 mm										
Pattern		Sash width	Length	Finish	PU	Order no.					
Α	С	C [mm]	[mm]								
		1230 - 1600	1100	ferGUard	1	9-25476-11-0-1					
			1100	faceGUard	1	9-25476-11-0-18					
		1601 – 1850 2 1851 – 2350	1350 1850	ferGUard	1	9-25476-14-0-1					
1	2			faceGUard	1	9-25476-14-0-18					
1	2			ferGUard	1	9-25476-18-0-1					
				faceGUard	1	9-25476-18-0-18					
		2251 2200	2200	ferGUard	1	9-25476-33-0-1					
		2351 – 3300	3300	faceGUard	1	9-25476-33-0-18					

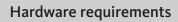
### Hardware requirements



Pattern		Sash height	Length	Handle height	Finish		PU	Order no.
Α	С	[mm]	[mm]	[mm]	Cover rail	Lock case, connecting rod		
					EV 1 / light grey	ferGUard	10	6-30019-11-0-1
		863 - 1282	1190	396	UC 5 / dark bronze	ferGUard	10	6-30019-11-0-5
			EV 1 / light grey face	faceGUard	10	6-30019-11-0-18		
		1283 - 1862 1770 1863 - 2362 2270		EV 1 / light grey	ferGUard	10	6-30019-19-0-1	
			1770	1770 396	UC 5 / dark bronze	ferGUard	10	6-30019-19-0-5
					EV 1 / light grey	faceGUard	10	6-30019-19-0-18
1	2		.863 - 2362 2270 996		EV 1 / light grey	ferGUard	10	6-30019-24-0-1
				996	UC 5 / dark bronze	ferGUard	10	6-30019-24-0-5
				EV 1 / light grey	faceGUard	10	6-30019-24-0-18	
		2363 – 2763 26		996	EV 1 / light grey	ferGUard	10	6-30019-28-0-1
			363 – 2763 2670		UC 5 / dark bronze	ferGUard	10	6-30019-28-0-5
					EV 1 / light grey	faceGUard	10	6-30019-28-0-18
Opti	ional:	Gear and cover-rail e	ctension set 500 mm					
					EV 1 / light grey	ferGUard	10	6-32030-00-0-1
1	2	2750 – 3250	500	-	UC 5 / dark bronze	ferGUard	10	6-32030-00-0-5
					EV 1 / light grey	faceGUard	10	6-32030-00-0-18
Opti	ional:	Cover-rail extension	set 500 mm					
1	2	2750 – 3250	500	_	EV 1 / light grey	ferGUard	10	9-28483-05-0-1
т		2730 - 3230	300	_	UC 5 / dark bronze	ferGUard	10	9-28483-05-0-5

Basic	Basic hardware set VEKAMOTION 82, pattern A							
Pattern		Designation	Finish	PU	Order no.			
Α	С							
1	-	Basic hardware set VEKAMOTION 82, pattern A	-	1	K-20313-00-0-0			
Cont	ains: 1	8 x countersunk screw, 2 x frame cam, 7 x spacer, 2 x rubber buffer, 1 x set of screws, 2 x L&S bogie suppo	rt, 1 x cover cap					

Basic hardware set VEKAMOTION 82, pattern C									
Pattern		Designation	Finish	PU	Order no.				
Α	С								
-	1	Basic hardware set VEKAMOTION 82, pattern C	-	1	K-20222-00-0-0				
Cont	Contains: 18 x countersunk screw, 2 x frame cam, 14 x spacer, 4 x rubber buffer, 2 x set of screws, 1 x cover cap								





L&S locking system C / G1 VEKAMOTION 82				
Pattern		Designation	PU	Order no.
Α	С			
-	1	L&S locking system C / G1 VEKAMOTION 82	1	K-20314-00-0-1
Conta	ins: 1 x	top keeper, $1 \times \text{rod}$ , $1 \times \text{guide}$ , $1 \times \text{guide}$ plate, $1 \times \text{adjusting ring}$ , $1 \times \text{compression spring}$ , $6 \times \text{screw}$ , $1 \times \text{reverser}$ , $1 \times \text{rivet bolt}$ , $1 \times \text{rod}$	slider, 1	x bottom keeper

### **Accessory requirements**

Pattern		Designation	SW [kg]	PU	Order no.
Α	С				
		HS SilentClose damping unit [1]	up to 200	1	K-19463-01-0-6
L	2		up to 400	1	K-19463-00-0-6
1	2	2 HS StopUnit damping unit [2]	up to 200	1	K-19955-01-0-6
Τ	2		up to 400	1	K-19955-00-0-6

Accessories for HS SilentClose / HS StopUnit VEKAMOTION 82								
Pattern		Designation	PU	Order no.				
Α	С							
1	2	Accessories for HS SilentClose / HS StopUnit VEKAMOTION 82	1	K-20237-01-0-1				
Cont	Contains: 1 x trigger-part, 2 x clamping pin, 2 x sheet-metal screw, 2 x pan-head tapping screw, 1 x mounting plate							

### Optional additional components



Finish	PU	Order no.
-	1	9-40235-05-0-0

[1] Recommended from a sash weight of 200 kg for reduction of the operating forces

L&S	L&S Handle damper [1]				
Patte	ern	Designation	Finish	PU	Order no.
Α	С				
1	2	L&S Handle damper	-	1	K-19053-00-0-6
[1] R	1] Recommended from a sash weight of 100 kg for controlled lowering of the sliding sash				

L&S	anti-je	mmy device			
Pattern Designation Finish		PU	Order no.		
Α	С				
1	2	L&S anti-jemmy device	EV 1 / light grey	1	K-16569-00-0-1
Cont	ains: 2	x wedge, 2 x lever, 2 x support			

L&S	L&S corner-drive with anti-jemmy device P1786				
Patt	ern	Designation	Finish	PU	Order no.
Α	С				
1	2	I O Consequent de la contraction de la contracti	EV 1 / light grey	1	K-18906-00-0-1
1	2	2 L&S corner-drive with anti-jemmy device		1	K-18906-00-0-5
Cont	ains: 2	x top guide, 1 x corner-drive, 1 x extension, 1 x cover, 1 x L&S guide, 1 x screw, 1 x spacer			

Patte	ern	rn Designation	SW	Length	Finish	PU	Order no.	
Α	С		[mm]	[mm]				
				600 – 1220	1000	ferGUard	1	9-28355-10-0-1
					1221 – 1720	1500	ferGUard	1
1	2	P 959 connecting rod for L&S anti-jemmy device	1721 – 2020	1800	ferGUard	1	9-28355-18-0-1	
			2021 - 3000	2600	ferGUard	1	9-28355-26-0-1	
			Stock length	4800	ferGUard	1	9-28355-48-0-1	

### L&S turn handles



#### L&S turn handles

The L&S turn handle versions used in the following application examples are exemplary.

#### Application example 1: L&S interior turn handle – with L&S exterior flush pull

L&S	L&S DIRIGENT handle 4.0, 180° with lugs [1][2]				
Patt	ern	Designation	Finish	PU	Order no.
Α	С				
			Silver/EV 1 look	1	K-20374-51-0-1
1	2	L&S DIRIGENT interior handle with PC hole	Black [3]	1	K-20374-51-0-6
			White, RAL 9016	1	K-20374-51-0-7

L&S	L&S DIRIGENT handle 4.0, 180° with lugs, interior/exterior				
Patte	ern	Designation	Finish	PU	Order no.
Α	С				
1	2	DIDICENT LOCALINA handla and with DC hala	Silver/EV 1 look	1	K-20364-C0-0-1
1	2	2 DIRIGENT L&S turn handle set, with PC hole White, RAL 9016 1		1	K-20364-C0-0-7
Cont	ains: 1	x inside handle, 1 x outside handle, 2 x screw, 2 x cover with PC			

Pattern Designation Finish PU C		Order no.			
Α	С				
			Silver/EV 1 look	1	K-20362-51-0-1
1	2	DIRIGENT L&S turn handle, without PC hole	Black [3]	1	K-20362-51-0-6
			White, RAL 9016	1	K-20362-51-0-7

L&S	flush p	all			
Patte	ern	Designation	Finish	PU	Order no.
Α	С				
			Silver/EV 1 look	1	9-29992-02-0-1
1	2	L&S flush pull	Black [1]	1	9-29992-02-0-6
			White, RAL 9016	1	9-29992-02-0-7
[1] Si	imilar t	o RAL 9005			

## **List of abbreviations**



List of abb	reviations
CH-RC	Swiss round cylinder
SD	Sash distance
SW	Sash width
ST	Sash thickness
FGSW	Fixed-glazed sash width
SW	Sash weight
SH	Sash height
HD	Handle distance
LD	Length of drive case
WR	Width of reveal
RT	Roller track
N22	Groove width of bogie 22 mm
PC	Profile cylinder
TFW	Total frame width
PU	Packing unit
FW	Frame profile width

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